

CATERPILLAR D6R II

BPS / XEBP8553

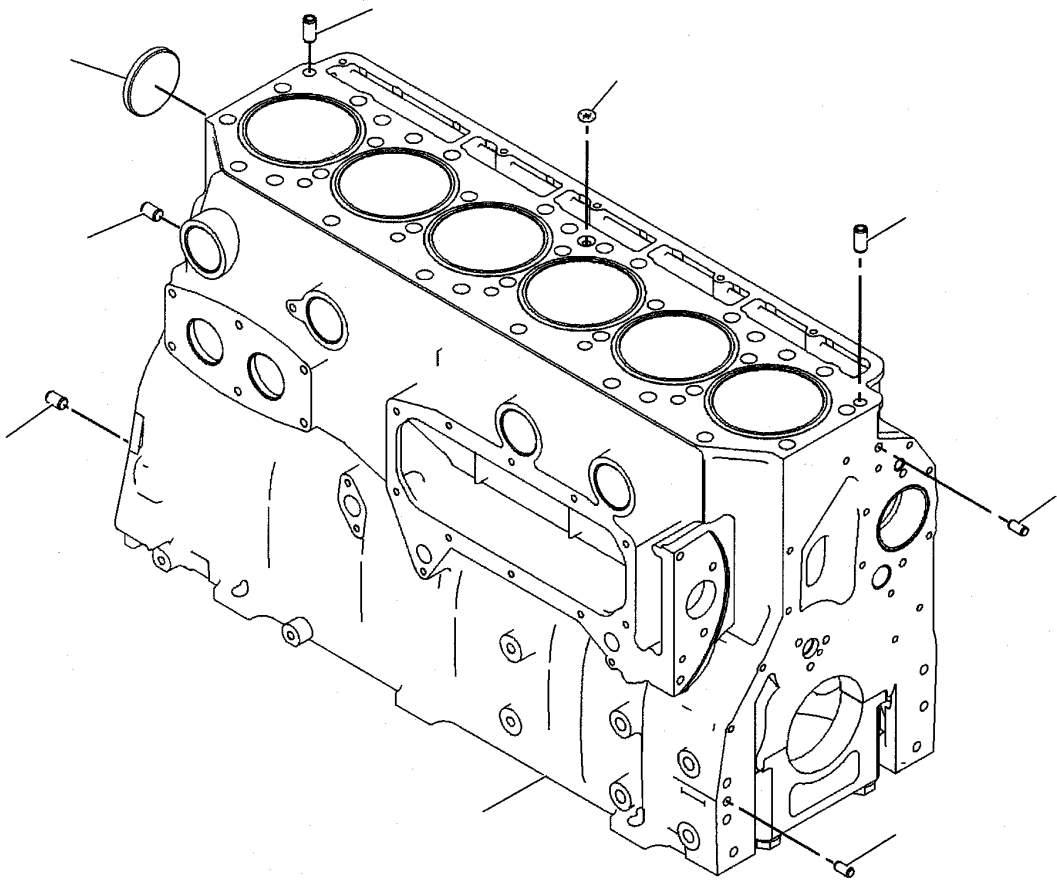
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161-3406 CYLINDER BLOCK GROUP

