

CATERPILLAR 904B

B4L / SEBP4015

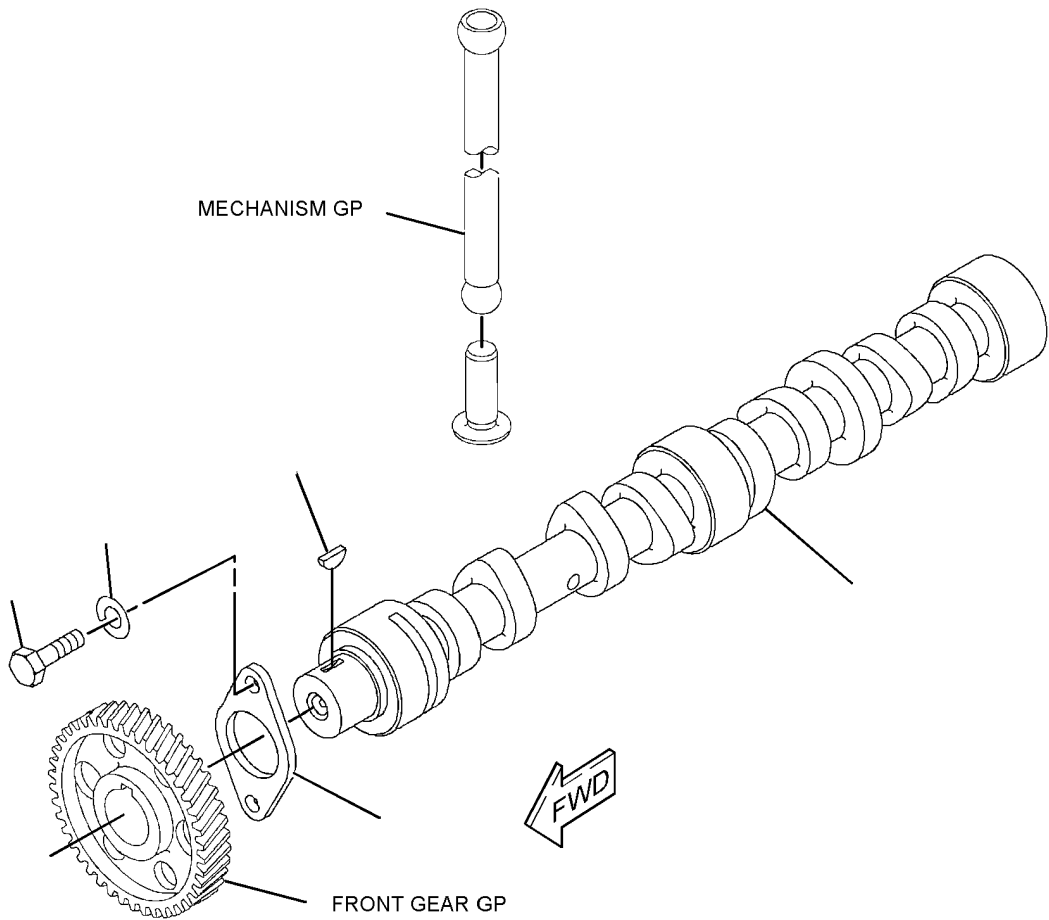
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270-1845 CAMSHAFT GP

270-1845 CAMSHAFT GP PART OF 240-1409, 318-0158, 318-0159, 318-9963 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



