

CATERPILLAR 980G II

AYT / XEBP7540

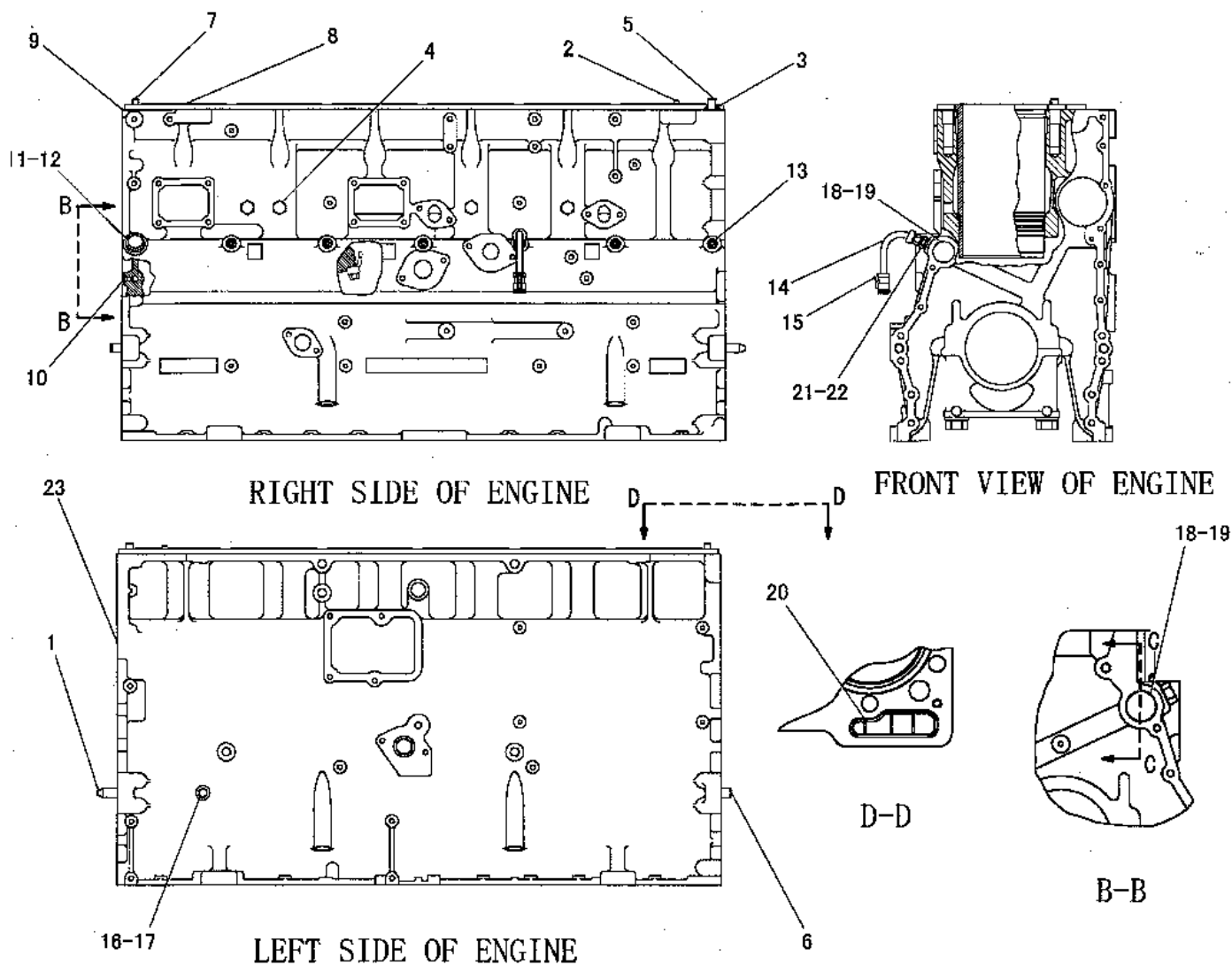
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146-2741 CYLINDER BLOCK GROUP

