

CATERPILLAR D7R II

BRM / XEBP7543

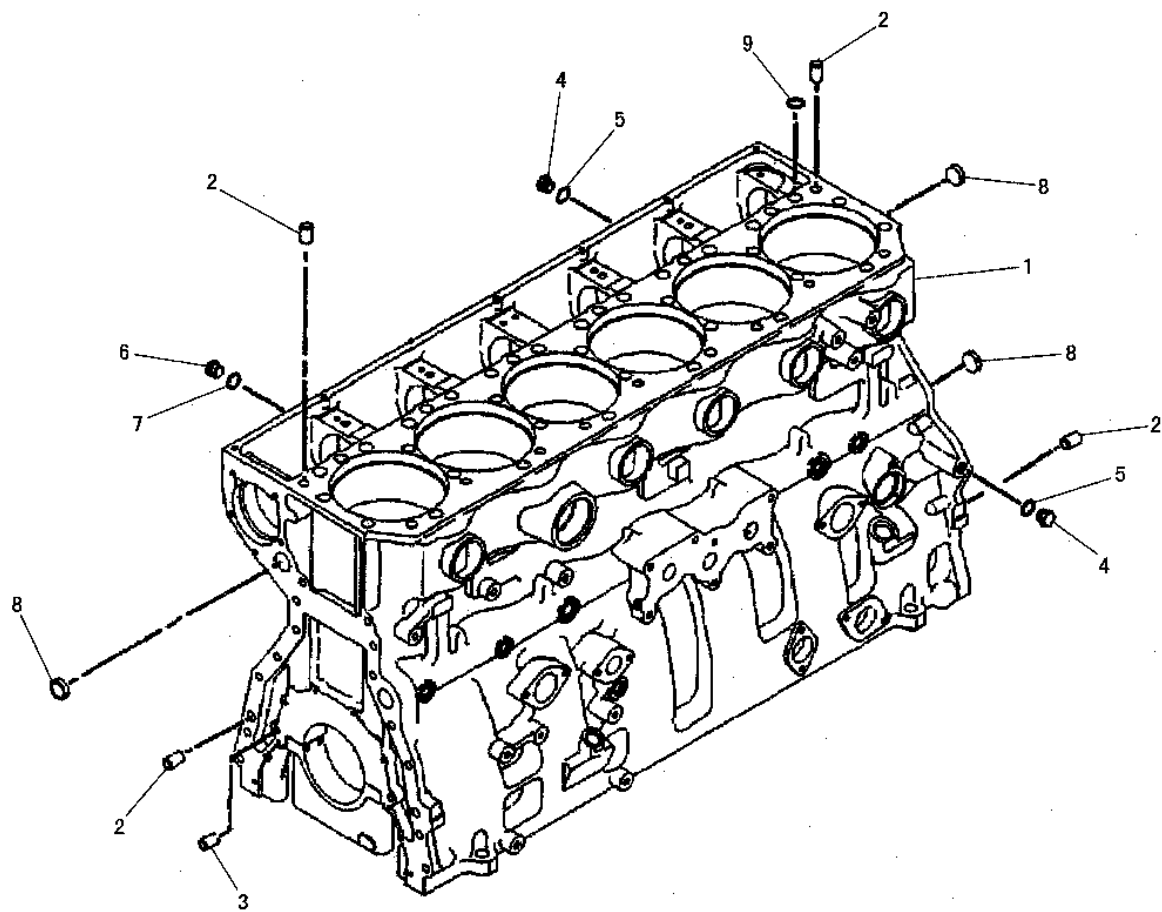
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115-2982 CYLINDER BLOCK GROUP

