

CATERPILLAR 980H

A8J / XEBP9544

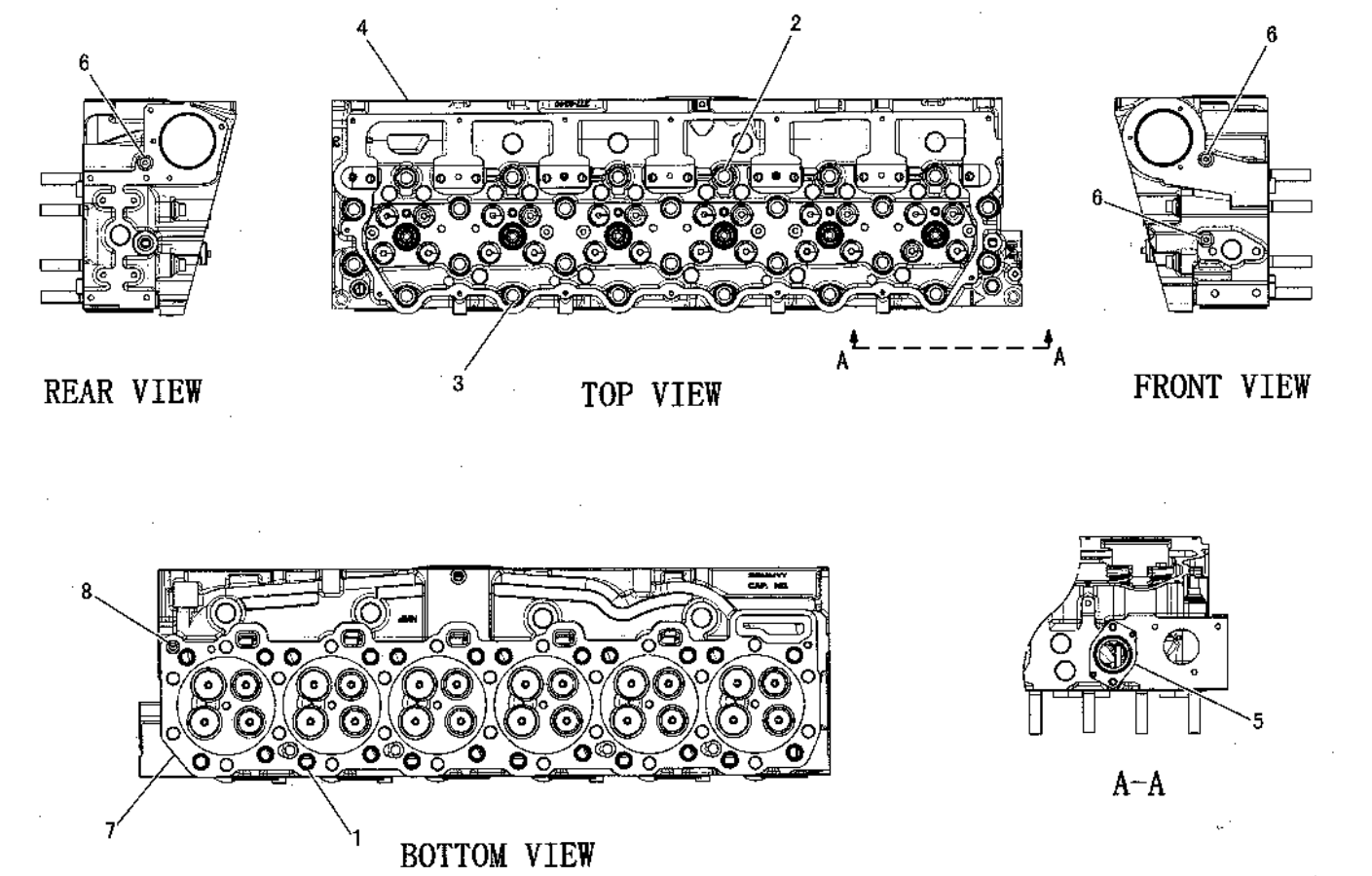
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274-1953 CYLINDER HEAD GROUP

