

CATERPILLAR 980G II

AXG / SEBP3408

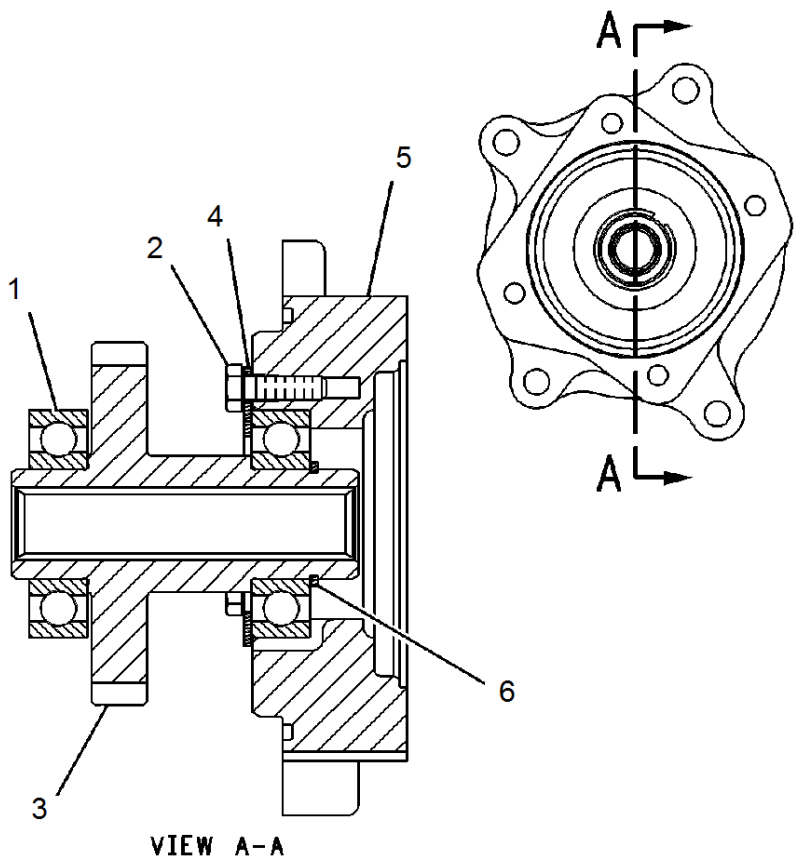
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133-9907 ADAPTER GP-PUMP DRIVE

