

CATERPILLAR 257B3

B7H / SEBP5918

Contents

Section	Page
Basic engine	2
Lubrication system	
Cooling system	
Air inlet and exhaust	
Fuel system	
Basic engine	
Basic engine	
Electrical and electronics	
Power train	
Frame, guards and enclosure	
Undercarriage	
Hydraulic system	
Hydraulic system	
Hydraulic system	
Air inlet and exhaust	
Catalog items	

323-2009 ACCESSORY GP-ENGINE

323-2009 ACCESSORY GP-ENGINE S/N CYM1-UP PART OF 332-8660 ENGINE AR-PRIMARY AN ATTACHMENT

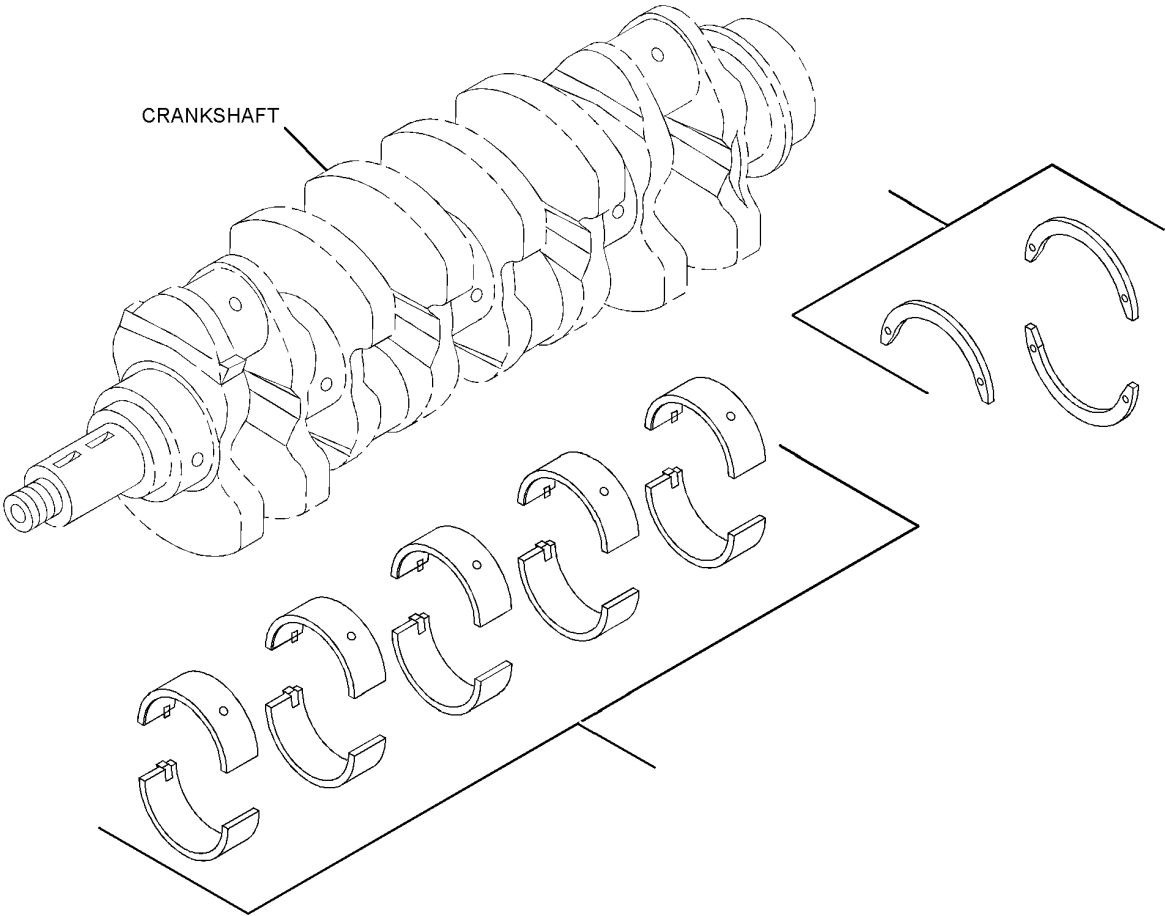
Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
AVAILABLE REPAIR KIT(S):					
	341-3561	KIT-ENGINE GASKET	1		
KIT HAS ALL SEALING GASKET FOR WHOLE ENGINE EXCEPT FOR FRONT & REAR SEALS.					