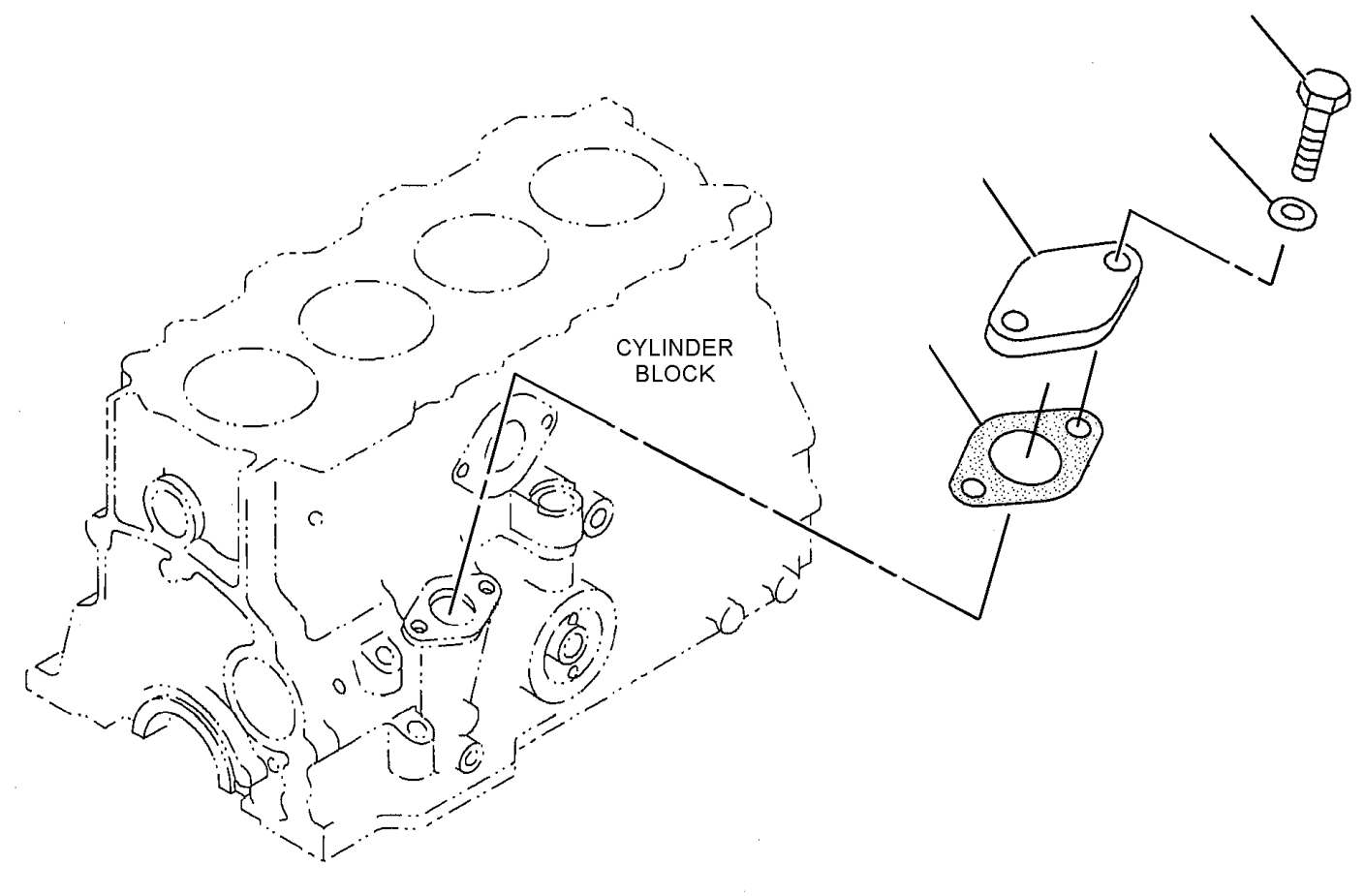
Ref.	Part number	Description	Qty	Code	Group page
1	270-6182	CAMSHAFT	1		
2	094-4628	KEY	1		
3	233-5485	PLATE-THRUST	1		
4	8T-4200	BOLT (M8X1.25X16-MM)	2	M	
4A	3B-4505	LOCKWASHER	2		

CAT codes: M.

