

CATERPILLAR 980H

A8J / XEBP8565

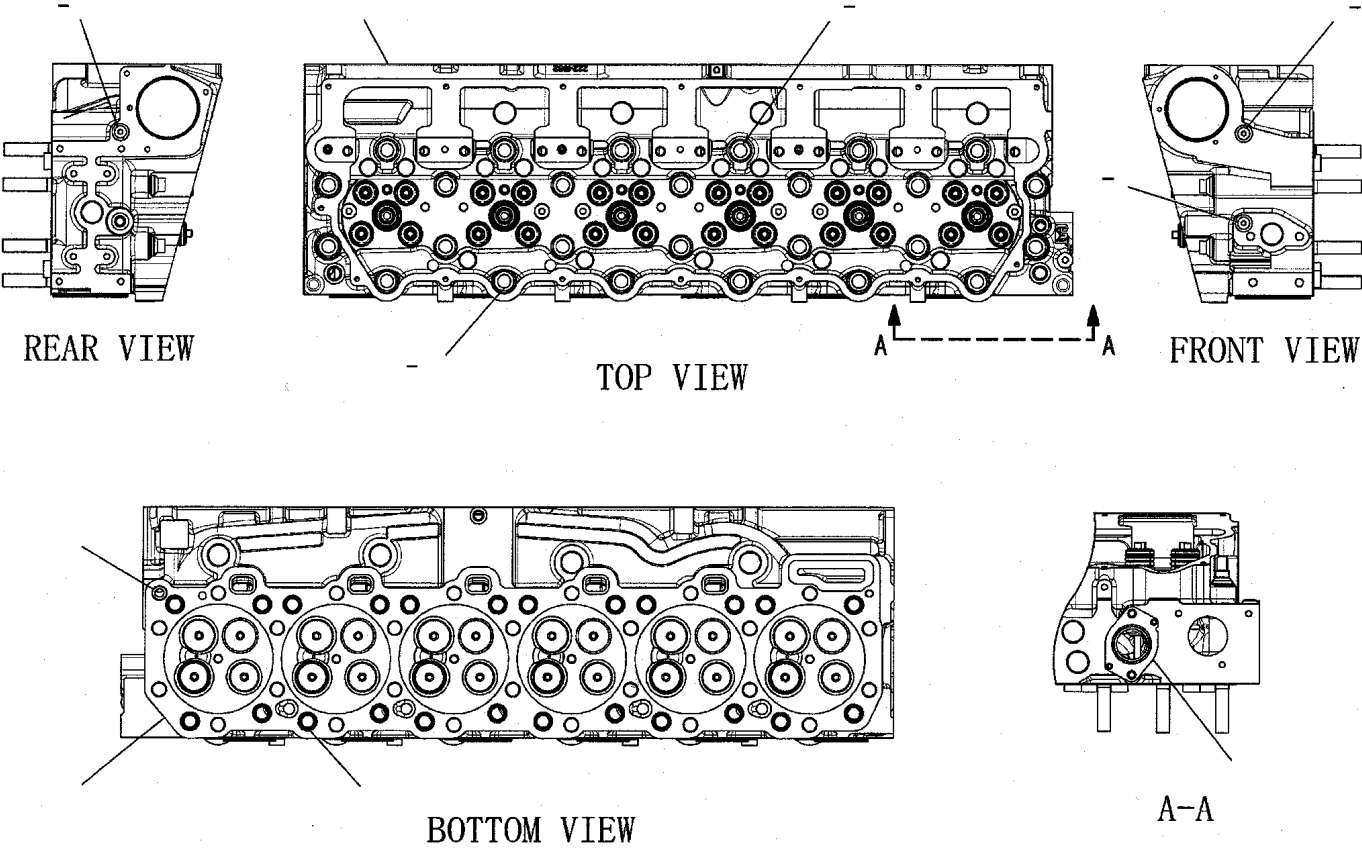
Contents

Section	Page
Basic engine	2
Lubrication system	
Cooling system	
Air inlet and exhaust	
Fuel system	
Basic engine	
Basic engine	
Electrical and electronics	
Power train	
Power train	
Hydraulic system	
Hydraulic system	
Hydraulic system	
Labels, kits and diagnostics	
Electrical and electronics	
Hydraulic system	