1613406 CYLINDER BLOCK GROUP PART OF 2545749-Page 8 REFERENCE: 2201952-Page 10

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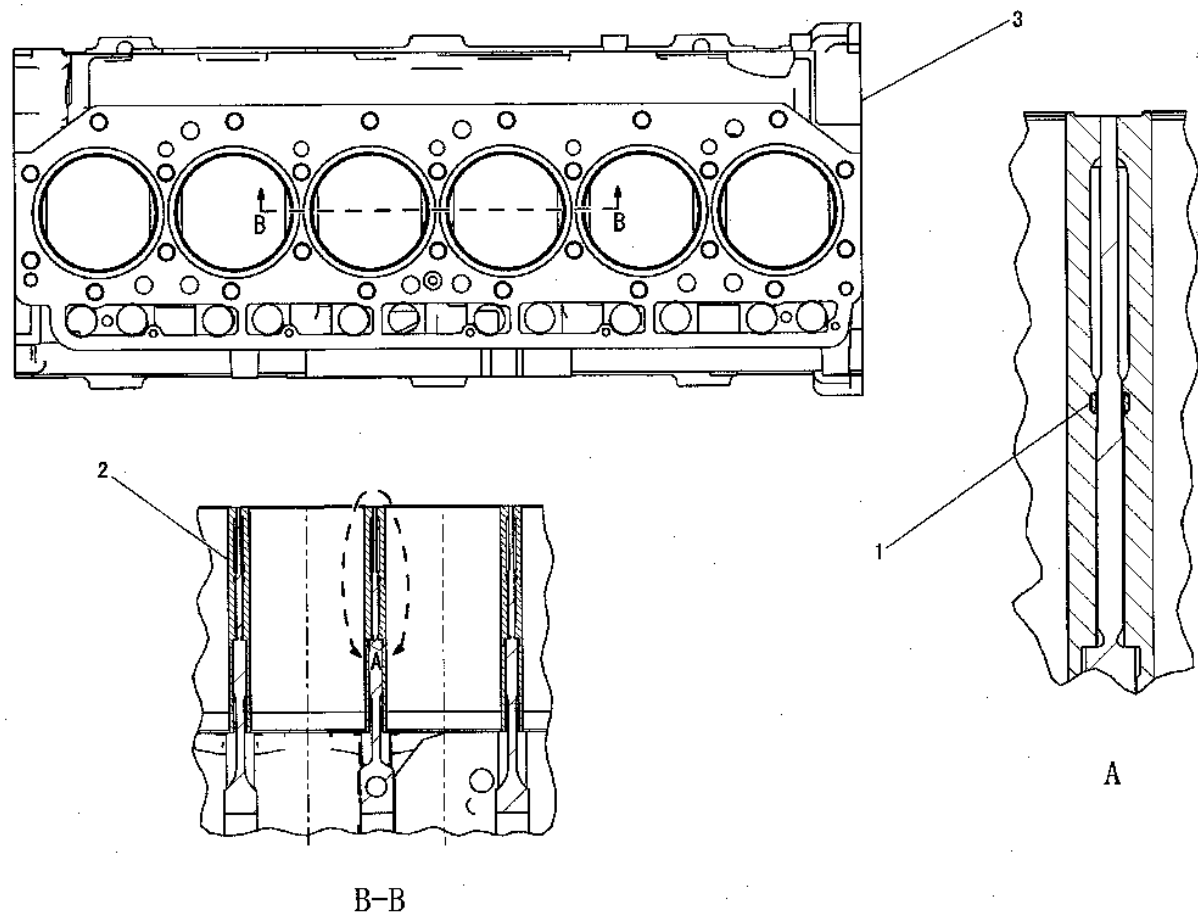
Ref.	Part number	Description	Qty	Code	Group page
1	05-0519	PLUG	1		
2	1W-8407	SLEEVE	4		
3	4G-4972	SEAL	1		
4	220-1952	BLOCK GROUP	1	Y	
5	6V-3538	DOWEL	2		
6	7N-5683	DOWEL	2		

CAT codes: Y.

