

CATERPILLAR 311-A

9LJ / XEBP7663

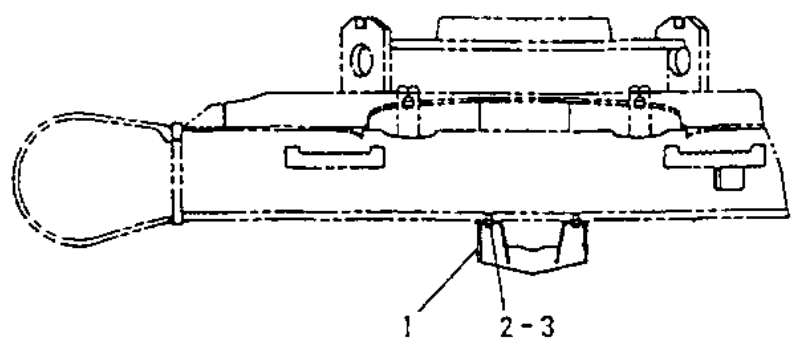
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TRACK GUIDE GUARD GROUP

TRACK GUIDE GUARD GROUP

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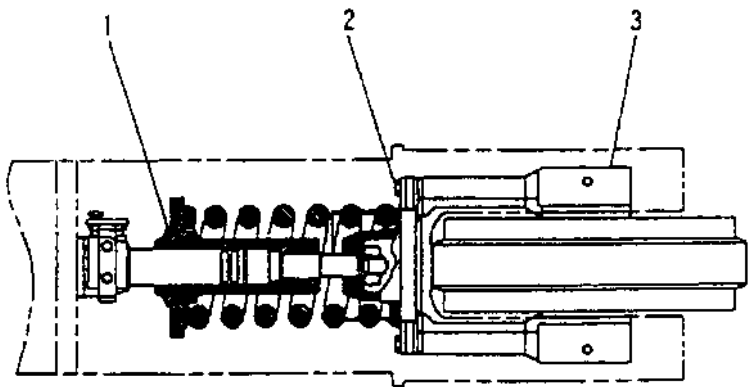
NOTE	NO.	PART NO.	Q' T Y	PART NAME	NOTE	NO.	PART NO.	Q' T Y	PART NAME
	1~3	087-5908	1	TRACK GUIDE GUARD GP					
	1	117-5553	1	GUARD AS.					
	2	8T-5460	4	BOLT					
	3	8T-4123	4	WASHER					

Ref.	Part number	Description	Qty	Code	Group page
1-3	087-5908	TRACK GUIDE GUARD GP	1		
1	117-5553	GUARD AS.	1		
2	8T-5460	BOLT	4		
3	8T-4123	WASHER	4		

FRONT IDLER GROUP

FRONT IDLER GROUP

Drawing 1 of 1



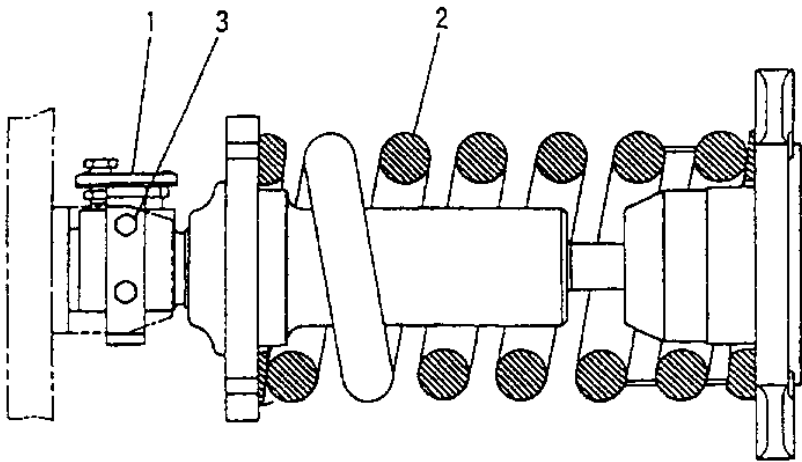
NOTE	NO.	PART NO.	Q' T Y	PART NAME	NOTE	NO.	PART NO.	Q' T Y	PART NAME
	1~3	102-8087	1	FRONT IDLER GP					
	1	102-8117	1	RECOIL GROUP(R.H)					
		102-8118	1	RECOIL GROUP(L.H)					
	2	8T-4193	8	BOLT					
	3	113-2907	2	IDLER GP					

Ref.	Part number	Description	Qty	Code	Group page
1-3	102-8087	FRONT IDLER GP	1		
1	102-8117	RECOIL GROUP (R.H)	1		
	102-8118	RECOIL GROUP (L.H)	1		
2	8T-4193	BOLT	8		
3	113-2907	IDLER GP	2		