235-2974 CYLINDER HEAD GROUP

CYLINDER HEAD GROUP (2352974 N/S) PART OF 2415929-Page 6 2239250-Page 8

Drawing 1 of 1



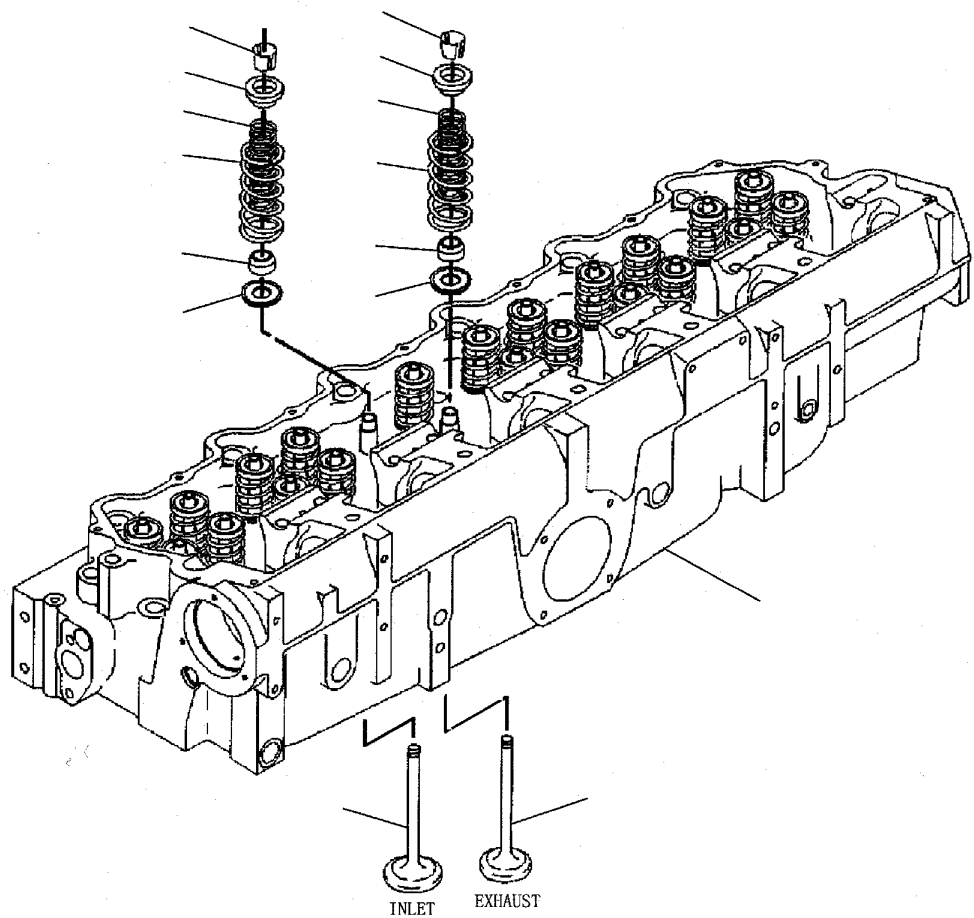
Ref.	Part number	Description	Qty	Code	Group page
1	3E-6772	SEAL	24		
2	5H-1504	WASHER	26		
3	124-1855	BOLT (3/4-16)	16		
4	223-9250	HEAD GROUP	1	Y	
5	262-9103	SLEEVE AS	6		
6	224-5122	GASKET	1		
7	5P-0840	SEAL	1		
8	6V-5049	SEAL	3		
9	9S-8004	PLUG	3		
10	124-1854	BOLT (3/4-16)	10		

CAT codes: Y.