220-1952 CYLINDER BLOCK GROUP

CYLINDER BLOCK GROUP (2201952 N/S) PART OF 1613406-Page 9 REFERENCE: 2213248-Page 11

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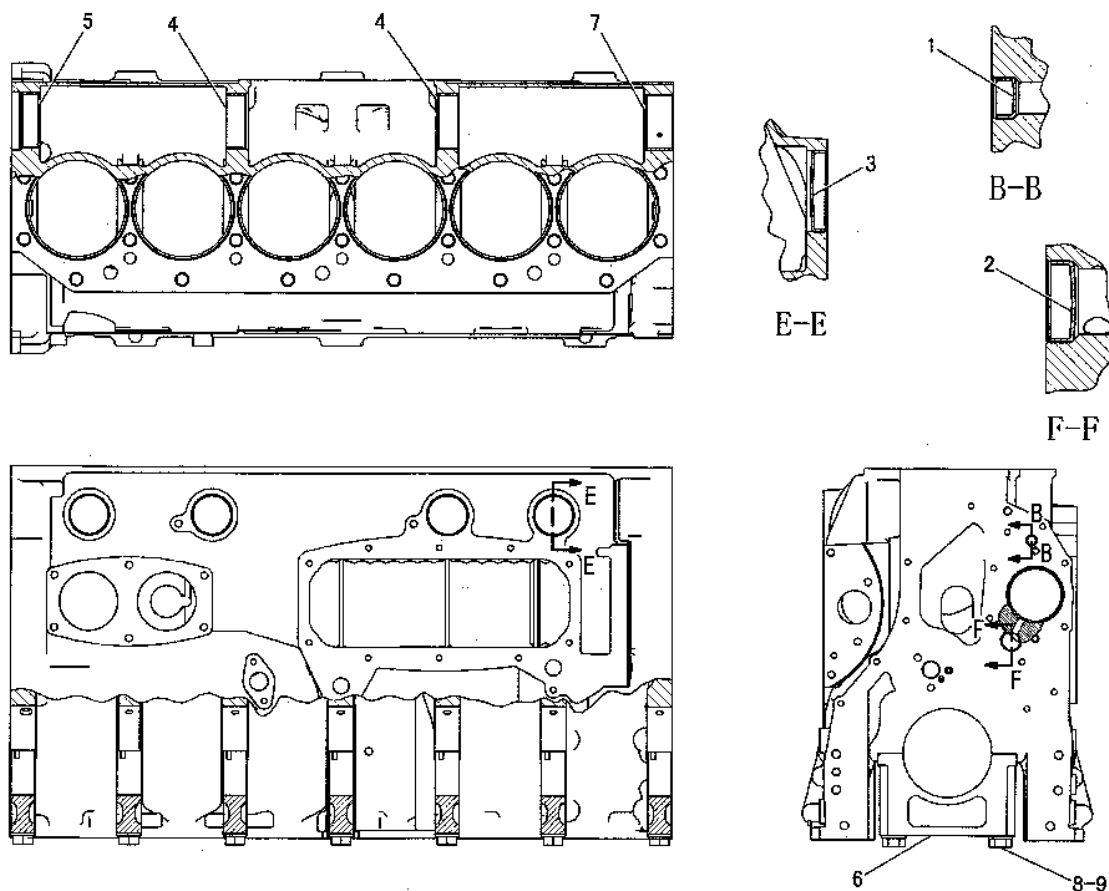
Ref.	Part number	Description	Qty	Code	Group page
1	167-0024	SEAL	6		
2	190-3562	LINER	6		
3	221-3248	CYLINDER BLOCK AS	1	Y	

CAT codes: Y.

