

CATERPILLAR HM825

A67 / SEBP5828

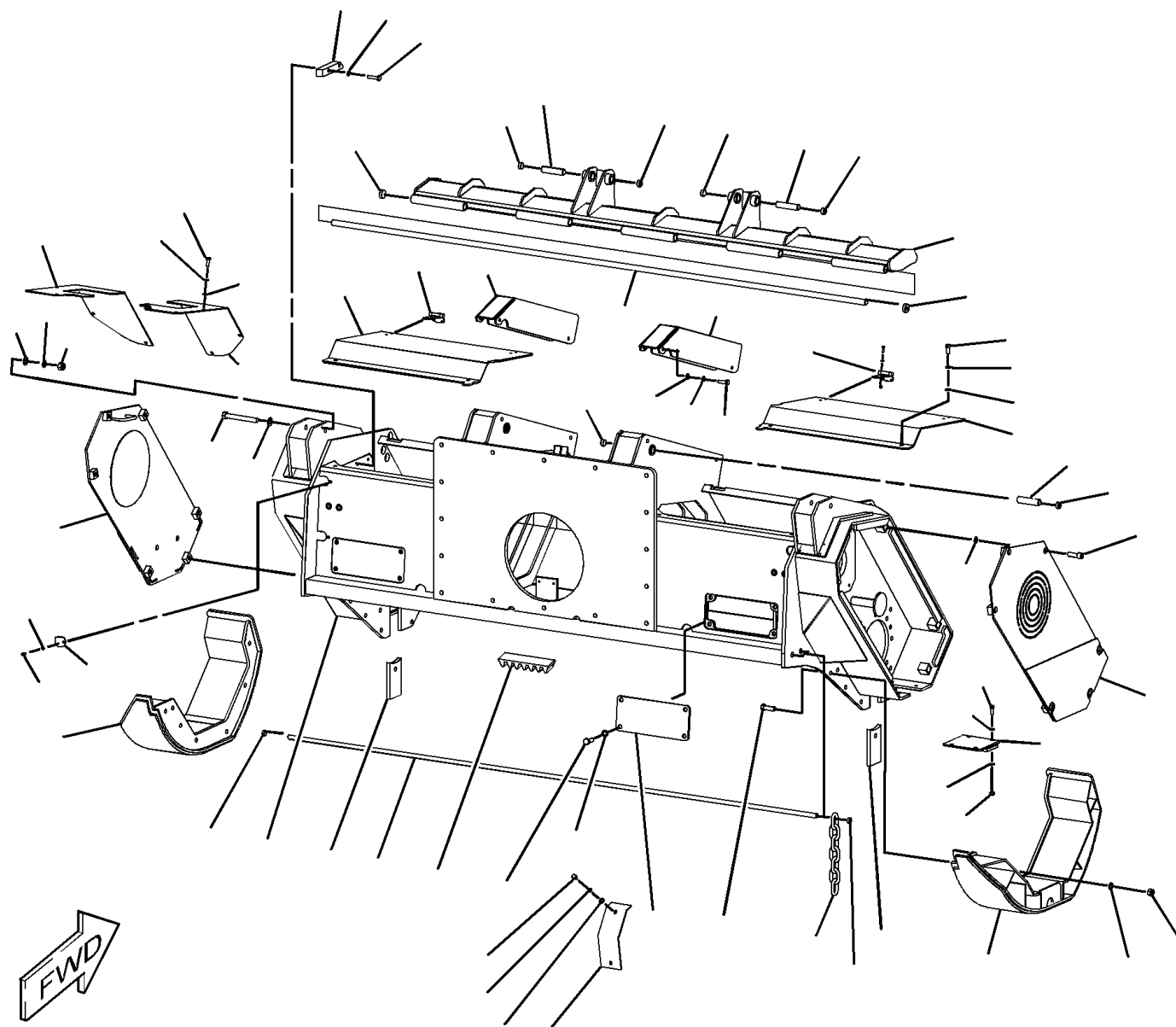
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Basic engine	

399-1714 FRAME GP-MULCHING HEAD

399-1714 FRAME GP-MULCHING HEAD PART OF 387-5415 HEAD GP-MULCHING

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	469-0578	HINGE	4		
2	416-8118	PLATE-COVER	2		
3	399-3125	PIN	4		
4	416-8119	FRAME AS	1		
5	399-3126	PLATE AS-COVER (RH)	1		
6	8T-0348	BOLT-SOCKET HEAD (M16X2X50-MM)	12	M	
7	3B-4510	LOCKWASHER	12		
8	399-3128	PLATE AS (RH)(SKID)	1		
9	8T-4778	LOCKNUT (M16X2-THD)	14	M	