CYLINDER BLOCK GROUP (1152982 N/S) PART OF 2191421-Page 6, 2566771-Page 10, 12, 8 REFERENCE: 2043450-Page 15

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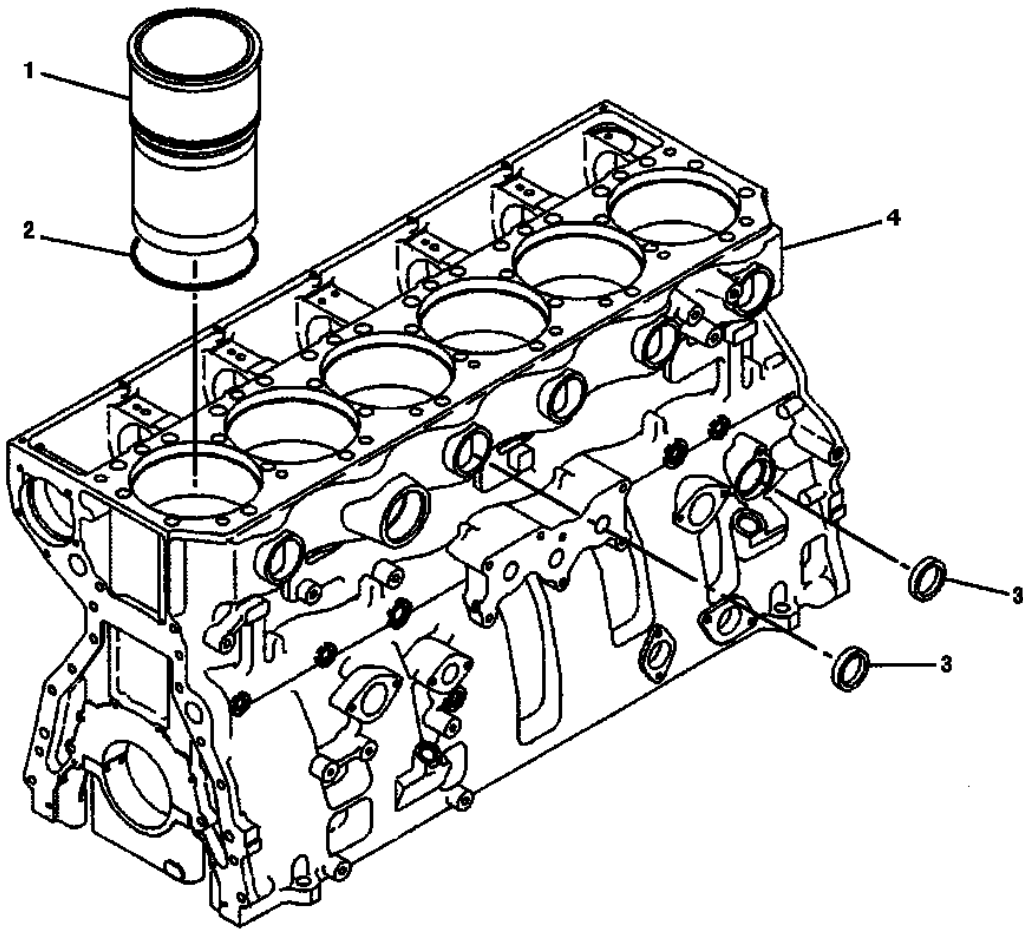
Ref.	Part number	Description	Qty	Code	Group page
1	204-3450	CYLINDER BLOCK ASSEM.	1	Y	
2	7N-5683	DOWEL	6		
3	6V-3538	DOWEL	2		
4	1N-5999	PLUG	2		
5	5P-7813	SEAL	2		
6	9S-8002	PLUG	1		
7	6V-5048	SEAL	1		
8	3B-0623	PLUG	3		
9	4G-4972	SEAL	6		

CAT codes: Y.

