

CATERPILLAR 69D

9XS / SEBP3054

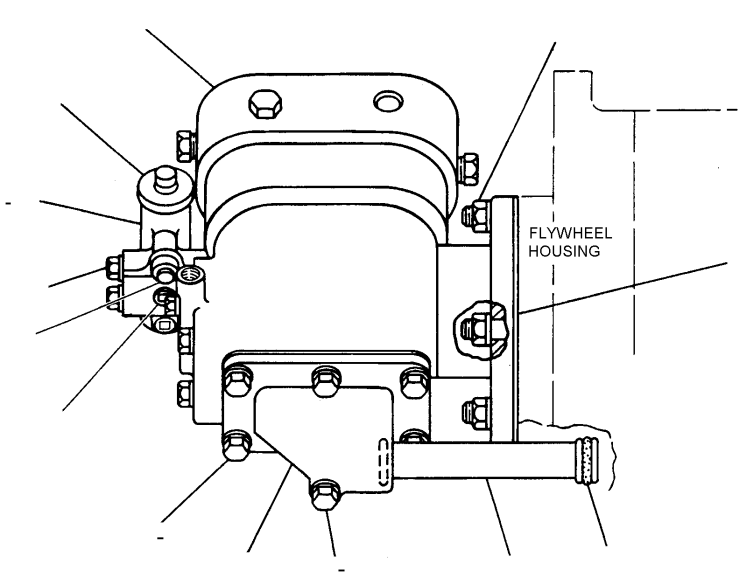
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4N-6842 AIR COMPRESSOR GP

4N6842 - AIR COMPRESSOR GP This is part of 7DE4930 - ENGINE AR-CORE

Drawing 1 of 1



g00081822

Ref.	Part number	Description	Qty	Code	Group page
1	1L-4076	STUD	3	B	
	1F-7958	NUT-HARD (1/2UNC)	3		
	2M-0849	WASHER-HARD (1/2)	3		
2	129-3948	SEAL-INTEGRAL	1		
3	8F-4994	SEAL-O-RING	2		
4	4N-6004	TUBE	1		
5	2H-5330	BOLT (3/8UNC X 2 7/8)	1		
6	5M-2894	WASHER-HARD (3/8)	6		
7	9L-6938	COVER	1		
	6N-0634	GASKET-COVER	1		
8	0L-1351	BOLT (3/8UNC X 7/8)	5		
9	8T-6757	PLUG-PIPE (1/8-27 NPTF)	5		
10	5F-5434	VENT AS	1		
11	9M-0378	BOLT (X)	2		
	9M-1974	WASHER-HARD (M8)	2		

4N-6842 AIR COMPRESSOR GP (continued)

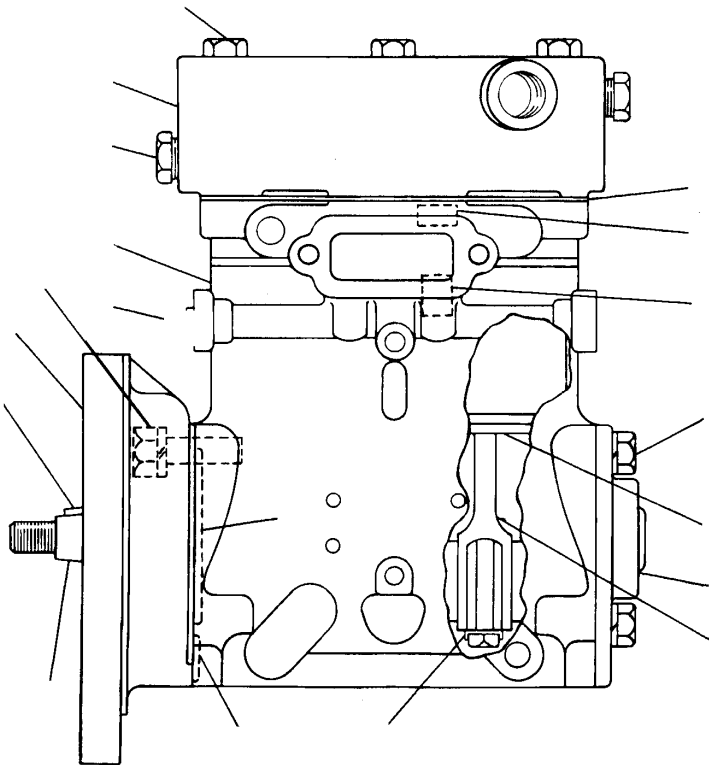
Ref.	Part number	Description	Qty	Code	Group page
12	4N-9680	GOVERNOR AS	1		
13	2S-2923	COVER-GOVERNOR	1		
14	6L-1883	GASKET-GOVERNOR	1		
15	4N-7378	AIR COMPRESSOR GP	1	YR	
KIT 9M0402 INCLUDES GROMMETS, SPRINGS, FILTER VALVE, & COVER					
	9M-0402	KIT-GOVERNOR OVERHAUL	1	K	

