

CATERPILLAR D6R II

BPS / XEBP7549

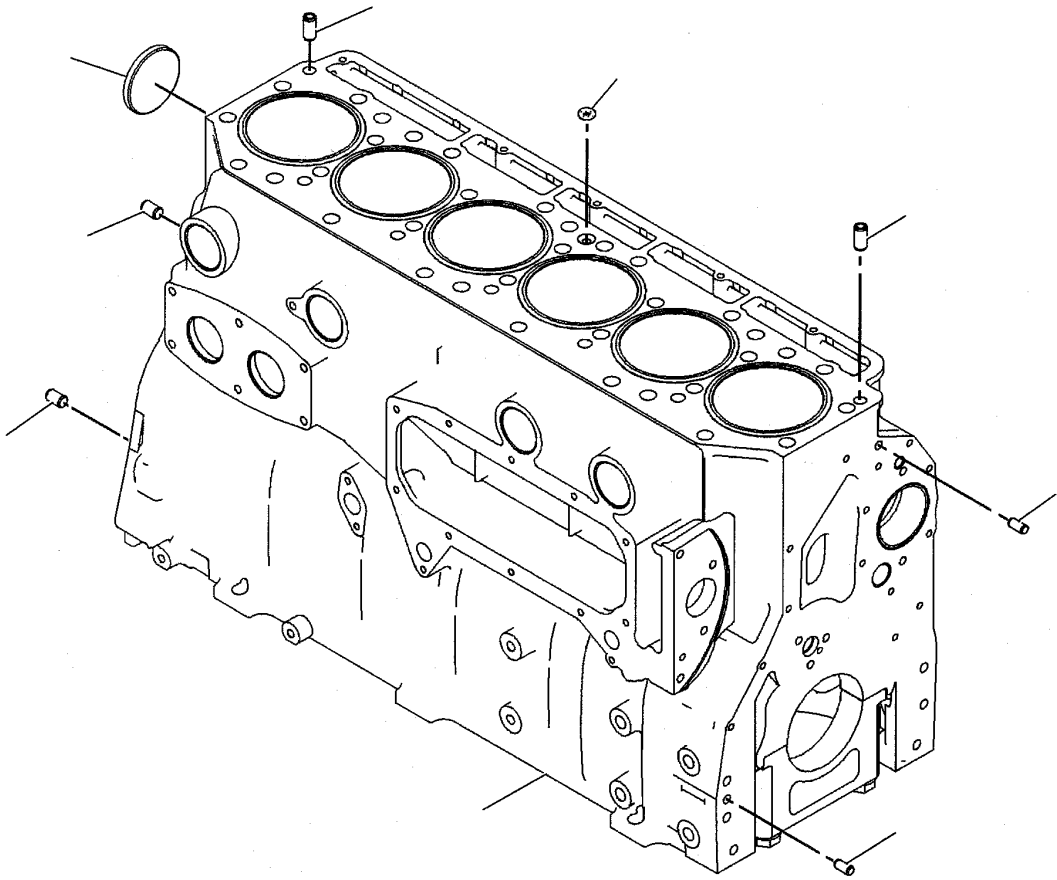
Contents

Section	Page
Basic engine	2
Lubrication system	
Cooling system	
Air inlet and exhaust	
Fuel system	
Basic engine	
Basic engine	
Electrical and electronics	
Power train	
Power train	
Basic engine	
Hydraulic system	
Hydraulic system	
Labels, kits and diagnostics	
Air inlet and exhaust	
Catalog items	