204-3450 CYLINDER BLOCK ASSEMBLY

CYLINDER BLOCK GROUP (2043450 N/S) PART OF 1152982-Page 14 REFERENCE: 2002054-Page 16

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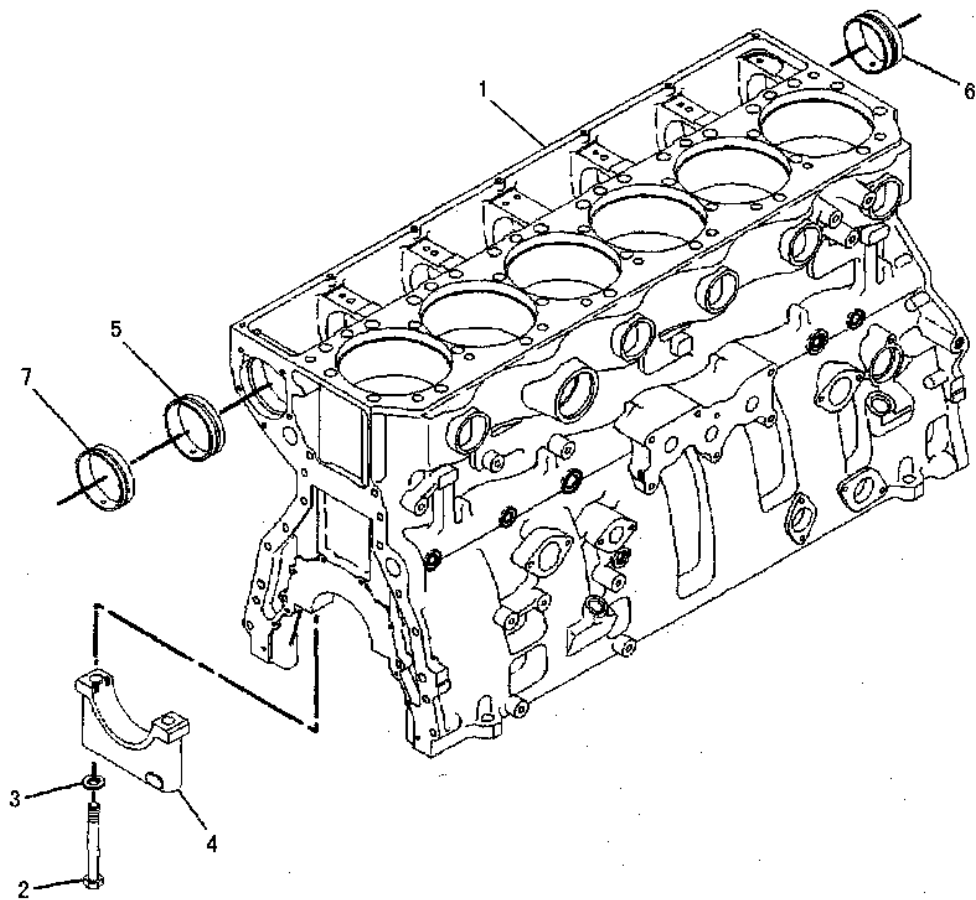
Ref.	Part number	Description	Qty	Code	Group page
1	148-2125	LINER	6		
2	104-3560	SEAL	6		
3	4F-5695	PLUG	6		
4	200-2054	BLOCK ASSEM.	1	Y	

CAT codes: Y.

200-2054 CYLINDER BLOCK ASSEMBLY

2002054 CYLINDER BLOCK ASSEMBLY PART OF 2043450-Page 15

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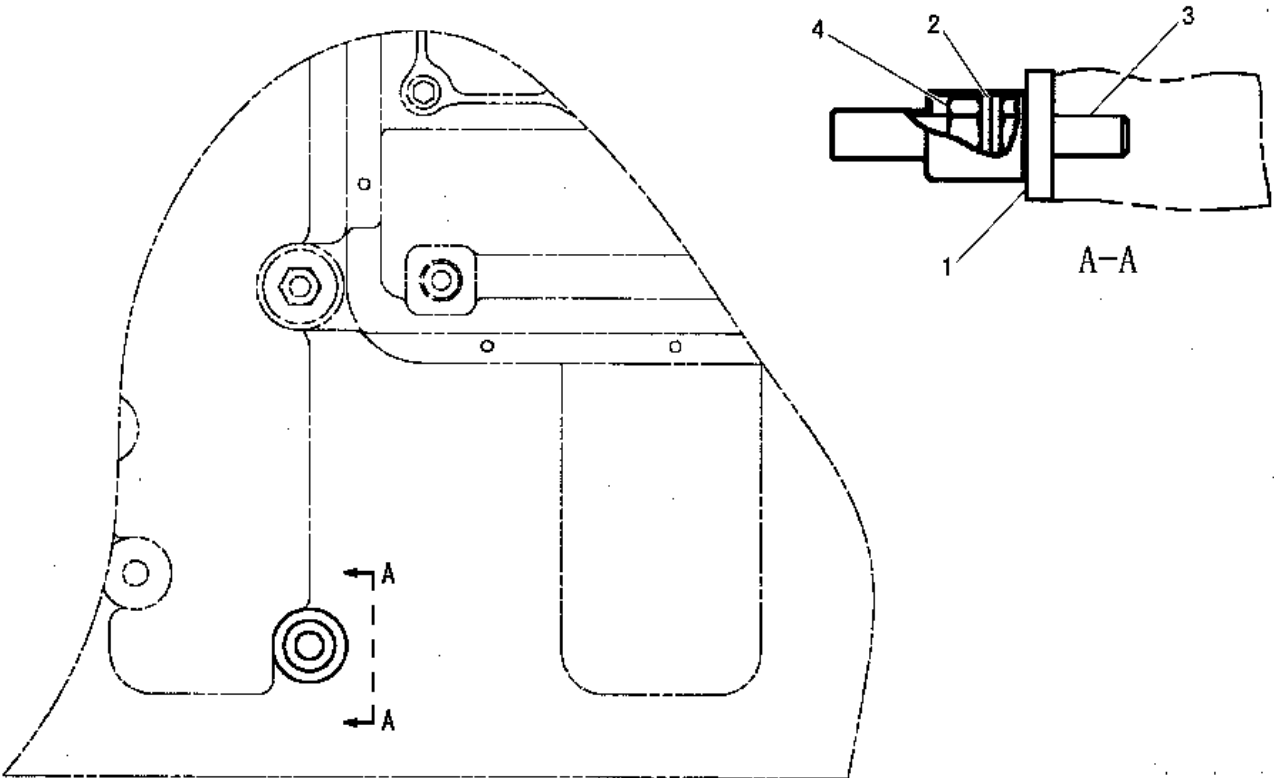