CAT codes: B, Y, R, K.

4N-7378 AIR COMPRESSOR GP

4N7378 - AIR COMPRESSOR GP This is part of 4N6842 - AIR COMPRESSOR GP

Drawing 1 of 1



g00082644

Ref.	Part number	Description	Qty	Code	Group page
1	3F-5289	KEY-CRANKSHAFT	1		
2	6N-2102	ADAPTER AS	1		
3	9F-2247	PLUG-PIPE	1		
4	6N-2099	CRANKCASE AS	1		
5	9M-0381	SEAT-INLET VALVE	2		

4N-7378 AIR COMPRESSOR GP (continued)

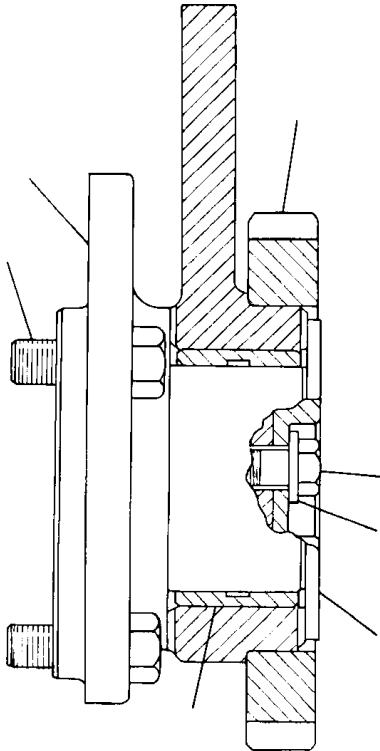
Ref.	Part number	Description	Qty	Code	Group page
6	7N-6172	BUSHING-COMPRESSOR	2		
7	6N-2098	GASKET-HEAD	1		
8	9N-2380	CRANKSHAFT-AIR COMPRESSOR	1		
9	7N-0243	LOCK-ROD BOLT	2		
10	6N-2106	ROD AS-CONNECTING	2		
11	7N-4837	PISTON AS-COMPRESSOR	2	J	
(Each Includes)					
	1W-2803	PLUG	2		
12	0S-1619	BOLT (3/8UNC X 3)	6		
13	6N-2100	COVER AS-REAR	1		
14	6N-2097	HEAD AS-COMPRESSOR	1		
	3J-5390	PLUG (3/8-18 THD)	1		
15	3J-5389	PLUG	3		
16	5P-0060	BOLT (7/16UNC X 3/4)	8		
17	3B-4507	WASHER-LOCK (7/16)	4		
18	8N-3665	KIT-SEAL-O-RING	1	K	
19	5M-6509	SEAL-O-RING	2		
KIT 8N3666 INCLUDES PISTONS GUIDE PLUNGER SEAT SPRING SADDLE RINGS BOLTS WASHERS WASHERS LOCK BEARINGS BUTTONS					
KIT 6N2109 INCLUDES A COMPLETE SET OF RINGS FOR ONE COMPRESSOR					
666	110-1337	KIT-PISTON RING	1	KJ	
	6I-1220	KIT-UNLOADER	1	K	
	6N-2109	KIT-PISTON RING	1	K	
	8N-3666	KIT-AIR COMPRESSOR	1	K	

CAT codes: J, K.

