

CATERPILLAR 297D

BE7 / SEBP6872

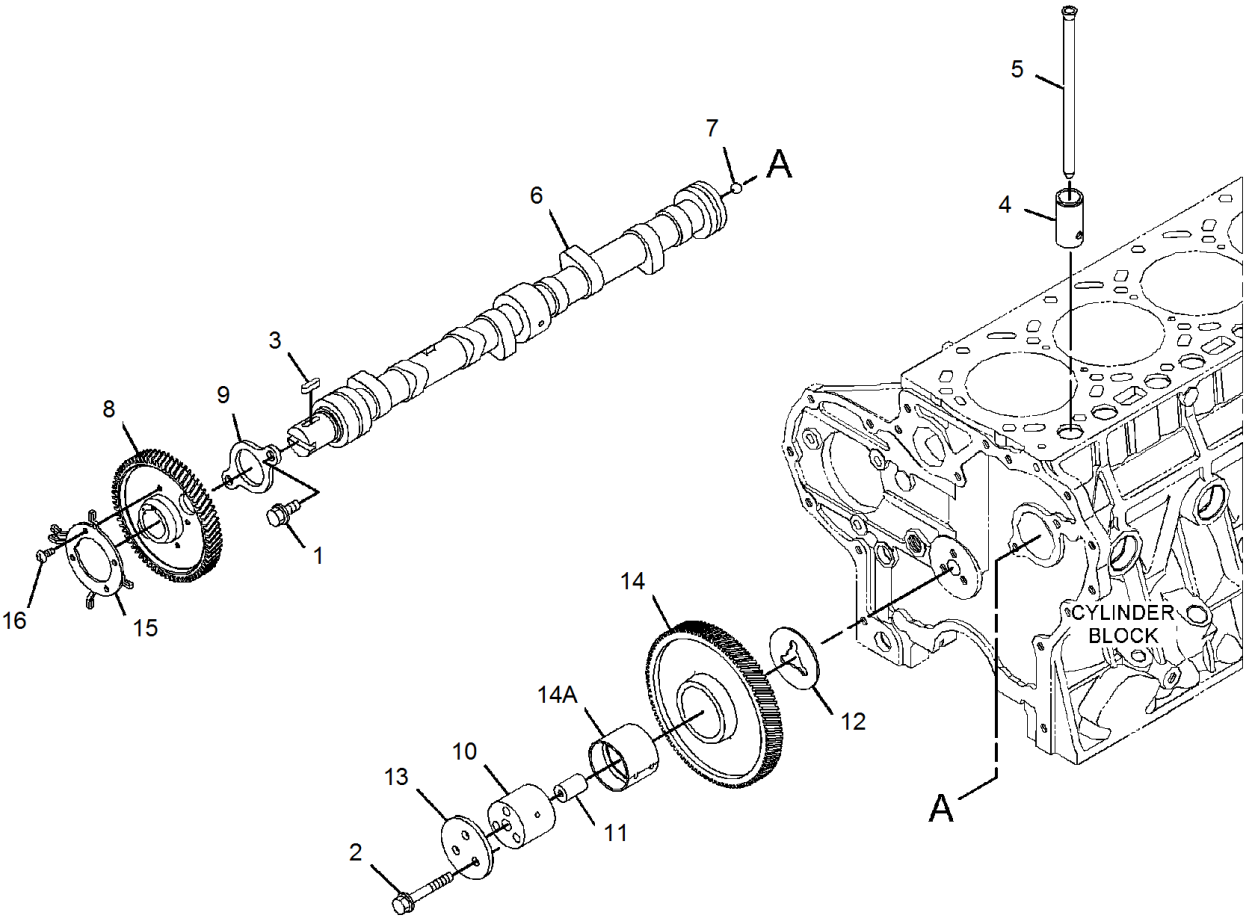
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389-2322 CAMSHAFT GP

389-2322 CAMSHAFT GP PART OF 345-3555, 345-3615 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	393-7573	BOLT-FLANGE HEAD	2		
2	383-0191	BOLT	3		
3	398-5524	KEY-FEATHER	1		
4	383-0306	TAPPET	8		
5	389-5199	PUSHROD	8		
6	389-5200	CAMSHAFT AS	1		
7	389-5201	BALL	1		
8	389-5202	GEAR-CAMSHAFT	1		
9	389-5203	STOP	1		
10	389-5204	SHAFT	1		
11	389-5205	PIN	1		
12	389-5206	PLATE	1		
13	389-5207	PLATE	1		
14	389-5208	GEAR AS-IDLER	1		