292-4041 BEARING GP-MAIN

292-4041 BEARING GP-MAIN S/N CYM1-UP PART OF 332-8660 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



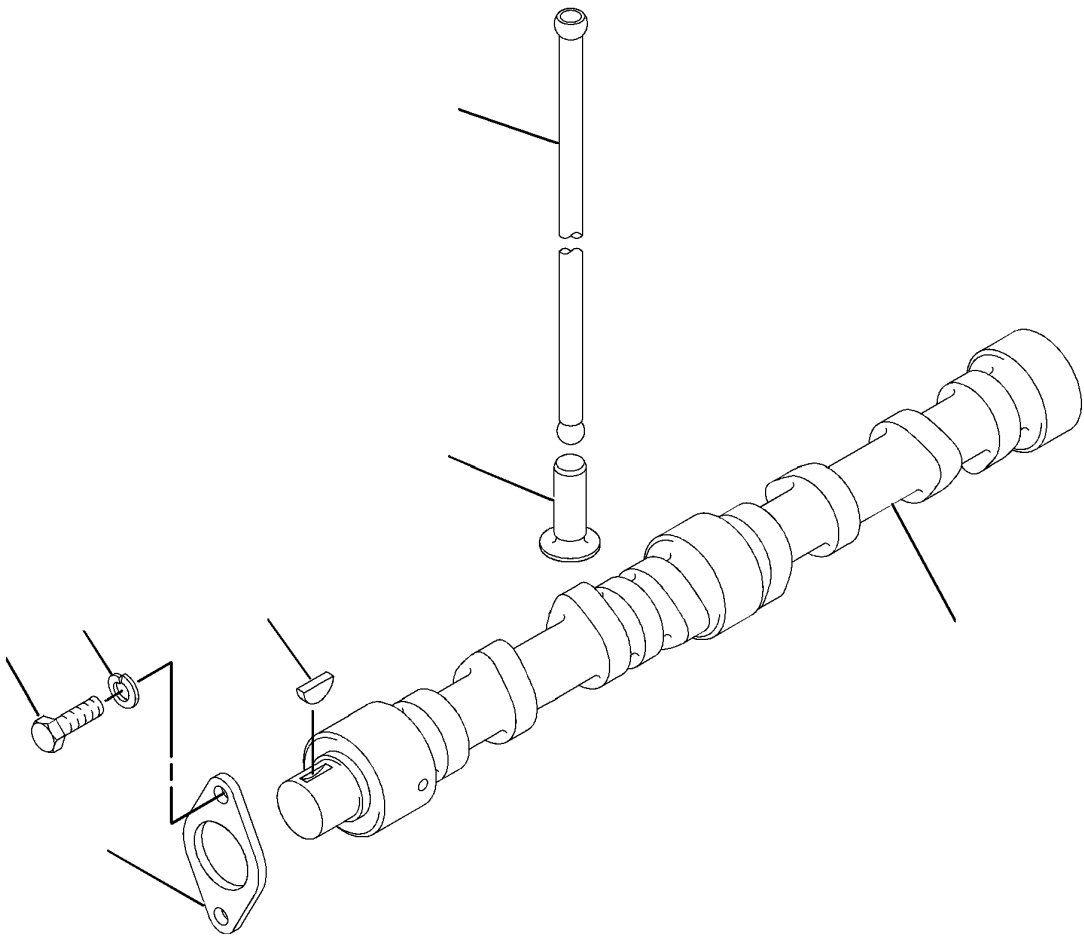
Ref.	Part number	Description	Qty	Code	Group page
1	103-9288	PLATE-THRUST (STANDARD)	3		
	103-9289	PLATE-THRUST (0.15-MM OS)		AB	
	103-9290	PLATE-THRUST (0.35-MM OS)		AB	
2	233-5486	BEARING-MAIN (STANDARD)	1		
	294-4890	KIT-BEARING (0.25-MM US)		AB	
	294-4891	KIT-BEARING (0.5-MM US)		AB	
	294-4892	KIT-BEARING (0.75-MM US)		AB	

CAT codes: A, B.

