

CATERPILLAR D7R II

BRM / XEBP9546

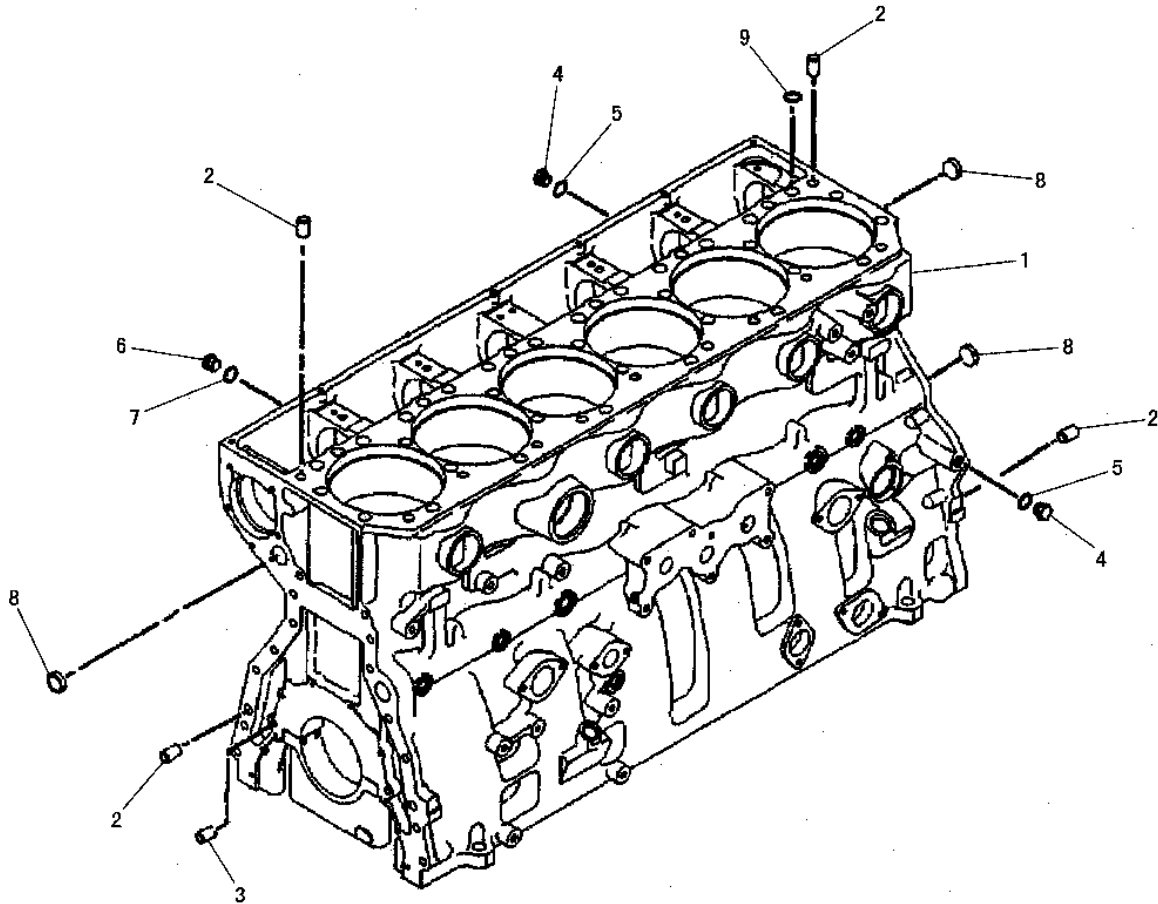
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115-2982 CYLINDER BLOCK GP

CYLINDER BLOCK GP (1152982 N/S) PART OF 2566771-Page 4, 3637873-Page 6 REFERENCE: 2043450-Page 10

