

CATERPILLAR 325-A L

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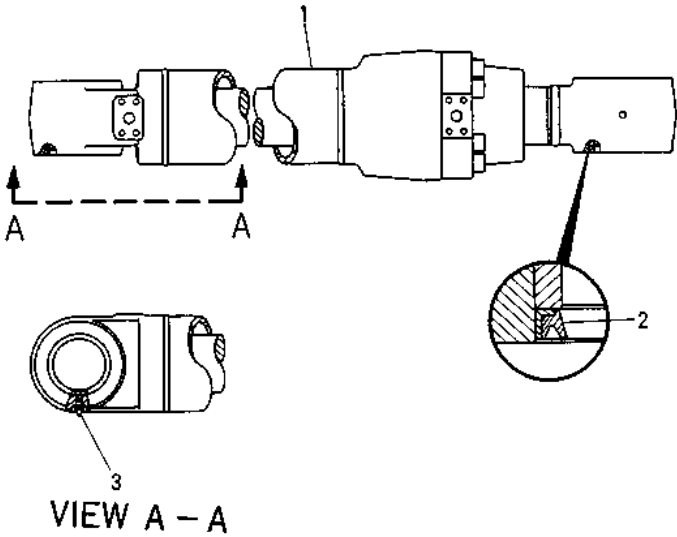
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Air inlet and exhaust	
Basic engine	
Basic engine	

4I-1720 CYLINDER & SEAL GP

4I1720 CYLINDER GP-SEAL & Part of 1211776 Linkage Ar listed on Page 17 7y4601 -- Page 6 An Attachment

Drawing 1 of 1



NOTE	No.	PART No.	QTY	PART NAME
Y	1	7Y-4601	1	CYLINDER GP
	2	7X-4803	4	SEAL
	3	3B-8489	1	FITTING
Y-SEE SEPARATE ILLUSTRATION				
H30513E				

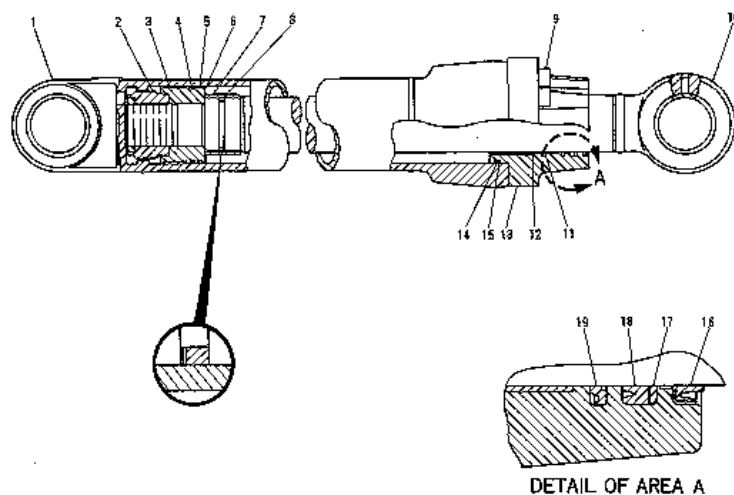
Ref.	Part number	Description	Qty	Code	Group page
1	7Y-4601	CYLINDER GP	1	Y	
2	7X-4803	SEAL	4		
3	3B-8489	FITTING	1		

CAT codes: Y.

7Y-4601 CYLINDER GP-BOOM

7Y4601 CYLINDER GP-130 MM (5.12 IN.) BORE X 1407 MM (55.4 IN.) STROKE-Y Part of 4I1720 Boom Cylinder listed on Page 5 An Attachment