Ref.	Part number	Description	Qty	Code	Group page
1	200-2053	CYLINDER BLOCK ASSEM.	1		
2	175-0454	BOLT (MJ16X2)	14		
3	5P-8247	WASHER	14		
4	117-0166	CAP	7		
5	216-5583	BEARING	5		
6	216-5584	BEARING	1		
7	216-5585	BEARING	1		

124-2674 ELECTRICAL CONNECTION GROUP

ELECTRICAL CONNECTION GROUP (1242674 N/S) PART OF 2191421-Page 7, 2566771-Page 11, 13, 9

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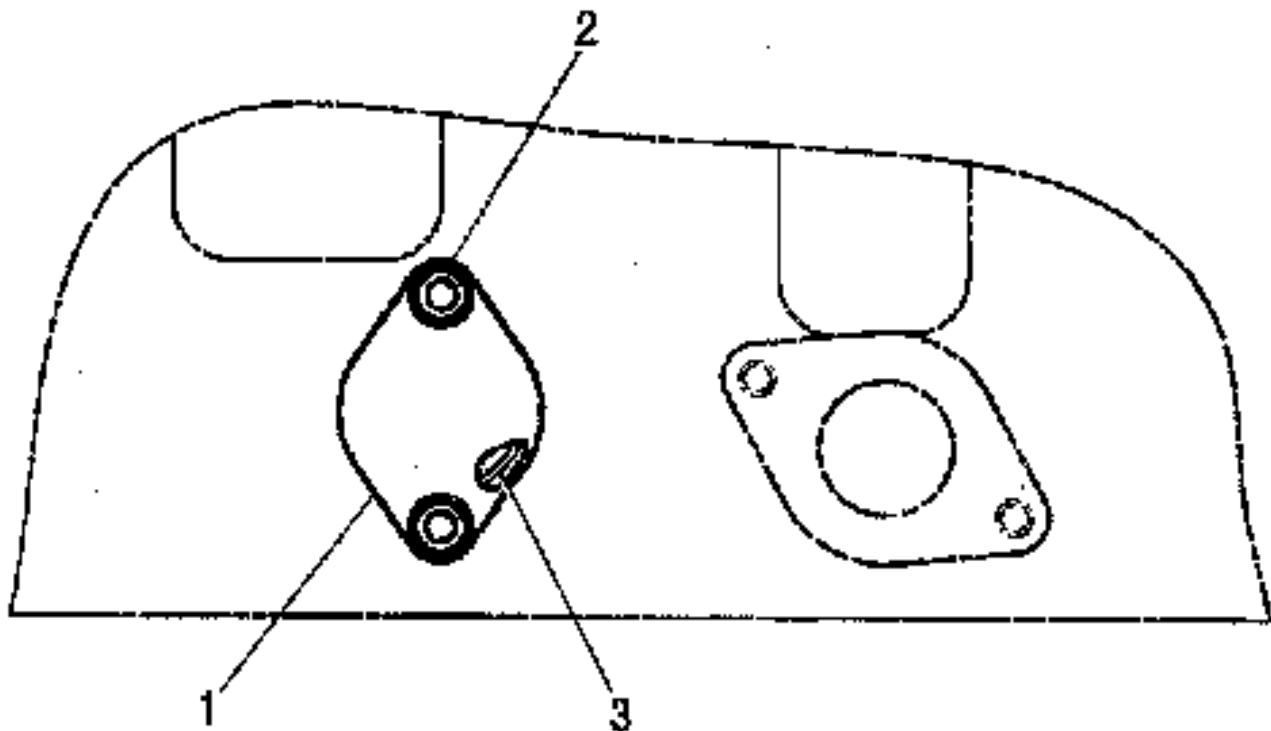
LEFT SIDE OF ENGINE