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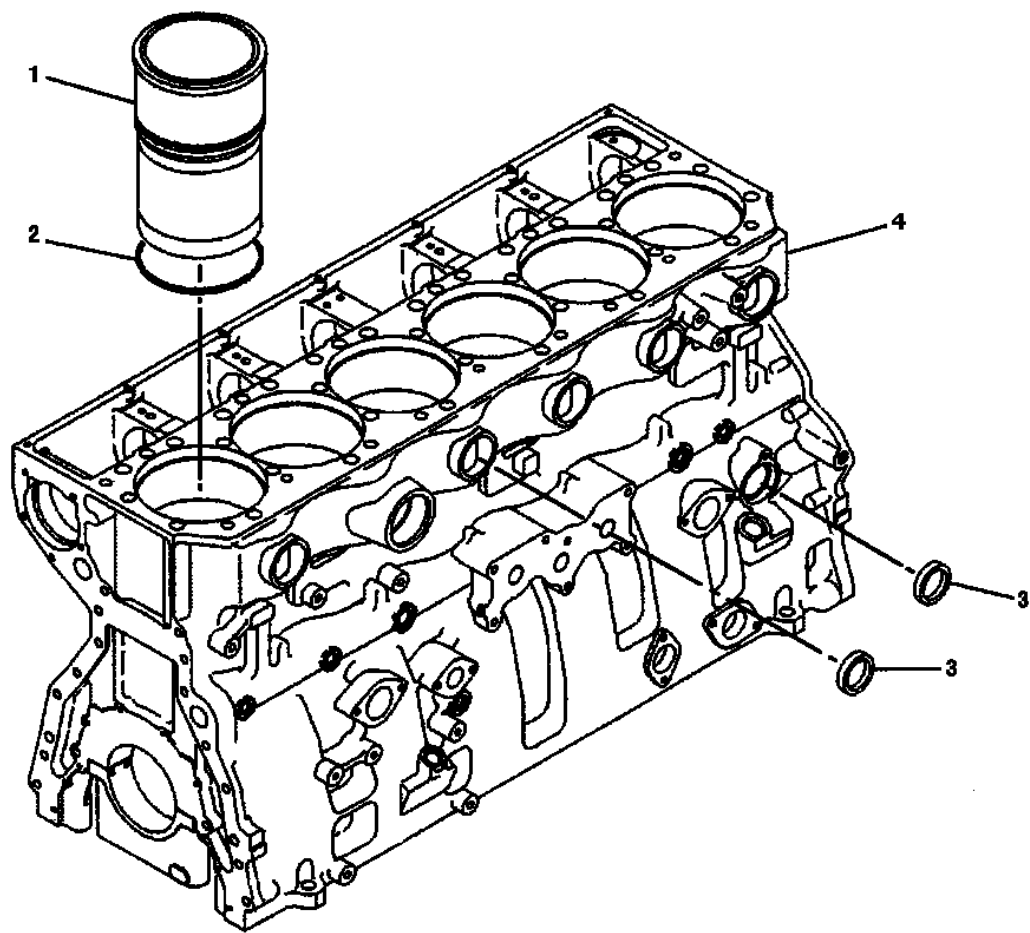
Ref.	Part number	Description	Qty	Code	Group page
1	204-3450	CYLINDER BLOCK ASSEM.	1	Y	
2	7N-5683	DOWEL	6		
3	6V-3538	DOWEL	2		
4	1N-5999	PLUG	2		
5	5P-7813	SEAL	2		
6	9S-8002	PLUG	1		
7	6V-5048	SEAL	1		
8	3B-0623	PLUG	3		
9	4G-4972	SEAL	6		

CAT codes: Y.