Drawing 1 of 1



NOTE	No.	PART No.	QTY	PART NAME	NOTE	No.	PART No.	QTY	PART NAME
	1	4I-1612	1	CYLINDER AS		19	7Y-4630	1	SEAL
	2	7Y-5102	1	BEARING					THE FOLLOWING REPAIR KIT IS AVAILABLE:
	3	7Y-4622	1	LOCKNUT			7Y-5147	1	SEAL KIT
	4	9X-3595	1	SEAL AS					
	5	7Y-4632	1	RING					
	6	7I-7183	1	PISTON					
	7	087-5005	1	STOP					
	8	6I-6784	1	RING					
	9	7Y-5216	8	BOLT					
	10	7Y-4614	1	ROD AS					
		7Y-5102	1	BEARING					
	11	7Y-4625	1	BEARING					
	12	7Y-4631	1	RING					
	13	7Y-4630	1	HEAD					
	14	095-1631	1	SEAL					
	15	7Y-4630	1	RING					
	16	114-0915	1	SEAL					
	17	7Y-4630	1	RING					
	18	7Y-4630	3	SEAL					

W480516

Ref.	Part number	Description	Qty	Code	Group page
1	4I-1612	CYLINDER AS	1		
	7Y-5102	BEARING	1		
2	7Y-4622	LOCKNUT	1		
3	7Y-4636	RING	1		
4	9X-3595	SEAL AS	1		
5	7Y-4632	RING	1		
6	7I-7183	PISTON	1		
7	087-5005	STOP	1		
8	6I-6784	RING	1		
9	7Y-5216	BOLT	8		
10	7Y-4614	ROD AS	1		
	7Y-5102	BEARING	1		
11	7Y-4625	BEARING	1		
12	7Y-4631	RING	1		

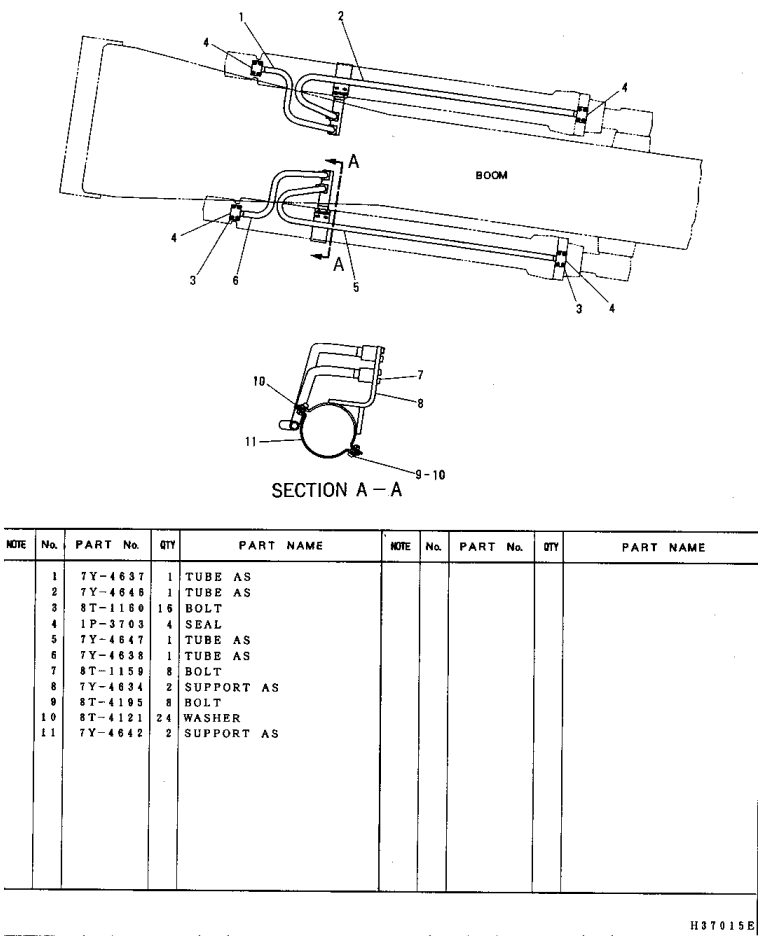
7Y-4601 CYLINDER GP-BOOM (continued)

Ref.	Part number	Description	Qty	Code	Group page
13	7Y-4620	HEAD	1		
14	095-1631	SEAL	1		
15	7Y-4633	RING	1		
16	114-0645	SEAL	1		
17	7Y-4628	RING	1		
18	7Y-4629	SEAL	1		
19	7Y-4630	SEAL	1		
THE FOLLOWING REPAIR KIT IS AVAILABLE:					
	7Y-5147	SEAL KIT	1		