161-3406 CYLINDER BLOCK GROUP

1613406 CYLINDER BLOCK GROUP PART OF 1693788-Page 6 REFERENCE:2201952-Page 9

Drawing 1 of 1



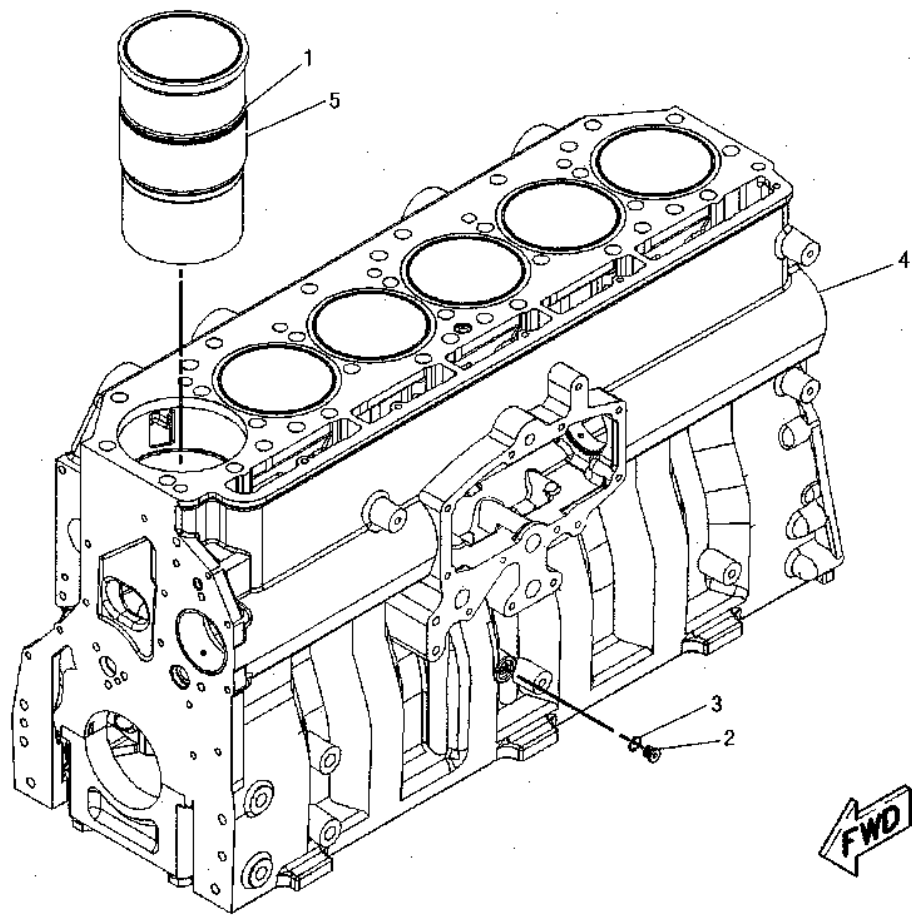
Ref.	Part number	Description	Qty	Code	Group page
1	0S-0519	PLUG	1		
2	1W-8407	SLEEVE	4		
3	4G-4972	SEAL	1		
4	220-1952	BLOCK GROUP	1	Y	
5	6V-3538	DOWEL	2		
6	7N-5683	DOWEL	2		

CAT codes: Y.

220-1952 CYLINDER BLOCK GROUP

CYLINDER BLOCK GROUP (2201952 N/S) PART OF 1613406-Page 8 REFERENCE:2213248-Page 10

Drawing 1 of 1



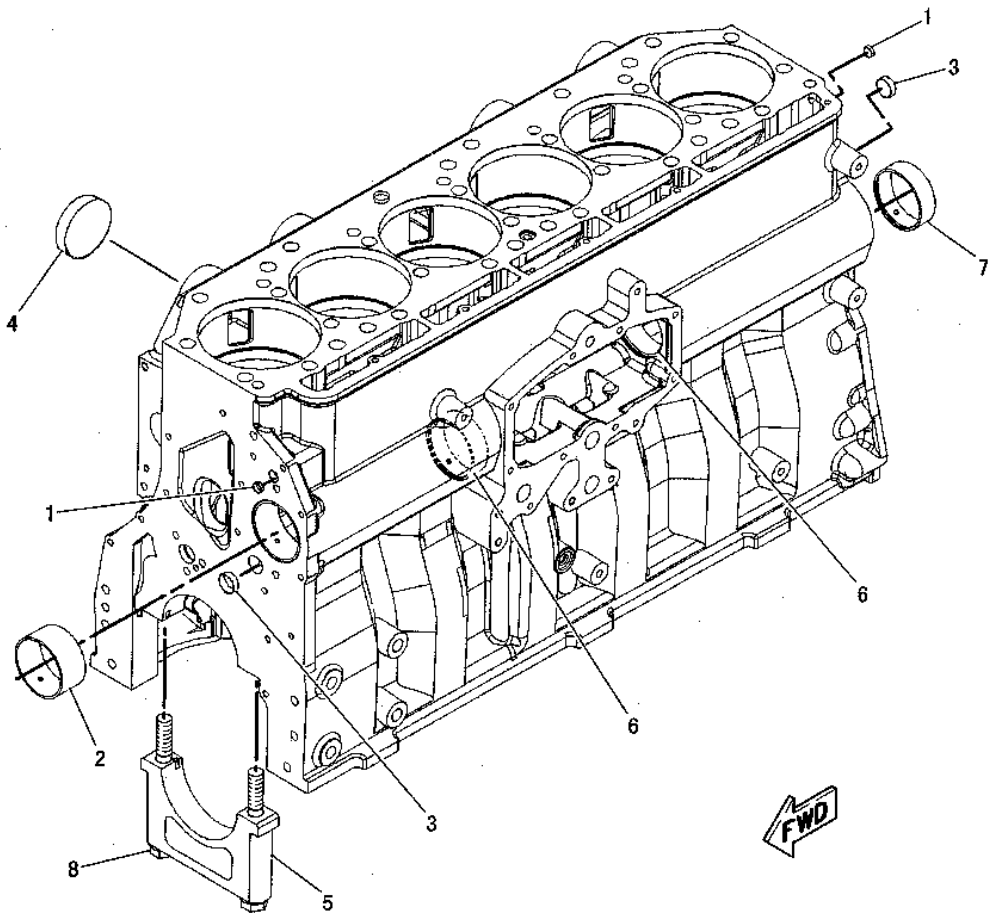
Ref.	Part number	Description	Qty	Code	Group page
1	167-0024	SEAL	6		
2	9S-8002	PLUG	1		
3	033-5853	SEAL	1		
4	221-3248	BLOCK ASSEM.	1	Y	
5	190-3562	LINER	6		