204-3450 CYLINDER BLOCK AS

CYLINDER BLOCK AS (2043450 N/S) PART OF 1152982-Page 9 REFERENCE: 2002054-Page 11

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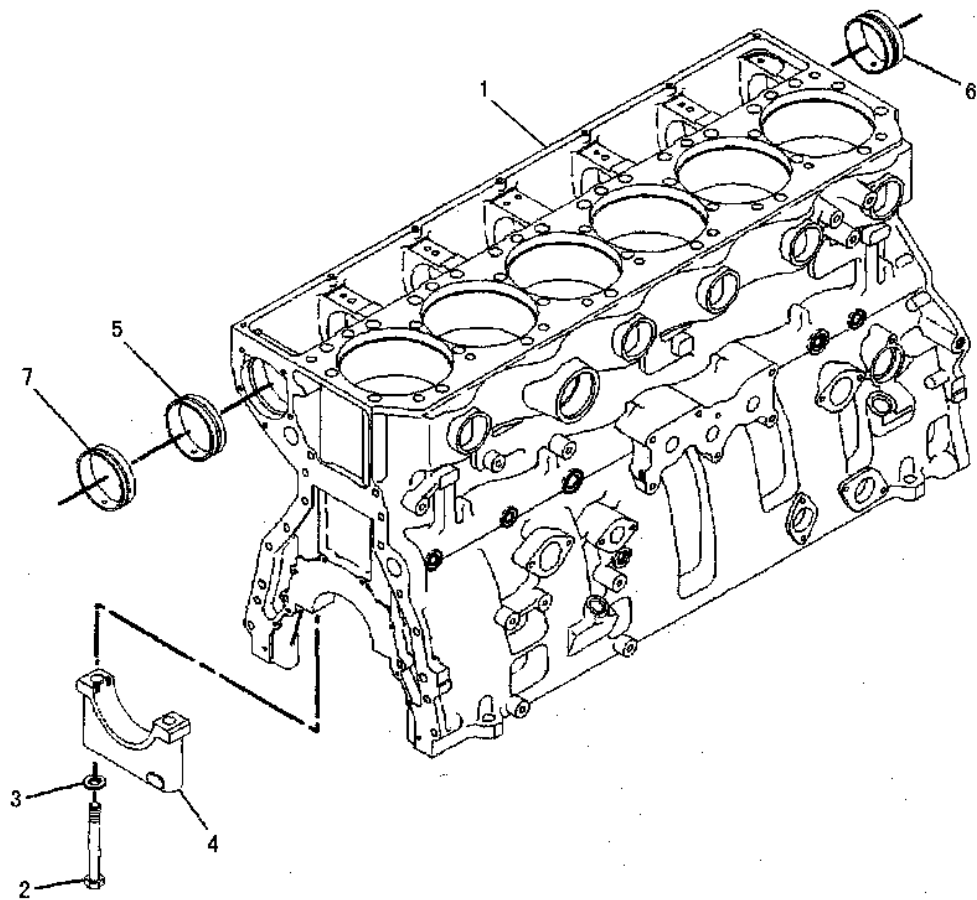
Ref.	Part number	Description	Qty	Code	Group page
1	148-2125	LINER	6		
2	104-3560	SEAL	6		
3	4F-5695	PLUG	6		
4	200-2054	BLOCK ASSEM.	1	Y	

CAT codes: Y.

