

CATERPILLAR 242B

BXM / SEBP4631

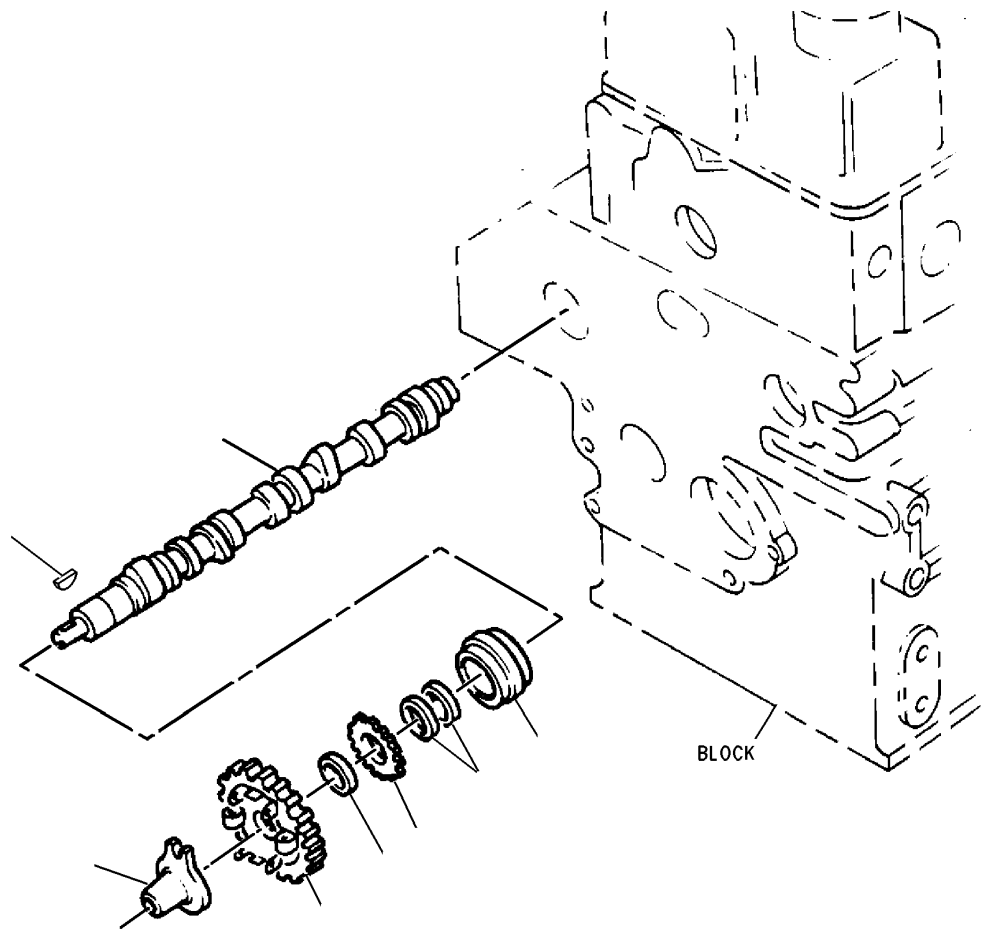
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246-3337 CAMSHAFT GP

246-3337 CAMSHAFT GP S/N CSD1-11322 PART OF 300-5206 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1