315-8329 CAMSHAFT GP

315-8329 CAMSHAFT GP S/N CYM1-UP PART OF 332-8660 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



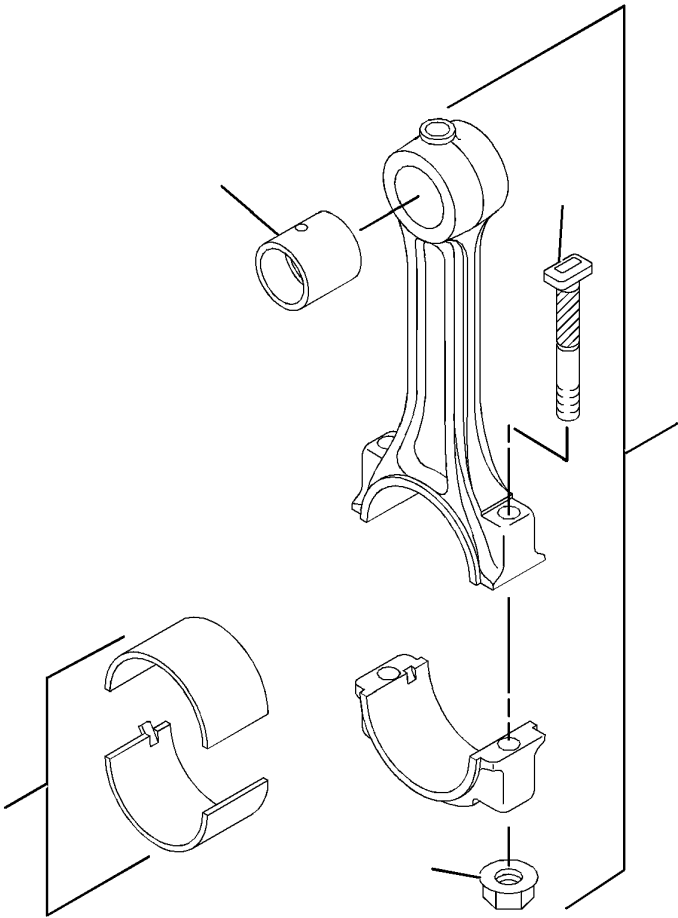
Ref.	Part number	Description	Qty	Code	Group page
1	3B-4505	LOCKWASHER	2		
2	8T-4200	BOLT (M8X1.25X16-MM)	2	M	
3	094-4628	KEY	1		
4	233-5485	PLATE-THRUST	1		
5	103-9273	PUSHROD	8		
6	103-9272	TAPPET	8		
7	315-4664	CAMSHAFT	1		

CAT codes: M.

287-4033 CONNECTING ROD GP

287-4033 CONNECTING ROD GP S/N CYM1-UP PART OF 332-8660 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



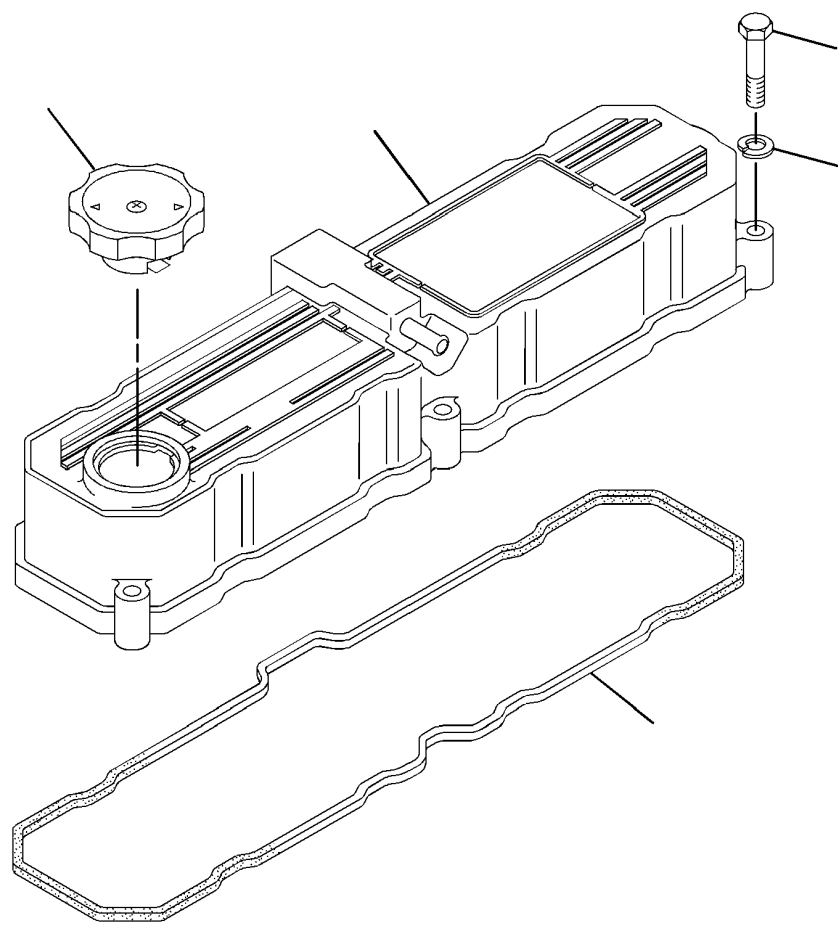
Ref.	Part number	Description	Qty	Code	Group page
1	103-9680	ROD AS-CONNECTING	4		
(EACH INCLUDES)					
1A	128-2955	BOLT-CONNECTING ROD	2		
1B	128-2956	NUT	2		
1C	128-2958	BUSHING	1		
2	238-8282	SET-BEARING (STANDARD)	1		
(INCLUDES A COMPLETE SET OF ROD BEARINGS)					
	238-8283	SET-BEARING (0.25-MM US)		AB	
	238-8284	SET-BEARING (0.5-MM US)		AB	
	238-8285	SET-BEARING (0.75-MM US)		AB	