200-2054 CYLINDER BLOCK AS

2002054 CYLINDER BLOCK AS PART OF 2043450-Page 10

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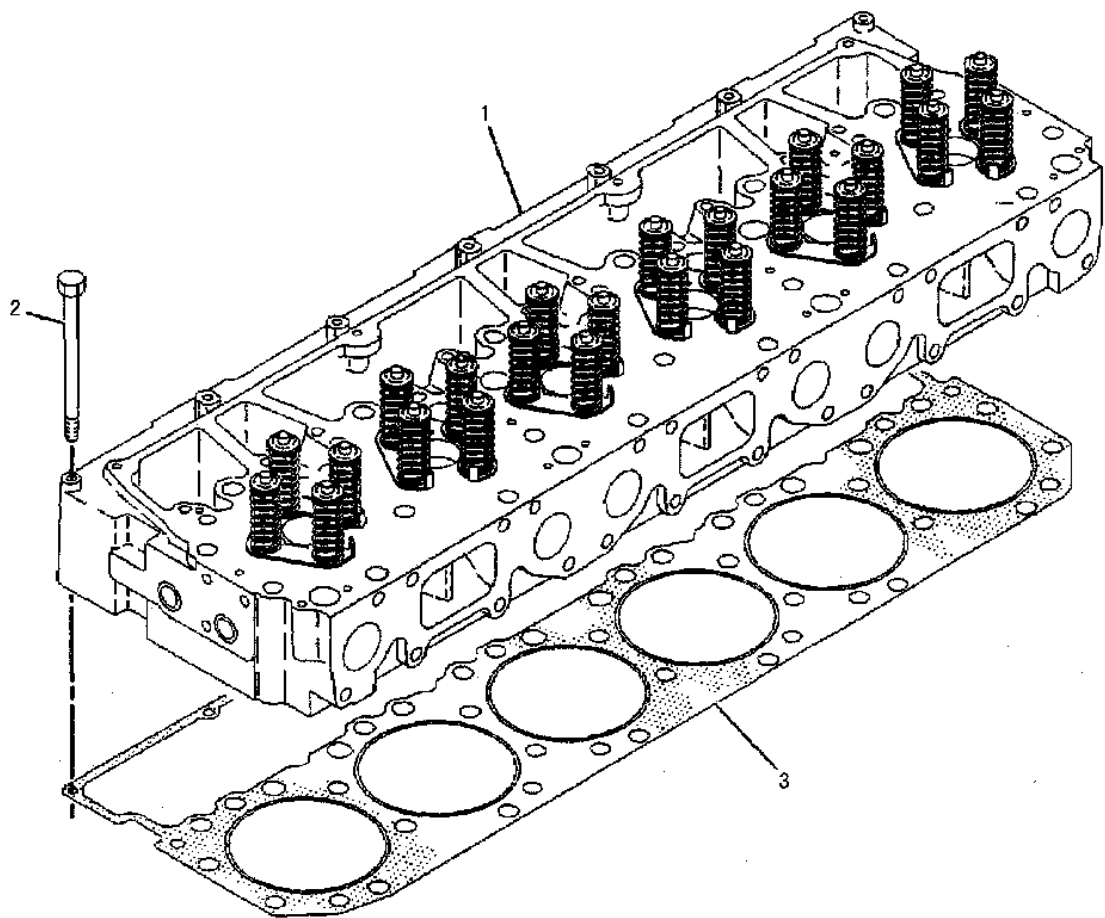


Ref.	Part number	Description	Qty	Code	Group page
1	200-2053	CYLINDER BLOCK ASSEM.	1		
2	175-0454	BOLT (MJ16X2)	14		
3	5P-8247	WASHER	14		
4	117-0166	CAP	7		
5	216-5583	BEARING	5		
6	216-5584	BEARING	1		
7	216-5585	BEARING	1		

116-1085 CYLINDER HEAD GP

CYLINDER HEAD GP (1161085 N/S) PART OF 2566771-Page 4, 3637873-Page 6 REFERENCE: 1482149-Page 13