CAT codes: Y.

221-3248 CYLINDER BLOCK ASSEMBLY

2213248 CYLINDER BLOCK ASSEMBLY PART OF 2201952-Page 9

Drawing 1 of 1

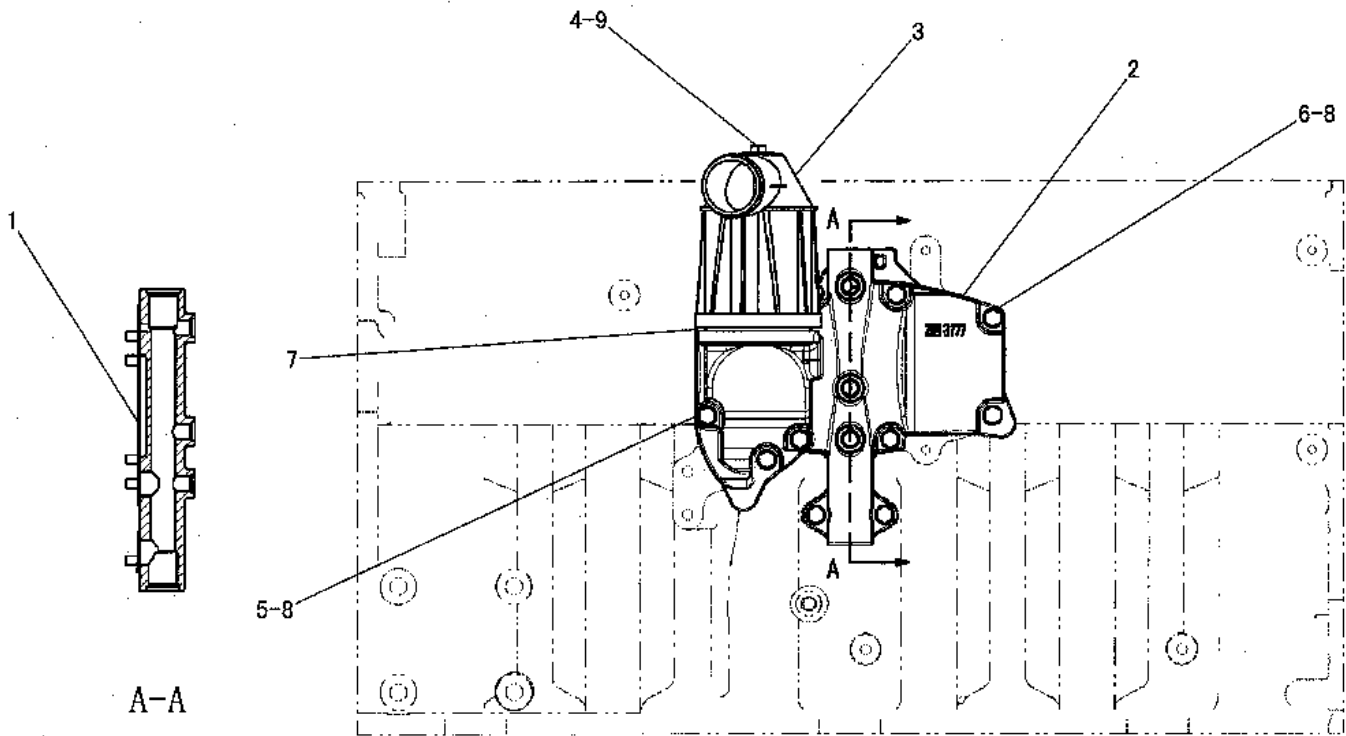


Ref.	Part number	Description	Qty	Code	Group page
1	0L-1026	PLUG	2		
2	216-5586	BEARING	1		
3	3B-0623	PLUG	2		
4	4F-5695	PLUG	4		
5	121-7002	CAP	7		
6	203-5805	BEARING	2		
7	203-6090	BEARING	1		
8	175-0454	BOLT (MJ16X2)	14		
	9X-8268	WASHER	14		

197-8602 CYLINDER BLOCK COVER GROUP