Ref.	Part number	Description	Qty	Code	Group page
1	6V-3964	WASHER	1		
2	8T-4224	WASHER	2		
3	9X-2097	STUD (M8X1.25)	1		
4	5C-7261	NUT (M8X1.25)	1		

115-2985 CYLINDER BLOCK COVER GROUP

CYLINDER BLOCK COVER GROUP (1152985 N/S) PART OF 2191421-Page 7, 2566771-Page 11, 13, 9

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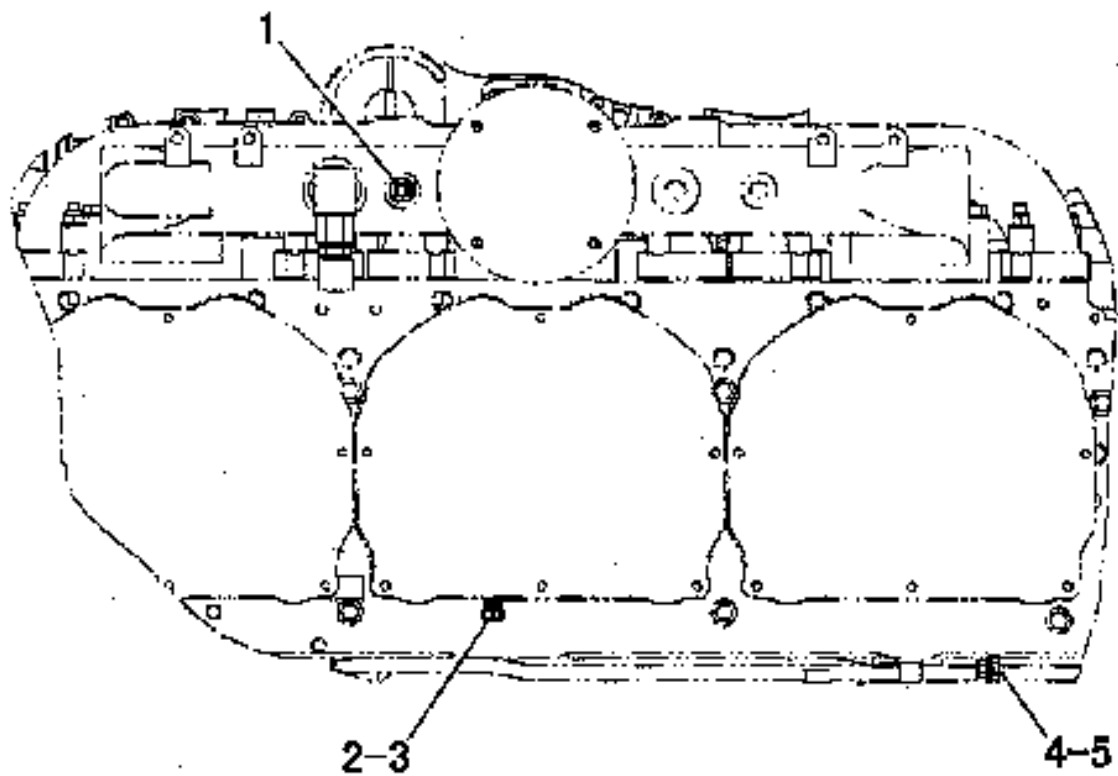
RIGHT SIDE OF ENGINE

Ref.	Part number	Description	Qty	Code	Group page
1	4P-6587	COVER	1		
2	6V-5217	BOLT (M8X1.25)	2		
	9M-1974	WASHER	2		
3	6V-1250	SEAL	1		

