

CATERPILLAR 336D2

BH9 / SEBP6013

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570-5577 KIT-ENGINE GASKET

570-5577 KIT-ENGINE GASKET S/N PM91-UP CENTRAL AND LOWER STRUCTURE FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	8C-3445	CAP-DUST	1		
	195-0452	GASKET	1		
	213-2410	GASKET	1		
	190-6114	GASKET-OIL PAN	1		
	3P-1156	SEAL-O-RING	2		
	5P-6436	SEAL-O-RING	1		
	5P-7530	SEAL-O-RING	2		
	9F-4446	SEAL-O-RING	1		
	033-6032	SEAL-O-RING	1		
	214-7566	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	2		
	238-5080	SEAL-O-RING	3		
	238-5082	SEAL-O-RING	1		
	330-8197	SEAL-O-RING	1		
	5N-4185	WASHER-SPECIAL	1		
FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT					
HTTP://DEALER.CAT.COM/RELATED					

570-5623 KIT-ENGINE GASKET

570-5623 KIT-ENGINE GASKET S/N PM91-UP REAR STRUCTURE FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	9Y-6089	GASKET	2		
	528-5684	SEAL GP-CRANKSHAFT	1		
	061-9455	SEAL-O-RING	1		
	214-7567	SEAL-O-RING	1		
	238-5080	SEAL-O-RING	2		
FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT HTTP://DEALER.CAT.COM/RELATED					

570-5630 KIT-ENGINE GASKET

570-5630 KIT-ENGINE GASKET S/N PM91-UP OIL COOLER AND LINES FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	195-0452	GASKET	1		
	209-7290	GASKET	1		
	209-7293	GASKET	1		
	5P-7530	SEAL-O-RING	1		
	214-7566	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	1		
	228-7088	SEAL-O-RING	1		
	228-7089	SEAL-O-RING	1		
	228-7092	SEAL-O-RING	1		
	238-5080	SEAL-O-RING	1		
	238-5081	SEAL-O-RING	3		
	238-5082	SEAL-O-RING	1		
	464-0509	SEAL-O-RING	1		

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

570-5632 KIT-ENGINE GASKET

570-5632 KIT-ENGINE GASKET S/N PM91-UP SINGLE CYLINDER HEAD FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	1P-0451	GASKET	1		
	161-3411	GASKET	6		
	191-4457	GASKET	1		
	197-8419	GASKET	1		
	219-2340	GASKET	1		
	187-1315	GASKET AS	1		
	9X-6620	LOCKNUT (M10X1.5-THD)	4	M	
	3S-9643	SEAL-LIP TYPE	1		
	4G-4972	SEAL-O-RING	1		
	6V-6609	SEAL-O-RING	3		
	214-7566	SEAL-O-RING	2		
	214-7567	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	12		
	228-7089	SEAL-O-RING	2		
	228-7096	SEAL-O-RING	2		
	238-5080	SEAL-O-RING	3		
	268-3490	SEAL-VALVE COVER	1		
	285-4106	SEAL-VALVE COVER	1		
	418-6781	STUD-TAPERLOCK (M10X1.5X40-MM)	4	M	