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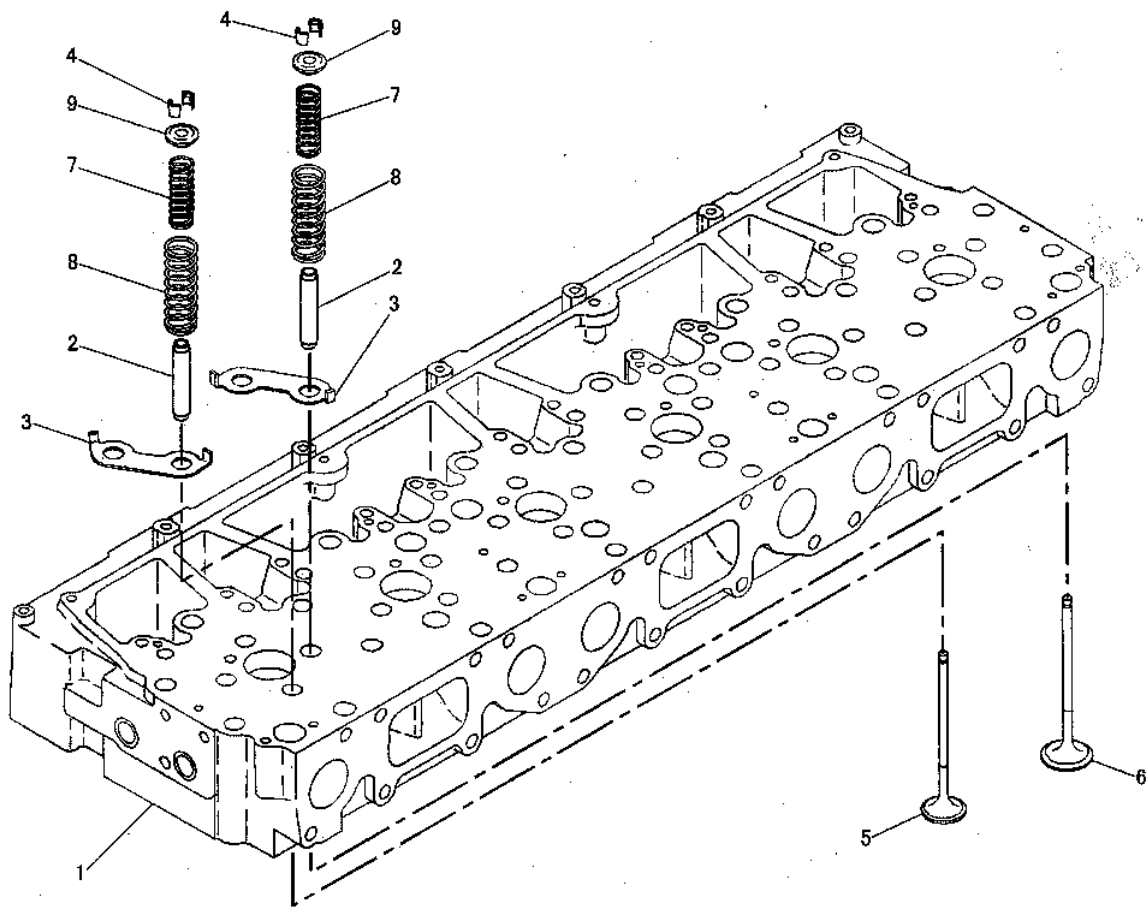
Ref.	Part number	Description	Qty	Code	Group page
1	148-2149	HEAD GROUP	1	Y	
2	6V-9607	BOLT (M8X1.25)	7		
3	187-3307	GASKET ASSEM.	1		

CAT codes: Y.