133-9907 ADAPTER GP-PUMP DRIVE S/N BET1-UP PART OF 6I-3638 DRIVE GP-PUMP

Drawing 1 of 1

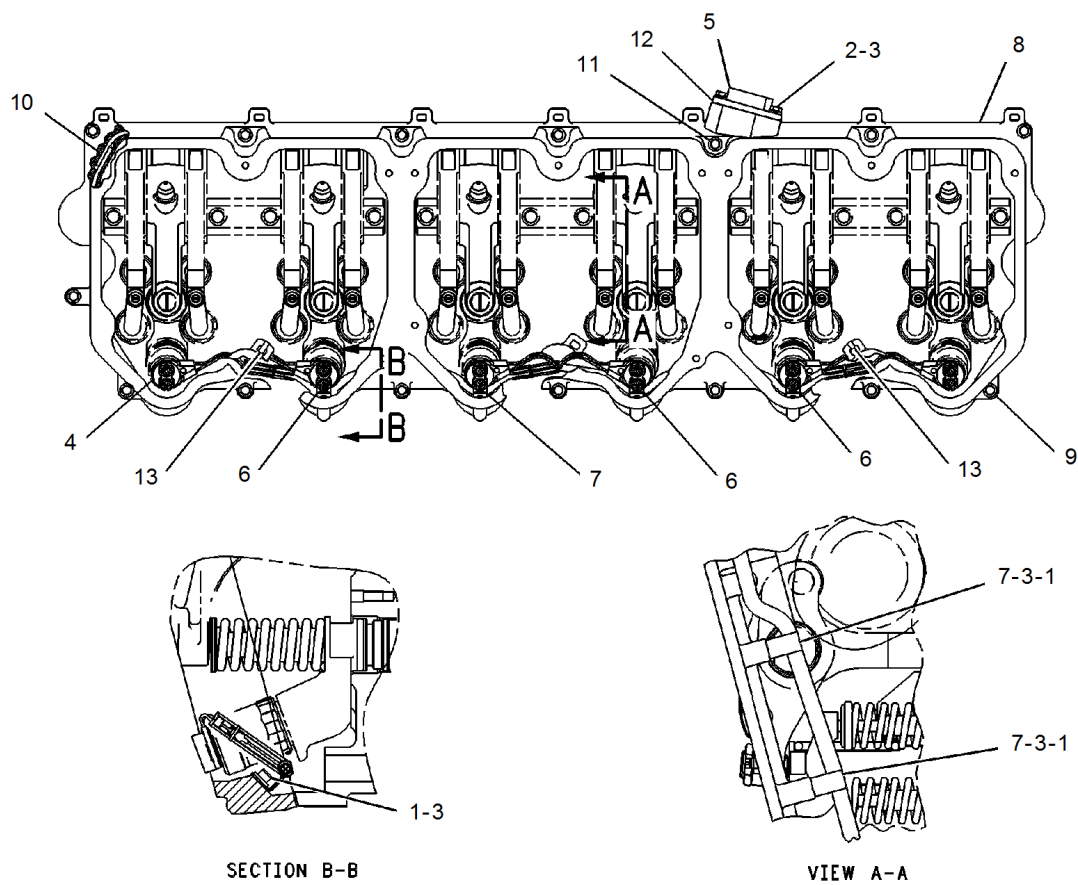


Ref.	Part number	Description	Qty	Code	Group page
1	1B-3867	BALL BEARING	2		
2	4F-7957	BOLT (1/4-20X0.875-IN)	3		
3	6I-4575	GEAR (34 TEETH)	1		
4	9X-2038	WASHER (7X19X2-MM THK)	3		
5	133-9906	ADAPTER	1		
6	1H-8647	RING-SNAP	1		

122-1248 BASE GP-VALVE COVER & INJ HARN

122-1248 BASE GP-VALVE COVER & INJ HARN S/N BET1-UP PART OF 170-1753, 235-3455 ENGINE AR-CORE

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	8H-3127	BOLT (1/4-20X0.75-IN)	6		
2	4F-7957	BOLT (1/4-20X0.875-IN)	2		
3	5P-0537	WASHER-HARD (7.2X14.5X2-MM THK)	8		
4	7E-6508	CAP AS (UNIT INJECTOR)	6		
5	122-1486	HARNESS AS-WIRING	1		
	103-8134	KIT-RECEPTACLE (12-PIN)	1		
6	100-5218	CLIP	3		
7	100-5219	CLIP	3		
8	177-4152	BASE-VALVE MECHANISM COVER	1		
9	9L-8925	BOLT (5/16-18X1.25-IN)	14		
10	5P-5678	SEAL (2.9M)		D	

122-1248 BASE GP-VALVE COVER & INJ HARN (continued)