399-1714 FRAME GP-MULCHING HEAD (continued)

Ref.	Part number	Description	Qty	Code	Group page
10	6E-1684	LOCKWASHER	22		
11	416-8120	PLATE	2		
12	416-8121	CHAIN	126		
13	416-8122	SHAFT	2		
14	416-8123	PLUG	2		
15	8T-4193	BOLT (M16X2X50-MM)	14	M	
16	7X-2553	BOLT (M16X2X40-MM)	8	M	
17	453-0824	PLATE	1		
18	8T-4223	WASHER-HARD (13.5X25.5X3-MM THK)	12		
19	9T-2005	LOCKWASHER	32		
20	8T-4139	BOLT (M12X1.75X30-MM)	4	M	
21	8T-0269	BOLT-SOCKET HEAD (M6X1X20-MM)	4	M	
22	9X-8256	WASHER (6.6X12X2-MM THK)	4		
24	399-3130	PLATE	2		
25	8T-4183	BOLT (M12X1.75X40-MM)	8	M	
26	399-3131	PLATE AS (SKID)	1		
27	399-3132	PLATE AS-COVER (LH)	1		
28	399-3133	PLATE-COVER (RH)	1		
29	399-3134	PLATE-COVER (LH)	1		
30	8T-4121	WASHER-HARD (11X21X2.5-MM THK)	22		
31	6V-7744	LOCKNUT (M10X1.5-THD)	10	M	
32	8T-4195	BOLT (M10X1.5X30-MM)	18	M	
33	416-8124	PLATE AS	1		
34	260-1846	PLUG	8		
35	270-2514	WASHER (19.5X35X3-MM THK)	4		
36	416-8125	PLATE AS	2		
37	8T-4133	NUT (M10X1.5-THD)	8	M	
38	399-3135	PLATE-BLOCK	4		
39	8T-4194	BOLT (M12X1.75X50-MM)	8	M	
40	3B-4512	LOCKWASHER	2		
41	130-8850	NUT (M18X2.5-THD)	2	M	
42	416-8126	BOLT	2		
43	416-8127	PLUG	2		
44	416-8129	SHAFT	1		
45	399-3136	PLATE	27		
46	453-0832	PLATE-COVER	4		

399-1714 FRAME GP-MULCHING HEAD (continued)