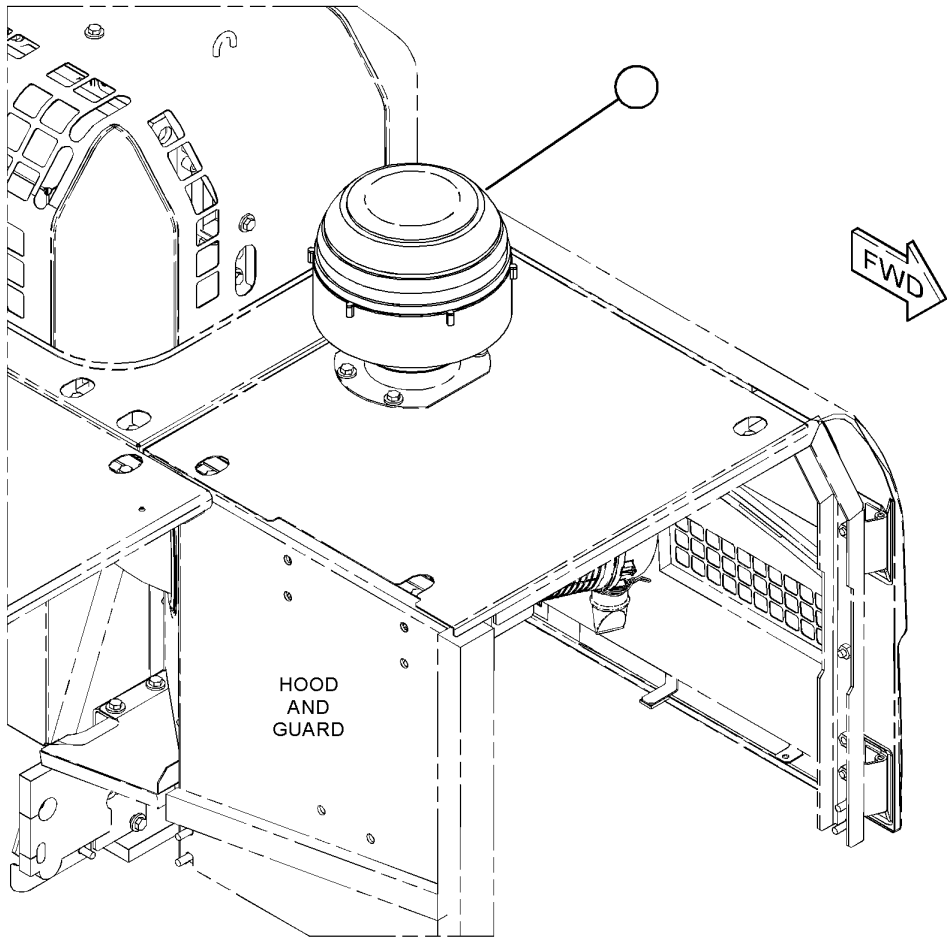
FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

CAT codes: M.