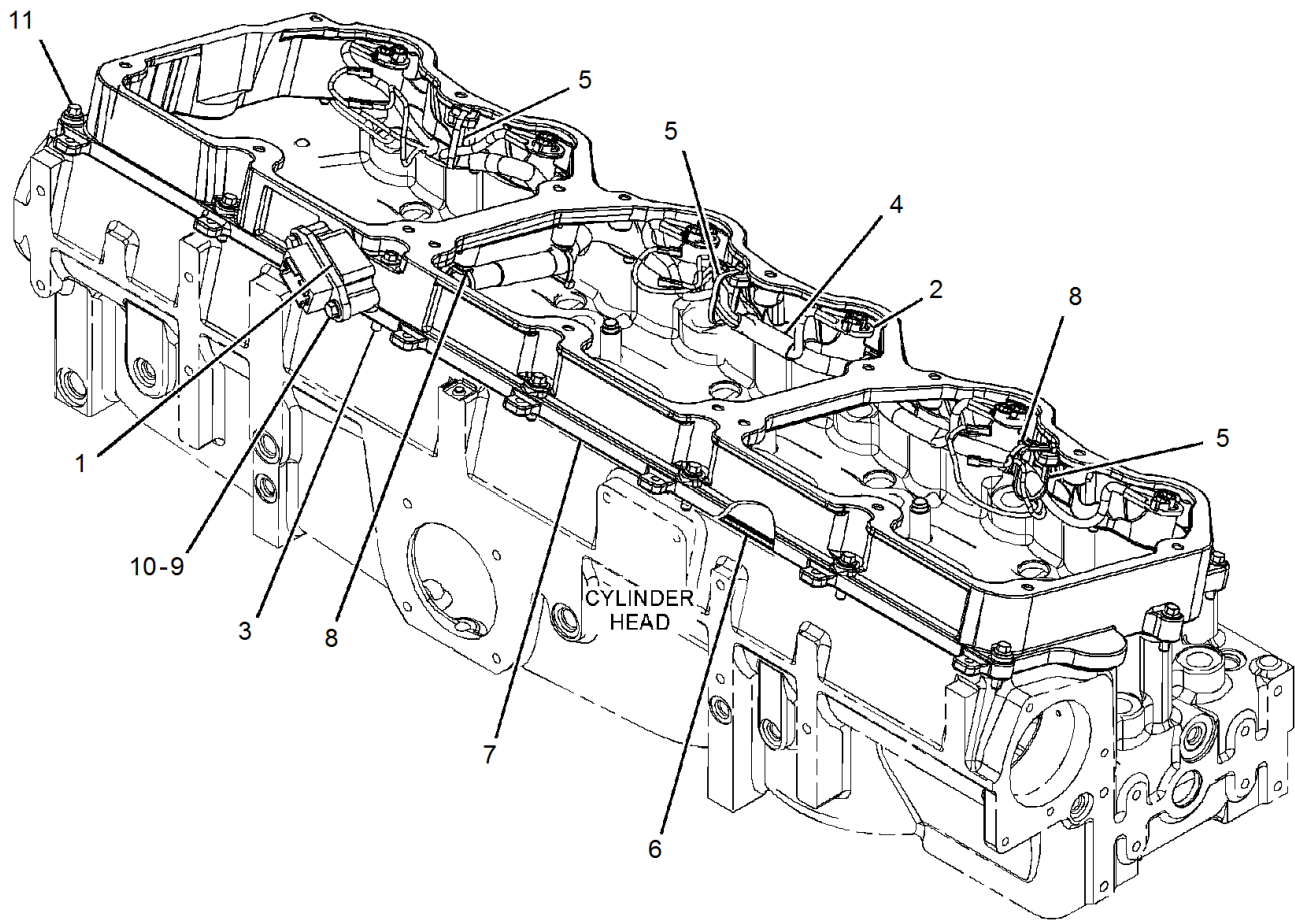
Ref.	Part number	Description	Qty	Code	Group page
11	122-1472	BOLT (5/16-18X2.36-IN)	1		
12	6V-0128	SEAL-CONNECTOR	1		
13	123-3202	STRAP-CABLE	2		

CAT codes: D.