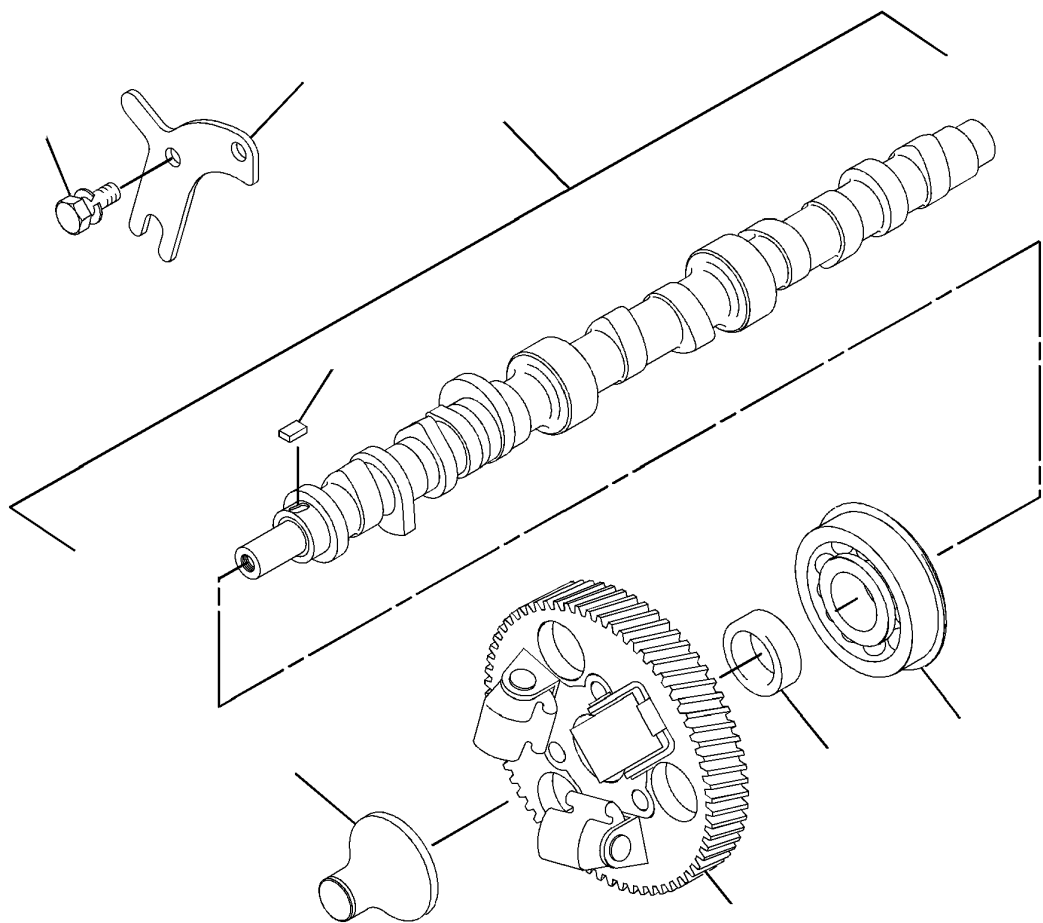


Ref.	Part number	Description	Qty	Code	Group page
1	217-7174	TAPPET	1		
2	154-4504	CAMSHAFT AS	1		
2A	153-6492	KEY-WOODRUFF	1		
2B	154-4506	SPACER	3		
2C	154-4507	GEAR-CAMSHAFT (22-TEETH)	1		
2D	154-4508	GEAR-CAMSHAFT (66-TEETH)	1		
2E	154-4505	BEARING	1		