CYLINDER BLOCK GROUP (1462741 N/S) PART OF 1701753 - Page 8, 2353455 - Page 9 REFERENCE: 2021261 - Page 11

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Ref.	Part number	Description	Qty	Code	Group page
1	266-6038	DOWEL	2		
2	1S-9540	DOWEL	1		
3	5P-0840	SEAL	1		
4	7W-6492	PLUG	4		
5	6I-1055	DOWEL	1		
6	4N-0683	DOWEL	2		
7	4N-1650	DOWEL	1		
8	6I-4421	PLATE	1		
9	227-1204	GASKET	1		
10	8S-9094	PLUG	1		
11	9S-4190	PLUG	1		

146-2741 CYLINDER BLOCK GROUP (continued)

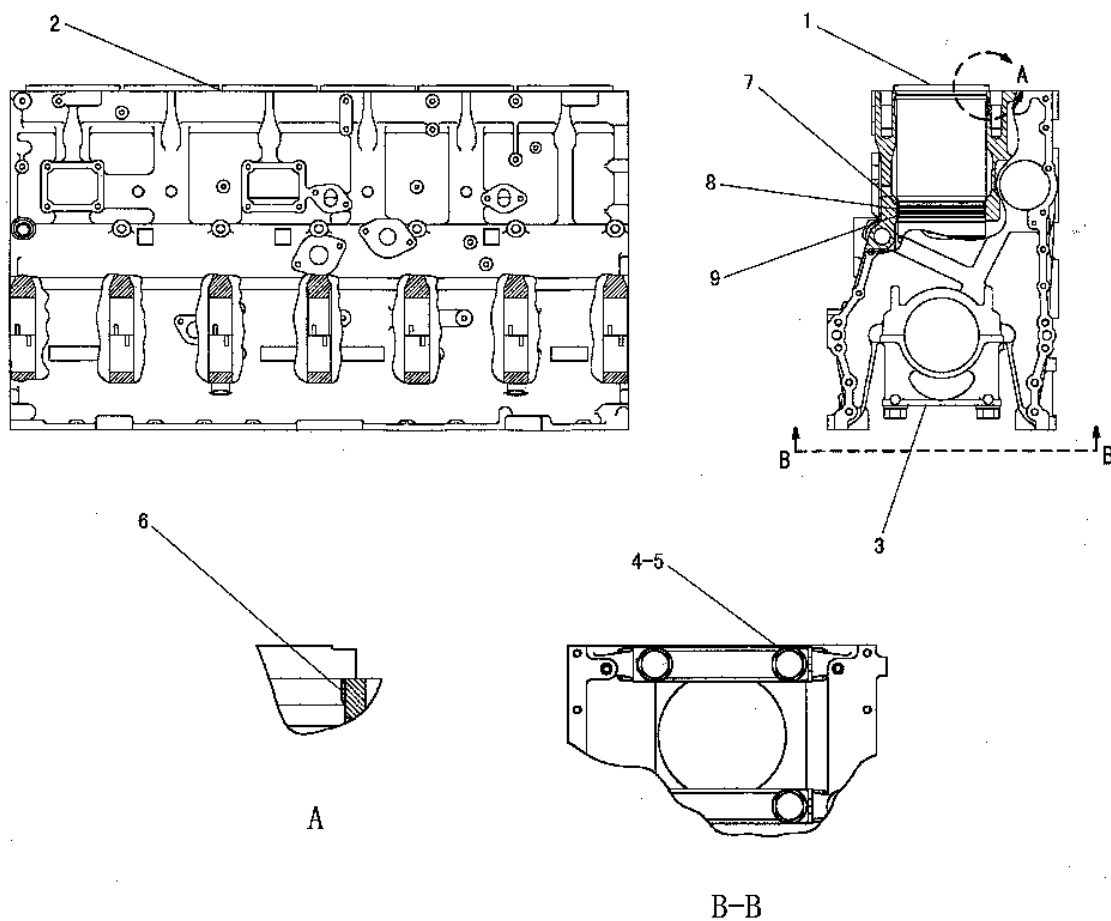
Ref.	Part number	Description	Qty	Code	Group page
12	114-4427	SEAL	1		
13	7X-7732	PLUG	5		
14	194-6725	SENSOR GROUP	1		
	9X-1813	SLEEVE (34cm)		E	
	194-5226	HARNESS AS	3		
15	155-2260	PLUG KIT (3P)	1		
16	9S-4182	PLUG	1		
17	9X-7378	SEAL	1		
18	100-7399	PLUG	2		
19	250-0466	SEAL	2		
20	142-2329	SEAL	1		
21	3E-7448	CONNECTOR	1		
22	6V-5048	SEAL	1		
23	202-1261	BLOCK GROUP	1	Y	

CAT codes: E, Y.