148-2149 CYLINDER HEAD GP

1482149 CYLINDER HEAD GP PART OF 1161085-Page 12 REFERENCE: 1792462-Page 14

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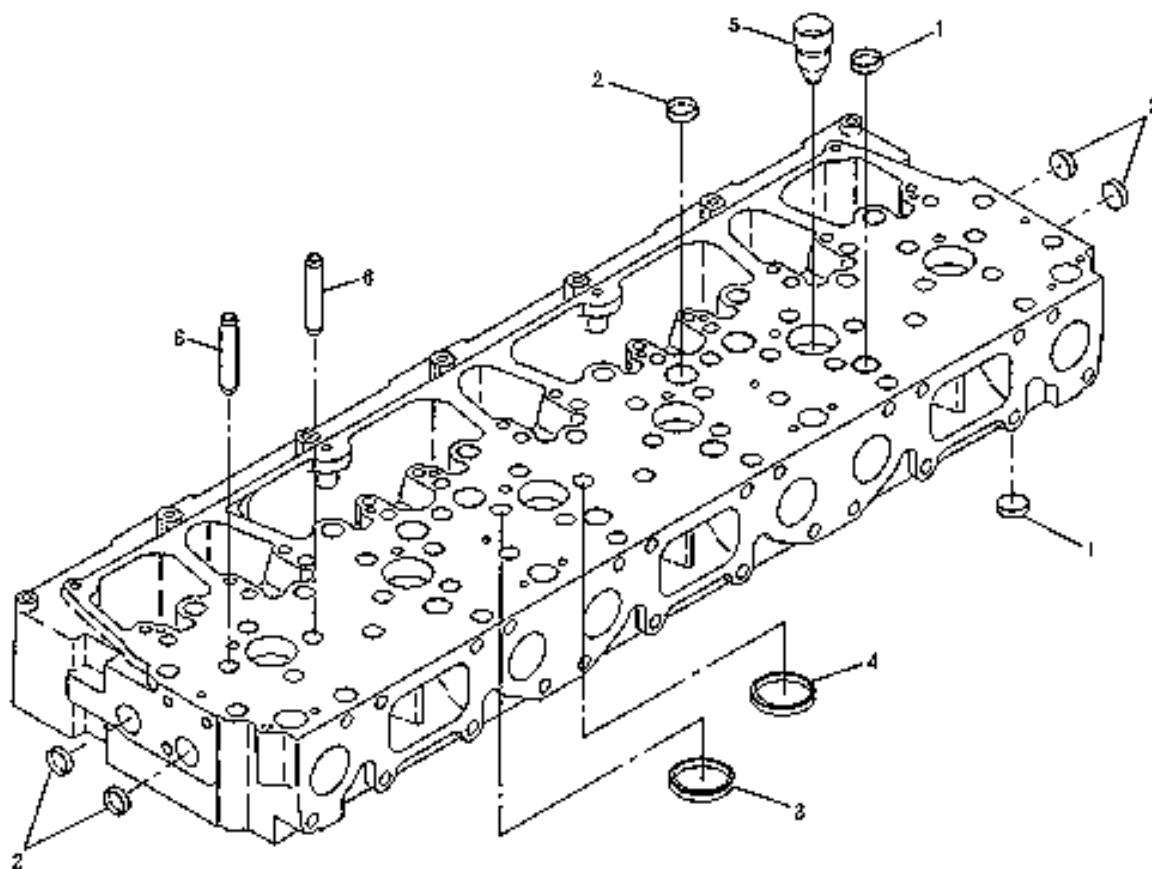
Ref.	Part number	Description	Qty	Code	Group page
1	179-9462	HEAD AS	1	Y	
2	100-8150	GUIDE	24		
3	6I-1638	BASE	12		
4	2A-4429	LOCK	48		
5	133-7029	VALVE (EXHAUST)	12		
6	7E-9578	VALVE (INLET)	12		
7	224-4441	SPRING	24		
8	332-2152	SPRING	24		
9	6I-2663	ROTOCOIL AS	24		
	6I-2662	SHIELD	1		
	7C-8581	ROTOCOIL AS	1		

CAT codes: Y.