CYLINDER HEAD GROUP (2741953 N/S) PART OF 2415929-Page 24, 3512841-Page 25 REFERENCE: 2635055-Page 27

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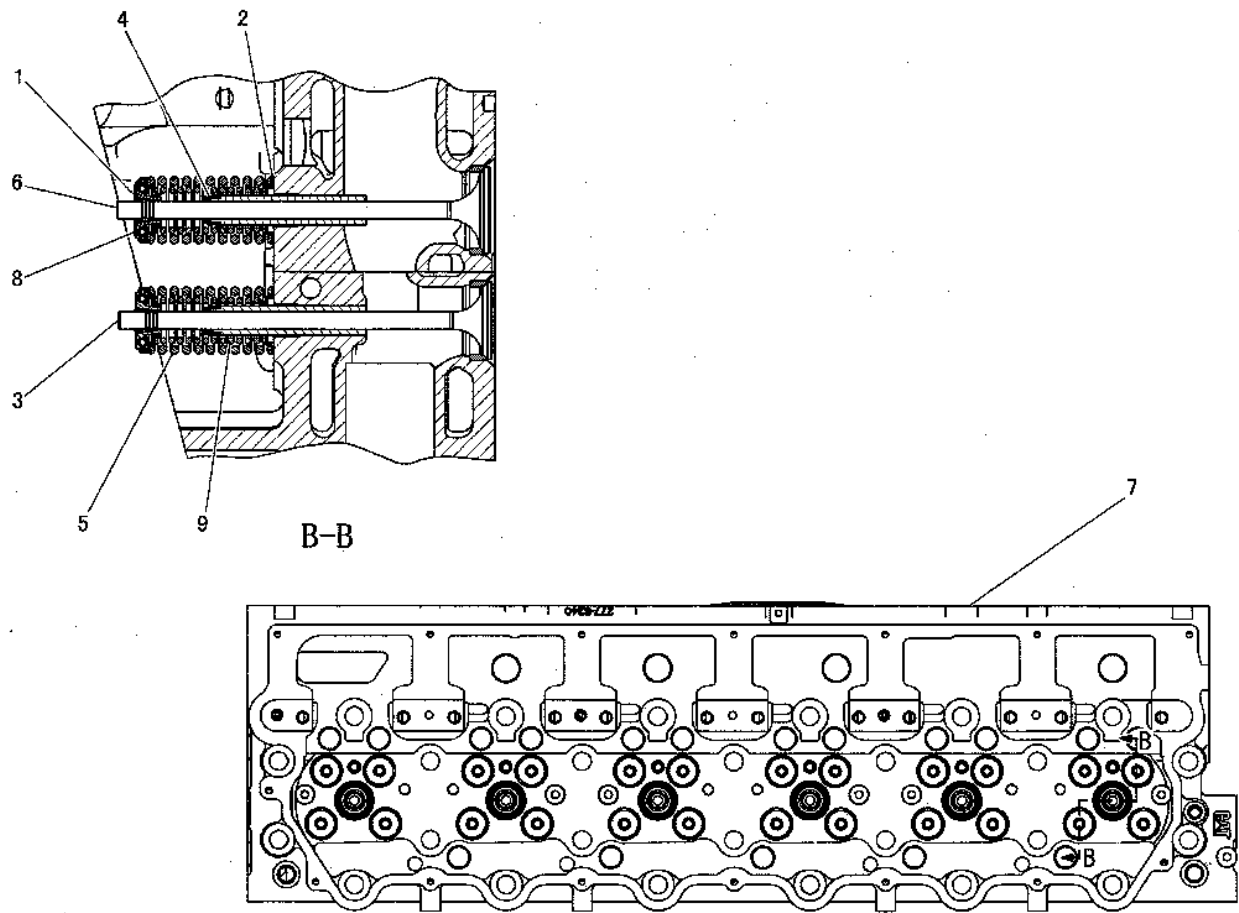
Ref.	Part number	Description	Qty	Code	Group page
1	3E-6772	SEAL	24		
2	6I-4025	FASTENER GROUP	16	Z	
	124-1855	BOLT (3/4-16)	1		
	5H-1504	WASHER	1		
3	106-5673	FASTENER GROUP	10	Z	
	124-1854	BOLT (3/4-16)	1		
	5H-1504	WASHER	1		
4	263-5055	CYLINDER HEAD GROUP	1	Y	
5	281-8261	SLEEVE AS	6		
6	9S-8004	PLUG	3		
	6V-5049	SEAL	3		
7	224-5122	CYLINDER HEAD GASKET	1		
8	5P-0840	SEAL	1		