223-9250 CYLINDER HEAD GROUP

2239250 CYLINDER HEAD GROUP PART OF 2352974-Page 7 2237263-Page 9

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	223-7263	CYLINDER HEAD AS	1	Y	
2	2A-4429	LOCK	48		
3	186-2001	ROTOCOIL	24		
4	211-3122	SPRING	24		
5	211-3123	SPRING	24		
6	163-2478	SEAL	24		
7	6I-0928	WASHER	24		
8	153-7023	VALVE (INLET)	12		
9	153-7024	VALVE (EXHAUST)	12		

CAT codes: Y.

223-7263 CYLINDER HEAD ASSEMBLY

CYLINDER HEAD ASSEMBLY (2237263 N/S) PART OF 2239250-Page 8

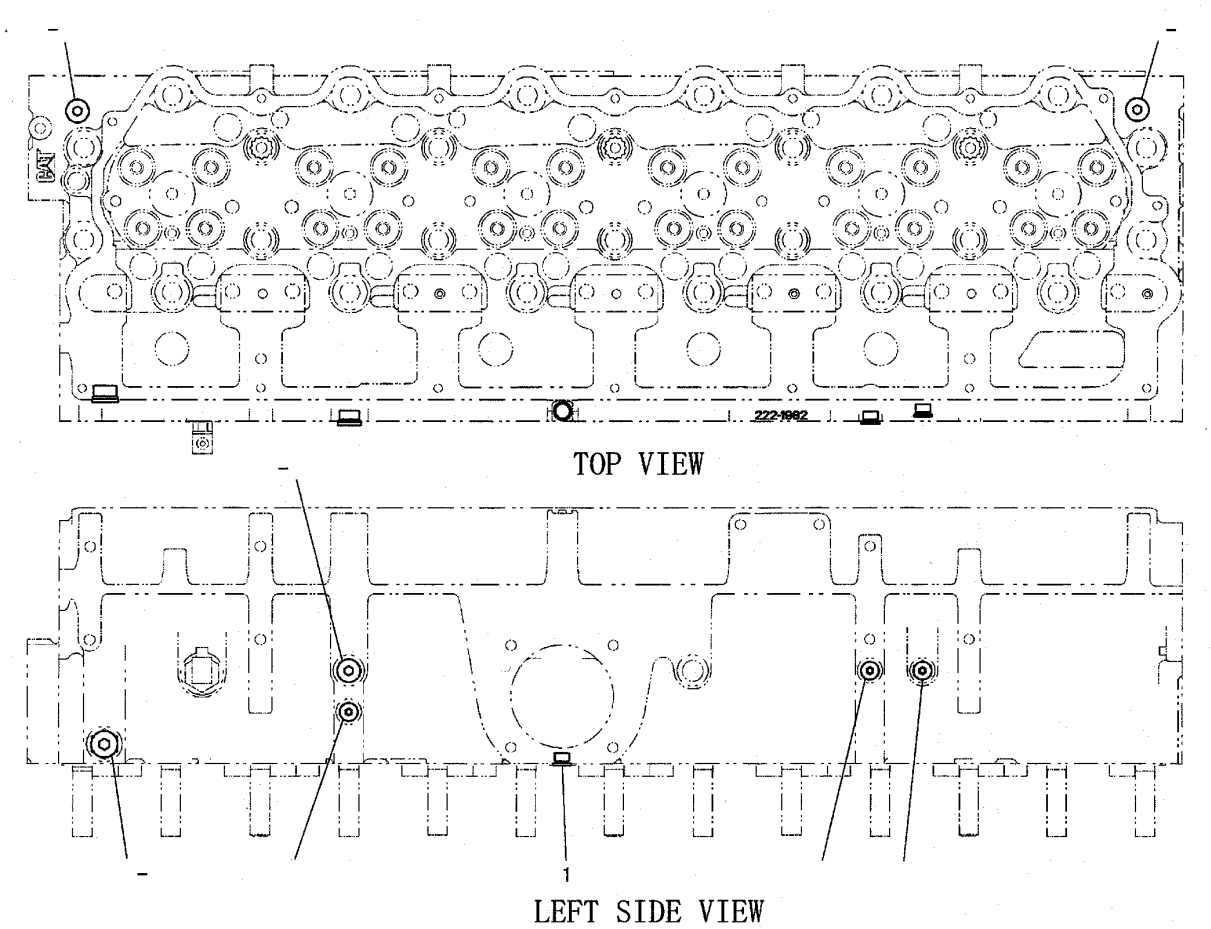
Drawing unavailable in the current source. The parts list is preserved below.