CAT codes: A, B.

315-7762 COVER GP-VALVE MECHANISM

315-7762 COVER GP-VALVE MECHANISM S/N CYM1-UP PART OF 332-8660 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



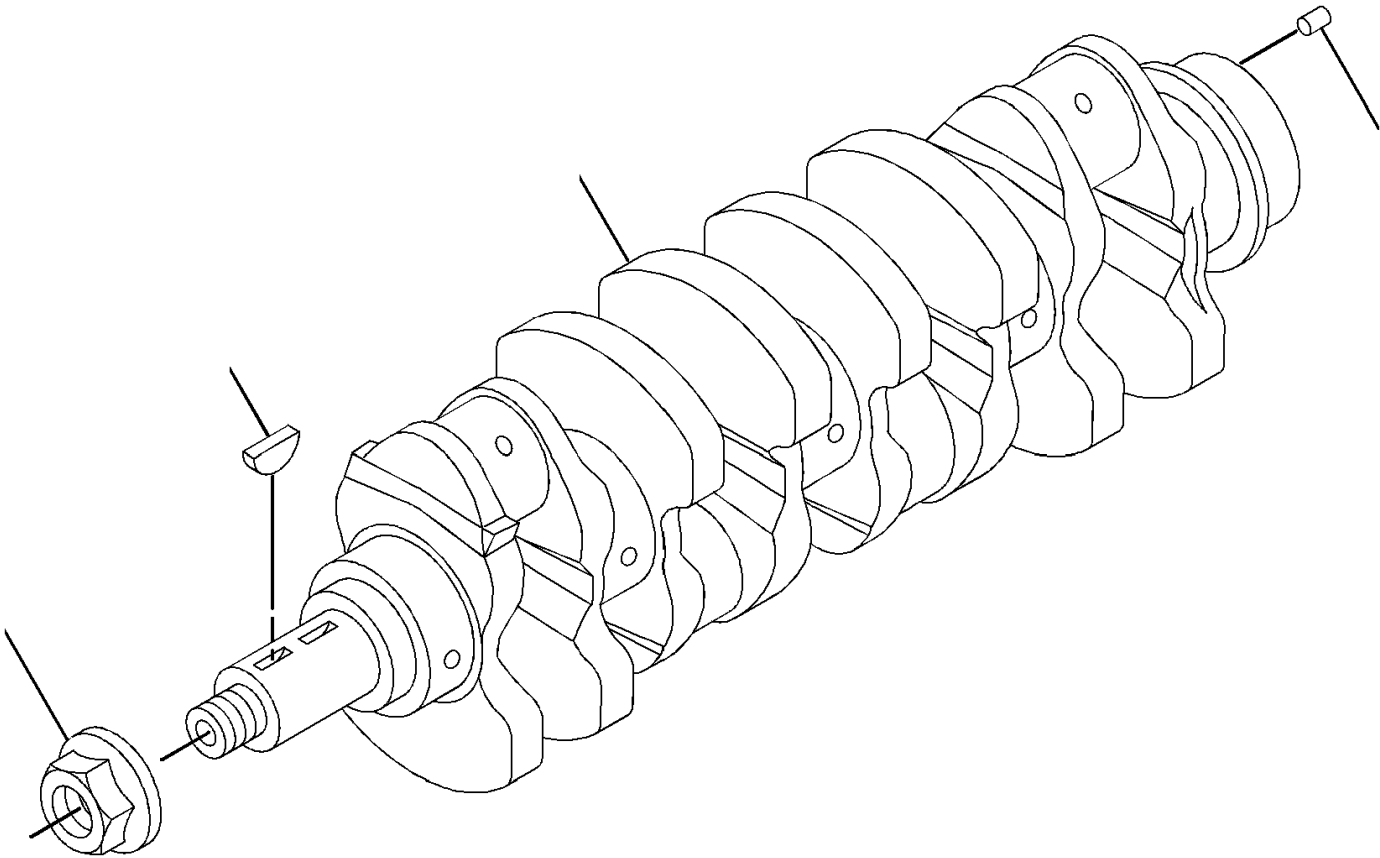
Ref.	Part number	Description	Qty	Code	Group page
1	3B-4505	LOCKWASHER	5		
2	099-3649	BOLT (M8X1.25X40-MM)	5	M	
3	233-5483	GASKET (VALVE MECHANISM)	1		
4	348-7676	COVER-VALVE MECHANISM	1		
5	310-8798	CAP-OIL FILLER (ENGINE)	1		