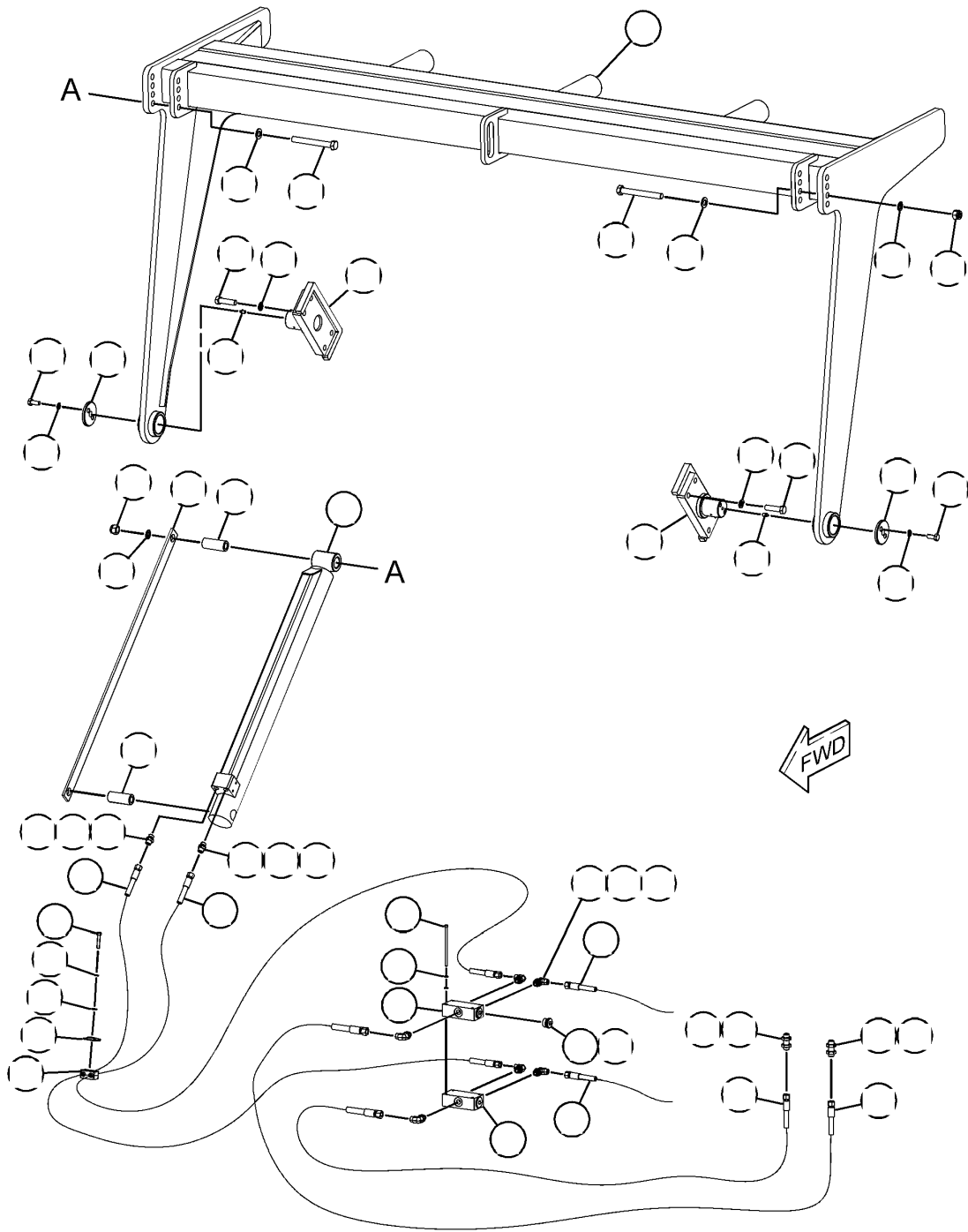
Ref.	Part number	Description	Qty	Code	Group page
47	453-0827	PLATE-COVER	2		
48	453-0825	PLATE	1		
49	8T-4137	BOLT (M10X1.5X20-MM)	4	M	

CAT codes: M.

399-1720 GUARD GP-MULCHING HEAD

399-1720 GUARD GP-MULCHING HEAD PART OF 387-5415 HEAD GP-MULCHING

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	416-9071	FRAME AS-GUARD	1		
2	452-9417	CYLINDER GP-HYDRAULIC	2	H	
3	449-8233	HOSE AS	4	I	
4	7X-0818	BOLT (M8X1.25X45-MM)	2	M	
5	241-6171	PLUG	1		

399-1720 GUARD GP-MULCHING HEAD (continued)

Ref.	Part number	Description	Qty	Code	Group page
6	9X-8256	WASHER (6.6X12X2-MM THK)	8		
7	416-9074	BOLT-SOCKET HEAD	4		
8	399-8255	VALVE GP-DIVERTER	1		
	415-1891	PLUG	1		
9	399-8256	DIVIDER	1		
10	399-8257	SUPPORT AS-PIN	2		
11	8T-4140	BOLT (M16X2X60-MM)	8	M	
12	6E-1684	LOCKWASHER	8		
13	5W-2817	FITTING-GREASE	2		
14	399-8258	PLATE	2		
15	9T-2005	LOCKWASHER	4		
16	8T-4139	BOLT (M12X1.75X30-MM)	4	M	
17	8C-6781	ADAPTER	2		
18	399-8259	BUSHING	4		
19	416-9075	BAR	1		
20	130-8850	NUT (M18X2.5-THD)	2	M	
21	3B-4512	LOCKWASHER	2		
22	3B-4505	LOCKWASHER (5/16)	2		
23	8T-4224	WASHER-HARD (8.8X16X2-MM THK)	8		
24	416-8126	BOLT	2		
25	270-2514	WASHER (19.5X35X3-MM THK)	2		
26	421-6176	ADAPTER-ELBOW	6		
27	392-0777	CONNECTOR AS	2		
(EACH INCLUDES)					
	6V-8994	UNION (STRAIGHT)	1		
	228-7089	SEAL-O-RING	2		
28	452-9548	PLATE	2		
29	416-9080	HOSE AS	2	I	
30	6V-9168	NUT (11/16-16-THD)	2		
31	6V-0406	SEAL-BONDED	10		
32	6V-8397	SEAL-O-RING	10		
33	457-3760	CLAMP	2		
34	8T-7525	SEAL-O-RING	1		