CAT codes: Y, Z.

263-5055 CYLINDER HEAD GROUP

2635055 CYLINDER HEAD GROUP PART OF 2741953-Page 26 REFERENCE: 2811640-Page 28

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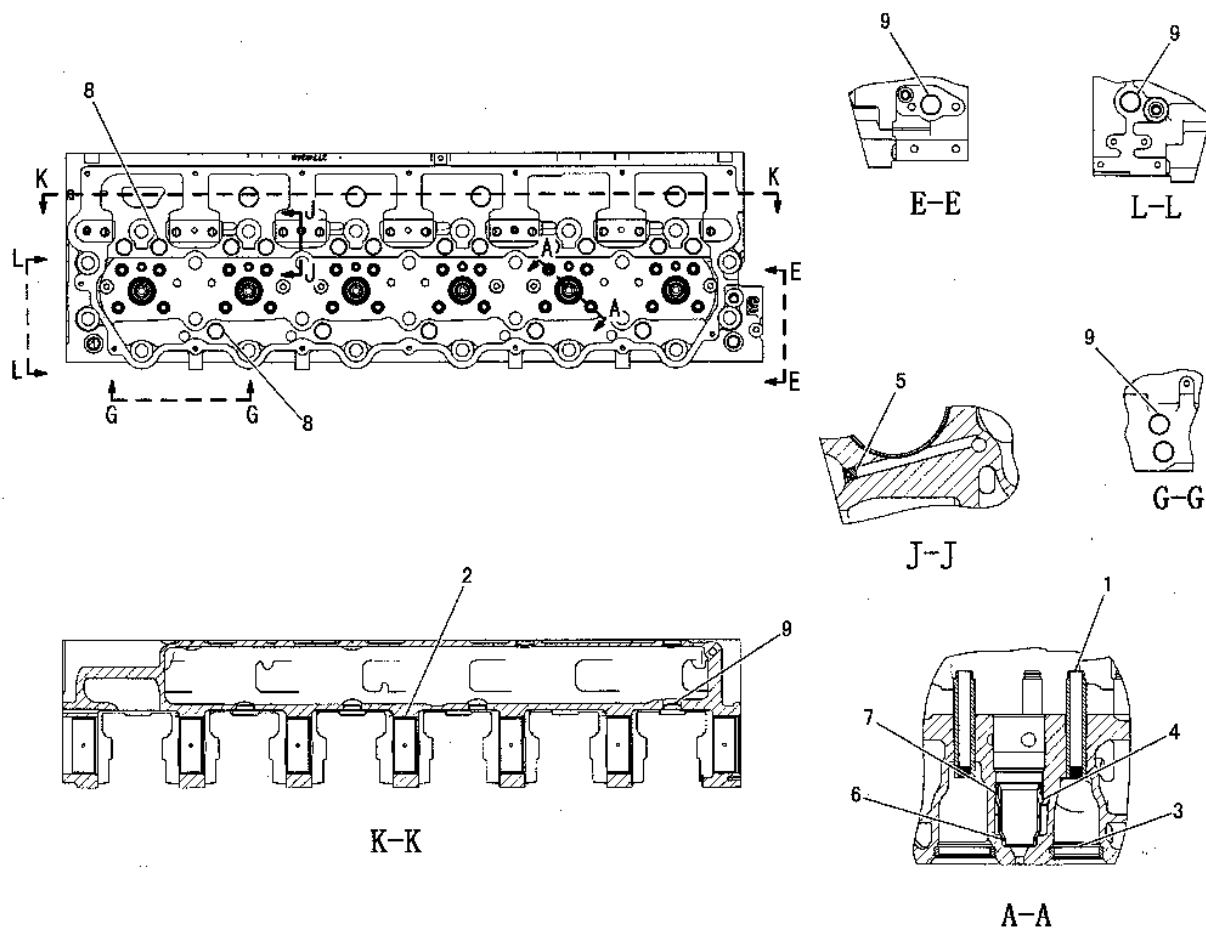
Ref.	Part number	Description	Qty	Code	Group page
1	2A-4429	LOCK	48		
2	6I-0928	WASHER	24		
3	153-7024	VALVE (EXHAUST)	12		
4	163-2478	SEAL	24		
5	247-9908	SPRING	24		
6	236-5605	VALVE (INTAKE)	12		
7	281-1640	CYLINDER HEAD AS	1	Y	
8	186-2001	ROTOCOIL AS	24		
9	211-3122	SPRING	24		