270-3832 COVER GP-CYLINDER BLOCK

270-3832 COVER GP-CYLINDER BLOCK PART OF 240-1409, 318-0158, 318-0159, 318-9963 ENGINE AR-PRIMARY
ALSO AN ATTACHMENT

Drawing 1 of 1



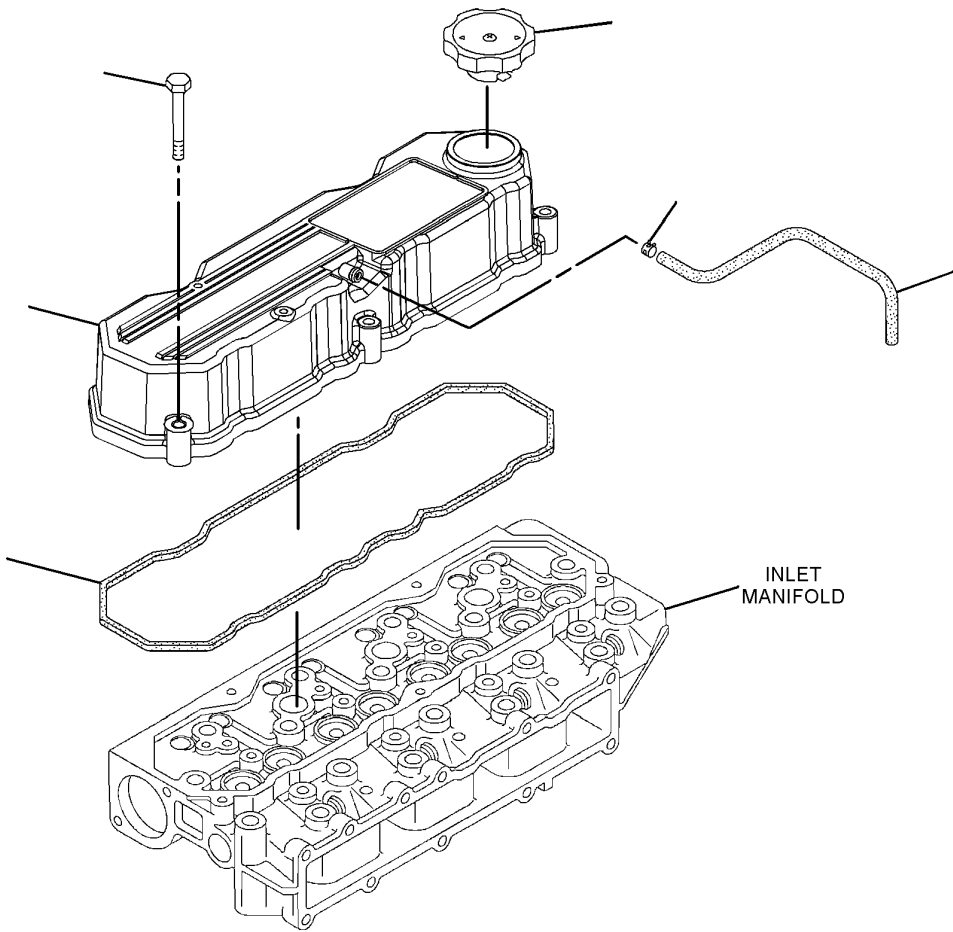
Ref.	Part number	Description	Qty	Code	Group page
1	6F-7556	COVER	1		
2	117-2336	GASKET	1		
3	8T-4189	BOLT (M8X1.25X20-MM)	2	M	
4	3B-4505	LOCKWASHER	2		

CAT codes: M.

270-1847 COVER GP-VALVE MECHANISM

270-1847 COVER GP-VALVE MECHANISM PART OF 240-1409, 318-0158, 318-0159, 318-9963 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1