456-4582 PRECLEANER GP

456-4582 PRECLEANER GP S/N BH91-UP AN ATTACHMENT

Drawing 1 of 1



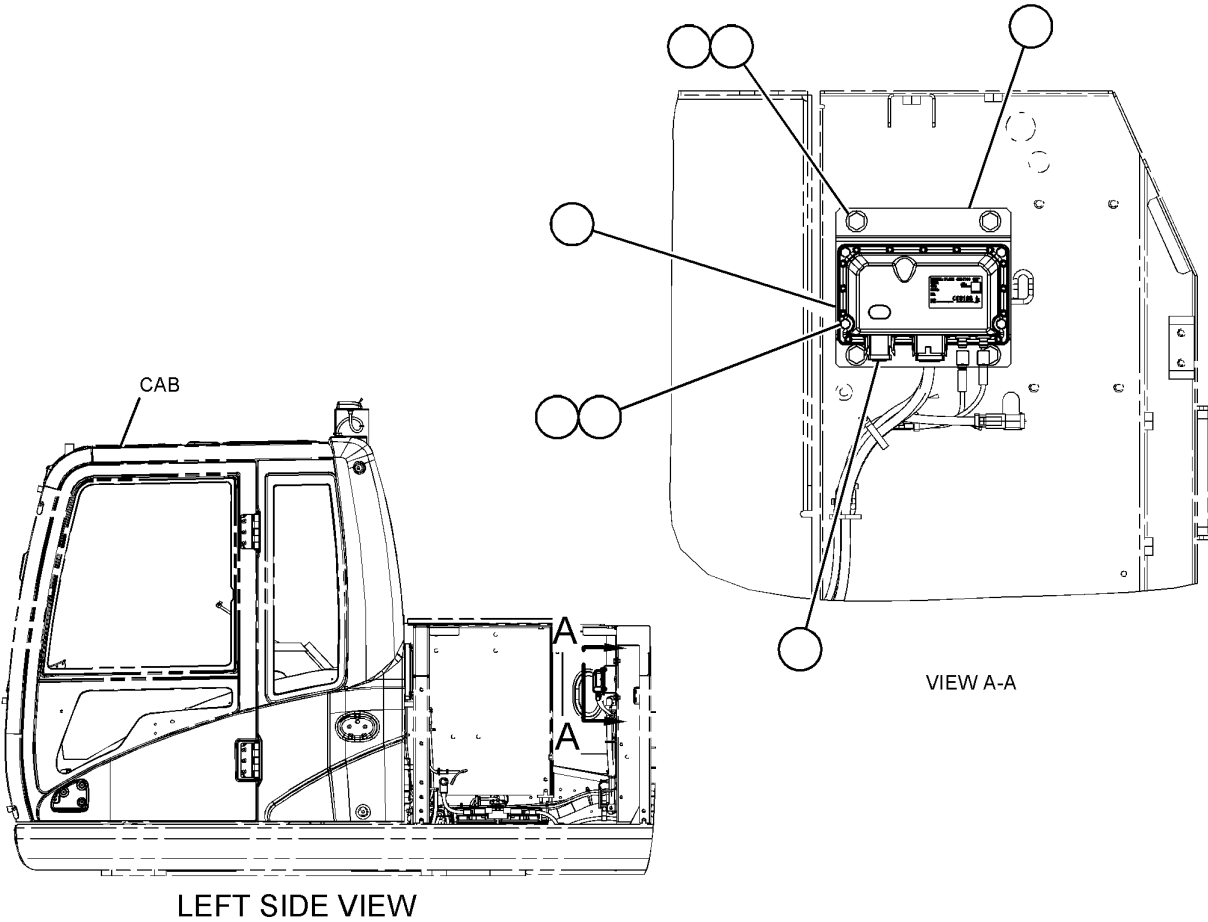
Ref.	Part number	Description	Qty	Code	Group page
1	130-3280	PRECLEANER AS (TURBINE)	1	Y	

CAT codes: Y.

477-9447 CONTROL & MTG GP-COMMUNICATION -PRODUCT LINK

477-9447 CONTROL & MTG GP-COMMUNICATION -PRODUCT LINK S/N BH91-UP PART OF 470-7439 INSTALLATION AR-COMMUNICATION AN ATTACHMENT