CAT codes: Y.

281-1640 CYLINDER HEAD ASSEMBLY

2811640 CYLINDER HEAD ASSEMBLY PART OF 2635055-Page 27

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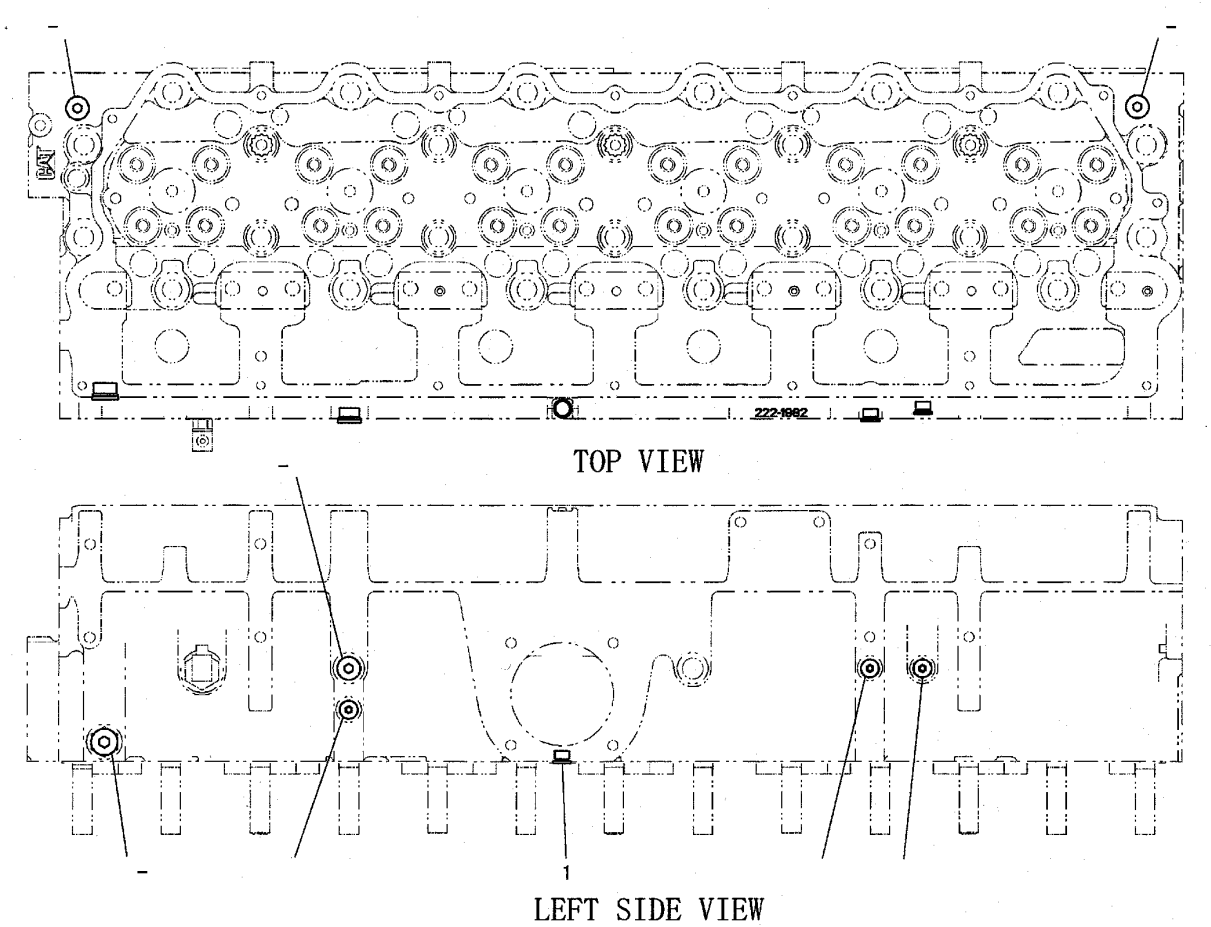