202-1261 CYLINDER BLOCK ASSEMBLY

CYLINDER BLOCK ASSEMBLY (2021261 N/S) PART OF 1462741 - Page 10

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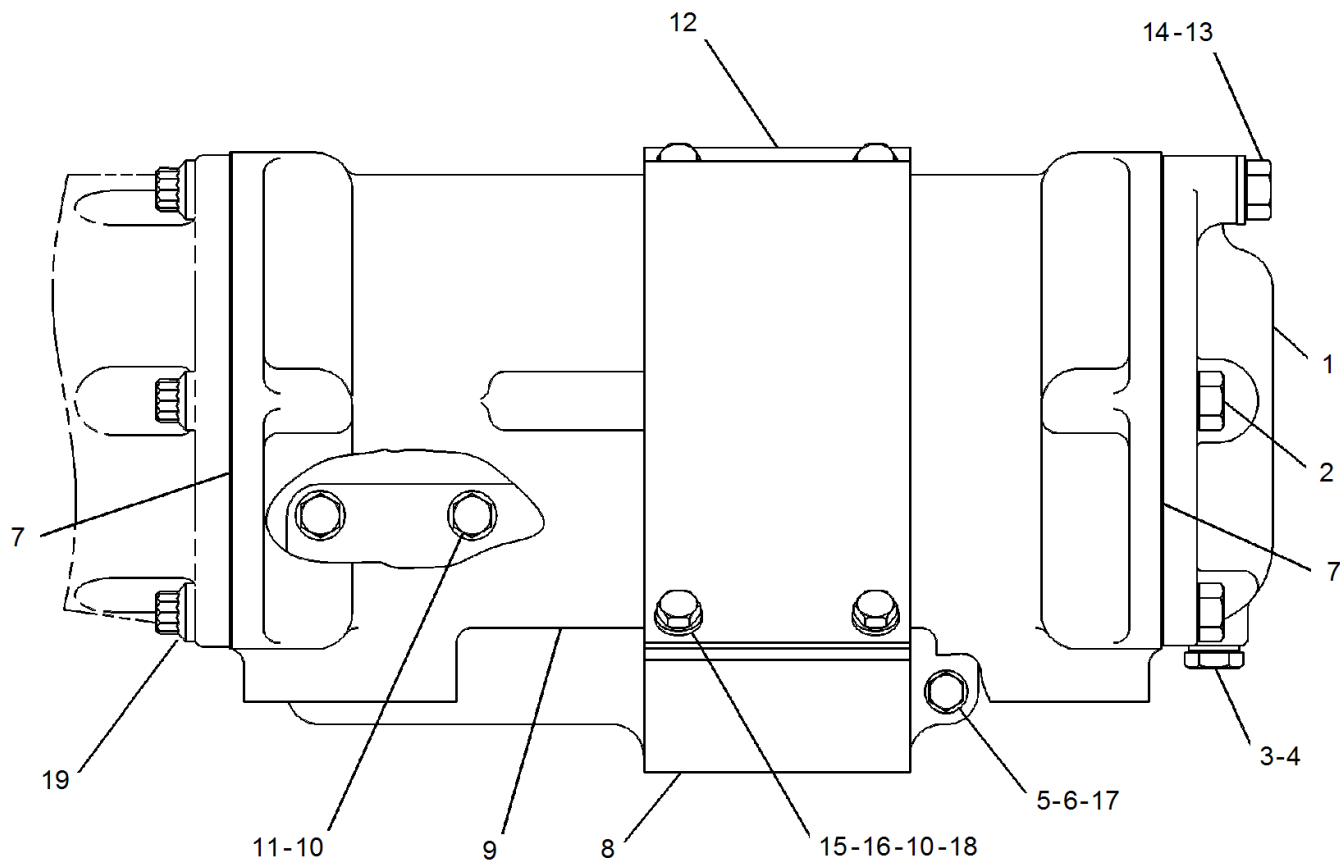