122-1248 BASE GP-VALVE COVER & INJ HARN

122-1248 BASE GP-VALVE COVER & INJ HARN S/N BET13336-UP PART OF 235-3455 ENGINE AR-CORE

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	6V-0128	SEAL-CONNECTOR	1		
2	7E-6508	CAP AS (UNIT INJECTOR)	6		
3	122-1472	BOLT (5/16-18X2.36-IN)	1		
4	343-7235	HARNESS AS-ENGINE (ELECTRONIC UNIT INJECTOR)	1		
	102-8801	KIT-RECEPTACLE (12-PIN)	1		
	103-8134	KIT-RECEPTACLE (12-PIN)	1		
(EACH KIT INCLUDES RECEPTACLE AS & WEDGE)					
	7E-6513	CONNECTOR AS	6		
	8T-8729	PIN-CONNECTOR (16-GA TO 20-GA)	12		
	066-8391	TERMINAL-BLADE (14-GA TO 18-GA)	6		
5	123-3202	STRAP-CABLE	3		
6	272-0390	SEAL	1	C	
7	289-8215	BASE-VALVE MECHANISM COVER	1	C	
8	326-4512	MOUNTING-CABLE TIE (MARKED BY X)	6		

122-1248 BASE GP-VALVE COVER & INJ HARN (continued)

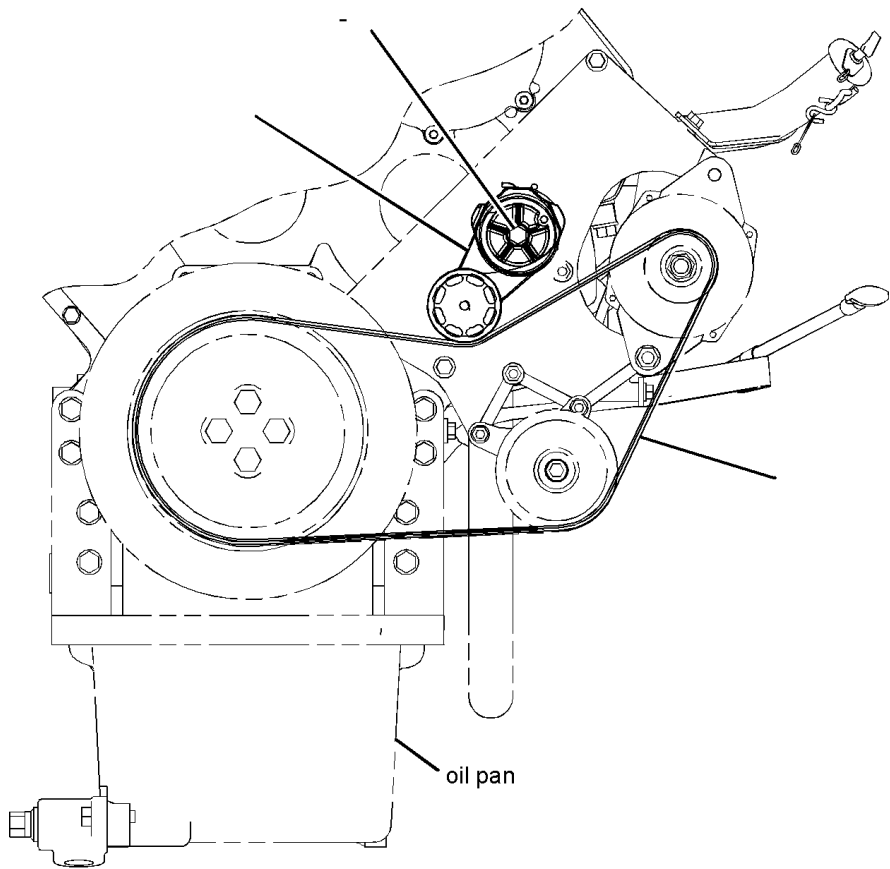
Ref.	Part number	Description	Qty	Code	Group page
9	4F-7957	BOLT (1/4-20X0.875-IN)	2		
10	5P-0537	WASHER-HARD (7.2X14.5X2-MM THK)	2		
11	9L-8925	BOLT (5/16-18X1.25-IN)	14		

CAT codes: C.