Ref.	Part number	Description	Qty	Code	Group page
1	122-7375	GUIDE	24		
2	216-5582	BEARING	7		
3	226-5561	INSERT (EXHAUST)	12		
4	263-4920	SLEEVE (INJECTOR)	6		
5	8T-6757	PLUG	3		
6	9X-7430	SEAL	6		
7	166-2904	SEAL	12		
8	3B-0623	PLUG	17		
9	3B-0645	PLUG	20		

230-5378 CYLINDER HEAD PLUG GROUP

CYLINDER HEAD PLUG GROUP (2305378 N/S) PART OF 3031581-Page 16, 18, 20, 3193506-Page 14, 3600418-Page 22

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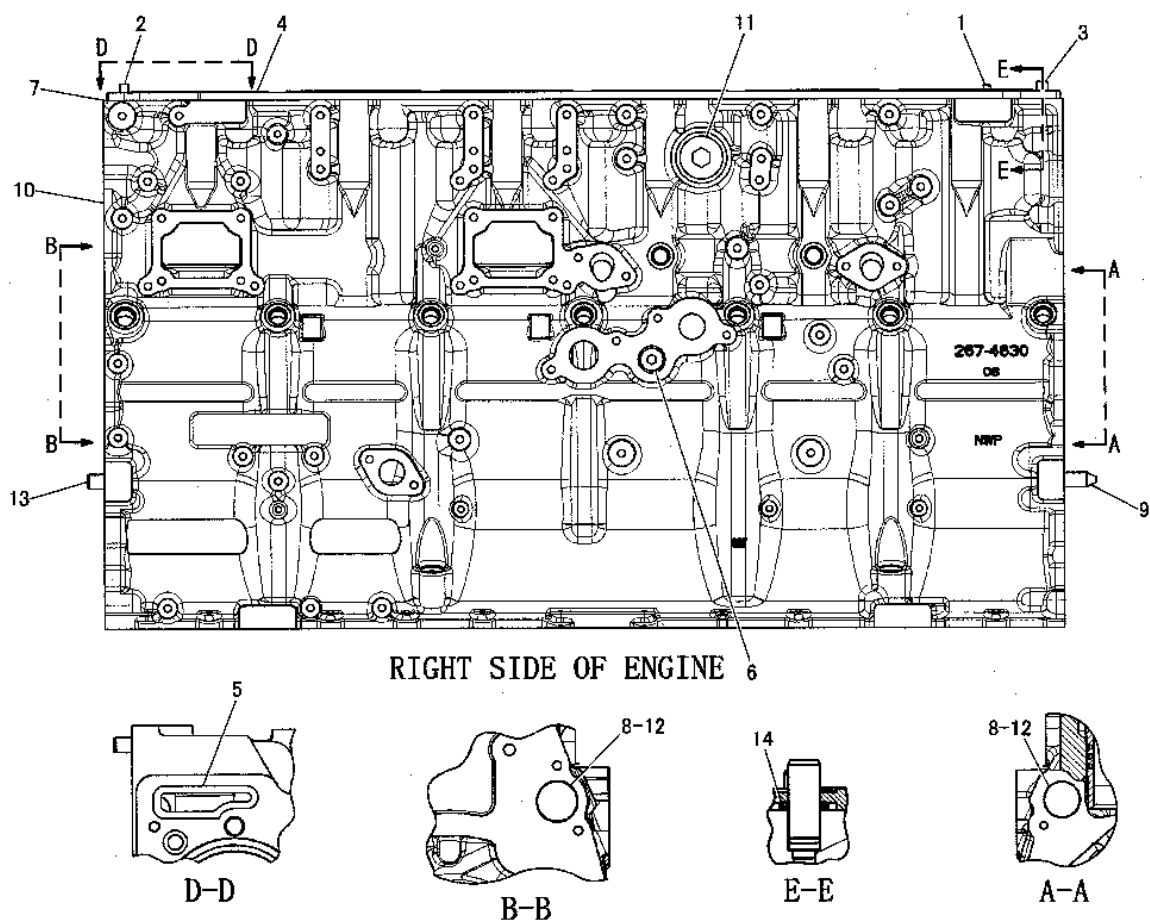


Ref.	Part number	Description	Qty	Code	Group page
1	9S-8004	PLUG	4		
	6V-5049	SEAL	4		
2	6V-3251	SEAL	1		
3	6V-6609	SEAL	2		
4	8L-2786	SEAL	1		
5	9S-8005	PLUG	3		
6	9S-8006	PLUG	1		

223-9252 CYLINDER BLOCK GROUP

CYLINDER BLOCK GROUP (2239252 N/S) PART OF 2415929-Page 24, 3512841-Page 25 REFERENCE: 2674632-Page 31

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Ref.	Part number	Description	Qty	Code	Group page
1	1S-9540	DOWEL	1		
2	4N-1650	DOWEL	1		
3	6I-1055	DOWEL	1		
4	6I-4421	PLATE	1		
5	142-2329	SEAL	1		
6	6V-4589	SEAL	1		
	9S-8006	PLUG	1		
7	227-1204	GASKET	1		
8	250-0466	SEAL	2		
9	266-6038	DOWEL	2		
10	267-4632	BLOCK AS	1	Y	
11	6V-5065	SEAL	1		
	9S-8010	PLUG	1		

223-9252 CYLINDER BLOCK GROUP (continued)