399-1720 GUARD GP-MULCHING HEAD (continued)

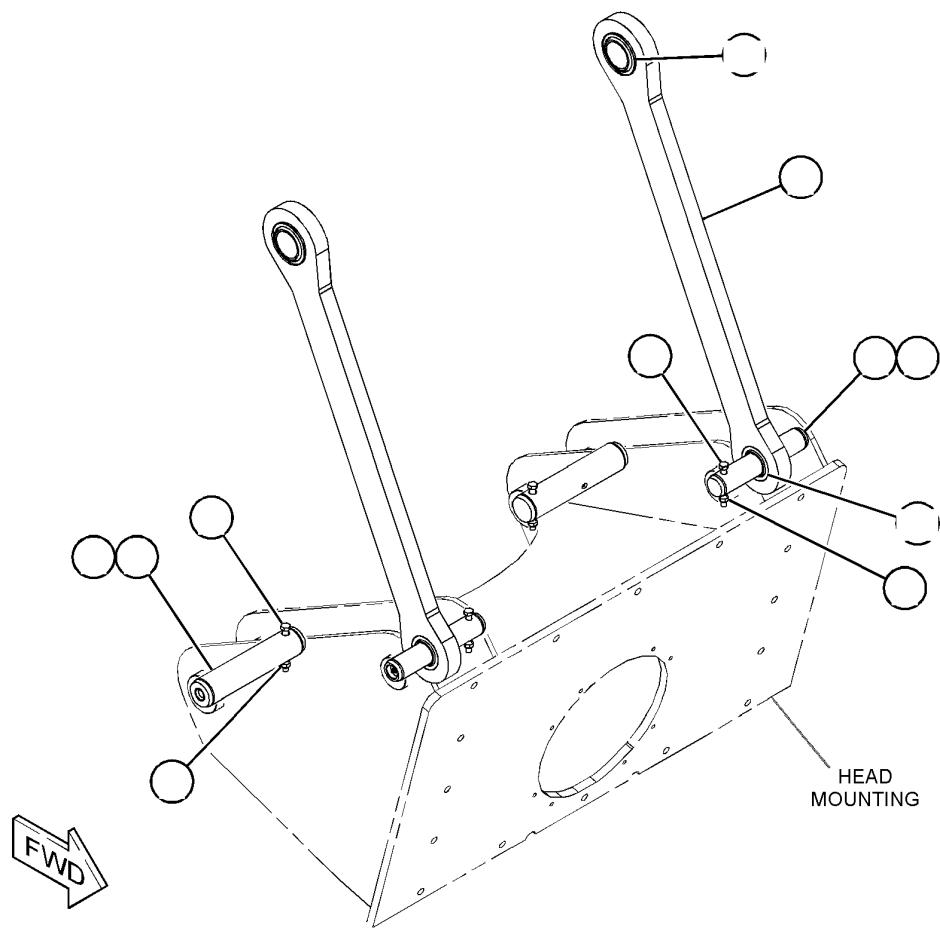
Ref.	Part number	Description	Qty.	Code	Group page
AVAILABLE REPAIR KIT(S):					
	399-8279	KIT-SEAL	1	H	
(INCLUDES SEAL O-RINGS, SEAL SHAFTS, & SEAL PISTON)					

CAT codes: H, I, M.