Ref.	Part number	Description	Qty	Code	Group page
Parts list rows are not synced on this VPS for XEBP8565/XEBP85650010 yet.					

230-5378 CYLINDER HEAD PLUG GROUP

CYLINDER HEAD PLUG GROUP (2305378 N/S) PART OF 2354692-Page 4

Drawing 1 of 1

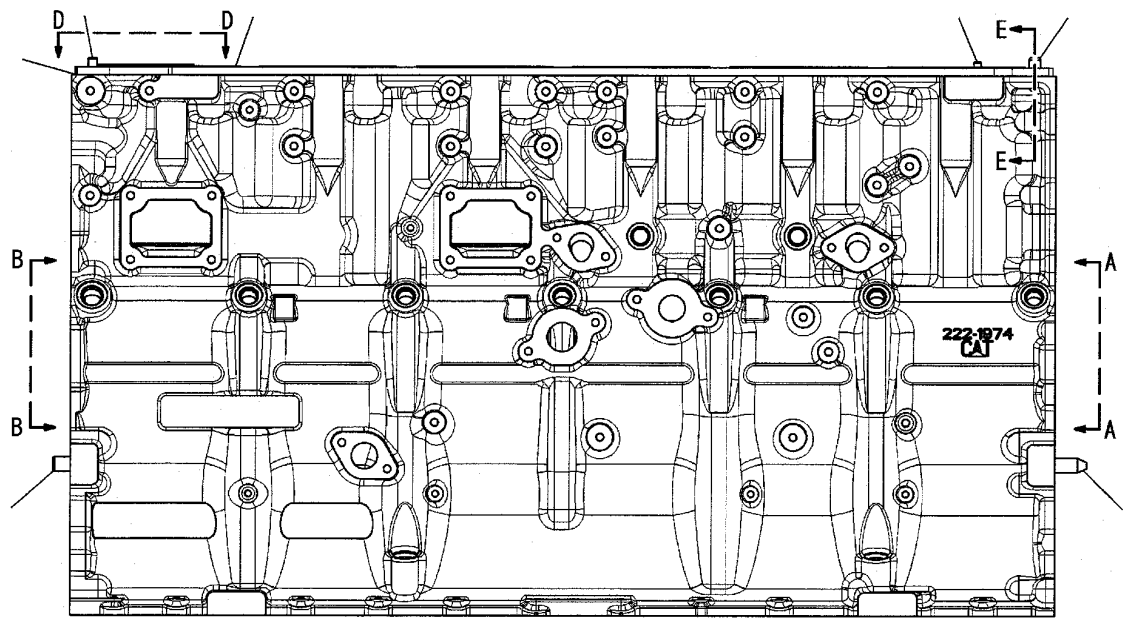


Ref.	Part number	Description	Qty	Code	Group page
1	9S-8004	PLUG	4		
	6V-5049	SEAL	4		
2	6V-3251	SEAL	1		
3	6V-6609	SEAL	2		
4	8L-2786	SEAL	1		
5	9S-8005	PLUG	3		
6	9S-8006	PLUG	1		