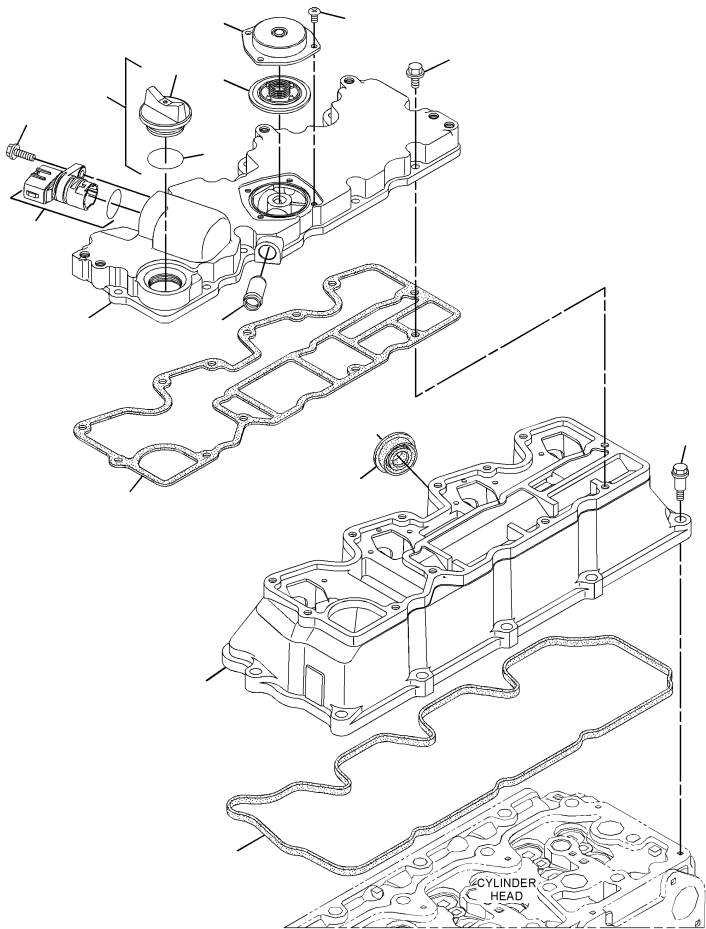
389-2322 CAMSHAFT GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
14A	389-5209	BEARING	1		
15	389-5210	GEAR	1		
16	389-5211	SCREW	4		

389-2326 COVER GP-VALVE MECHANISM

389-2326 COVER GP-VALVE MECHANISM PART OF 345-3555, 345-3615 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	388-7535	BOLT-FLANGE HEAD	13		
2	389-5149	COVER AS-BASE	1		
2A	388-7492	SEAL	4		
2B	389-5150	GASKET	1		
2C	389-5151	BOLT	10		
3	389-5152	COVER AS	1		
3A	389-5154	SCREW	4		
3B	383-0524	COVER	1		
3C	383-0563	VALVE-BREATHER	1		
3D	387-9856	PLUG AS	1		
3E	383-0217	SEAL-O-RING	1		
3F	389-5156	PLUG	1		
3G	388-7535	BOLT-FLANGE HEAD	1		