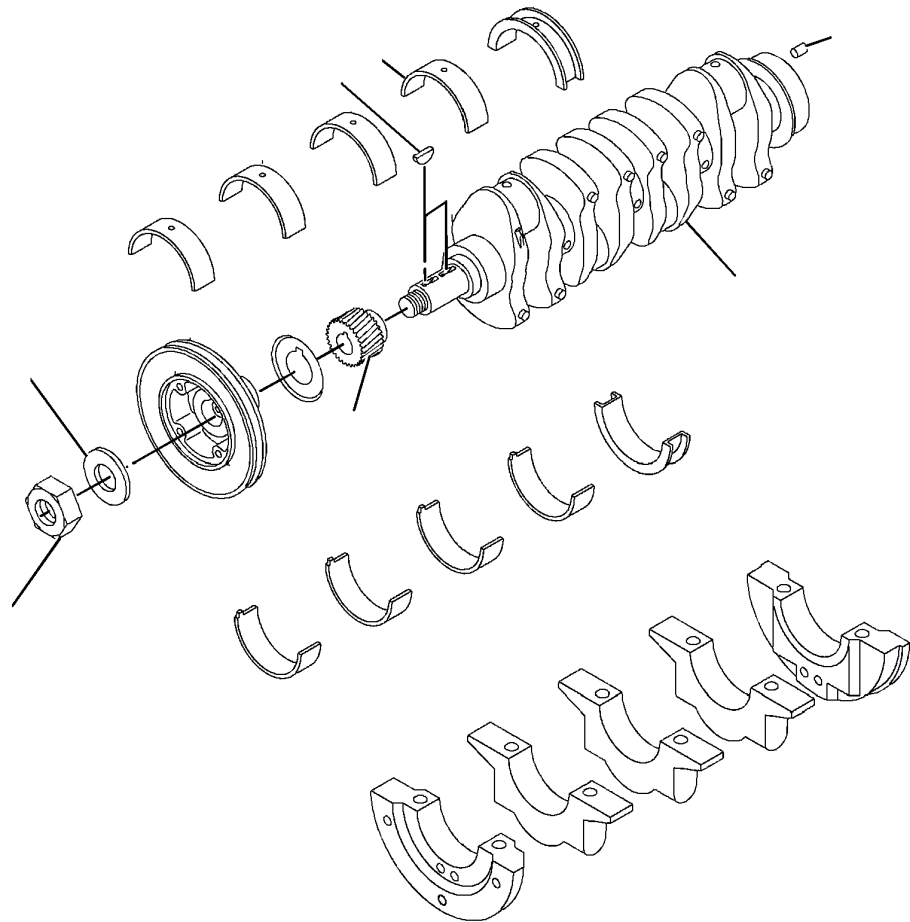


Ref.	Part number	Description	Qty	Code	Group page
1	320-2231	COVER AS-VALVE MECHANISM	1		
2	270-6194	GASKET (VALVE COVER)	1		
3	270-6259	BOLT (M8X1.25X40-MM)	5		
4	199-2182	CAP-OIL FILLER (VALVE COVER)	1		
5	270-6195	HOSE (CRANKCASE BREATHER)	1		
6	234-4838	CLIP	1		

270-1844 CRANKSHAFT GP

270-1844 CRANKSHAFT GP PART OF 240-1409, 318-0158, 318-0159, 318-9963 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1