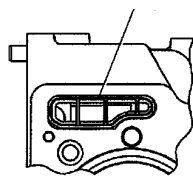
223-9252 CYLINDER BLOCK GROUP

CYLINDER BLOCK GROUP (2239252 N/S) PART OF 2415929-Page 6 2221976-Page 12

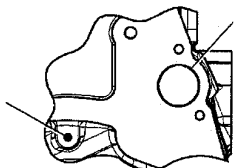
Drawing 1 of 1



RIGHT SIDE VIEW



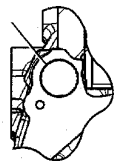
D-D



B-B



E-E



A-A

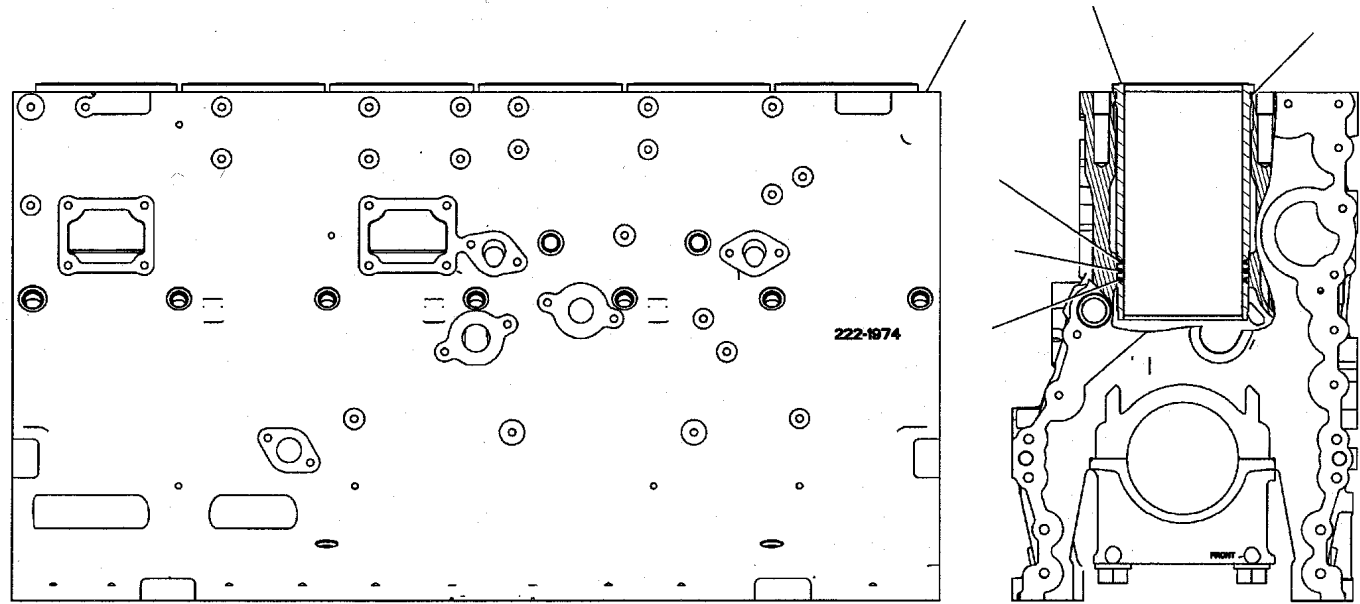
Ref.	Part number	Description	Qty	Code	Group page
1	1S-9540	DOWEL	1		
2	4N-1650	DOWEL	1		
3	6I-1055	DOWEL	1		
4	6I-4421	PLATE	1		
5	9S-9094	PLUG	1		
6	142-2329	SEAL	1		
7	222-1976	BLOCK AS	1	Y	
8	227-1204	GASKET	1		
9	250-0466	SEAL	2		
	100-7399	PLUG	2		
10	266-6038	DOWEL	2		
11	4N-0683	DOWEL	2		
12	5P-0840	SEAL	1		

CAT codes: Y.