179-9462 CYLINDER HEAD AS

1799462 CYLINDER HEAD AS PART OF 1482149-Page 13

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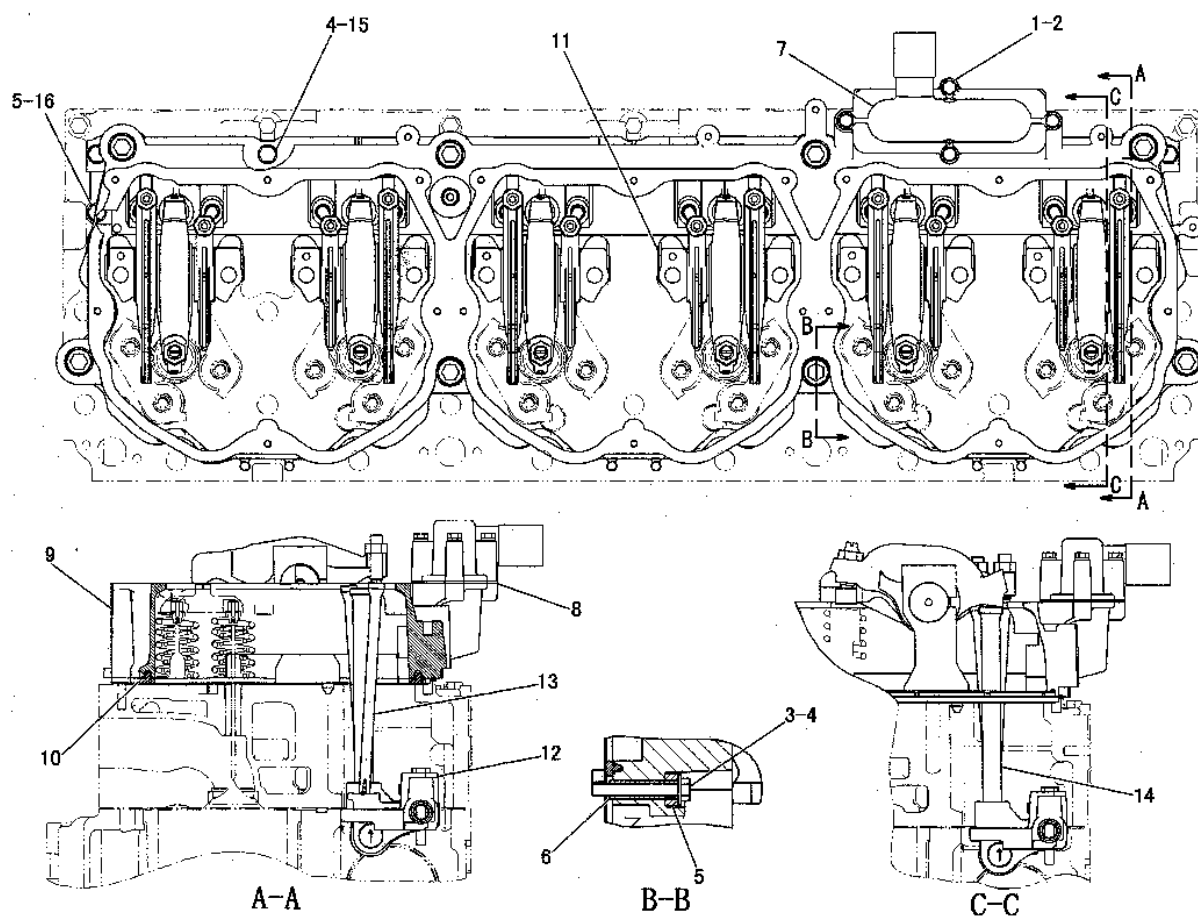


Ref.	Part number	Description	Qty	Code	Group page
1	6V-7604	PLUG	16		
2	3B-0623	PLUG	8		
3	179-9453	INSERT (EXHAUST)	12		
4	138-2006	INSERT (INLET)	12		
5	116-1102	SLEEVE	6		
6	100-8150	GUIDE	24		

117-2749 VALVE MECHANISM GP

VALVE MECHANISM GP (1172749 N/S) PART OF 2566771-Page 4, 3637873-Page 6 REFERENCE: 1159397-Page 16 1482063-Page 17

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Ref.	Part number	Description	Qty	Code	Group page
1	9X-8267	WASHER	4		
2	8T-0275	BOLT (M6X1)	4		
3	3E-4352	WASHER	8		
4	8T-0100	BOLT (M8X1.25)	4		
5	7C-8292	ISOLATOR	8		
6	9Y-7215	SLEEVE	8		
7	9Y-4357	BREATHER AS	1		
8	9Y-1758	GASKET	1		
9	102-5842	BASE	1		
10	109-5309	SEAL	1		
11	115-9397	ARM GROUP	1	Y	
12	148-2063	LIFTER GROUP	2	Y	
13	341-8888	PUSHROD	12		

117-2749 VALVE MECHANISM GP (continued)