Drawing 1 of 1



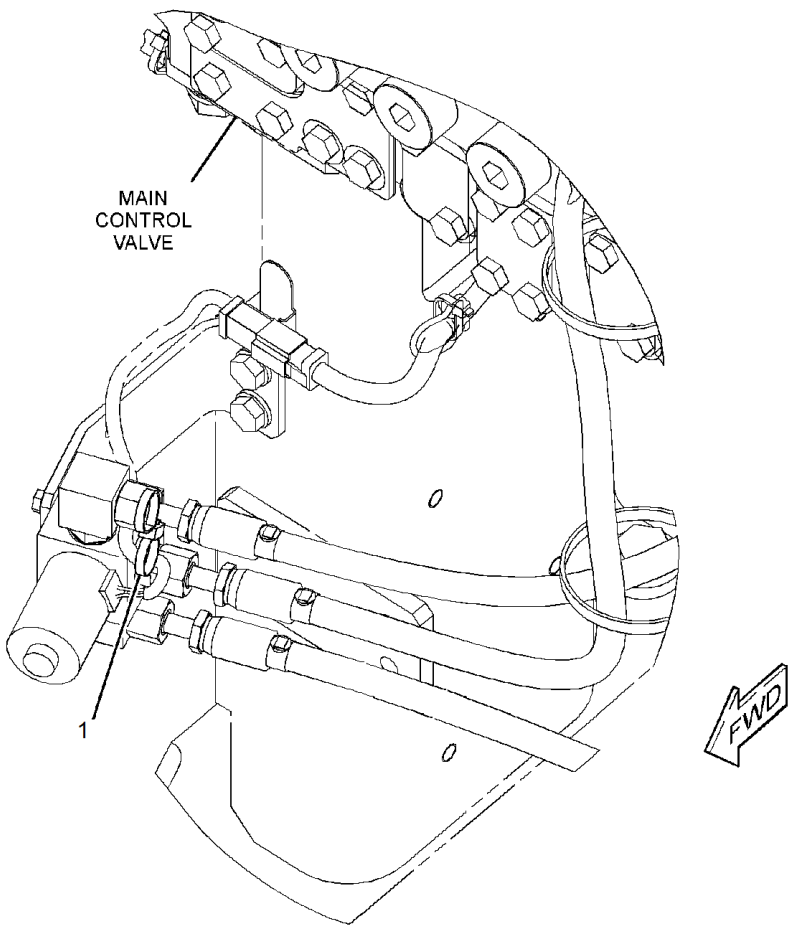
Ref.	Part number	Description	Qty	Code	Group page
1	270-5455	BRACKET AS	1		
2	544-1881	CONTROL GP-UNPROGRAMMED (PRODUCT LINK 631 SATELLITE)	1	CY	
3	462-6495	PLUG AS	1		
	8T-8737	PLUG-SEAL	8		
	155-2265	KIT-CONNECTING PLUG (8-PIN)	1		
(INCLUDES PLUG AS, WEDGE, & INTERFACE SEAL)					
4	8T-4138	BOLT (M6X1X20-MM)	4	M	
5	8T-4179	BOLT (M12X1.75X20-MM)	4	M	
6	8T-4223	WASHER-HARD (13.5X25.5X3-MM THK)	4		
7	9X-8256	WASHER (6.6X12X2-MM THK)	4		

CAT codes: C, M, R, Y.

259-5237 FASTENER GP-WIRING HARNESS -HEAVY LIFT

259-5237 FASTENER GP-WIRING HARNESS -HEAVY LIFT S/N BH91-UP AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7I-2673	STRAP-CABLE	1		

470-7439 INSTALLATION AR-COMMUNICATION

470-7439 INSTALLATION AR-COMMUNICATION S/N BH91-UP PRODUCT LINK 631 AN ATTACHMENT

Arrangement composition. Follow the table links to the component drawings.