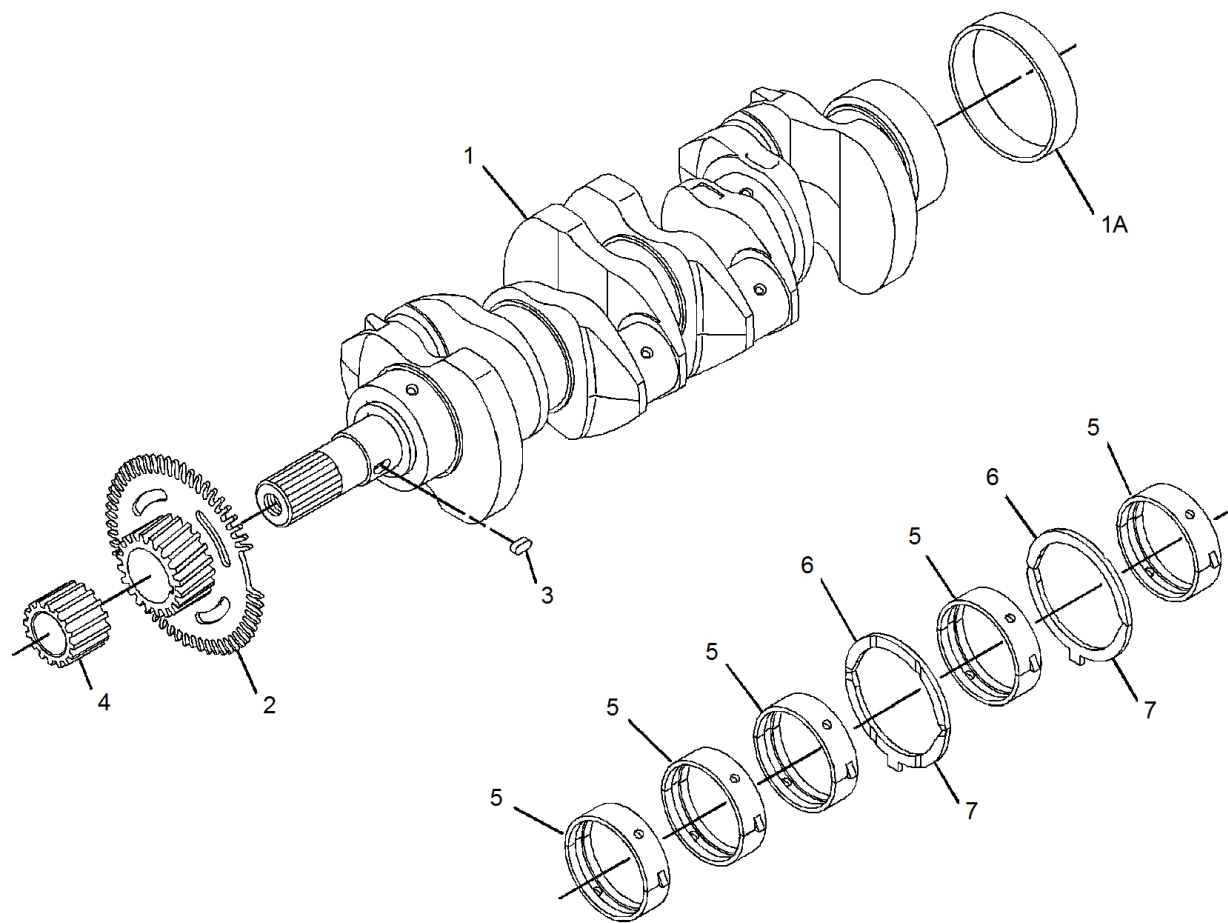
389-2326 COVER GP-VALVE MECHANISM (continued)

Ref.	Part number	Description	Qty	Code	Group page
3H	389-5153	ADAPTER	1		
3J	389-5155	CONNECTOR AS	1		
4	389-5157	GASKET	1		

389-2327 CRANKSHAFT GP

389-2327 CRANKSHAFT GP PART OF 345-3555, 345-3615 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	389-5185	CRANKSHAFT AS	1		
1A	389-5186	SLEEVE	1		
2	389-5187	GEAR AS-CRANKSHAFT	1		
3	389-5188	KEY (CRANKSHAFT)	1		
4	389-5189	GEAR	1		
5	389-5190	BEARING-MAIN (STANDARD)	5		
	389-5191	BEARING-MAIN (0.20-MM US)		AB	
	389-5192	BEARING-MAIN (0.40-MM US)		AB	
6	389-5193	BEARING-THRUST (STANDARD)	2		
	389-5194	BEARING-THRUST (0.20-MM OS)		AB	
	389-5195	BEARING-THRUST (0.40-MM OS)		AB	

389-2327 CRANKSHAFT GP (continued)