386-9686 MOUNTING GP-HEAD

386-9686 MOUNTING GP-HEAD DIRECT PART OF 419-4023 MOUNTING GP-HEAD

Drawing 1 of 1



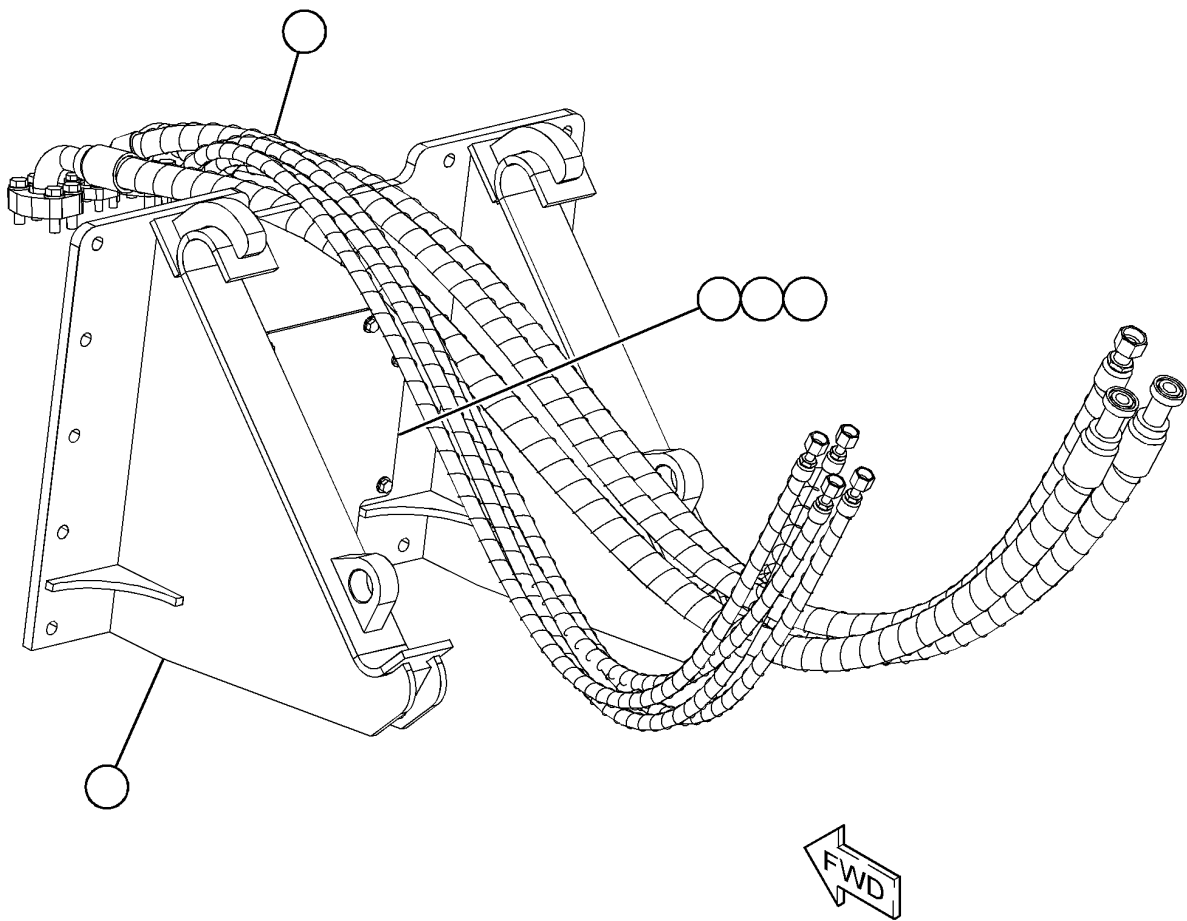
Ref.	Part number	Description	Qty	Code	Group page
1	3B-8489	FITTING-GREASE (1/8-27 PTF)	4		
2	362-4920	PIN	2		
3	381-3809	LINK AS	2		
(EACH INCLUDES)					
3A	9J-3206	BEARING-SPHERICAL	1		
3B	9M-1328	BEARING-SELF-ALIGNING	1		
4	386-9687	PIN	2		
5	6V-7687	LOCKNUT (M12X1.75-THD)	4	M	
6	7X-2549	BOLT (M12X1.75X100-MM)	2	M	
7	7X-2550	BOLT (M12X1.75X110-MM)	2	M	

CAT codes: M.