4N-1092 BALANCER GP

4N1092 - BALANCER GP This is part of 7DE4930 - ENGINE AR-CORE

Drawing 1 of 1



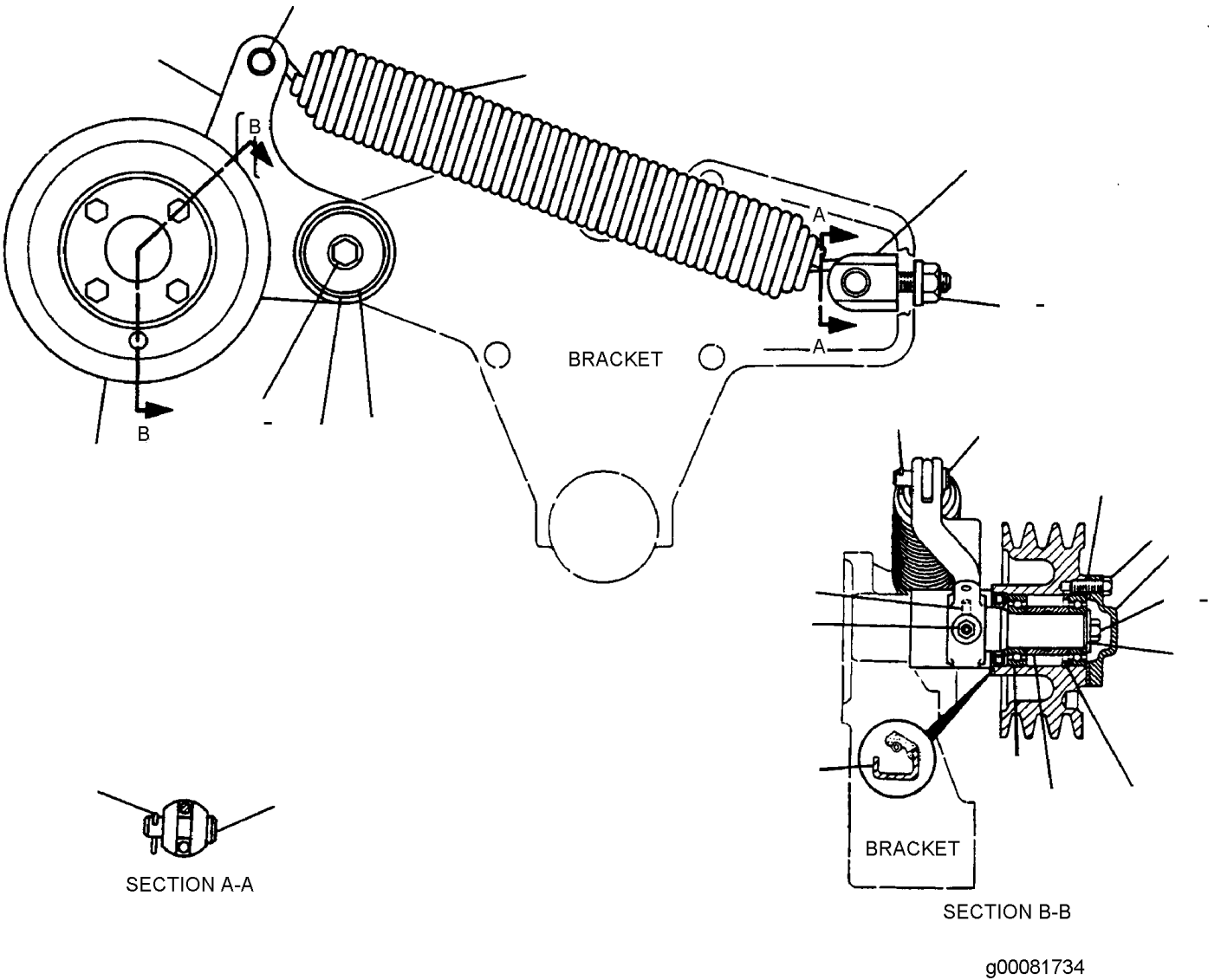
g00081670

Ref.	Part number	Description	Qty	Code	Group page
1	0L-1351	BOLT (3/8UNC X 7/8)	4		
2	1W-4449	SHAFT-BALANCE WEIGHT	1		
3	4N-1018	GEAR AS-WEIGHT	1		
4	4N-1015	BEARING-SLEEVE	1		
5	1B-7182	BOLT (5/16UNC X 1 1/4)	1		
6	9M-1974	WASHER-HARD (M8)	1		
7	4N-6576	PLATE-THRUST	1		