317-0971 CAMSHAFT GP

317-0971 CAMSHAFT GP S/N CYS1-UP PART OF 433-1380 ENGINE AR

Drawing 1 of 1

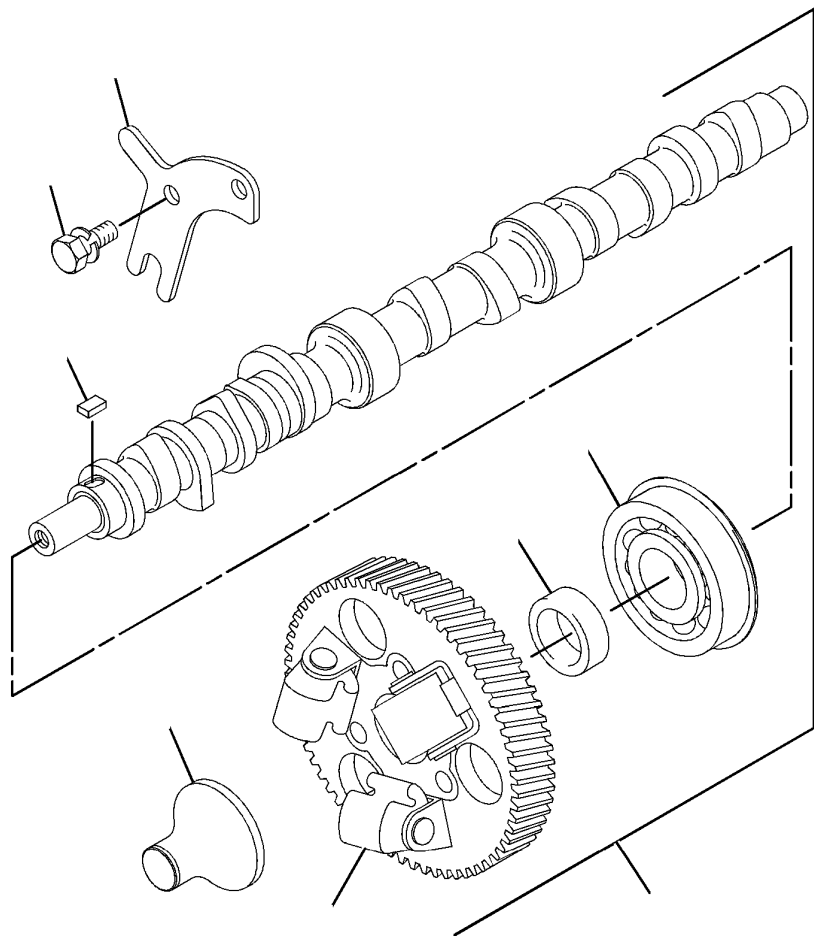


Ref.	Part number	Description	Qty	Code	Group page
1	153-6838	BOLT AS	2		
2	154-1680	PLATE	1		
3	308-1904	SLIDER	1		
4	308-1902	CAMSHAFT AS	1		
4A	153-6492	KEY-WOODRUFF	1		
4B	154-4505	BEARING	1		
4C	308-1903	GEAR-CAMSHAFT (66-TEETH)	1		
4D	313-9323	SPACER (20.5X28X9.3-MM THK)	1		

322-4916 CAMSHAFT GP

322-4916 CAMSHAFT GP S/N CYP1-UP; CYS1-UP PART OF 292-5719, 415-5551, 456-4680 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1