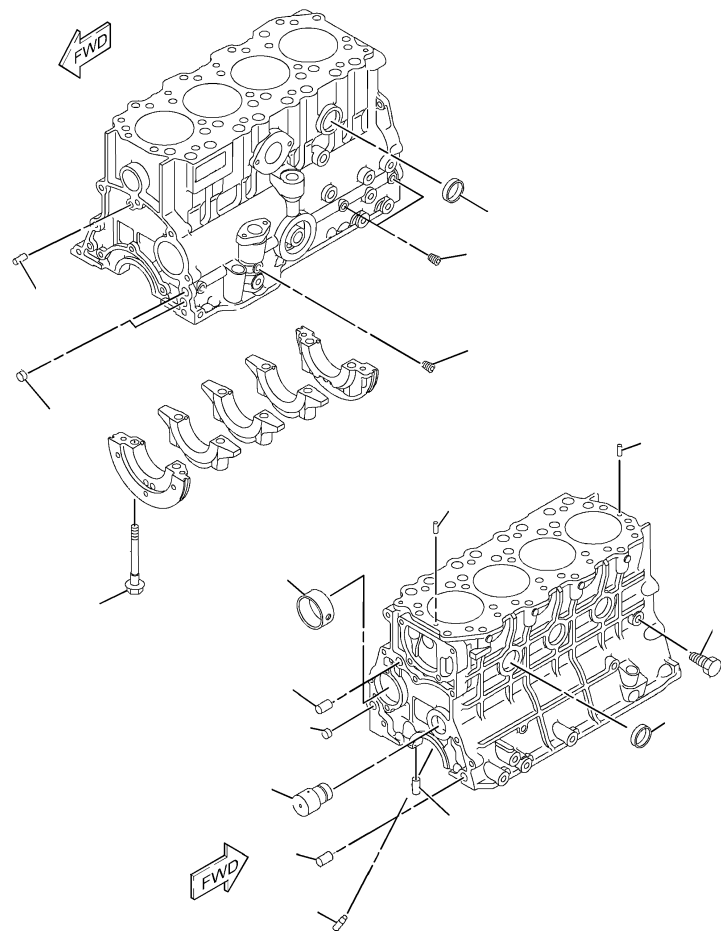


Ref.	Part number	Description	Qty	Code	Group page
1	270-6177	CRANKSHAFT AS	1		
1A	085-9513	PIN	2		
1B	094-3627	NUT	1		
1C	094-4628	KEY	2		
1D	095-4904	WASHER	1		
1E	270-6178	GEAR-CRANKSHAFT	1		
2	270-6176	BEARING SET-MAIN	1		
3	270-6179	BEARING SET-MAIN (0.25-MM US)	1		
4	270-6180	BEARING SET-MAIN (0.5-MM US)	1		
5	270-6181	BEARING SET-MAIN (0.75-MM US)	1		

270-6162 CYLINDER BLOCK AS

270-6162 CYLINDER BLOCK AS PART OF 270-1842 CYLINDER BLOCK GP ALSO AN ATTACHMENT

Drawing 1 of 1

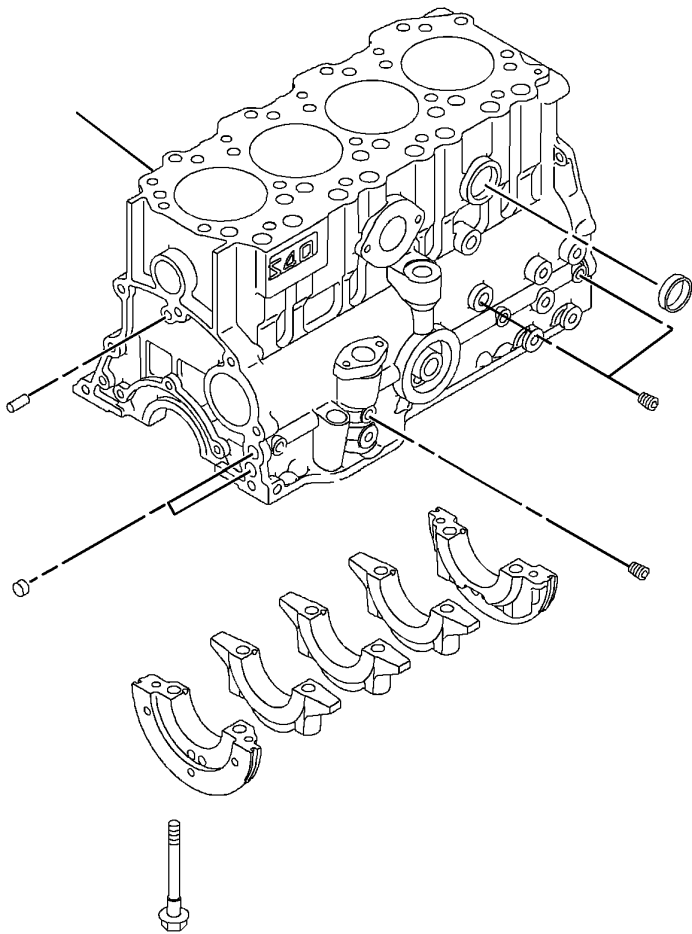


Ref.	Part number	Description	Qty	Code	Group page
1	273-9585	PIN-DOWEL	6		
2	3P-1896	PLUG-CUP	5		
3	270-6163	BOLT	10		
4	270-6164	BUSHING	1		
5	270-6165	CAP	3		
6	5I-7505	PLUG	4		
7	103-9275	DOWEL	2		
8	199-2139	PIN	2		
9	270-6167	SHAFT-IDLER	1		
10	195-8220	PLUG	1		
11	107-3669	JET	4		