190-6562 BELT TENSIONER GP

190-6562 BELT TENSIONER GP S/N AXG1-UP PART OF 171-3028 INSTALLATION AR-ENGINE FOR USE WITH 68.5 MILLIMETER EFFECTIVE DIAMETER PULLEY

Drawing 1 of 1



FRONT VIEW

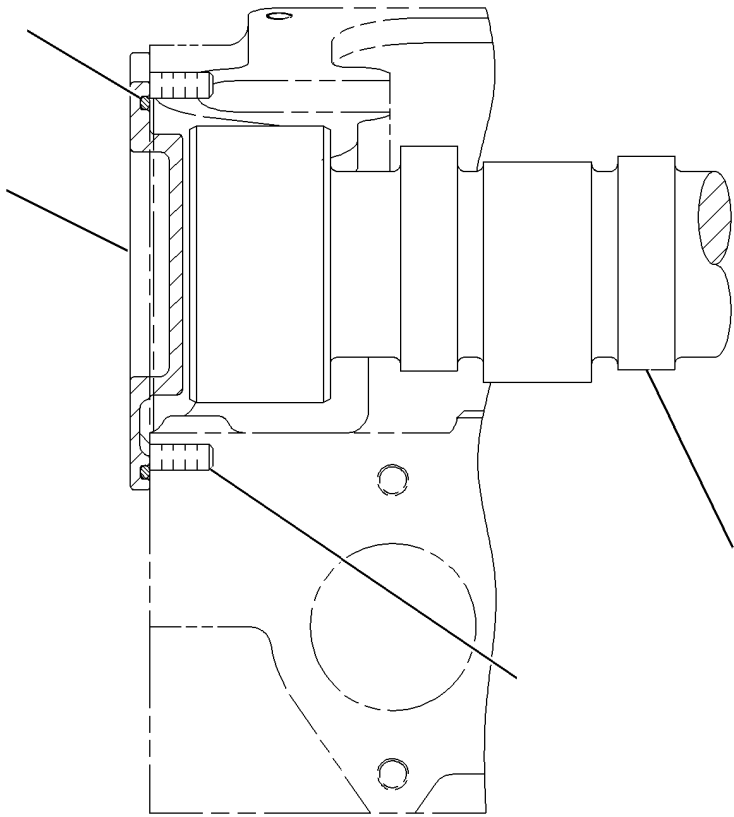
Ref.	Part number	Description	Qty	Code	Group page
1	164-4599	BELT-SERPENTINE (ALTERNATOR)	1		
2	217-8938	BELT TENSIONER	1		
3	8T-4121	WASHER-HARD (11X21X2.5-MM THK)	1		
4	8T-4178	BOLT (M10X1.5X90-MM)	1	M	

CAT codes: M.