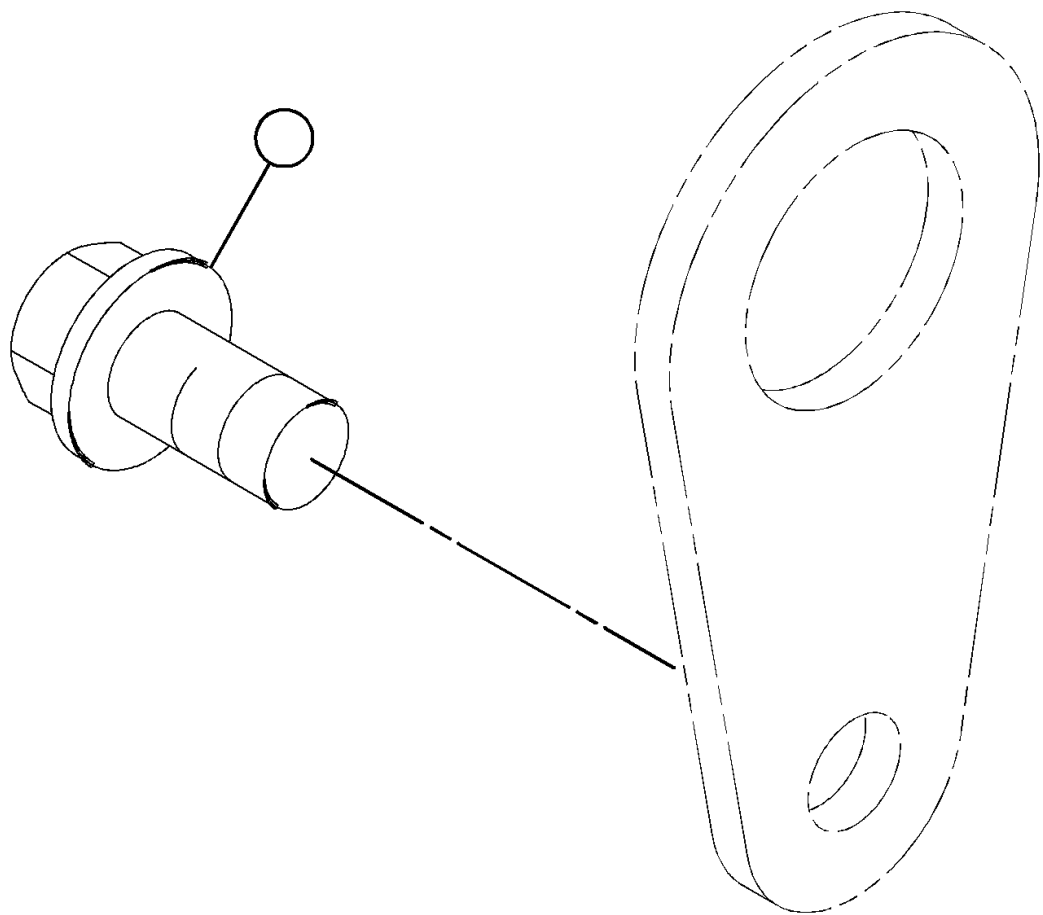


Ref.	Part number	Description	Qty	Code	Group page
1	153-6838	BOLT AS	2		
2	154-1680	PLATE	1		
3	308-1902	CAMSHAFT AS	1		
3A	153-6492	KEY-WOODRUFF	1		
3B	154-4505	BEARING	1		
3C	308-1903	GEAR-CAMSHAFT (66-TEETH)	1		
3D	313-9323	SPACER (20.5X28X9.3-MM THK)	1		
4	308-1904	SLIDER	1		

342-1268 COVER GP-ENGINE

342-1268 COVER GP-ENGINE S/N CYS1-UP PART OF 433-1380 ENGINE AR

Drawing 1 of 1



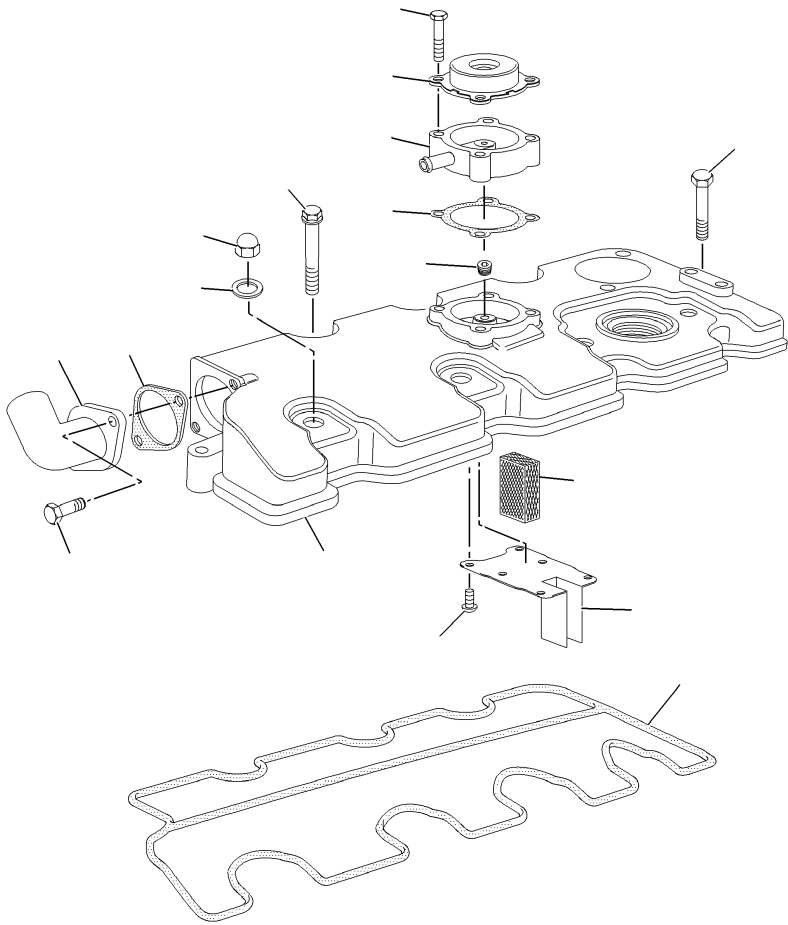
Ref.	Part number	Description	Qty	Code	Group page
1	124-3815	BOLT (M8X1.25X16-MM)	1	M	

CAT codes: M.