9N-6669 BELT TIGHTENER GP

9N6669 - BELT TIGHTENER GP This is part of 7DE4925 - INSTALLATION AR-ENGINE

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	9N-6670	ARM AS	1		
2	4S-5367	BUSHING AS	1		
3	4N-0955	DOWEL	1		
4	8N-4550	SHAFT-PULLEY	1		
5	8T-4896	WASHER-HARD-PLT (3/8)	1		
6	6N-3641	PULLEY-TIGHTENER	1		
7	5M-9735	SEAL-LIP	1		
8	6B-1124	BALL BEARING	2		
9	1S-8687	SPACER	1		
10	8B-2327	RING-RETAINER	1		
11	2S-6160	WASHER-HARD (3/8)	1		

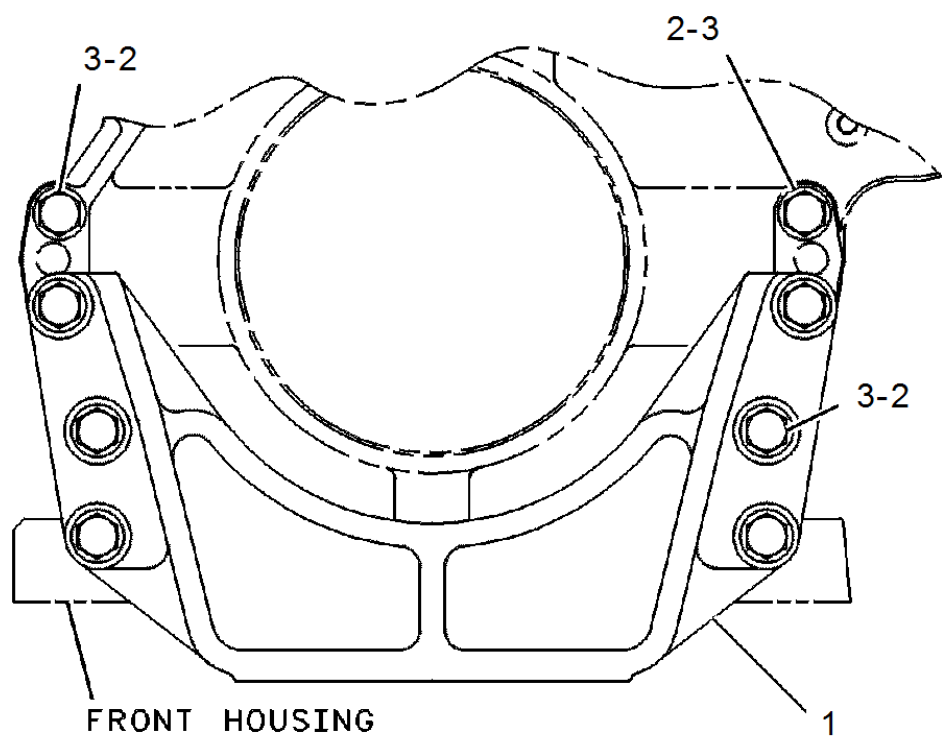
9N-6669 BELT TIGHTENER GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
12	5M-3062	BOLT-PLT (3/8UNC X 3/4)	1		
13	2S-6150	COVER-PULLEY	1		
14	2S-6151	GASKET	1		
15	4M-6425	BOLT-PLT (5/16UNC X 1)	4		
16	7W-1399	RETAINER-SPRING	1		
17	6V-8188	NUT-HARD-PLT (1/2UNC)	1		
18	8T-4223	WASHER (1/2)	1		
19	7N-5959	SPRING	1		
20	0S-0175	PIN-CLEVIS	2		
21	3B-4617	COTTER	2		
22	3B-8489	FITTING-GREASE (1/8-27 THD)	1		
23	2M-2742	PLATE-RETAINER	1		
24	5S-7379	BOLT-PLT (3/8UNC X 7/8)	1		