CAT codes: M.

314-9860 CRANKSHAFT GP

314-9860 CRANKSHAFT GP S/N CYM1-UP PART OF 332-8660 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1

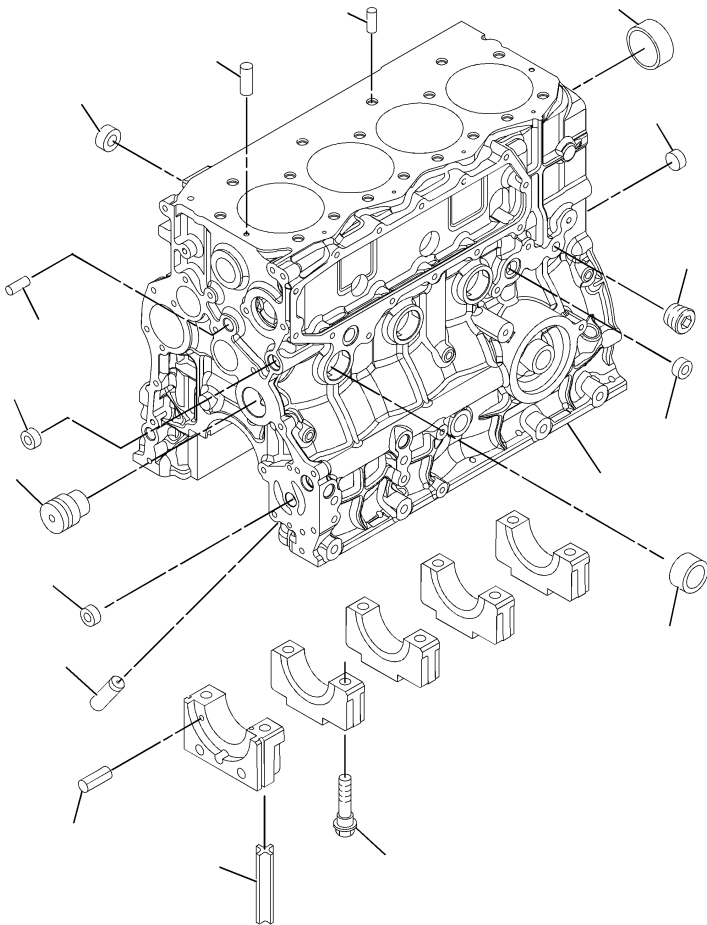


Ref.	Part number	Description	Qty	Code	Group page
1	085-9513	PIN	2		
2	094-4628	KEY	2		
3	130-7596	NUT	1		
4	294-7922	CRANKSHAFT	1		

330-7633 CYLINDER BLOCK GP

330-7633 CYLINDER BLOCK GP S/N CYM1-UP PART OF 332-8660 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1