270-1842 CYLINDER BLOCK GP

270-1842 CYLINDER BLOCK GP PART OF 240-1409, 318-0158, 318-0159, 318-9963 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



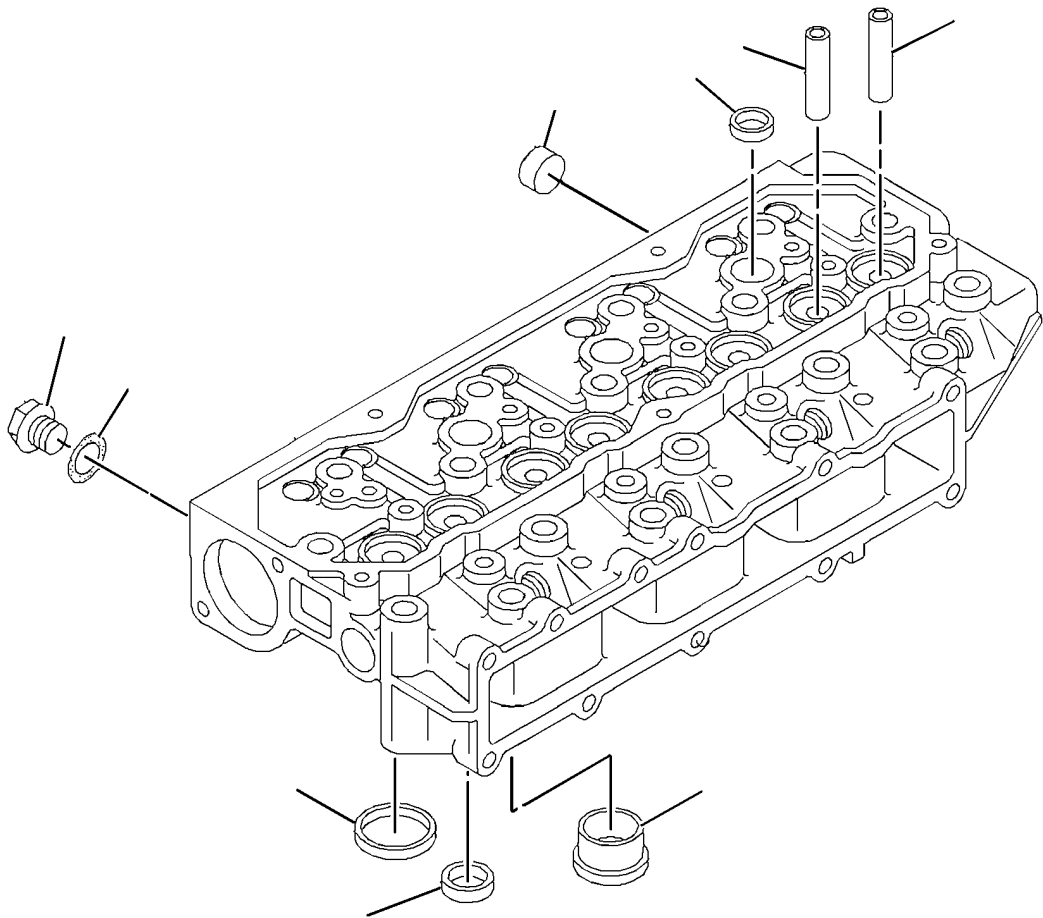
Ref.	Part number	Description	Qty	Code	Group page
1	270-6162	CYLINDER BLOCK AS	1	Y	

CAT codes: Y.