387-5420 MOUNTING GP-HEAD -QUICK

387-5420 MOUNTING GP-HEAD -QUICK Type 1

Drawing 1 of 1



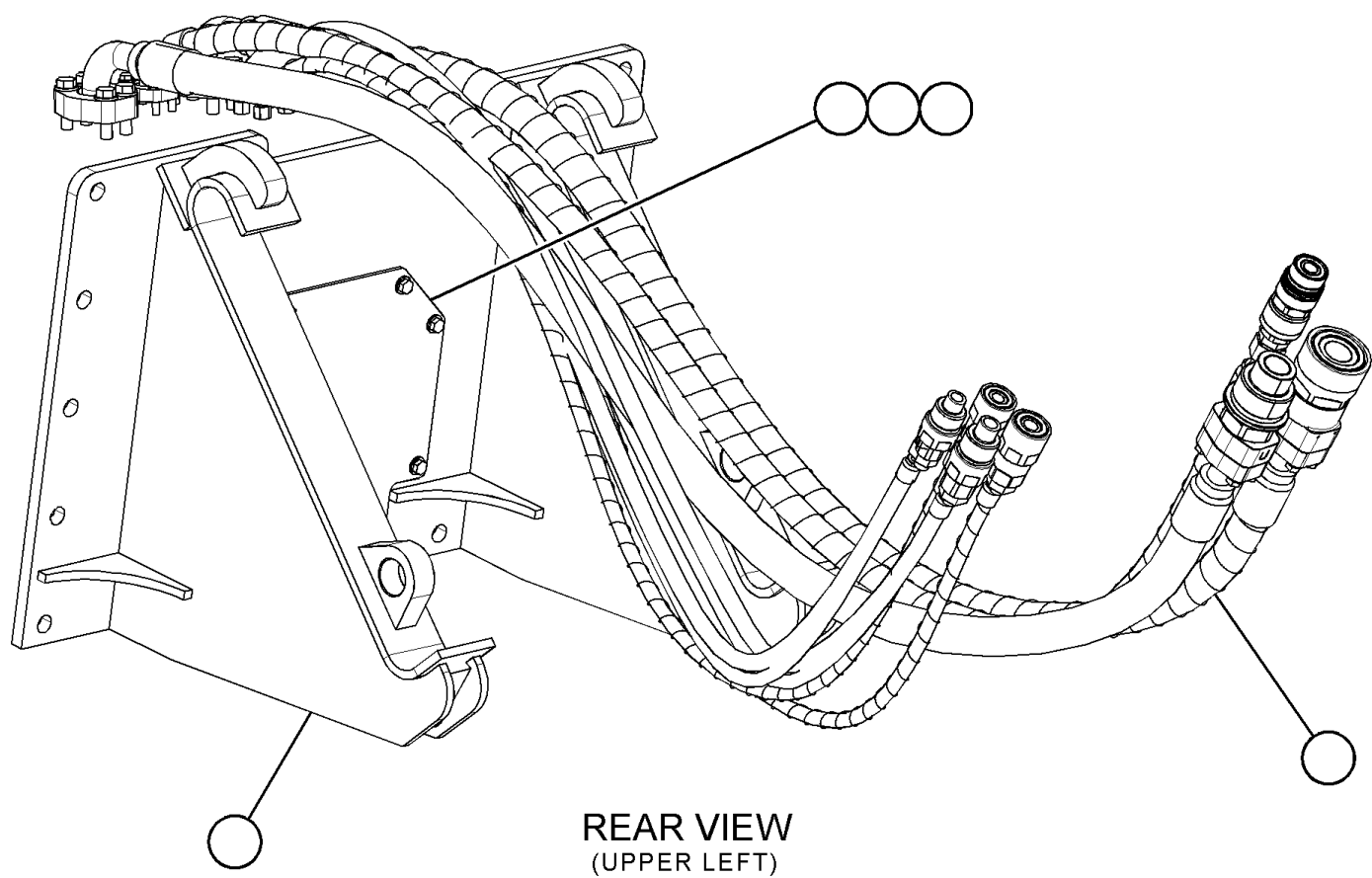
Ref.	Part number	Description	Qty	Code	Group page
1	387-5419	MOUNT AS	1		
2	456-8321	LINES GP-ATTACHMENT	1	Y	
3	398-9659	PLATE	1		
4	8T-4192	BOLT (M12X1.75X25-MM)	8	M	
5	8T-4223	WASHER-HARD (13.5X25.5X3-MM THK)	8		

CAT codes: M, Y.

387-5420 MOUNTING GP-HEAD -QUICK

387-5420 MOUNTING GP-HEAD -QUICK Type 2

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	387-5419	MOUNT AS	1		
2	460-0801	LINES GP-ATTACHMENT	1	CY	
3	398-9659	PLATE	1		
4	8T-4192	BOLT (M12X1.75X25-MM)	8	M	
5	8T-4223	WASHER-HARD (13.5X25.5X3-MM THK)	8		

CAT codes: C, M, Y.

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