CYLINDER BLOCK COVER GROUP (1978602 N/S) PART OF 1693791-Page 2, 4

Drawing 1 of 1



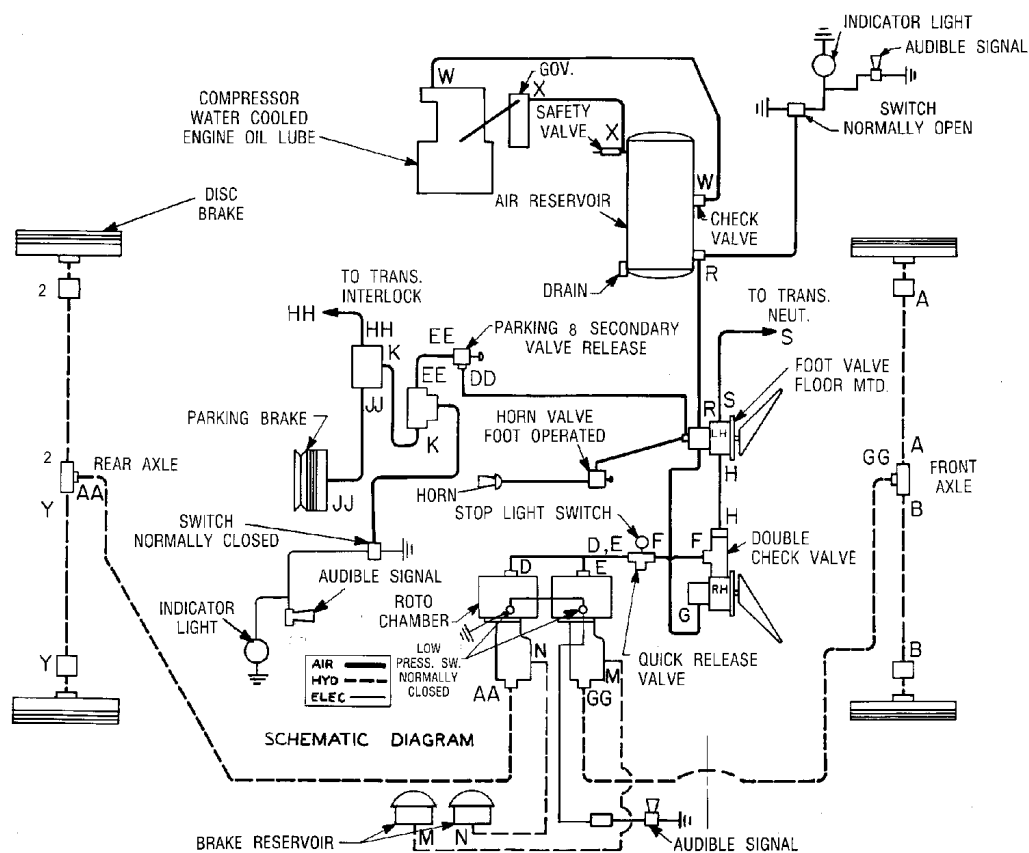
Ref.	Part number	Description	Qty	Code	Group page
1	205-5285	GASKET	1		
2	209-3777	COVER	1	Z	
3	240-0041	BREATHER AS	1		
4	3E-8005	BOLT (M8X1.25)	1		
5	6V-3918	BOLT (M8X1.25)	2		
6	6V-3940	BOLT (M8X1.25)	9		
7	9F-4446	SEAL	1		
8	9M-1974	WASHER	11		
9	9N-0869	WASHER	1		

CAT codes: Z.

