

CATERPILLAR 336F

B39 / SEBP6013

Contents

Section	Page
Basic engine	2
Basic engine	8

592-7324 KIT-CYLINDER HEAD GASKET

592-7324 KIT-CYLINDER HEAD GASKET S/N B391-UP FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	4P-4460	GASKET (TURBOCHARGER, OIL SUPPLY)	3		
	7N-7559	GASKET	1		
	101-3125	GASKET (AIR INLET MANIFOLD)	1		
	227-1204	GASKET	1		
	341-9211	GASKET	4		
	571-9902	GASKET AS-CYLINDER HEAD	1		
	1S-6595	GASKET-OIL SUPPLY	1		
	139-3550	GASKET-REGULATOR (HOUSING)	1		
	4N-1156	GASKET-REGULATOR COVER	1		
	357-1752	GASKET-TURBOCHARGER	1		
	149-7378	GROMMET	18		
	375-2467	LOCKNUT-FLANGE (M10X1.5-THD)	4	M	
	3E-6772	SEAL (WATER)	24		
	142-2329	SEAL (DRAIN)	1		
	160-7271	SEAL	1		
	272-0390	SEAL	1		
	341-1429	SEAL	1		
	6V-0128	SEAL-CONNECTOR	1		
	126-2702	SEAL-INTEGRAL	1		
	198-6068	SEAL-INTEGRAL	1		
	3S-9643	SEAL-LIP TYPE	2		
	2M-9780	SEAL-O-RING	1		
	2N-0475	SEAL-O-RING	2		
	3J-7354	SEAL-O-RING	2		
	5E-8771	SEAL-O-RING	1		
	5P-0840	SEAL-O-RING	2		
	6V-1197	SEAL-O-RING	1		
	6V-3250	SEAL-O-RING	1		
	6V-3251	SEAL-O-RING	1		
	6V-3831	SEAL-O-RING	1		
	6V-5048	SEAL-O-RING	1		
	6V-6609	SEAL-O-RING	9		
	6V-9027	SEAL-O-RING	2		

592-7324 KIT-CYLINDER HEAD GASKET (continued)

Ref.	Part number	Description	Qty	Code	Group page
	7J-9108	SEAL-O-RING	1		
	8C-3089	SEAL-O-RING	1		
	033-6033	SEAL-O-RING	1		
	114-2687	SEAL-O-RING	1		
	117-8801	SEAL-O-RING	1		
	167-4407	SEAL-O-RING	1		
	171-4358	SEAL-O-RING	2		
	180-8424	SEAL-O-RING	2		
	214-7566	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	13		
	228-7090	SEAL-O-RING	1		
	228-7091	SEAL-O-RING	1		
	228-7101	SEAL-O-RING	1		
	238-5078	SEAL-O-RING	2		
	238-5080	SEAL-O-RING	4		
	238-5081	SEAL-O-RING	1		
	272-2583	SEAL-O-RING	2		
	291-8144	SEAL-O-RING	1		
	242-9537	SEAL-VALVE COVER	3		
	281-8261	SLEEVE AS-EXHAUST	6		
	357-0351	STUD-TAPERLOCK (M10X1.5X60-MM)	4	M	

FOR A LIST OF RELATED PARTS THAT ARE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTPS://DEALER.CAT.COM/RELATED](https://dealer.cat.com/related)

CAT codes: M.

570-5577 KIT-ENGINE GASKET

570-5577 KIT-ENGINE GASKET S/N PM91-UP CENTRAL AND LOWER STRUCTURE FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	8C-3445	CAP-DUST	1		
	195-0452	GASKET	1		
	213-2410	GASKET	1		
	190-6114	GASKET-OIL PAN	1		
	3P-1156	SEAL-O-RING	2		
	5P-6436	SEAL-O-RING	1		
	5P-7530	SEAL-O-RING	2		
	9F-4446	SEAL-O-RING	1		
	033-6032	SEAL-O-RING	1		
	214-7566	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	2		
	238-5080	SEAL-O-RING	3		
	238-5082	SEAL-O-RING	1		
	330-8197	SEAL-O-RING	1		
	5N-4185	WASHER-SPECIAL	1		
FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT					
HTTP://DEALER.CAT.COM/RELATED					