Ref.	Part number	Description	Qty	Code	Group page
1	197-9322	LINER	6		
2	137-8466	BLOCK	1		
3	167-8081	CAP	7		
4	9H-1031	WASHER	14		
5	167-8083	BOLT (7/8-14)	14		
6	9L-5854	BAND	6		
7	142-7072	SEAL	6		
8	110-2220	SEAL	6		
9	142-6217	SEAL	6		

185-7575 CYLINDER BLOCK COVER GROUP

CYLINDER BLOCK COVER GROUP (1857575 N/S) PART OF 1694823 - Page 4, 2351408 - Page 6

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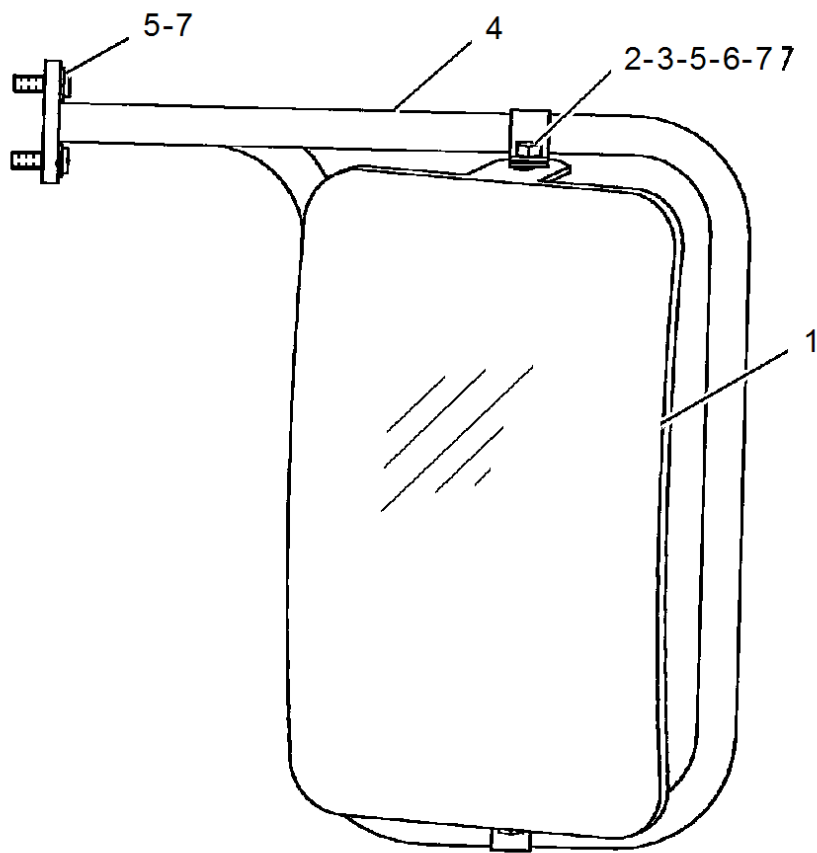


Ref.	Part number	Description	Qty	Code	Group page
1	165-6170	PLUG	3		
2	185-7576	ADAPTER	1		
3	194-6722	SENSOR GROUP	1		
	155-2260	PLUG KIT	1		
	3E-3368	WEDGE	1		
	9X-3402	SOCKET	3		
4	0S-1594	BOLT (3/8-16)	4		
5	1T-0720	BOLT (3/8-16)	2		
6	2S-3625	COVER	2		
7	3H-1461	SEAL	2		
8	5M-2894	WASHER	4		
9	6V-5049	SEAL	1		
10	8J-4351	SEAL	1		
11	8T-6763	PLUG	1		