270-6188 CYLINDER HEAD AS

270-6188 CYLINDER HEAD AS PART OF 270-1846 CYLINDER HEAD GP ALSO AN ATTACHMENT

Drawing 1 of 1

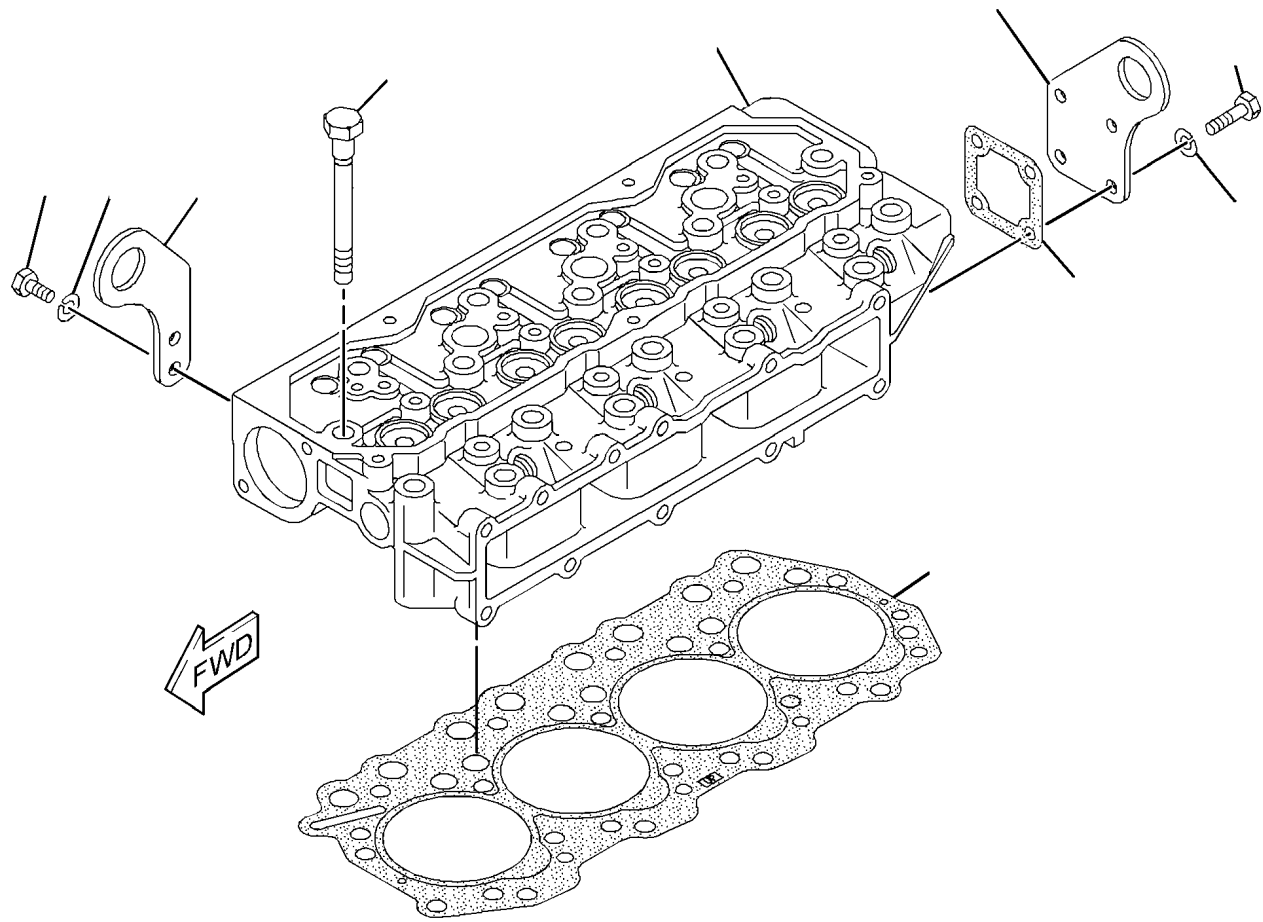


Ref.	Part number	Description	Qty	Code	Group page
1	5I-7628	GASKET	1		
2	5I-8056	PLUG	1		
3	212-8475	CAP	7		
4	103-9247	GUIDE-VALVE	4		
5	270-6189	GUIDE-VALVE	4		
6	270-6190	SEAT-VALVE	4		
7	270-6191	SEAT-VALVE	4		
8	270-6192	JET	4		