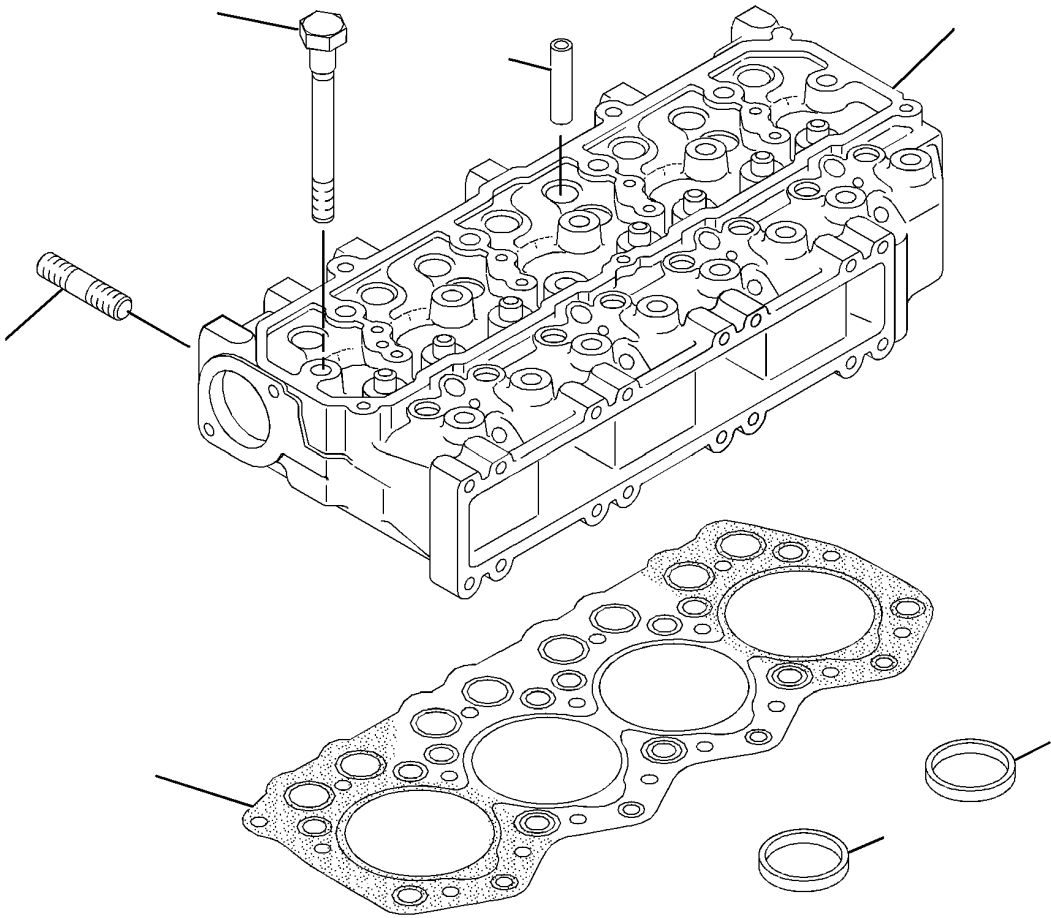


Ref.	Part number	Description	Qty	Code	Group page
1	5I-7525	PLUG	1		
2	096-3741	CAP	5		
3	099-4420	PIN	2		
4	103-9279	SEAL-SIDE	2		
5	103-9703	SHAFT-IDLER	1		
6	183-5916	PIN-SPRING	6		
7	104-1218	DOWEL	2		
8	233-5457	ORIFICE-JET (OIL PISTON COOLING)	4		
9	233-5488	PIN	2		
10	310-2682	PLUG	2		
11	314-9938	BUSHING	1		
12	330-7720	CYLINDER BLOCK GP	1		
12A	3P-1896	PLUG-CUP (35.31-MM OD)	10		
12B	096-3741	CAP	5		
12C	103-9276	BOLT	10		