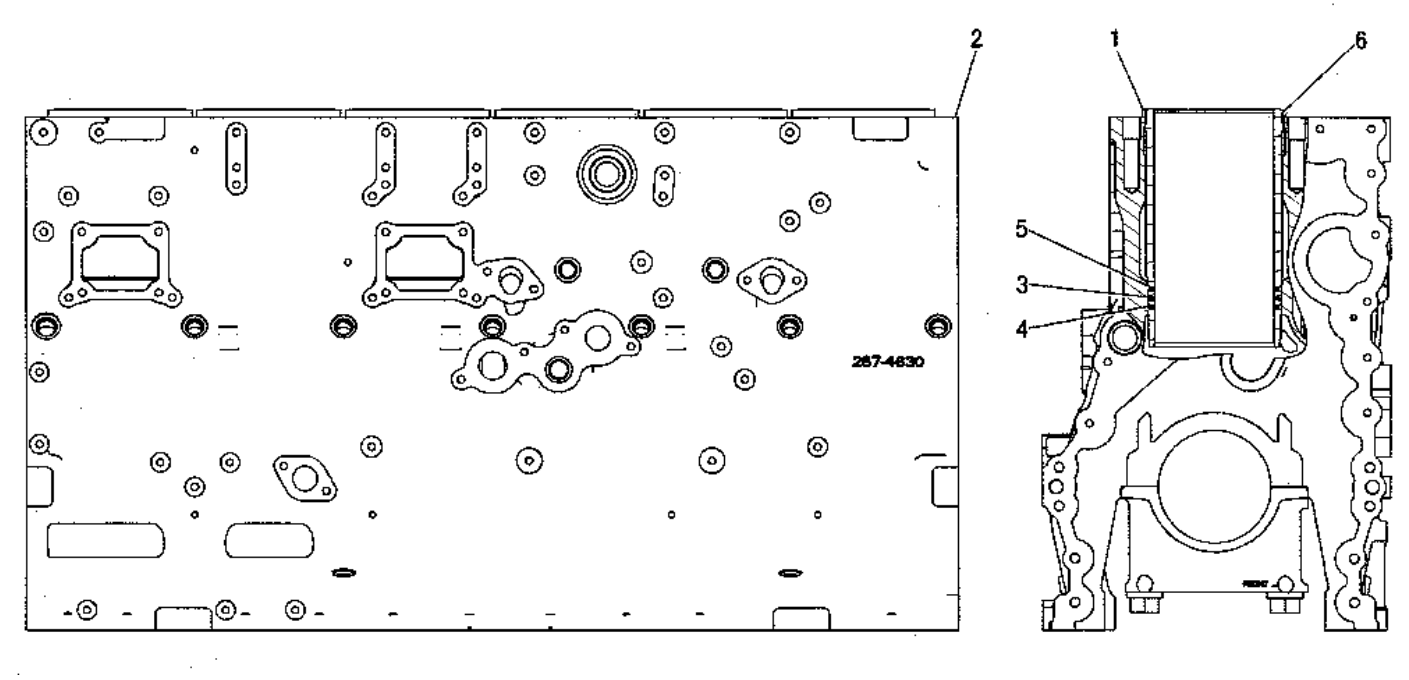
Ref.	Part number	Description	Qty	Code	Group page
12	100-7399	PLUG	2		
13	4N-0683	DOWEL	2		
14	5P-0840	SEAL	1		

CAT codes: Y.

267-4632 CYLINDER BLOCK ASSEMBLY

2674632 CYLINDER BLOCK ASSEMBLY PART OF 2239252-Page 30 REFERENCE: 2674631-Page 32