185-9699 CAMSHAFT GP

185-9699 CAMSHAFT GP S/N BET1-UP PART OF 170-1753, 235-3455 ENGINE AR-CORE

Drawing 1 of 1



RIGHT SIDE VIEW

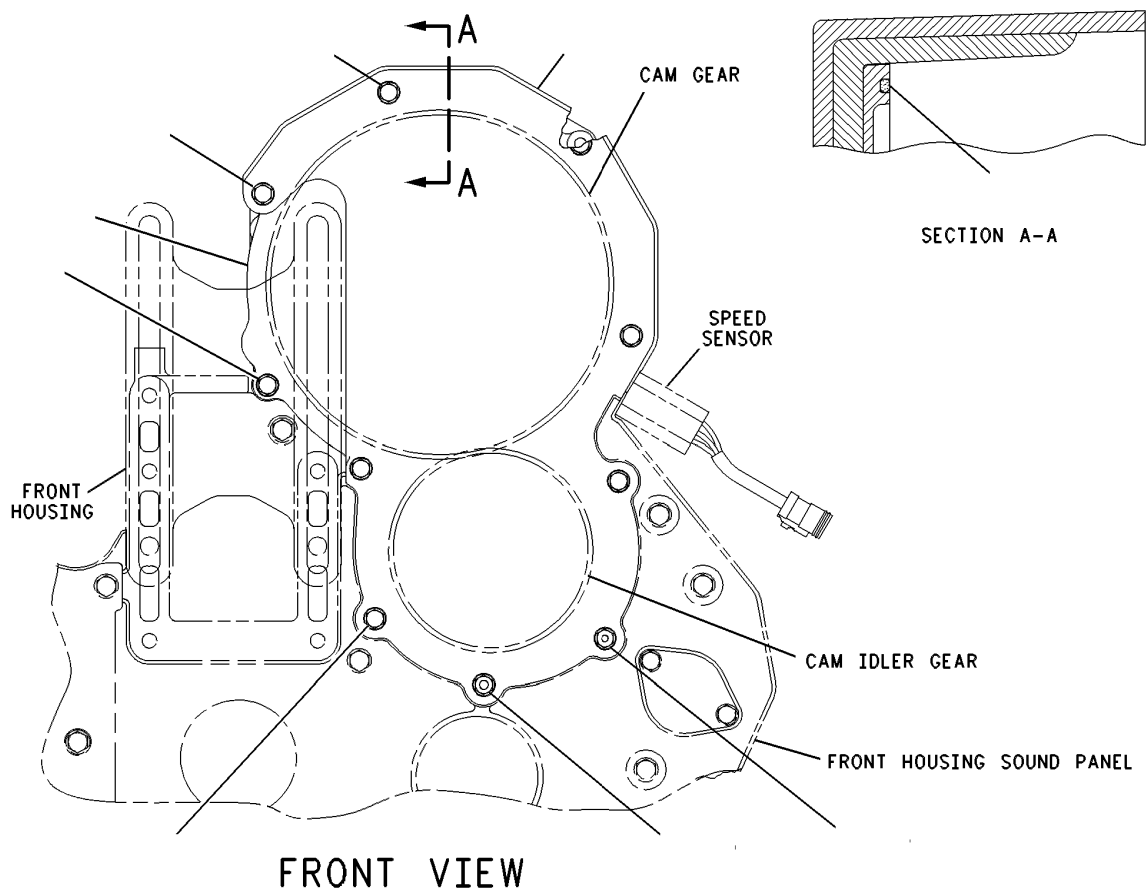
Ref.	Part number	Description	Qty	Code	Group page
1	102-9089	COVER	1		
2	119-0036	SCREW-FLAT HEAD (5/16-18X0.875-IN)	3		
3	332-7308	CAMSHAFT	1		
4	6V-1197	SEAL-O-RING	1		

CAT codes: R.