TRACK ADJUSTER & RECOIL GROUP

TRACK ADJUSTER & RECOIL GROUP

Drawing 1 of 1



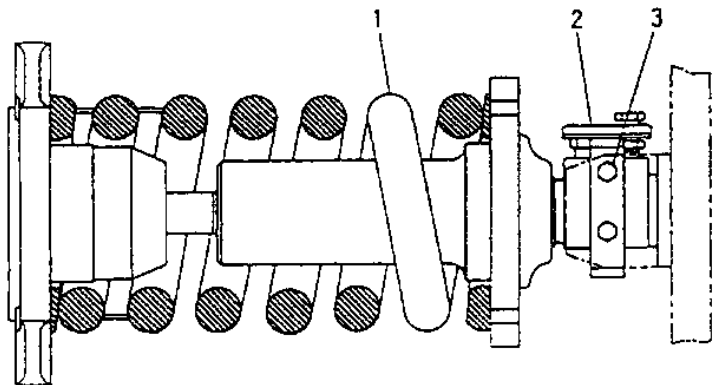
NOTE	NO.	PART NO.	Q' TY	PART NAME	NOTE	NO.	PART NO.	Q' TY	PART NAME
	1~3	102-8117	1	RECOIL GROUP(R.H)					
	1	113-2820	1	PLATE AS.					
		4B-4158	4	SCREW					
		5P-9891	1	PLATE					
	2	102-8114	1	RECOIL GROUP					
	3	8T-4137	2	BOLT					

Ref.	Part number	Description	Qty	Code	Group page
1-3	102-8117	RECOIL GROUP (R.H)	1		
1	113-2820	PLATE AS.	1		
	4B-4158	SCREW	4		
	5P-9891	PLATE	1		
2	102-8114	RECOIL GROUP	1		
3	8T-4137	BOLT	2		

TRACK ADJUSTER & RECOIL GROUP

TRACK ADJUSTER & RECOIL GROUP

Drawing 1 of 1



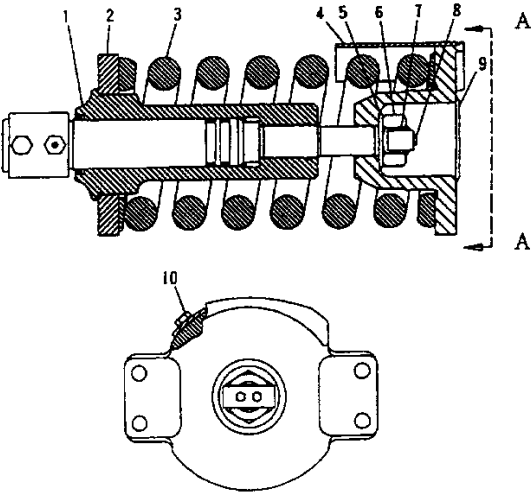
NOTE	NO.	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NAME
	1~3	102-8118	1	RECOIL GROUP(LH)					
	1	102-8114	1	RECOIL GROUP					
	2	113-2820	1	PLATE AS.					
		4B-4158	4	SCREW					
		5P-9891	1	PLATE					
	3	8T-4137	2	BOLT					

Ref.	Part number	Description	Qty	Code	Group page
1-3	102-8118	RECOIL GROUP (L.H)	1		
1	102-8114	RECOIL GROUP	1		
2	113-2820	PLATE AS.	1		
	4B-4158	SCREW	4		
	5P-9891	PLATE	1		
3	8T-4137	BOLT	2		

TRACK ADJUSTER & RECOIL GROUP

TRACK ADJUSTER & RECOIL GROUP

Drawing 1 of 1



SECTION A-A

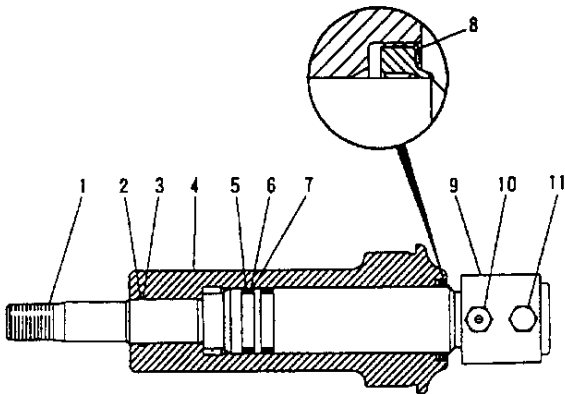
NOTE	NO.	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NAME
	1~10	102-8114	1	RECOIL GROUP					
	1	102-8165	1	RECOIL GROUP					
	2	7Y-1883	1	PLATE					
	3	102-8139	1	SPRING					
	4	7Y-1781	1	COVER					
	5	9X-8259	1	WASHER					
	6	096-4879	1	NUT					
	7	7Y-1686	1	STRIP					
	8	8T-4171	2	BOLT					
	9	115-3678	1	SUPPORT					
	10	8T-4179	2	BOLT					