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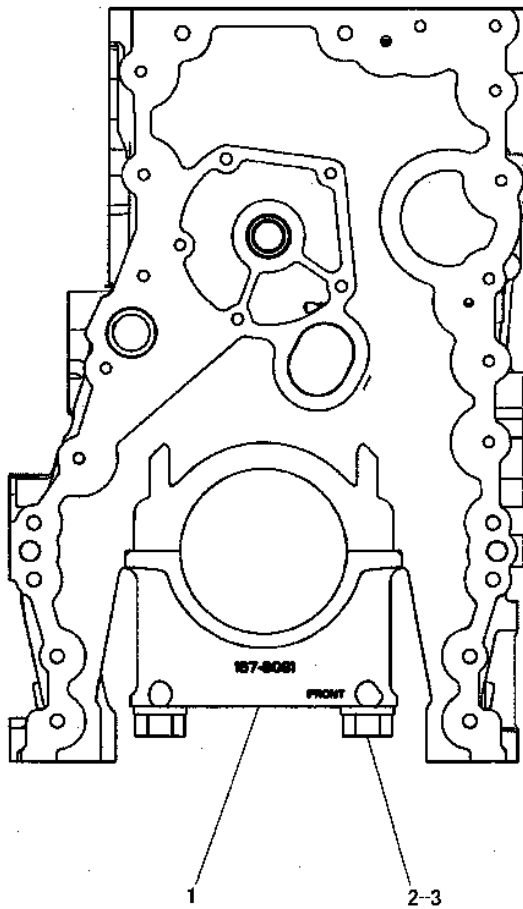
Ref.	Part number	Description	Qty	Code	Group page
1	197-9322	LINER	6		
2	267-4631	BLOCK AS	1	Y	
3	110-2220	SEAL	6		
4	142-6217	SEAL	6		
5	142-7072	SEAL	6		
6	9L-5854	BAND	6		