4I-3664 LINES GP-BOOM CYLINDER

4I3664 LINES GP-BOOM CYLINDER Part of 1211776 Linkage Ar listed on Page 17 An Attachment

Drawing 1 of 1

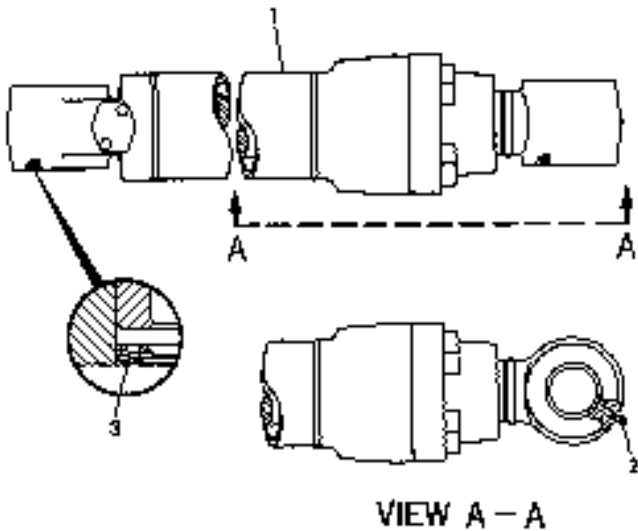


Ref.	Part number	Description	Qty	Code	Group page
1	7Y-4637	TUBE AS	1		
2	7Y-4646	TUBE AS	1		
3	8T-1160	BOLT	16		
4	1P-3703	SEAL	4		
5	7Y-4647	TUBE AS	1		
6	7Y-4638	TUBE AS	1		
7	8T-1159	BOLT	8		
8	7Y-4634	SUPPORT AS	2		
9	8T-4195	BOLT	8		
10	8T-4121	WASHER	24		
11	7Y-4642	SUPPORT AS	2		

116-9122 CYLINDER GP-SEAL &

1169122 CYLINDER GP-SEAL & Part of 1211776 Linkage Ar listed on Page 17 1169123 -- Page 9 An Attachment

Drawing 1 of 1



NOTE	Nb	PART Nb	QTY	PART NAME
Y	1	116-9122	1	CYLINDER GP
	2	3B-8489	1	FITTING
	3	096-0854	4	SEAL
Y-SEE SEPARATE ILLUSTRATION				
H42202				