138-2028 PLUG GROUP

PLUG GROUP (1382028 N/S)-CYLINDER BLOCK PART OF 2191422-Page 7, 2566772-Page 11, 13, 9

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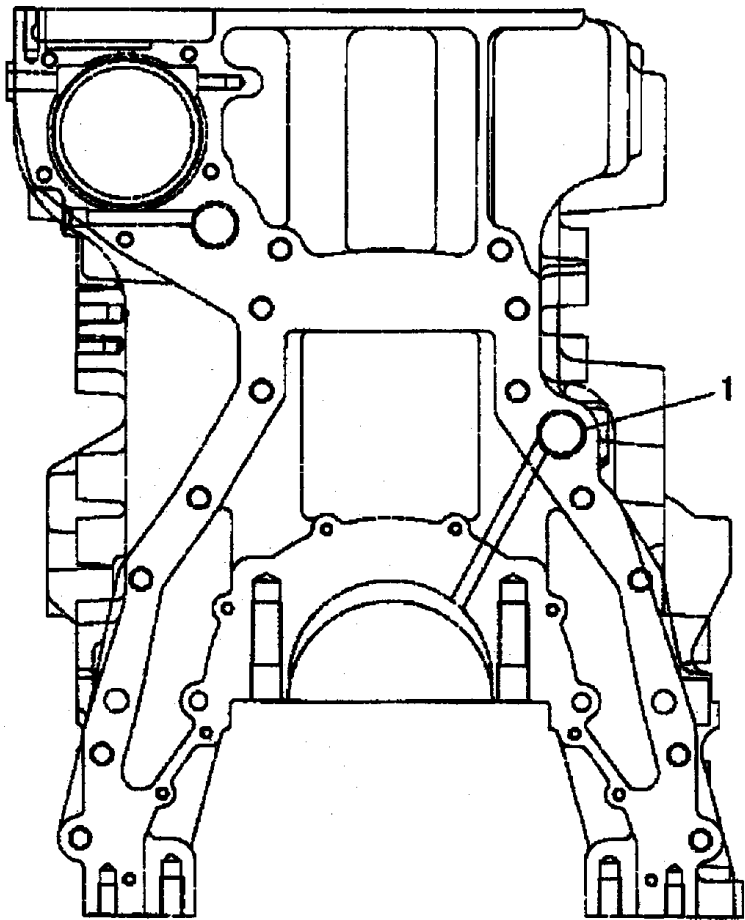
TOP VIEW OF ENGINE

Ref.	Part number	Description	Qty	Code	Group page
1	8T-6762	PLUG	1		
2	6V-5048	SEAL	1		
3	9S-4182	PLUG	1		
4	3J-1907	SEAL	1		
5	9S-4191	PLUG	1		

117-0165 PLUG GROUP

PLUG GROUP (1170165 N/S)-CYLINDER BLOCK PART OF 2191421-Page 6, 2566771-Page 10, 12, 8

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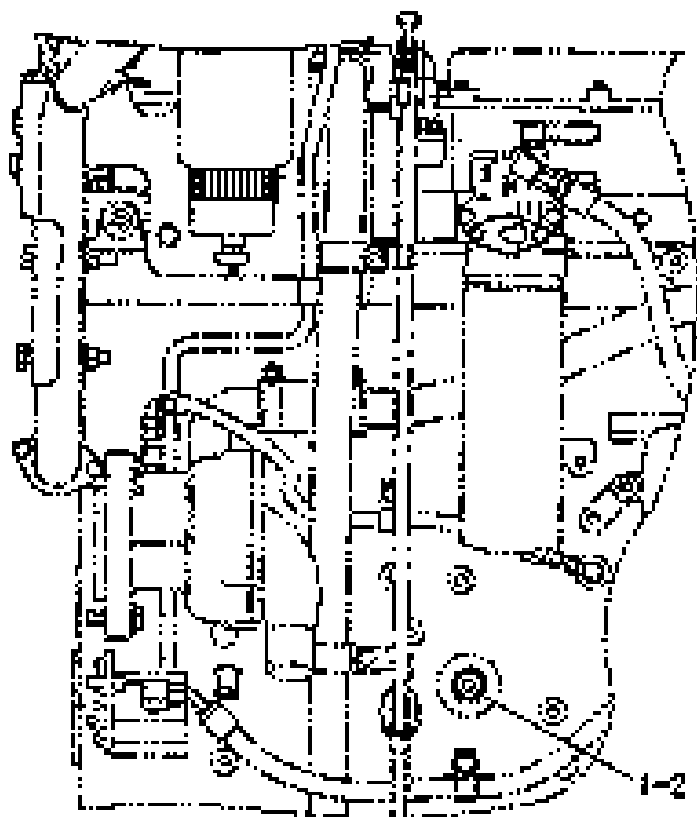