222-1976 CYLINDER BLOCK ASSEMBLY

2221976 CYLINDER BLOCK ASSEMBLY PART OF 2239252-Page 11 2298568-Page 13

Drawing 1 of 1



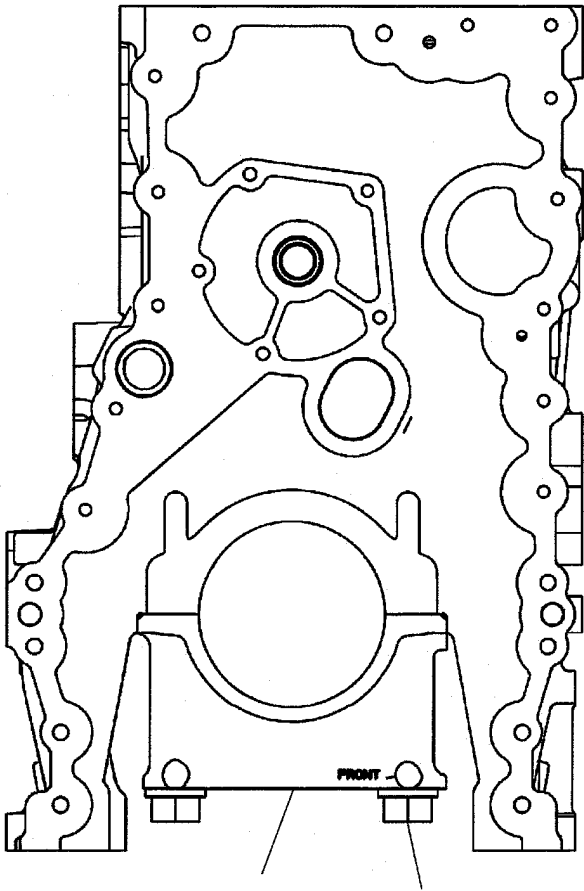
Ref.	Part number	Description	Qty	Code	Group page
1	229-8568	BLOCK AS	1	Y	
2	238-2700	LINER	6		
3	110-2220	SEAL	6		
4	142-6217	SEAL	6		
5	142-7072	SEAL	6		
6	9L-5854	BAND	6		

CAT codes: Y.