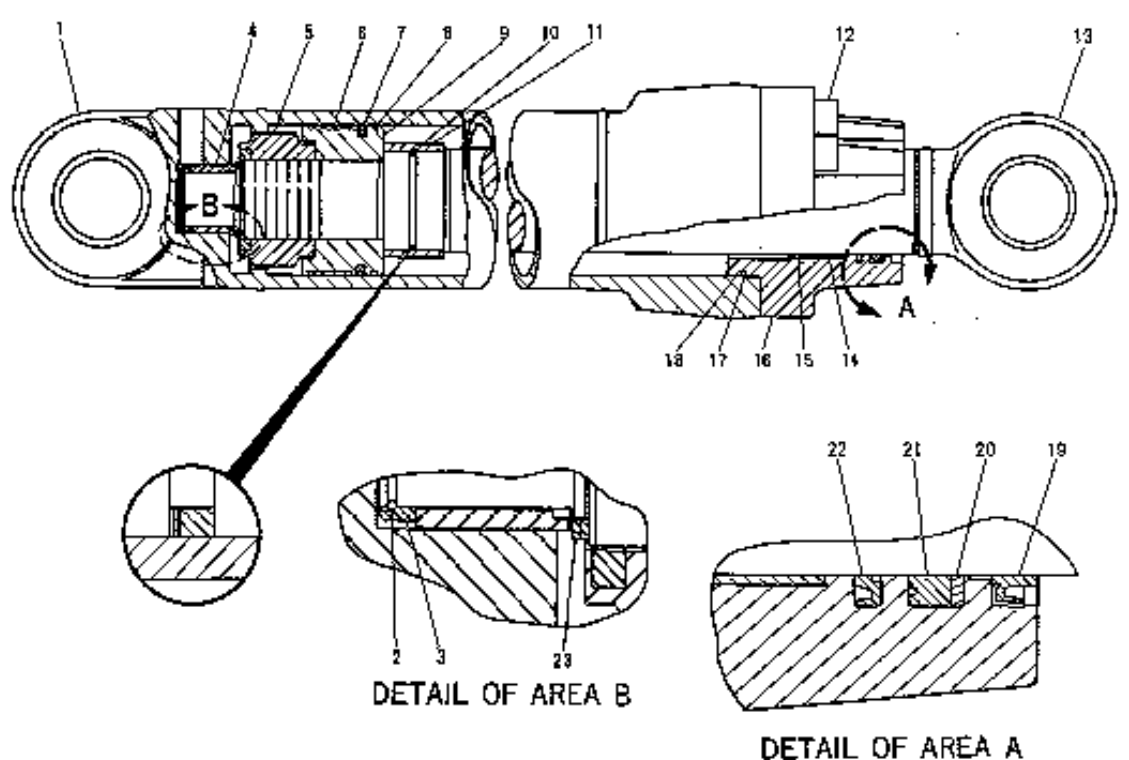
Ref.	Part number	Description	Qty	Code	Group page
1	116-9123	CYLINDER GP	1	Y	
2	3B-8489	FITTING	1		
3	096-0854	SEAL	4		

CAT codes: Y.

116-9123 CYLINDER GP

1169123 CYLINDER GP-150 MM (5.91 IN.) BORE X 1870 MM (73.6 IN.) STROKE-Y Part of 1169122 Cylinder listed on Page 8 An Attachment

Drawing 1 of 1



NOTE	No.	PART No.	QTY	PART NAME	NOTE	No.	PART No.	QTY	PART NAME
	1	116-9177	1	CYLINDER AS		20	7Y-4666	1	RING
		7Y-4666	1	BEARING		21	7Y-4670	1	SEAL
	2	103-8378	1	RING		22	7Y-4671	1	SEAL
	3	103-8379	1	RING		23	025-0920	2	RING
	4	103-8380	1	STOP					THE FOLLOWING REPAIR KIT IS AVAILABLE:
	5	7Y-4685	1	LOCKNUT			7Y-4698	1	SEAL KIT
	6	7Y-4687	1	RING					
	7	02X-8601	1	SEAL AS					
	8	096-1581	1	RING					
	9	71-7160	1	PISTON					
	10	51-8516	1	RING					
	11	7Y-4913	1	STOP					
	12	7Y-5235	2	BOLT (80mm LONG)					
	13	116-9123	1	ROD AS					
	14	098-1928	1	BEARING					
	15	7Y-4672	1	RING					
	16	7Y-4660	1	HEAD					
	17	7Y-4678	1	RING					
	18	005-1682	1	SEAL					
	19	114-0447	1	SEAL					

K42281E

Ref.	Part number	Description	Qty	Code	Group page
1	116-9177	CYLINDER AS	1		
	7Y-4666	BEARING	1		
2	103-8378	RING	1		
3	103-8379	RING	1		