CAT codes: Y.

267-4631 CYLINDER BLOCK ASSEMBLY

2674631 CYLINDER BLOCK ASSEMBLY PART OF 2674632-Page 31

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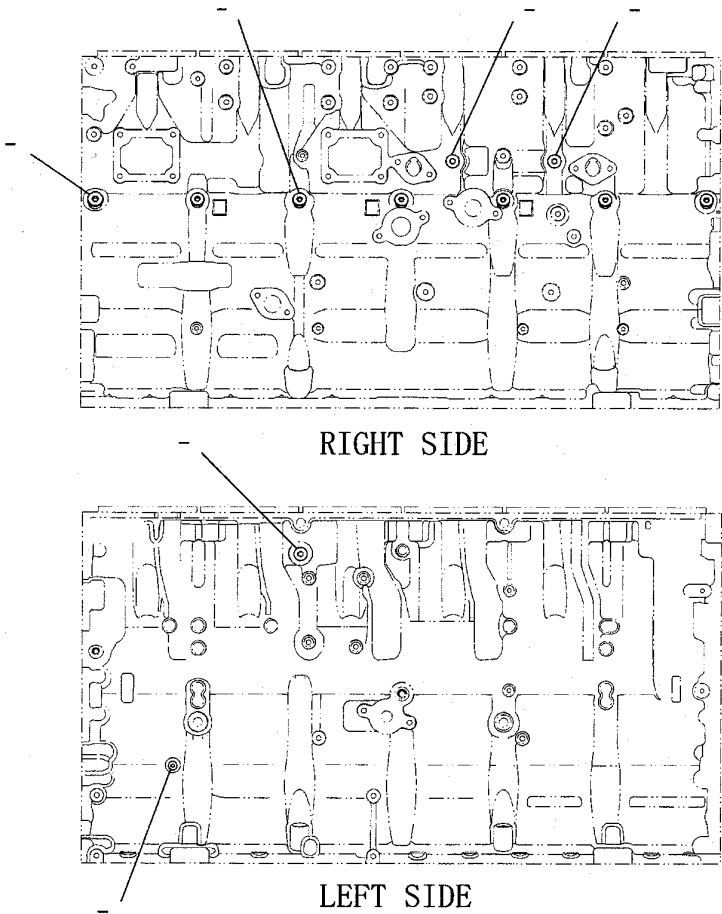


Ref.	Part number	Description	Qty	Code	Group page
1	167-8081	CAP	7		
2	3P-1323	BOLT (7/8-14)	14		
3	9H-1031	WASHER	14		

230-5379 CYLINDER BLOCK PLUG GROUP

CYLINDER BLOCK PLUG GROUP (2305379 N/S) PART OF 3031581-Page 16, 18, 20, 3193506-Page 14, 3600418-Page 22

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Ref.	Part number	Description	Qty	Code	Group page
1	136-7227	SEAL	1		
2	9S-8002	PLUG	1		
3	6V-6609	SEAL	3		
4	8L-2786	SEAL	6		
5	9S-8005	PLUG	3		
6	9S-8006	PLUG	1		
7	033-5853	SEAL	1		

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