270-1846 CYLINDER HEAD GP

270-1846 CYLINDER HEAD GP PART OF 240-1409, 318-0158, 318-0159, 318-9963 ENGINE AR-PRIMARY ALSO AN ATTACHMENT

Drawing 1 of 1



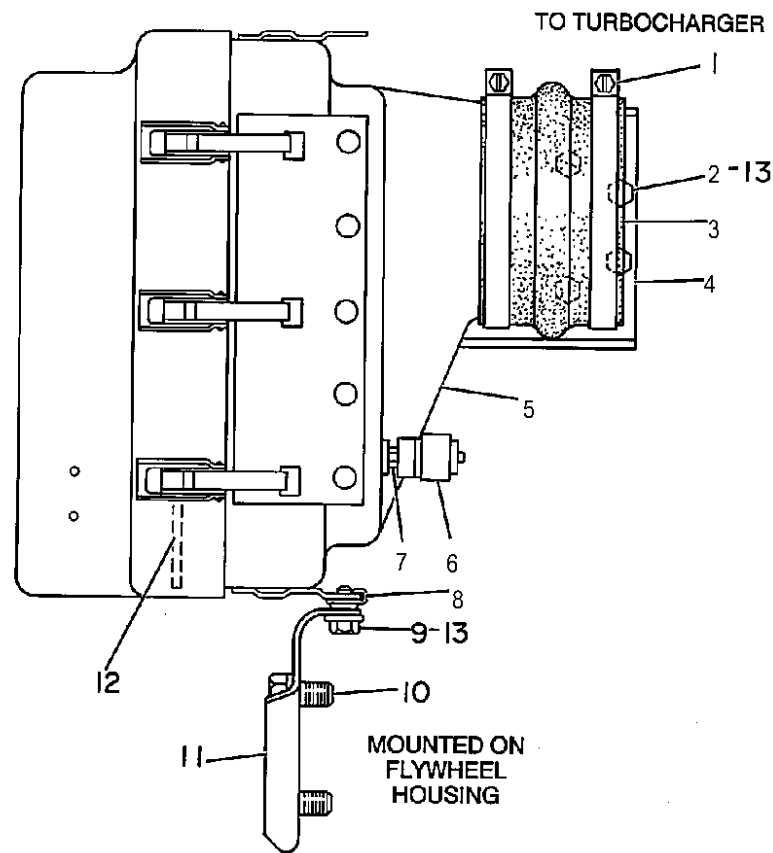
Ref.	Part number	Description	Qty	Code	Group page
1	8T-4200	BOLT (M8X1.25X16-MM)	2	M	
1A	3B-4505	LOCKWASHER	2		
2	8T-4189	BOLT (M8X1.25X20-MM)	4	M	
2A	3B-4505	LOCKWASHER	4		
3	270-6183	BOLT	18		
4	270-6184	GASKET	1		
5	270-6185	PLATE-LIFTING	1		
6	270-6186	PLATE-LIFTING	1		
7	270-6187	GASKET	1		
8	270-6188	CYLINDER HEAD AS	1	Y	

CAT codes: M, Y.

241-9860 DRAIN GP-ENGINE OIL

241-9860 DRAIN GP-ENGINE OIL PART OF 240-1410 INSTALLATION AR-ENGINE

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	034-3679	ADAPTER	1		
2	095-1388	CLAMP-HOSE	2		
3	270-1868	CONNECTOR	1		
4	3K-0360	SEAL-O-RING	2		
5	9S-4185	PLUG (3/4-16-THD)	1		
6	7I-7439	GUARD-HOSE		BE	
7	5P-1505	HOSE (35-CM)		E	
8	270-1869	GASKET	1		

CAT codes: B, E.

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