238-9348 COVER GP-VALVE MECHANISM

238-9348 COVER GP-VALVE MECHANISM S/N CSD1-11322 PART OF 300-5206 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	153-5939	STOPPER (OIL)	1		
2	165-2140	BOLT AS	2		
3	153-5962	BOLT AS	3		
4	153-7640	BOLT AS	2		
5	154-1347	NUT (M10X1.25-THD)	4	M	
6	190-3762	WASHER	4		
7	183-1165	PLUG	1		
8	217-5859	VALVE-BREATHER (CRANKCASE)	1		
9	217-5861	PLATE-RETAINING	1		
10	217-5862	SCREW (SELF-TAPPING)	6		
11	217-5864	GASKET	1		
12	233-0695	SEAL-VALVE COVER	1		
13	238-8731	ADAPTER-BREATHER	1		
14	238-9289	COVER-VALVE	1		

238-9348 COVER GP-VALVE MECHANISM (continued)

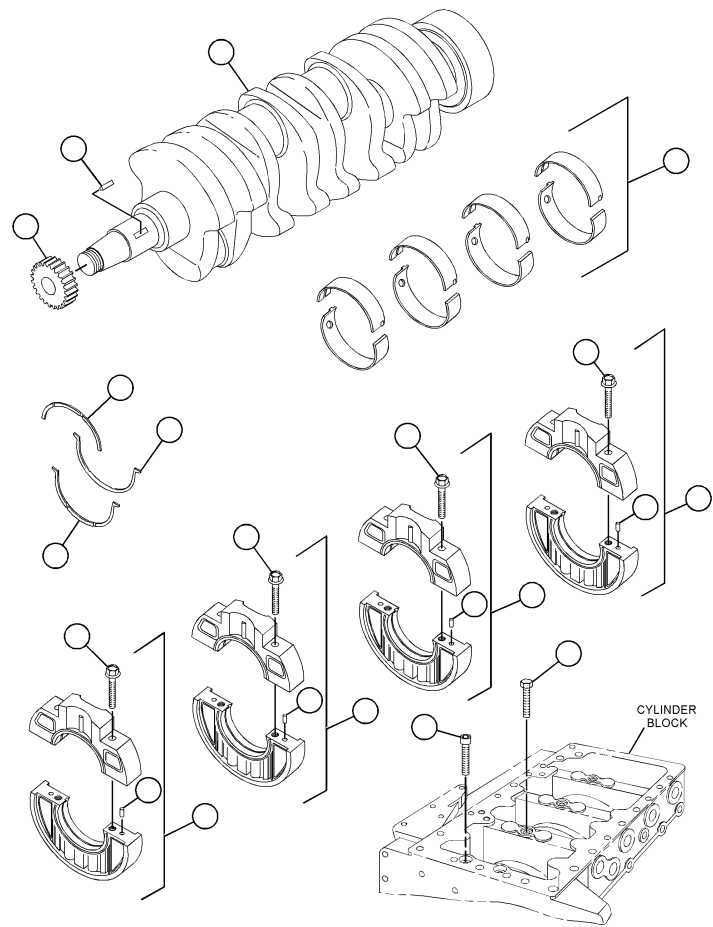
Ref.	Part number	Description	Qty	Code	Group page
15	238-9295	BOLT (M4X0.7X30-MM)	1	M	
16	262-3975	GASKET	1	C	
17	249-1486	CONNECTION-AIR	1	C	

CAT codes: C, M.

270-6915 CRANKSHAFT GP

270-6915 CRANKSHAFT GP S/N CSD1-11322 PART OF 300-5206 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	154-0181	CAP AS-BEARING	1		
1A	153-5402	DOWEL	2		
1B	154-0385	BOLT	2		
2	154-0386	CAP AS-BEARING	1		
2A	153-5402	DOWEL	2		
2B	154-0385	BOLT	2		
3	154-0388	CAP AS-BEARING	1		
3A	153-5402	DOWEL	2		
3B	154-0385	BOLT	2		
4	154-0389	CAP AS-BEARING	1		
4A	153-5402	DOWEL	2		
4B	154-0385	BOLT	2		
5	8T-9535	BOLT-SOCKET HEAD (M8X1.25X60-MM)	2	M	
6	156-6971	BOLT	3		
7	154-1201	CRANKSHAFT GP	1		

270-6915 CRANKSHAFT GP (continued)