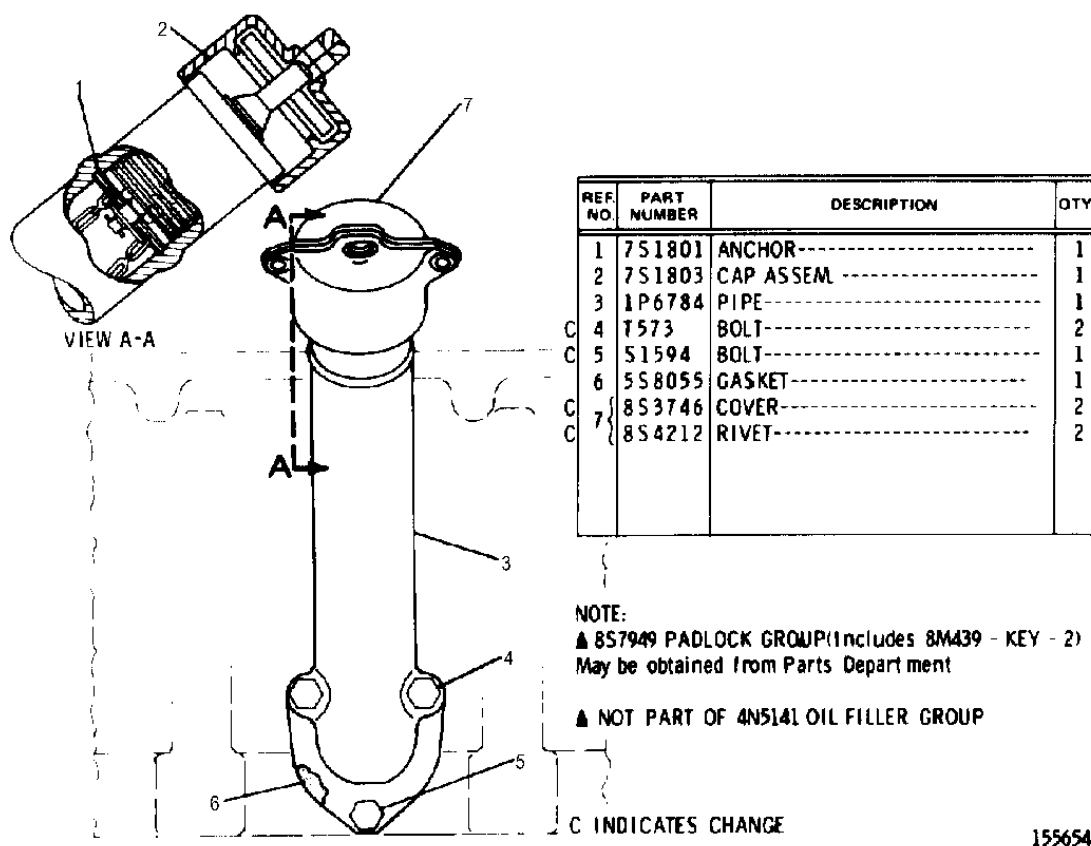
Ref.	Part number	Description	Qty	Code	Group page
14	341-8889	PUSHROD	6		
15	9M-1974	WASHER	9		
16	6V-5217	BOLT (M8X1.25)	1		

CAT codes: Y.

115-9397 ROCKER ARM GP

ROCKER ARM GP (1159397 N/S) PART OF 1172749-Page 15

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Ref.	Part number	Description	Qty	Code	Group page
1	115-9398	ARM	2		
2	115-9400	ARM AS	2		
	2D-6642	BALL	2		
	115-9402	BEARING	1		
3	115-9399	ARM	2		
4	7C-1798	SCREW (M12X1.5)	2		
5	245-6095	NUT (M12X1.5)	2		
6	258-8721	BUTTON	2		
7	8L-2777	SEAL	2		
8	115-9403	SHAFT AS	2		
9	3S-6605	PLUG	1		
10	096-0014	PIN	1		
11	185-4461	SUPPORT AS	2		

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