221-3248 CYLINDER BLOCK ASSEMBLY

2213248 CYLINDER BLOCK ASSEMBLY PART OF 2201952-Page 10

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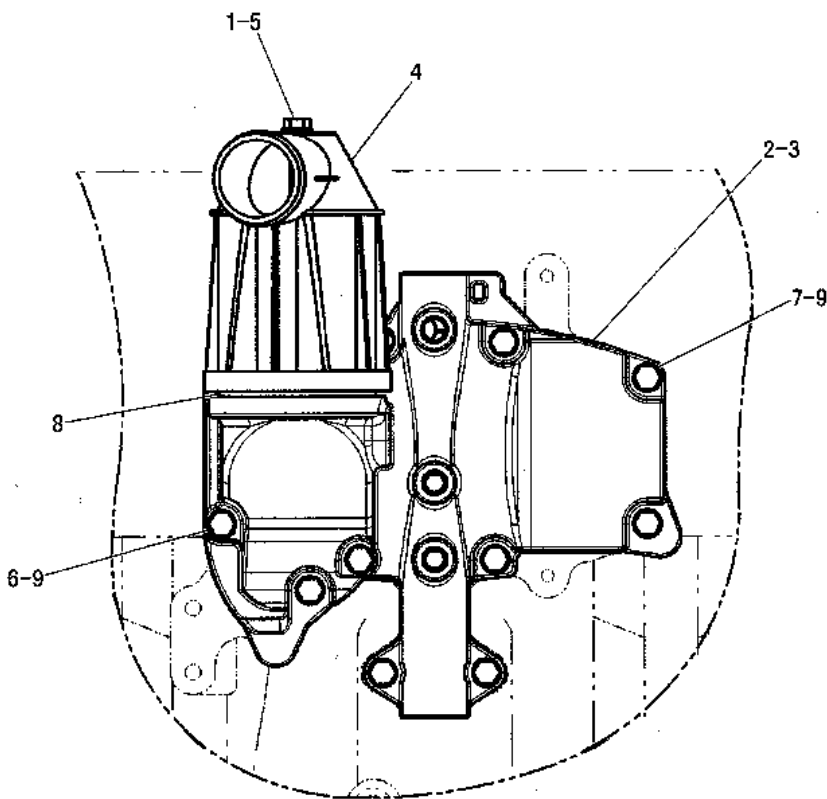


Ref.	Part number	Description	Qty	Code	Group page
1	0L-1026	PLUG	2		
2	3B-0623	PLUG	2		
3	4F-5695	PLUG	4		
4	203-5805	BEARING	2		
5	203-6090	BEARING	1		
6	212-7002	CAP	7		
7	216-5586	BEARING	1		
8	9X-8268	WASHER	14		
9	175-0454	BOLT (MJ16X2)	14		

246-0605 CYLINDER BLOCK COVER GROUP

CYLINDER BLOCK COVER GROUP (2460605 N/S) PART OF 2545752-Page 4, 2901145-Page 6

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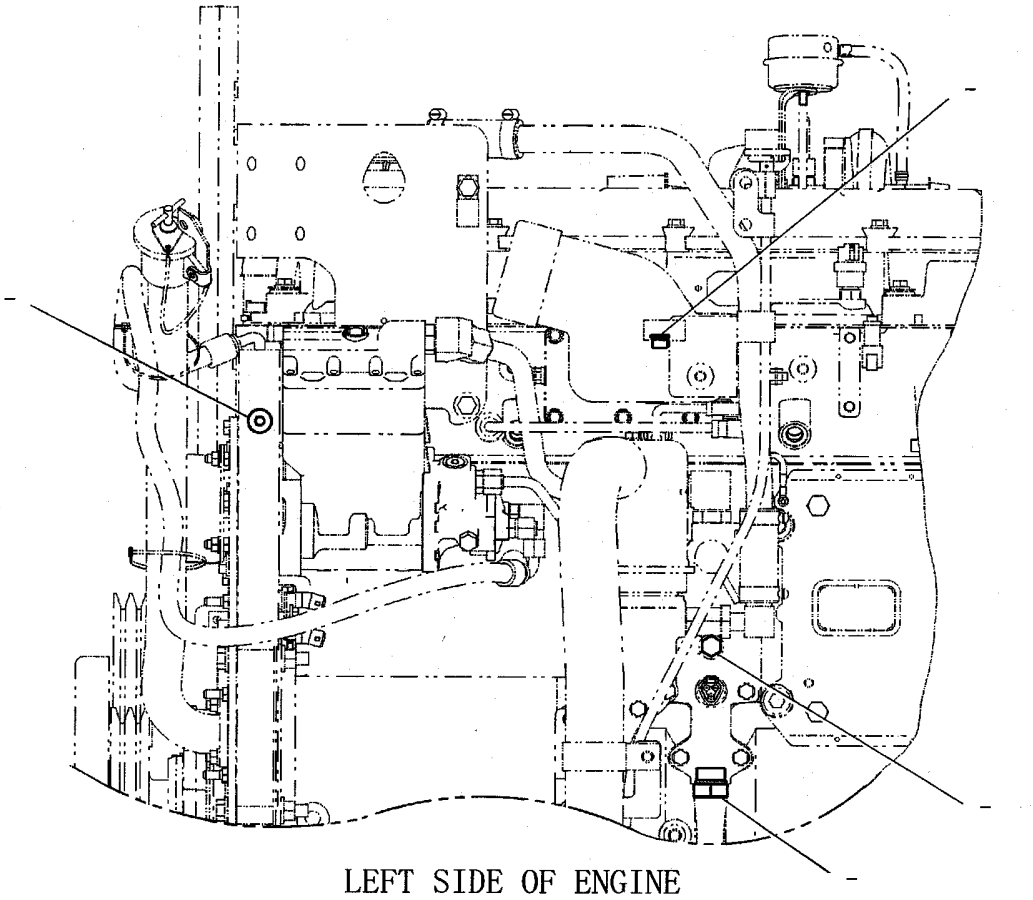
LEFT SIDE VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	5N-4185	WASHER	1		
2	205-5285	GASKET	1		
3	215-4441	COVER	1		
4	240-0041	BREATHER AS	1		
5	3E-8005	BOLT (M8X1.25)	1		
6	6V-3918	BOLT (M8X1.25)	2		
7	6V-3940	BOLT (M8X1.25)	9		
8	9F-4446	SEAL	1		
9	9M-1974	WASHER	11		