229-8568 CYLINDER BLOCK ASSEMBLY

2298568 CYLINDER BLOCK ASSEMBLY PART OF 2221976-Page 12

Drawing 1 of 1

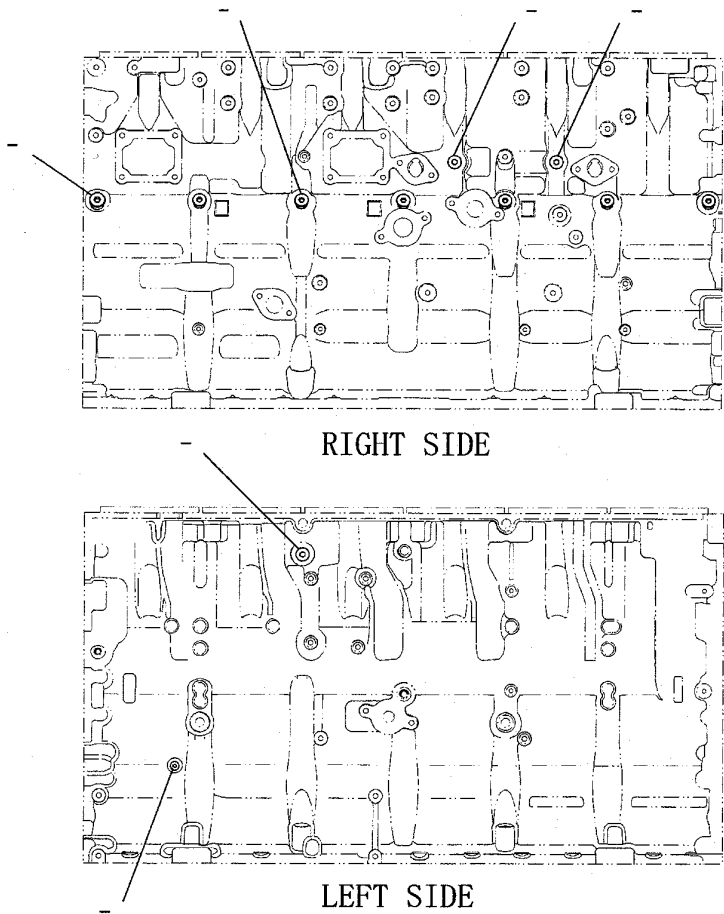


Ref.	Part number	Description	Qty	Code	Group page
1	167-8083	BOLT (7/8-14)	14		
	9H-1031	WASHER	14		
2	167-8081	CAP	7		

230-5379 CYLINDER BLOCK PLUG GROUP

CYLINDER BLOCK PLUG GROUP (2305379 N/S) PART OF 2354692-Page 4

Drawing 1 of 1

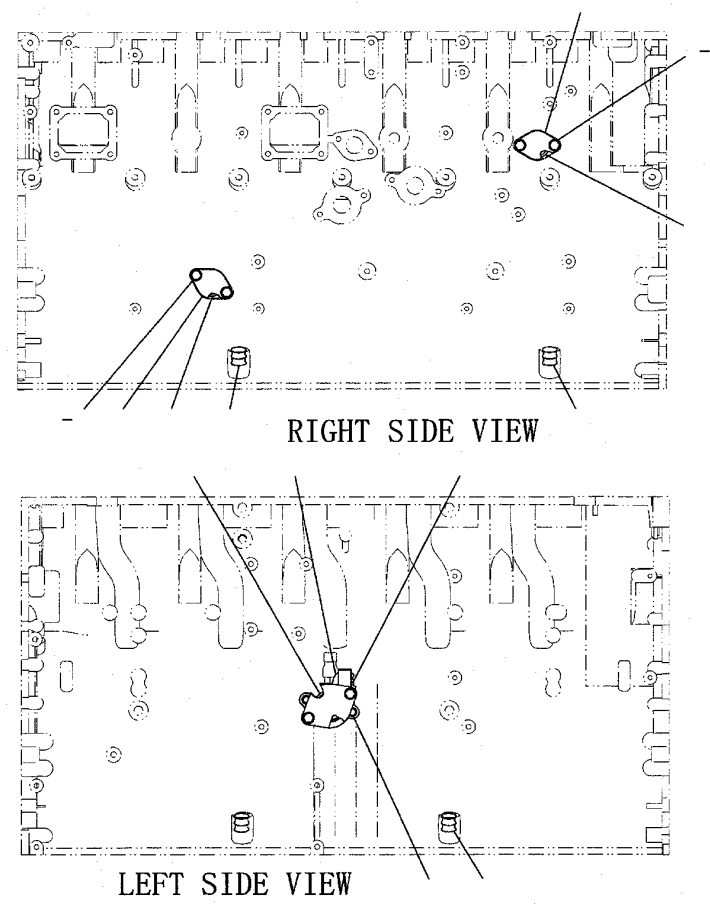


Ref.	Part number	Description	Qty	Code	Group page
1	136-7227	SEAL	1		
2	9S-8002	PLUG	1		
3	6V-6609	SEAL	3		
4	8L-2786	SEAL	6		
5	9S-8005	PLUG	3		
6	9S-8006	PLUG	1		
7	033-5853	SEAL	1		

228-7083 CYLINDER BLOCK COVER GROUP

CYLINDER BLOCK COVER GROUP (2287083 N/S) PART OF 2354692-Page 4

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	165-6170	PLUG	3		
2	228-7082	ADAPTER	1		
3	0S-1594	BOLT (3/8-16)	4		
4	1T-0720	BOLT (3/8-16)	2		
5	2S-3625	COVER	2		
6	3H-1461	SEAL	2		
7	5M-2894	WASHER	4		
8	6V-3683	SEAL	1		
9	8J-4351	SEAL	1		

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