198-0922 PLUG GROUP

PLUG GROUP (1980922 N/S)-ENGINE PART OF 1693791-Page 3, 5

Drawing 1 of 1

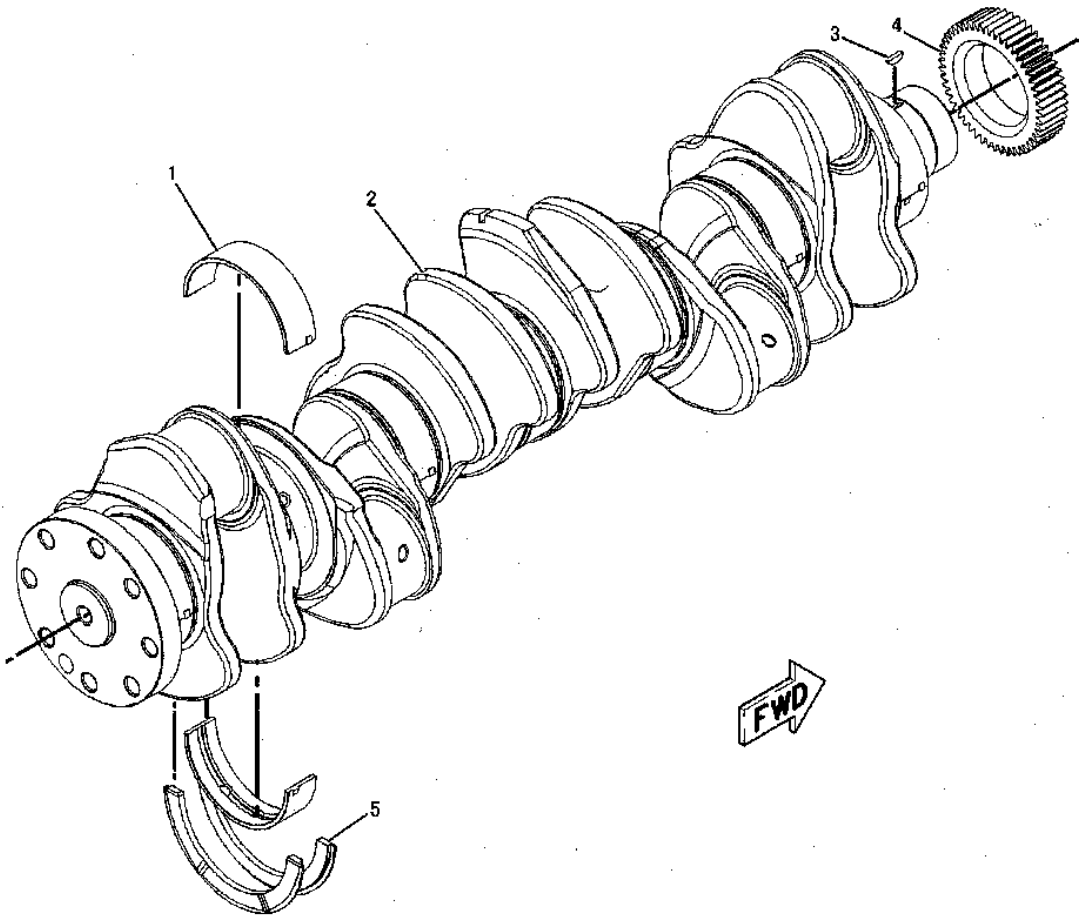


Ref.	Part number	Description	Qty	Code	Group page
1	183-3406	PLUG ASSEM.	1		
2	3D-2824	SEAL	1		
3	8L-2786	SEAL	2		
4	9S-4183	PLUG	1		
5	9S-8005	PLUG	2		