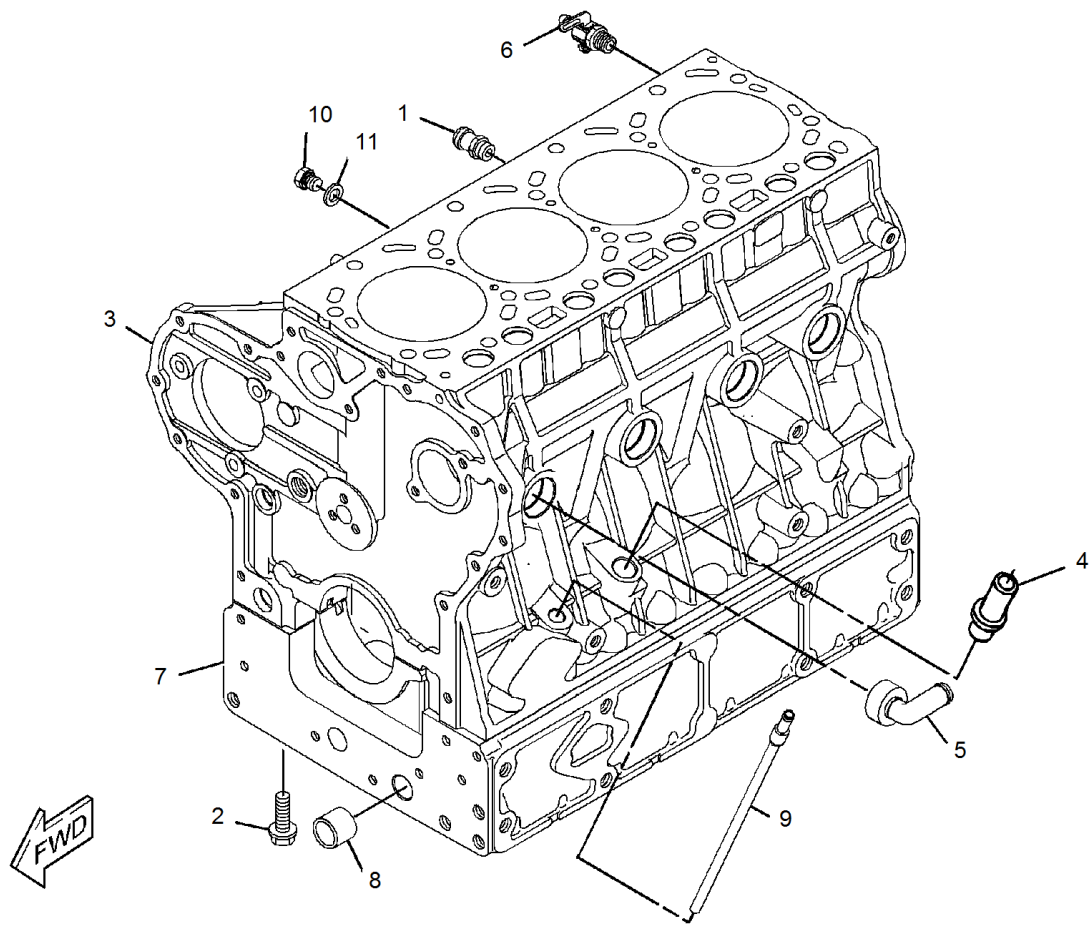
Ref.	Part number	Description	Qty	Code	Group page
7	389-5196	BEARING-THRUST (STANDARD)	2		
	389-5197	BEARING-THRUST (0.20-MM OS)		AB	
	389-5198	BEARING-THRUST (0.40-MM OS)		AB	

CAT codes: A, B.

389-2321 CYLINDER BLOCK GP

389-2321 CYLINDER BLOCK GP PART OF 345-3555, 345-3615 ENGINE AR-PRIMARY

Drawing 1 of 1



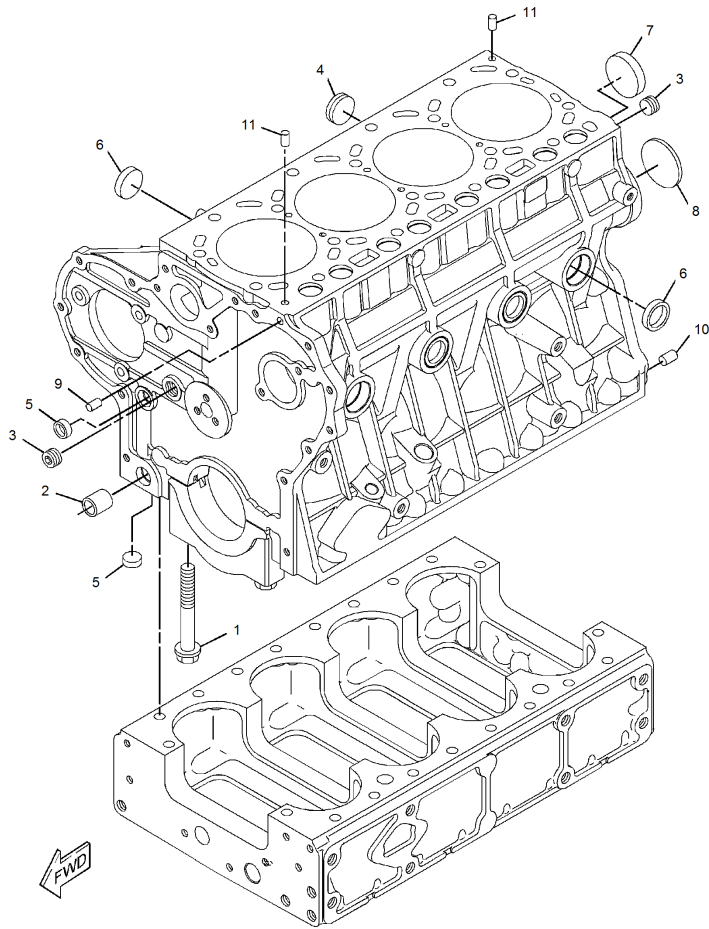
Ref.	Part number	Description	Qty	Code	Group page
1	387-9783	PIPE	1		
2	387-9893	BOLT-FLANGE HEAD	16		
3	389-5101	CYLINDER BLOCK GP	1	Y	
4	389-5109	ADAPTER	1		
5	389-5110	ADAPTER	1		
6	389-5111	VALVE	1		
7	389-5112	BLOCK	1		
8	389-5113	PIN	1		
9	389-5114	TUBE	1		
10	389-5115	PLUG	1		
11	389-5116	GASKET	1		

CAT codes: Y.