108-1547 CAMSHAFT GP

1081547 - CAMSHAFT GP This is part of 7DE4930 - ENGINE AR-CORE

Drawing 1 of 1



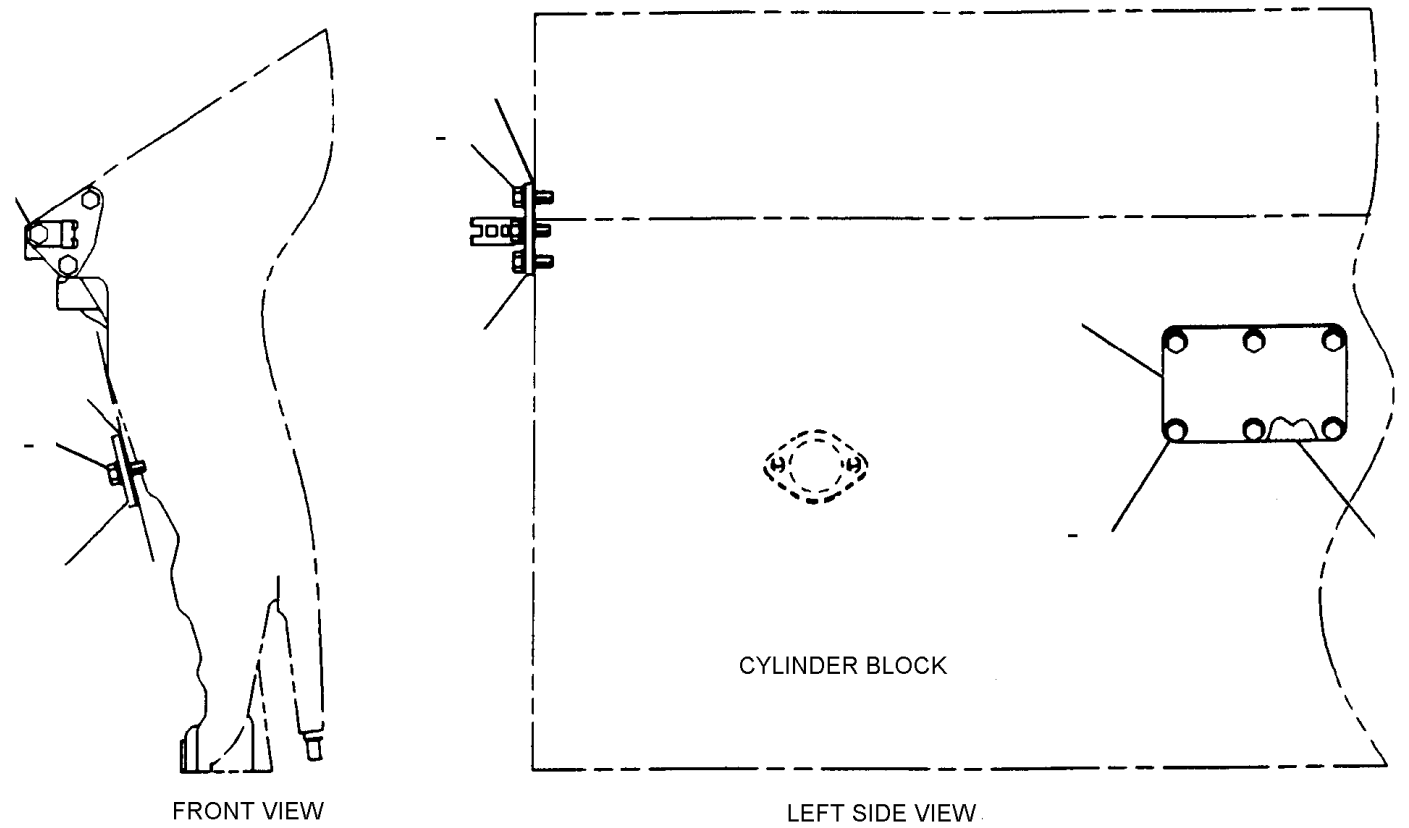
FRONT VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	108-6277	CAMSHAFT AS	1		
2	1B-8705	KEY-WOODRUFF	1		
3	4N-0955	DOWEL	1		
4	101-3374	GEAR-CAMSHAFT DRIVE	1		
5	0S-0509	BOLT (3/8UNC X 3/4)	2		
6	4N-0342	PLATE-CAMSHAFT THRUST	1		

129-5242 COVER GP-CYLINDER BLOCK

1295242 - COVER GP-CYLINDER BLOCK This is part of 7DE5323 - ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	4N-1683	COVER	1		
2	4N-1684	GASKET	1		
3	0S-1594	BOLT (3/8UNC X 1)	11		
4	5M-2894	WASHER-HARD (3/8)	11		
5	234-8937	SEAL-INTEGRAL	1		
6	2P-2772	COVER	1		
7	4P-8134	CLIP-LADDER	1		
8	4N-0864	GASKET	1		
9	4N-1682	COVER	1		

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