164-6148 CRANKSHAFT GROUP

CRANKSHAFT GROUP (1646148 N/S) PART OF 1693788-Page 6

Drawing 1 of 1

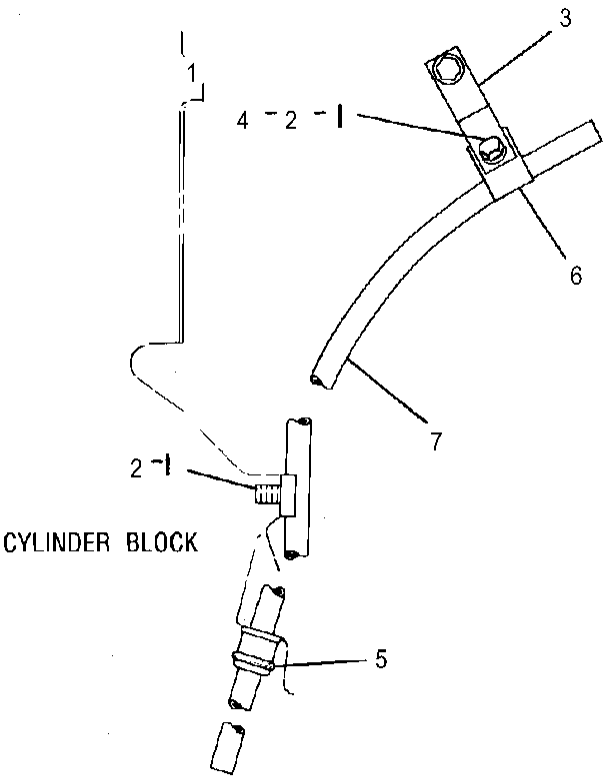


Ref.	Part number	Description	Qty	Code	Group page
1	151-2939	BEARING	7		
2	160-8147	CRANKSHAFT AS	1		
3	1B-8705	KEY	1		
4	2W-8147	GEAR	1		
5	246-3150	PLATE	1		

189-9306 CRANKSHAFT SEAL GROUP

CRANKSHAFT SEAL GROUP (1899306 N/S) PART OF 1693791-Page 2, 4

Drawing 1 of 1



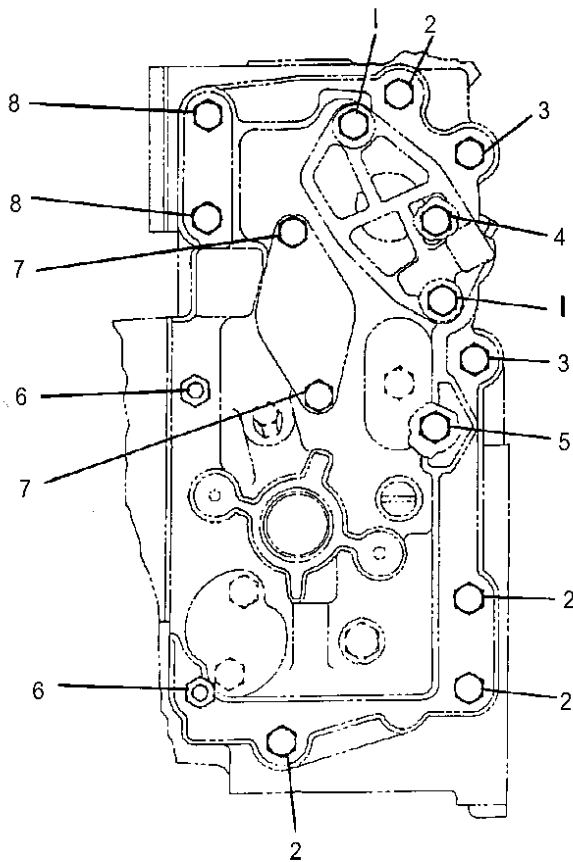
REAR VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	4R-9999	EXCLUDER	1		
2	199-6163	SEAL	1		
3	119-2921	SEAL GROUP	1		
4	187-8971	SEAL GROUP	1		
5	206-3719	BOLT ASSEM. (M6X1)	9		