191-2963 CYLINDER BLOCK COVER GROUP

CYLINDER BLOCK COVER GROUP (1912963 N/S) PART OF 1694823 - Page 4, 2351408 - Page 6

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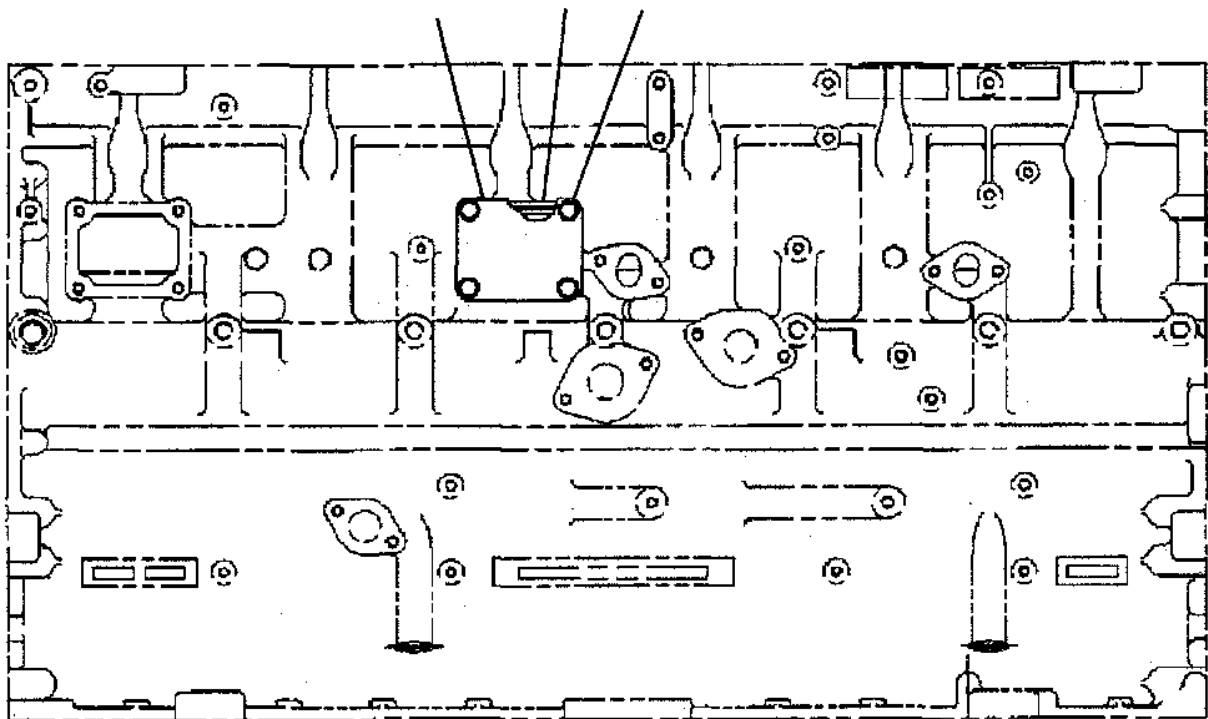


Ref.	Part number	Description	Qty	Code	Group page
1	109-7424	COVER	1		
2	109-7425	SEAL	1		
3	0S-1591	BOLT (3/8-16)	1		
4	5M-2894	WASHER	1		