252-1567 PLUG GROUP

PLUG GROUP (2521567 N/S)-ENGINE PART 2545752-Page 5, 2901145-Page 7

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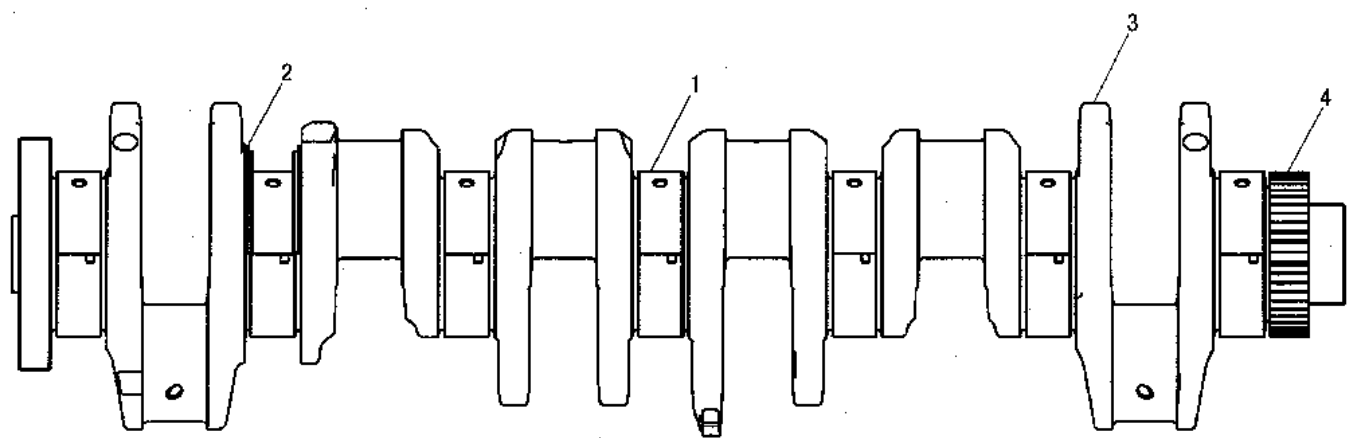


Ref.	Part number	Description	Qty	Code	Group page
1	3D-2824	SEAL	1		
2	9S-4183	PLUG	1		
3	6V-5049	SEAL	2		
4	9S-4191	PLUG	1		
5	8L-2786	SEAL	1		
6	9S-8004	PLUG	1		
7	9S-8005	PLUG	1		