Ref.	Part number	Description	Qty	Code	Group page
1-10	102-8114	RECOIL GROUP	1		
1	102-8165	RECOIL GROUP	1		
2	7Y-1883	PLATE	1		
3	102-8139	SPRING	1		
4	7Y-1781	COVER	1		
5	9X-8259	WASHER	1		
6	096-4879	NUT	1		
7	7Y-1686	STRIP	1		
8	8T-4171	BOLT	2		
9	115-3678	SUPPORT	1		
10	8T-4179	BOLT	2		

TRACK ADJUSTER & RECOIL GROUP

TRACK ADJUSTER & RECOIL GROUP

Drawing 1 of 1



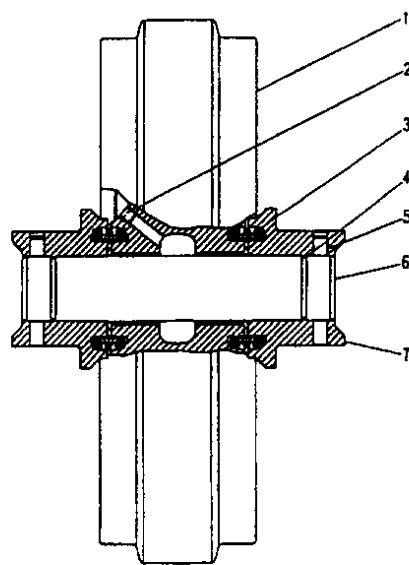
NOTE	NO.	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NAME
	1~11	102-8165	1	RECOIL GROUP					
	1	7Y-1685	1	ROD					
	2	096-4276	1	RING					
	3	095-1701	1	SEAL					
	4	7Y-1780	1	CYLINDER					
	5	095-1612	2	SEAL					
	6	093-1515	2	RING					
	7	096-4275	2	RING					
	8	093-1435	1	SEAL					
	9	7Y-1687	1	PISTON AS.					
	10	095-5927	1	VALVE					
	11	2S-5926	1	VALVE					

Ref.	Part number	Description	Qty	Code	Group page
1~1 1	102-8165	RECOIL GROUP	1		
1	7Y-1685	ROD	1		
2	096-4276	RING	1		
3	095-1701	SEAL	1		
4	7Y-1780	CYLINDER	1		
5	095-1612	SEAL	2		
6	093-1515	RING	2		
7	096-4275	RING	2		
8	093-1435	SEAL	1		
9	7Y-1687	PISTON AS.	1		
10	095-5927	VALVE	1		
11	2S-5926	VALVE	1		