570-5623 KIT-ENGINE GASKET

570-5623 KIT-ENGINE GASKET S/N PM91-UP REAR STRUCTURE FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	9Y-6089	GASKET	2		
	528-5684	SEAL GP-CRANKSHAFT	1		
	061-9455	SEAL-O-RING	1		
	214-7567	SEAL-O-RING	1		
	238-5080	SEAL-O-RING	2		

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

570-5630 KIT-ENGINE GASKET

570-5630 KIT-ENGINE GASKET S/N PM91-UP OIL COOLER AND LINES FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	195-0452	GASKET	1		
	209-7290	GASKET	1		
	209-7293	GASKET	1		
	5P-7530	SEAL-O-RING	1		
	214-7566	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	1		
	228-7088	SEAL-O-RING	1		
	228-7089	SEAL-O-RING	1		
	228-7092	SEAL-O-RING	1		
	238-5080	SEAL-O-RING	1		
	238-5081	SEAL-O-RING	3		
	238-5082	SEAL-O-RING	1		
	464-0509	SEAL-O-RING	1		

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

570-5632 KIT-ENGINE GASKET

570-5632 KIT-ENGINE GASKET S/N PM91-UP SINGLE CYLINDER HEAD FIELD INSTALLATION

Kit / parts list. The current source card does not provide a separate drawing.

Ref.	Part number	Description	Qty	Code	Group page
	1P-0451	GASKET	1		
	161-3411	GASKET	6		
	191-4457	GASKET	1		
	197-8419	GASKET	1		
	219-2340	GASKET	1		
	187-1315	GASKET AS	1		
	9X-6620	LOCKNUT (M10X1.5-THD)	4	M	
	3S-9643	SEAL-LIP TYPE	1		
	4G-4972	SEAL-O-RING	1		
	6V-6609	SEAL-O-RING	3		
	214-7566	SEAL-O-RING	2		
	214-7567	SEAL-O-RING	2		
	214-7568	SEAL-O-RING	12		
	228-7089	SEAL-O-RING	2		
	228-7096	SEAL-O-RING	2		
	238-5080	SEAL-O-RING	3		
	268-3490	SEAL-VALVE COVER	1		
	285-4106	SEAL-VALVE COVER	1		
	418-6781	STUD-TAPERLOCK (M10X1.5X40-MM)	4	M	

FOR A LIST OF RELATED PARTS THAT MAY BE REQUIRED FOR THE ENGINE REBUILD TO THE KIT CONSIST, PLEASE VISIT
[HTTP://DEALER.CAT.COM/RELATED](http://dealer.cat.com/related)

CAT codes: M.

0A-0000 CHART-COMMONALITY

0A-0000 CHART-COMMONALITY S/N BP21-UP; CN21-UP; RM41-UP; G351-UP; TS51-UP; JE61-UP; PA61-UP; PM61-UP; T261-UP; TA61-UP; JE71-UP; T271-UP; FH21-UP; TA71-UP; JE81-UP; T281-UP; T681-UP; TA81-UP; B391-UP; JE91-UP; P891-UP; PM91-UP; T291-UP; PM21-UP; TA91-UP; DXB1-UP; GMB1-UP; LMB1-UP; MMB1-UP; P8B1-UP; MSC1-UP; JND1-UP; PHD1-UP; DXE1-UP; SS21-UP; MSE1-UP; PWF1-UP; WLF1-UP; DXG1-UP; TGG1-UP; TRG1-UP; JWH1-UP; MSH1-UP; PAH1-UP; B6J1-UP; TS21-UP; H4J1-UP; M4K1-UP; RGK1-UP; WTK1-UP; B6M1-UP; J2M1-UP; WEM1-UP; B6P1-UP; DCP1-UP; NMP1-UP; L231-UP; CYR1-UP; E4R1-UP; GRR1-UP; GRS1-UP; M2S1-UP; HLT1-UP; MCT1-UP; FAW1-UP; JHW1-UP; M7W1-UP; LM31-UP; WSW1-UP; DTX1-UP; HTX1-UP; JHX1-UP; LKX1-UP; L5Y1-UP; M3Z1-UP; SS31-UP; BH41-UP

No separate drawing is provided in the current catalog card.

Ref.	Part number	Description	Qty	Code	Group page
REFER TO REHS3699 FOR COMMONALITY CHART					

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