389-5101 CYLINDER BLOCK GP

389-5101 CYLINDER BLOCK GP PART OF 389-2321 CYLINDER BLOCK GP

Drawing 1 of 1

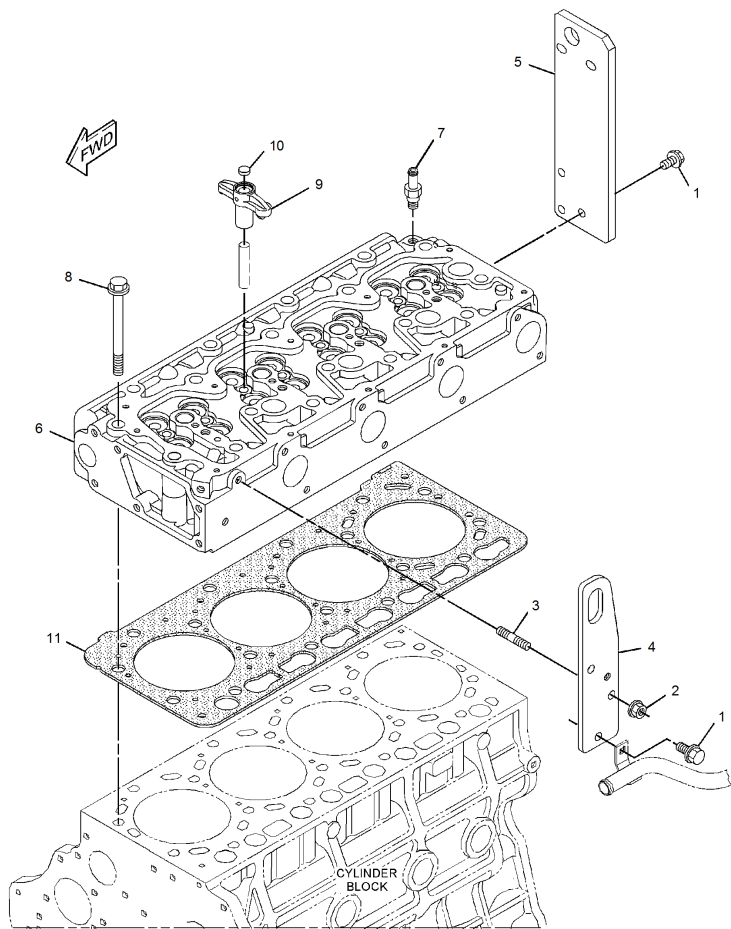


Ref.	Part number	Description	Qty	Code	Group page
1	389-5108	BOLT	10		
2	389-5107	PIN	1		
3	389-5102	PLUG	2		
4	388-7435	PLUG	1		
5	389-5103	CAP	2		
6	383-0260	CAP	6		
7	383-0261	CAP	1		
8	389-5104	PLUG	1		
9	389-5105	PIN	1		
10	389-5106	PIN	4		
11	383-0272	PIN	2		

389-2333 CYLINDER HEAD GP

389-2333 CYLINDER HEAD GP PART OF 345-3555, 345-3615 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	452-4242	BOLT	4		
2	383-0199	NUT-FLANGE	1		
3	450-4121	STUD	1		
4	389-5126	PLATE-LIFTING	1		
5	389-5127	PLATE-LIFTING	1		
6	389-5128	CYLINDER HEAD GP	1	Y	
7	389-5130	ADAPTER	1		
8	389-5131	BOLT	18		
9	389-5138	ARM (CYLINDER HEAD)	8		
10	389-5139	PAD	8		
11	389-5132	GASKET-CYLINDER HEAD (0.9-MM THK)(TWO NOTCH)	1		
	389-5133	GASKET-CYLINDER HEAD (1-MM THK)(ONE NOTCH)		AB	
	389-5134	GASKET-CYLINDER HEAD (1.05-MM THK)(NO NOTCH)		AB	

CAT codes: A, B, Y.

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