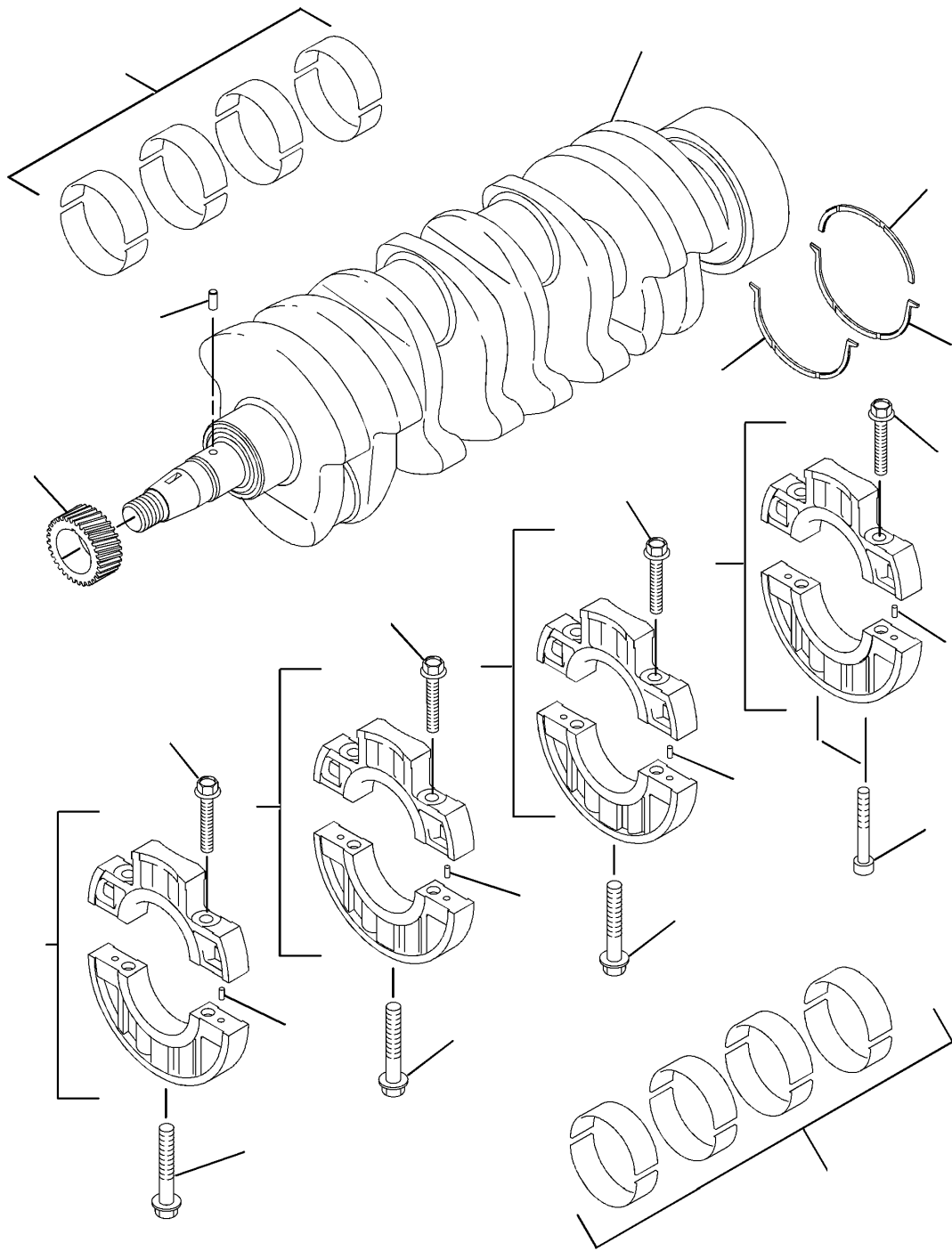
Ref.	Part number	Description	Qty	Code	Group page
7A	153-5518	KEY	1		
7B	154-1202	GEAR-CRANKSHAFT (33-TEETH)	1		
8	154-1203	KIT-CRANKSHAFT BEARING (MAIN)	1	J	
9	154-1230	WASHER-THRUST	1		
10	154-1231	WASHER-THRUST	2		
AVAILABLE REPLACEMENT PART(S):					
	161-7163	KIT-CRANKSHAFT BEARING (0.25-MM US)		ABJ	
(INCLUDES BEARINGS)					
	161-7164	KIT-CRANKSHAFT BEARING (0.5-MM US)		ABJ	
(INCLUDES BEARINGS)					

CAT codes: A, B, J, M.

308-2283 CRANKSHAFT GP

308-2283 CRANKSHAFT GP S/N CYS1-UP PART OF 433-1380 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	154-0181	CAP AS-BEARING	1		
1A	153-5402	DOWEL	2		
1B	154-0385	BOLT	2		
2	154-0386	CAP AS-BEARING	1		
2A	153-5402	DOWEL	2		

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