140-9746 CYLINDER BLOCK COVER GROUP

CYLINDER BLOCK COVER GROUP (1409746 N/S) PART OF 1694823 - Page 4, 2351408 - Page 6

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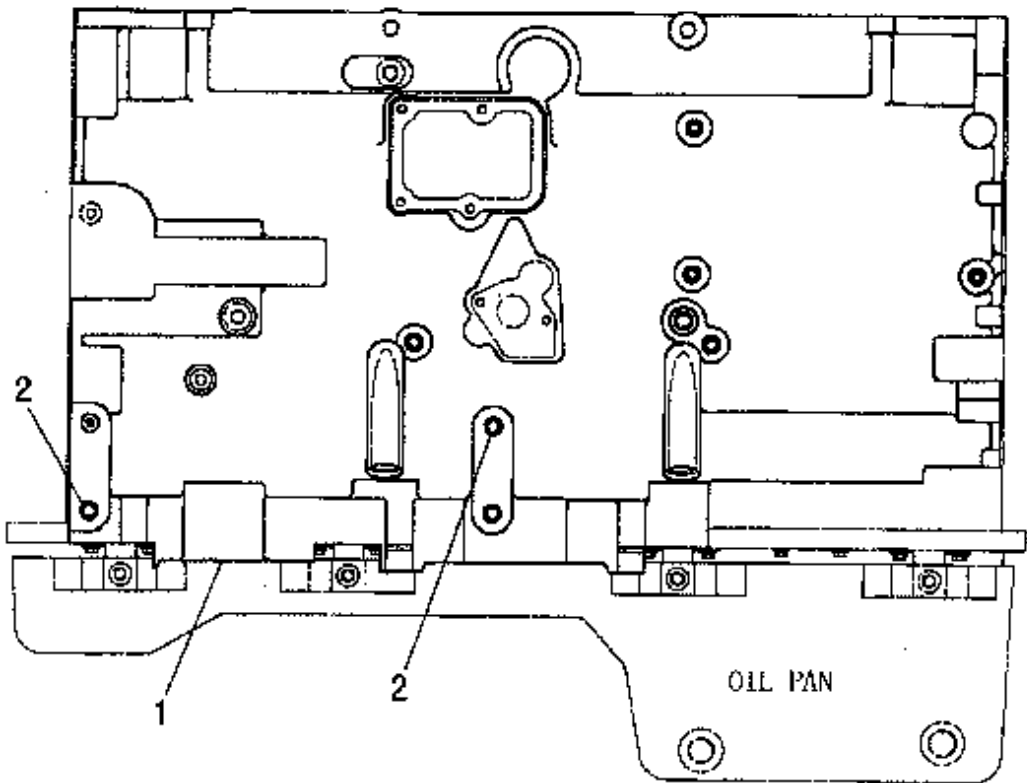
RIGHT SIDE OF ENGINE

Ref.	Part number	Description	Qty	Code	Group page
1	145-3849	COVER	1		
2	126-4935	SEAL	1		
3	0S-1594	BOLT (3/8-16)	4		
4	5M-2894	WASHER	4		

188-6194 SOUND SUPPRESSION PANEL GROUP

SOUND SUPPRESSION PANEL GROUP (1886194 N/S)-LH PART OF 1694823 - Page 5, 2351408 - Page 7

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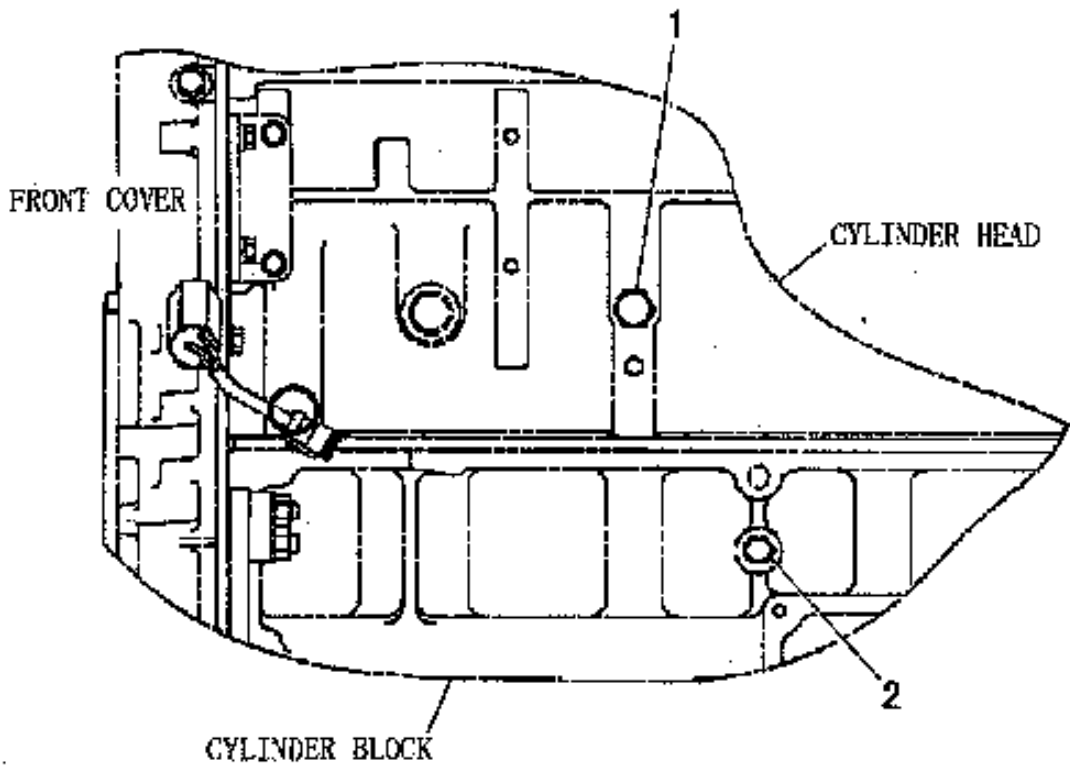
LEFT SIDE OF ENGINE