Ref.	Part number	Description	Qty	Code	Group page
1	3B-0623	PLUG	1		

117-0185 PLUG GROUP

PLUG GROUP (1170185 N/S)-CYLINDER BLOCK PART OF 2191421-Page 6, 2566771-Page 10, 12, 8

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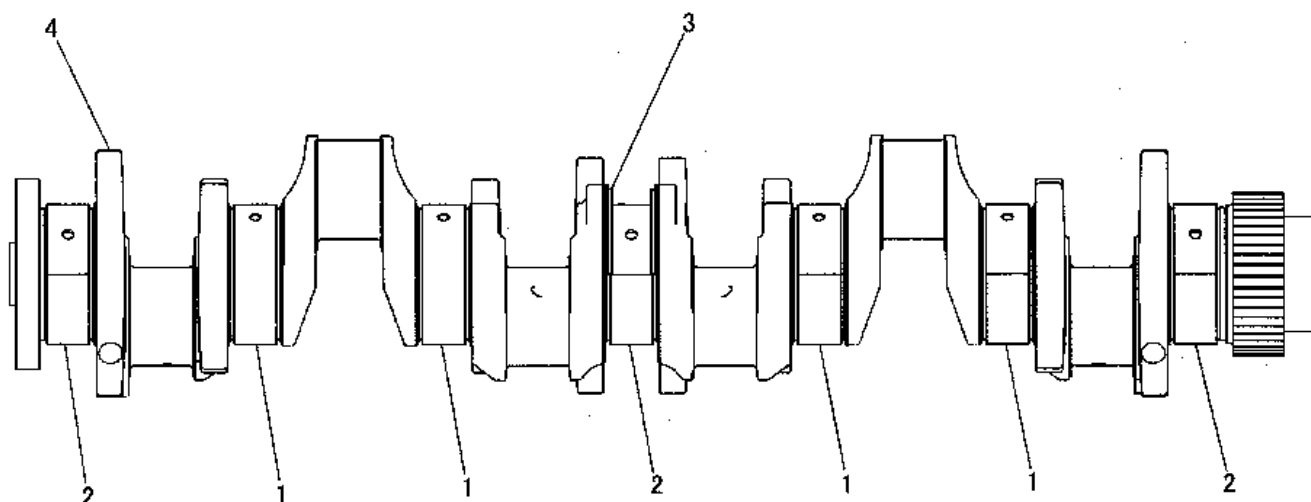
LEFT SIDE OF ENGINE

Ref.	Part number	Description	Qty	Code	Group page
1	9S-8006	PLUG	1		
2	6V-4589	SEAL	1		

117-2743 CRANKSHAFT GROUP

CRANKSHAFT GROUP (1172743 N/S) PART OF 2191421-Page 6, 2566771-Page 10, 12, 8

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Ref.	Part number	Description	Qty	Code	Group page
1	211-0587	BEARING	4		
	128-0400	BEARING (0.51mm UNDERSIZE)		AB	
	128-0401	BEARING (0.76mm UNDERSIZE)		AB	
	128-0402	BEARING (0.51mm OVERSIZE)		AB	
	128-0403	BEARING (0.51mm UNDERSIZE-0.51mm OVERSIZE)		AB	
2	211-0588	BEARING	3		
	128-0382	BEARING (0.51mm UNDERSIZE)		AB	
	128-0383	BEARING (0.76mm UNDERSIZE)		AB	
	128-0384	BEARING (0.51mm OVERSIZE)		AB	
	128-0385	BEARING (0.51mm UNDERSIZE-0.51mm OVERSIZE)		AB	
3	246-3144	PLATE	2		
4	326-4278	CRANKSHAFT AS	1		
	6V-3536	DOWEL	1		
	187-8972	GEAR	1		
	9Y-0821	SLEEVE (FRONT SEAL)	1		
	9Y-0810	SLEEVE (REAR SEAL)	1		

CAT codes: A, B.

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Complete Caterpillar PDF Parts Catalogue

BRM-XEBP7543

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