FRONT IDLER GROUP

FRONT IDLER GROUP

Drawing 1 of 1



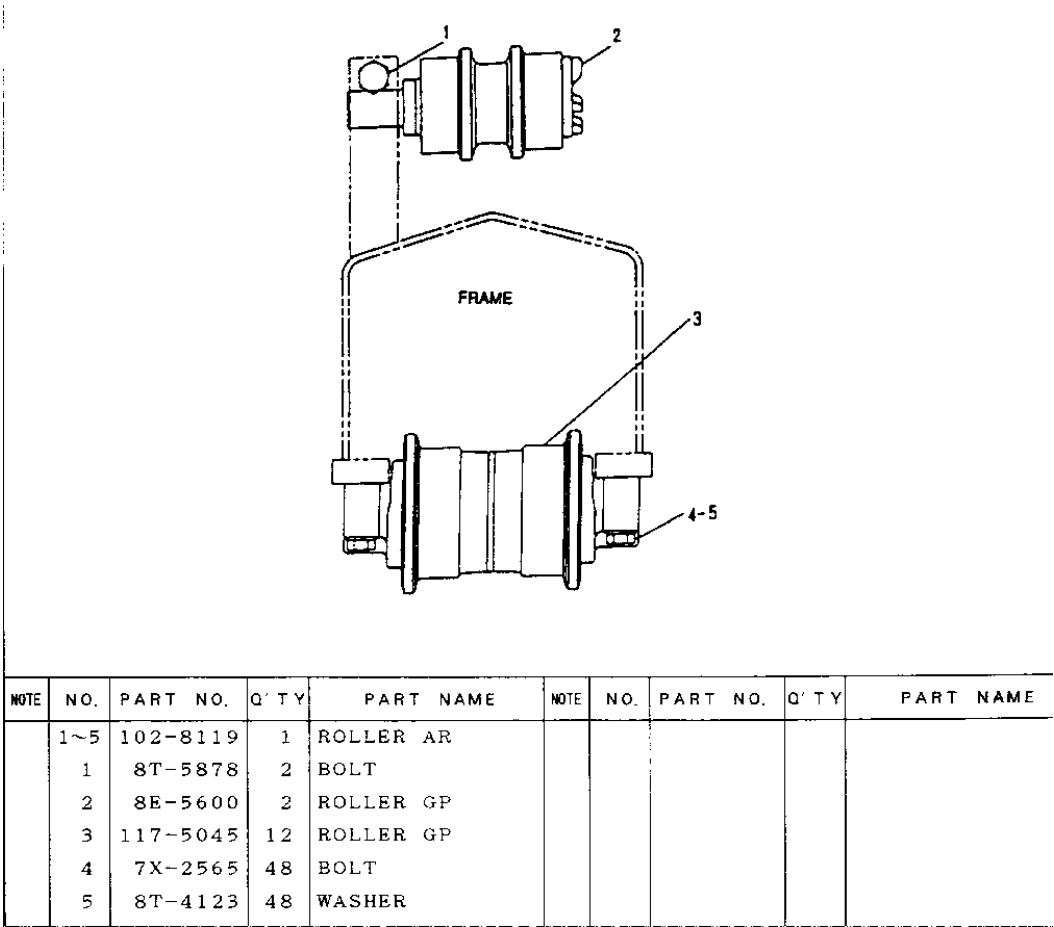
NOTE	NO.	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NAME
	1~7	113-2907	1	IDLER GP					
	1	115-4926	1	IDLER AS.					
	2	7H-3171	1	PLUG					
	3	9W-2201	2	SEAL GP					
	4	6V-7658	2	SEAL					
	5	9W-9455	2	PIN					
	6	9W-9451	1	SHAFT					
	7	115-3701	2	BEARING					

Ref.	Part number	Description	Qty	Code	Group page
1~7	113-2907	IDLER GP	1		
1	115-4926	IDLER AS.	1		
2	7H-3171	PLUG	1		
3	9W-2201	SEAL GP	2		
4	6V-7658	SEAL	2		
5	9W-9455	PIN	2		
6	9W-9451	SHAFT	1		
7	115-3701	BEARING	2		

ROLLER ARRANGEMENT--TRACK & CARRIER

ROLLER ARRANGEMENT--TRACK & CARRIER

Drawing 1 of 1

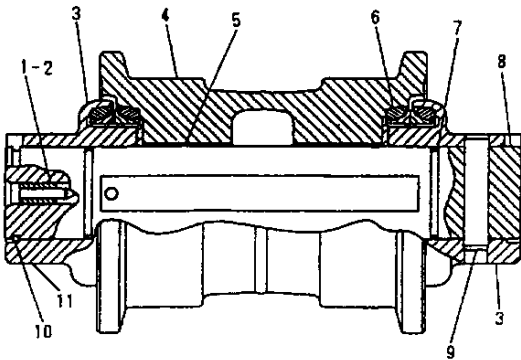


Ref.	Part number	Description	Qty	Code	Group page
1~5	102-8119	ROLLER AR	1		
1	8T-5878	BOLT	2		
2	8E-5600	ROLLER GP	2		
3	117-5045	ROLLER GP	12		
4	7X-2565	BOLT	48		
5	8T-4123	WASHER	48		

TRACK ROLLER GROUP

TRACK ROLLER GROUP

Drawing 1 of 1



NOTE	NO.	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NAME
	1~11	117-5045	1	ROLLER GP					
	1	5G-2247	1	STOPPER					
	2	6Y-0473	1	PLUG					
	3	8E-5037	1	COLOR					
	4	8E-5032	1	ROLLER AS.					
	5	8E-5599	2	BEARING					
	6	9W-2142	2	SEAL GP					
	7	7F-8268	2	SEAL					
	8	8E-5035	1	SHAFT					
	9	3E-3217	1	PIN					
	10	8E-5031	1	RING					
	11	8E-6102	1	COLOR					

Ref.	Part number	Description	Qty	Code	Group page
1~1 1	117-5045	ROLLER GP	1		
1	5G-2247	STOPPER	1		
2	6Y-0473	PLUG	1		
3	8E-5037	COLOR	1		
4	8E-5032	ROLLER AS.	1		
5	8E-5599	BEARING	2		
6	9W-2142	SEAL GP	2		
7	7F-8268	SEAL	2		
8	8E-5035	SHAFT	1		
9	3E-3217	PIN	1		
10	8E-5031	RING	1		
11	8E-6102	COLOR	1		

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