164-6148 CRANKSHAFT GROUP

CRANKSHAFT GROUP (1646148 N/S) PART OF 2545749-Page 8

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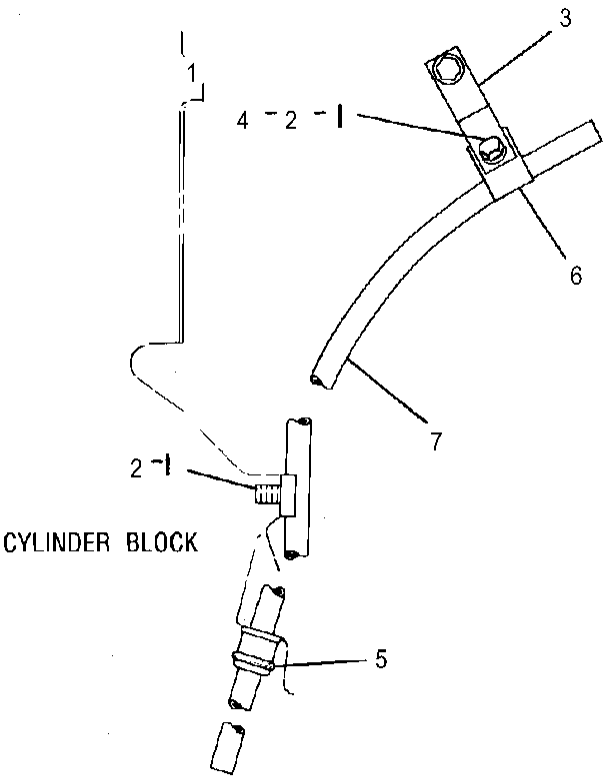


Ref.	Part number	Description	Qty	Code	Group page
1	151-2939	BEARING	7		
2	246-3150	PLATE	2		
3	261-1544	CRANKSHAFT AS	1		
	9Y-0810	SLEEVE (REAR SEAL)	1		
4	1B-8705	KEY	1		
	2W-8147	GEAR	1		

189-9306 CRANKSHAFT SEAL GROUP

CRANKSHAFT SEAL GROUP (1899306 N/S) PART OF 2545752-Page 4, 2901145-Page 6

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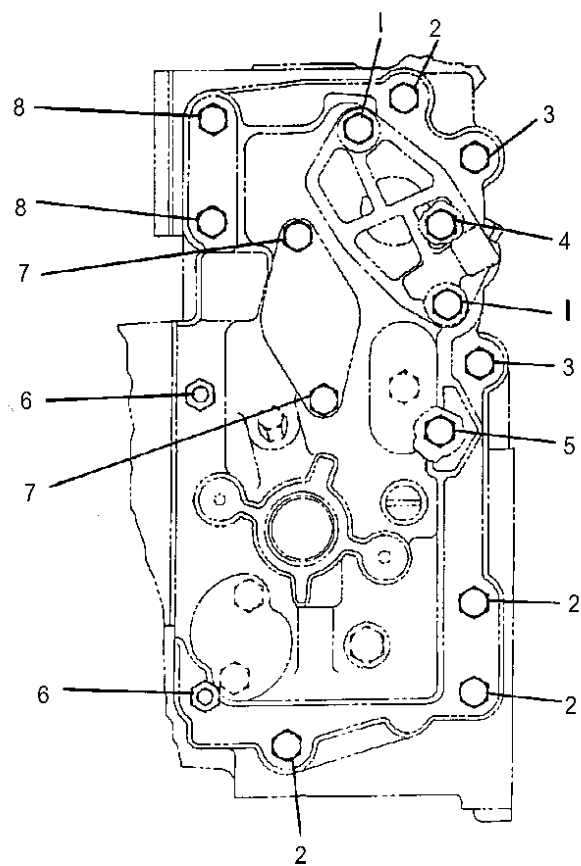
REAR VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	4R-9999	EXCLUDER	1		
2	199-6163	SEAL	1		
3	119-2921	SEAL GROUP	1		
4	187-8971	SEAL GROUP	1		
5	206-3719	BOLT ASSEM. (M6X1)	9		