102-2271 COVER GP-CAMSHAFT

102-2271 COVER GP-CAMSHAFT S/N BET1-UP PART OF 213-1942, 235-4691 ENGINE AR-COMPLETE

Drawing 1 of 1

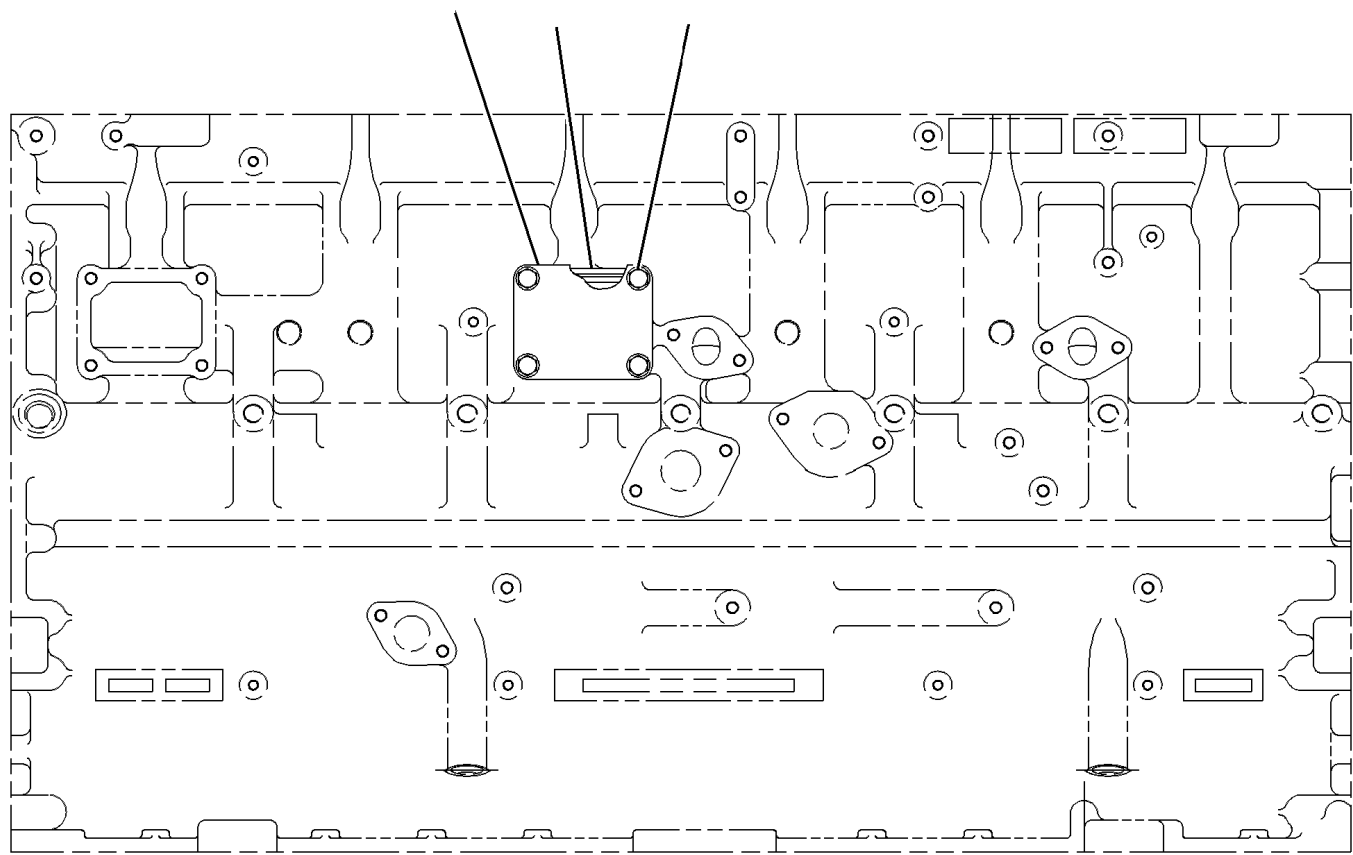


Ref.	Part number	Description	Qty	Code	Group page
1	146-8438	SCREW-BUTTON HEAD (5/16-18-THD)	1		
2	1A-9579	BOLT (5/16-18X1.5-IN)	7		
3	5P-4116	WASHER-HARD (8.8X20.5X2-MM THK)	9		
4	146-2601	COVER	1		
5	103-6045	SEAL (FRONT COVER)	1		
6	5S-0003	NUT (5/16-18-THD)	2		
7	100-3099	COVER AS-PANEL	1		
8	008-1430	STUD (5/16-18X225-IN)	2		
9	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	2		

140-9746 COVER GP-CYLINDER BLOCK

140-9746 COVER GP-CYLINDER BLOCK S/N BET1-UP PART OF 213-1942, 235-4691 ENGINE AR-COMplete

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	145-3849	COVER	1		
2	126-4935	SEAL-INTEGRAL	1		
3	0S-1594	BOLT (3/8-16X1-IN)	4		
4	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	4		

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