215-3673 CRANKSHAFT PULLEY GROUP

CRANKSHAFT PULLEY GROUP (2153673 N/S) PART OF 1693791-Page 2, 4

Drawing 1 of 1

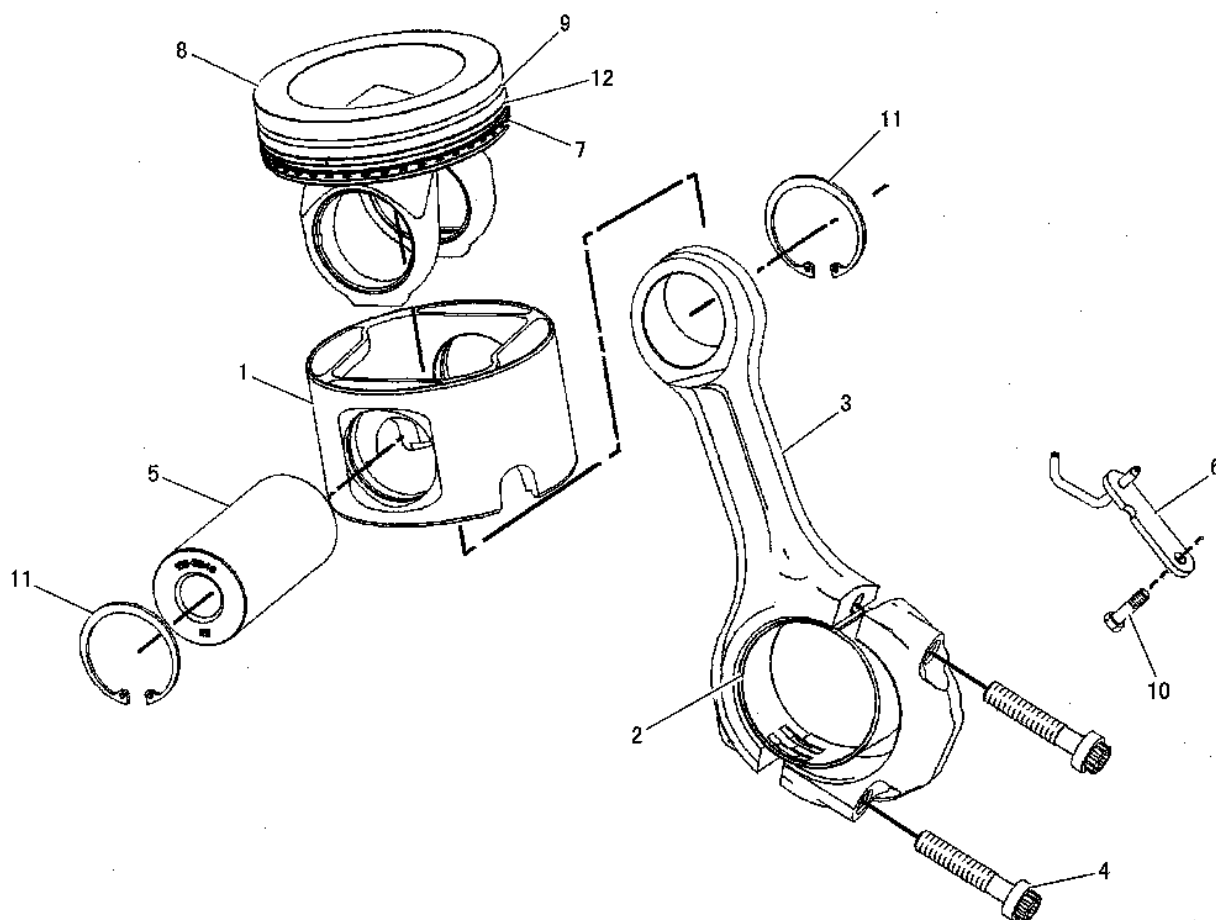


Ref.	Part number	Description	Qty	Code	Group page
1	2W-7381	WASHER	1		
2	215-3363	PULLEY	1		
3	8T-3666	BOLT (M14X2)	4		

177-7878 CONNECTING ROD AND PISTON GROUP

CONNECTING ROD AND PISTON GROUP (1777878 N/S) PART OF 1693788-Page 6

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	158-0451	SKIRT	6		
2	160-8172	BEARING	6		
3	160-8199	ROD ASSEM.	6		
	160-8194	BEARING	1		
4	160-8197	BOLT (MJ12X1.25)	2		
5	166-3648	PIN	6		
6	166-3657	TUBE ASSEM.	6		
7	168-7209	RING (OIL)	6		
8	197-9297	CROWN ASSEM.	6		
9	197-9299	RING (TOP)	6		
10	6V-3940	BOLT (M8X1.25)	6		
11	7X-2908	RING	12		
12	161-3425	RING (INTERMEDIATE)	6		

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