215-3673 CRANKSHAFT PULLEY GROUP

CRANKSHAFT PULLEY GROUP (2153673 N/S) PART OF 2545752-Page 4, 2901145-Page 6

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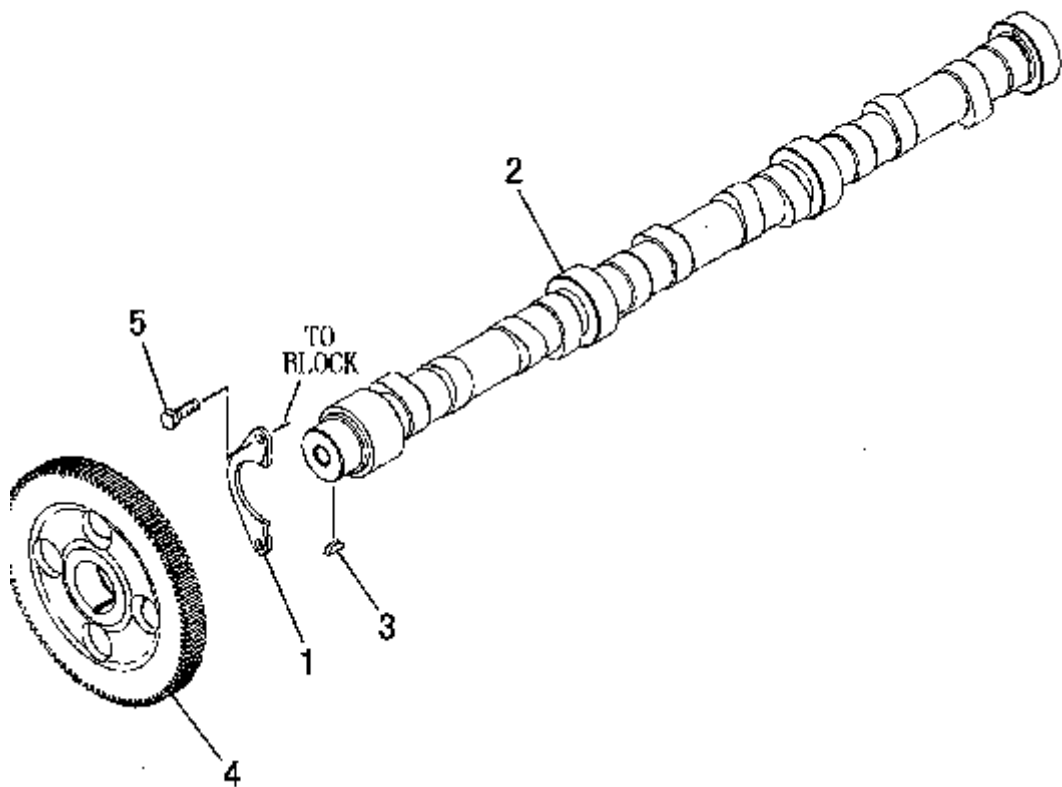


Ref.	Part number	Description	Qty	Code	Group page
1	2W-7381	WASHER	1		
2	215-3363	PULLEY	1		
3	8T-3666	BOLT (M14X2)	4		

164-6100 CAMSHAFT GROUP

CAMSHAFT GROUP (1646100 N/S) PART OF 2545749-Page 8

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Ref.	Part number	Description	Qty	Code	Group page
1	107-7694	PLATE	1		
2	216-9782	CAMSHAFT ASSEM.	1		
3	1B-8705	KEY	1		
4	205-1322	GEAR (100 TEETH)	1		
5	6V-3940	BOLT (M8X1.25)	2		

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