233-5500 CYLINDER HEAD GP

233-5500 CYLINDER HEAD GP S/N CYM1-UP PART OF 332-8660 ENGINE AR-PRIMARY AN ATTACHMENT

Drawing 1 of 1



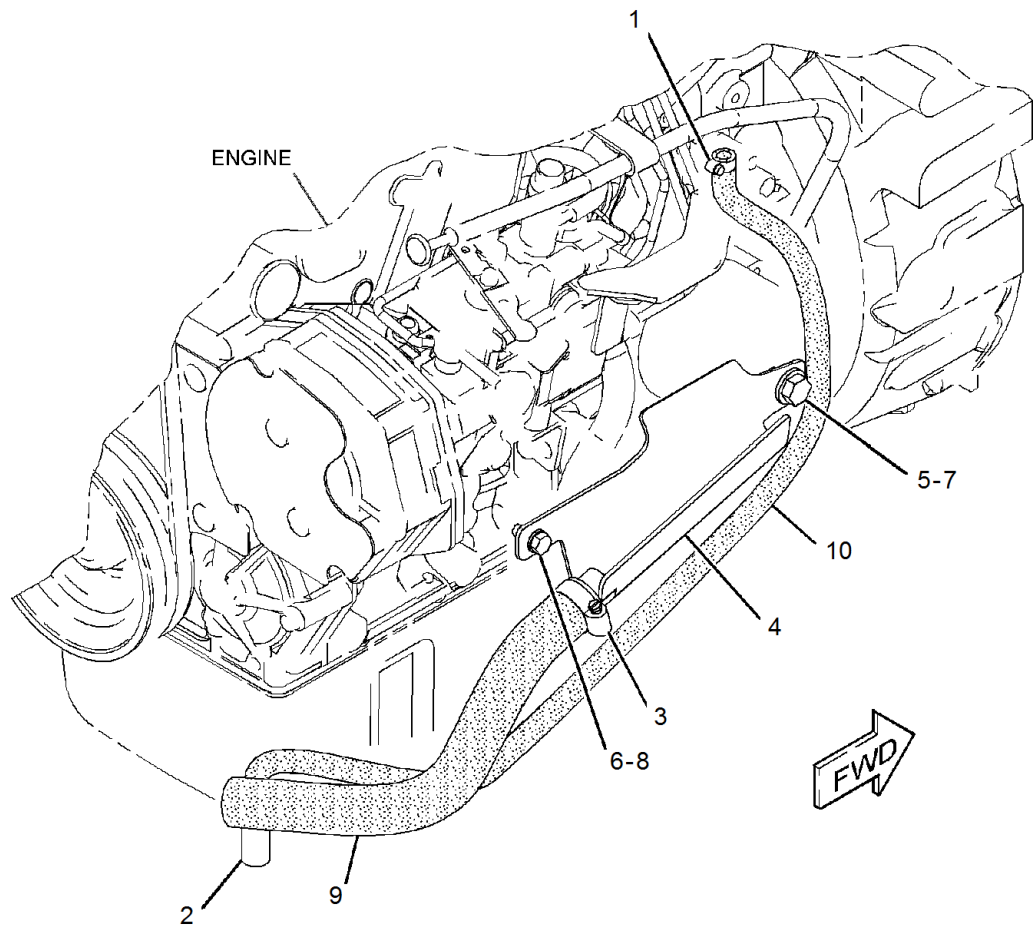
Ref.	Part number	Description	Qty	Code	Group page
1	103-9246	BOLT-CYLINDER HEAD	17		
2	299-4645	GASKET-HEAD	1		
3	319-7263	CYLINDER HEAD AS	1	C	
4	319-7262	STUD	1		
5	103-9252	SEAT-VALVE (INLET)	4		
6	103-9253	SEAT-VALVE (EXHAUST)	4		
7	103-9247	GUIDE-VALVE	8		

CAT codes: C.

326-5349 DRAIN GP-ENGINE OIL

326-5349 DRAIN GP-ENGINE OIL S/N B7H1-UP PART OF 354-6544 INSTALLATION AR-ENGINE

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	1P-4278	CLAMP-HOSE	1		
2	110-2570	CAP	1		
3	159-0186	CLAMP-HOSE	1		
4	326-5336	GUARD AS	1		
5	8T-4179	BOLT (M12X1.75X20-MM)	1	M	
6	8T-4189	BOLT (M8X1.25X20-MM)	1	M	
7	8T-4223	WASHER-HARD (13.5X25.5X3-MM THK)	1		
8	8T-4224	WASHER-HARD (8.8X16X2-MM THK)	1		
9	146-7453	HOSE (34-CM)		E	
10	5P-1442	HOSE (81-CM)		E	

CAT codes: E, M.

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