Ref.	Part number	Description	Qty	Code	Group page
1	198-6386	PANEL ASSEM.	1		
2	0S-1588	BOLT (3/8-16)	3		
	5M-2894	WASHER	3		

145-6851 CYLINDER BLOCK PLUG GROUP

CYLINDER BLOCK PLUG GROUP (1456851 N/S) EFFECTIVE WITH SERIAL No. AYT00001 - AYT00245 PART OF 1694823
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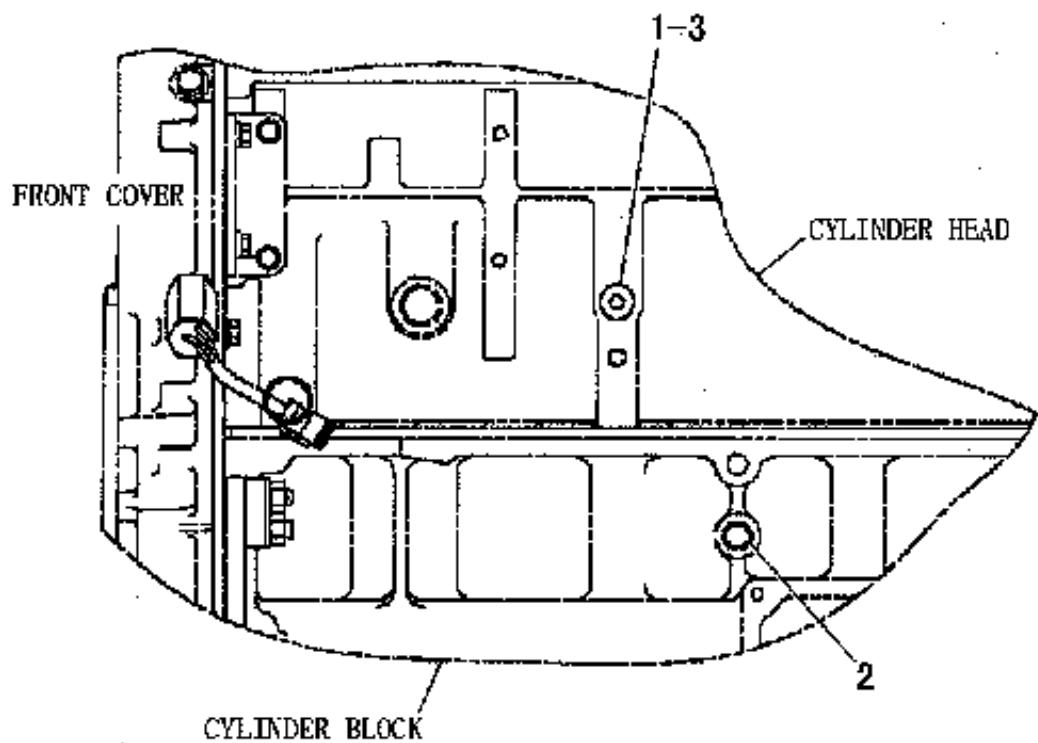
LEFT SIDE OF ENGINE

Ref.	Part number	Description	Qty	Code	Group page
1	7W-6492	PLUG	1		
2	8T-6767	PLUG	1		

234-5996 CYLINDER BLOCK PLUG GROUP

CYLINDER BLOCK PLUG GROUP (2345996 N/S) EFFECTIVE WITH SERIAL No. AYT00246 - PART OF 2351408 - Page 7

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LEFT SIDE OF ENGINE

Ref.	Part number	Description	Qty	Code	Group page
1	9S-8005	PLUG	1		
2	8T-6767	PLUG	1		
3	8L-2786	SEAL	1		

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