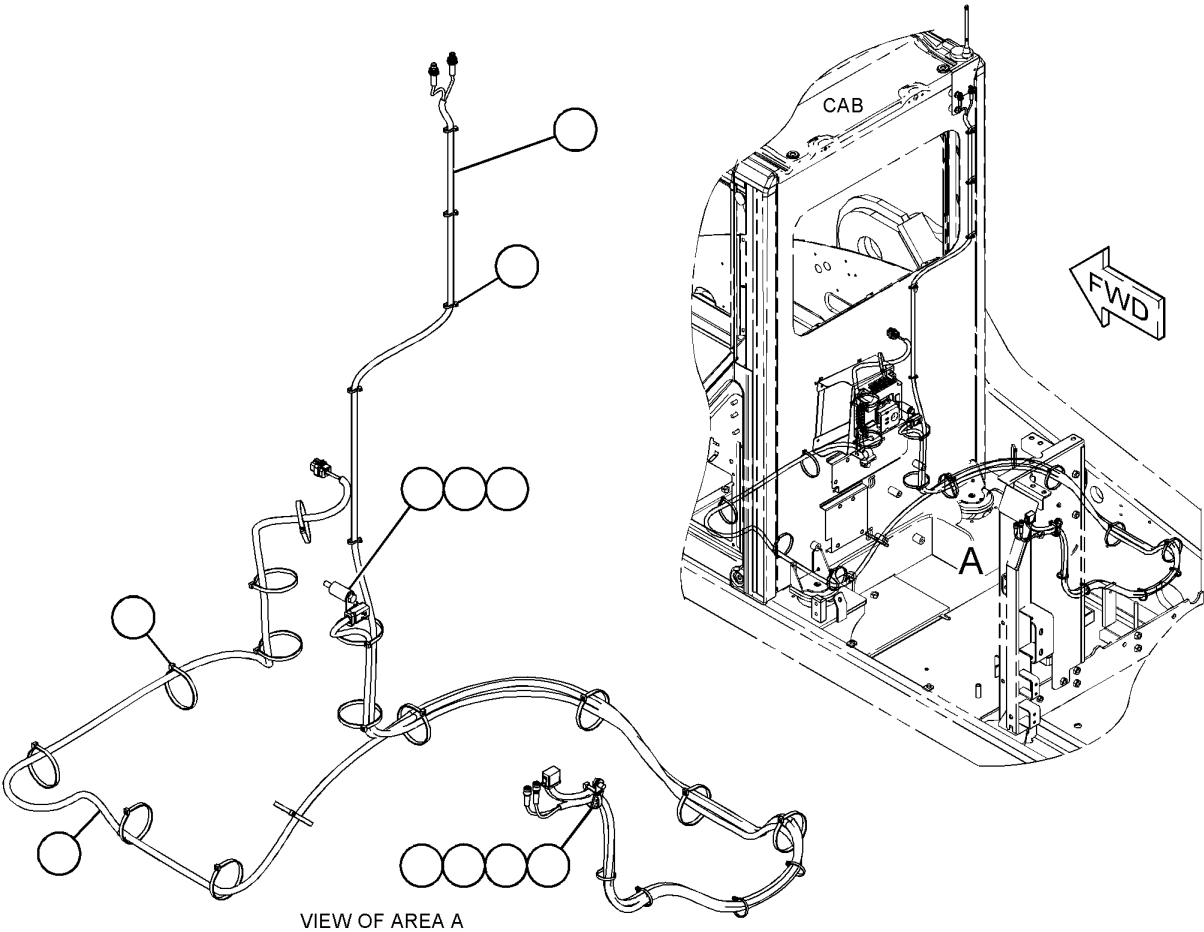
Ref.	Part number	Description	Qty	Code	Group page
	477-9447	CONTROL & MTG GP-COMMUNICATION	1	Y	7
	366-8771	FILM GP (PRODUCT LINK RADIO, INTL)	1	Y	
	473-4248	MOUNTING GP-ANTENNA (PRODUCT LINK 631)	1	Y	
	477-9423	WIRING GP-COMMUNICATION	1	Y	10

CAT codes: Y.

477-9423 WIRING GP-COMMUNICATION -PRODUCT LINK

477-9423 WIRING GP-COMMUNICATION -PRODUCT LINK S/N BH91-UP PART OF 470-7439 INSTALLATION
AR-COMMUNICATION AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	3S-2093	STRAP-CABLE	9		
2	4I-7889	SPACER (11X25X45-MM THK)	1		
3	7K-1181	STRAP-CABLE	15		
4	116-0118	CLIP	1		
5	486-7099	HARNESS AS-CONTROL	1		
	8T-8729	PIN-CONNECTOR (16-GA TO 20-GA)	2		
OR alternate consist option CAT source: -OR-					
	8T-8730	SOCKET-CONNECTOR (16-GA TO 20-GA)	2		
	8T-8737	PLUG-SEAL	7		
	125-7876	TUBE-HEAT SHRINK (17.78-MM DIA)(10-CM)		E	
	9X-3402	SOCKET-CONNECTOR (16-GA TO 18-GA)	12		
OR alternate consist option CAT source: -OR-					
	126-1768	SOCKET-CONNECTOR (14-GA TO 16-GA)	12		
	9X-3401	PIN-CONNECTOR (16-GA TO 18-GA)	3		

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