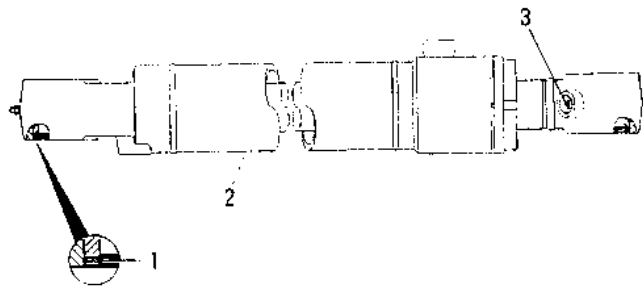
116-9123 CYLINDER GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
4	103-8380	STOP	1		
5	7Y-4695	LOCKNUT	1		
6	7Y-4697	RING	1		
7	9X-3601	SEAL AS	1		
8	096-1581	RING	1		
9	7I-7180	PISTON	1		
10	5I-8516	RING	1		
11	7Y-4918	STOP	1		
12	7Y-5215	BOLT(90mm LONG)	8		
13	116-9125	ROD AS	1		
14	093-1828	BEARING	1		
15	7Y-4672	RING	1		
16	7Y-4660	HEAD	1		
17	7Y-4673	RING	1		
18	095-1633	SEAL	1		
19	114-0647	SEAL	1		
20	7Y-4669	RING	1		
21	7Y-4670	SEAL	1		
22	7Y-4671	SEAL	1		
23	095-2929	RING	2		
THE FOLLOWING REPAIR KIT IS AVAILABLE:					
	7Y-4698	SEAL KIT			

4I-7630 CYLINDER & SEAL GP

4I7630 CYLINDER GP-SEAL & Part of 1211776 Linkage Ar listed on Page 17 4I8840 -- Page 11 An Attachment

Drawing 1 of 1



NOTE	No.	PART No.	QTY	PART NAME
Y	1	093-1433	4	SEAL
	2	4I-8840	1	CYLINDER GP
	3	3B-8489	2	FITTING
Y--SEE SEPARATE ILLUSTRATION				
H32094E				

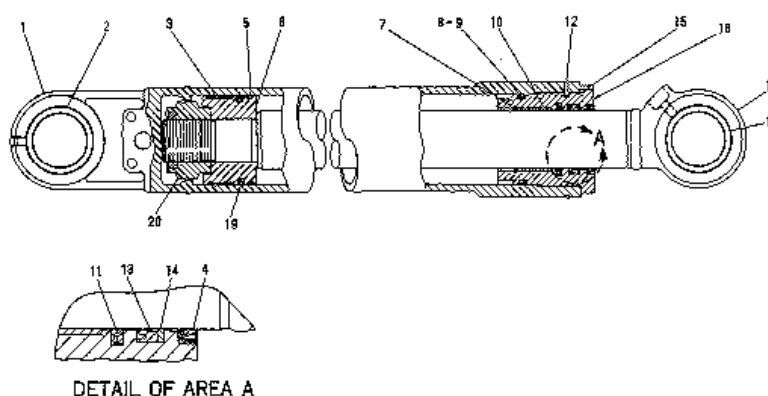
Ref.	Part number	Description	Qty	Code	Group page
1	093-1433	SEAL	4		
2	4I-8840	CYLINDER GP	1	Y	
3	3B-8489	FITTING	2		

CAT codes: Y.

4I-8840 CYLINDER GP-BUCKET

4I8840 CYLINDER GP-100 MM (3.94 IN.) BORE X 939 MM (37.0 IN.) STROKE-Y Part of 4i7630 Cylinder listed on Page 10 An Attachment

Drawing 1 of 1



NOTE	No.	PART No.	QTY	PART NAME	NOTE	No.	PART No.	QTY	PART NAME
	1	4I-8911	1	CYLINDER AS					THE FOLLOWING REPAIR KIT IS AVAILABLE: 4I-8914 1 SEAL KIT
	2	6E-3535	1	BEARING					
	3	093-1605	1	RING					
	4	116-3390	1	SEAL					
	5	093-1628	1	RING					
	6	7I-7185	1	PISTON					
	7	099-0700	1	RING					
	8	095-1625	1	SEAL					
	9	099-0699	1	RING					
	10	093-1816	1	BEARING					
	11	093-1482	1	SEAL					
	12	099-0600	1	RING					
	13	093-1476	1	SEAL					
	14	096-1055	1	RING					
	15	6V-8487	1	SEAL					
	16	098-0508	1	HEAD					
	17	4I-7655	1	ROD AS					
	18	62-8525	1	BEARING					
	19	9X-7208	1	SEAL AS					
	20	7I-1018	1	LOCKNUT					

K420488

Ref.	Part number	Description	Qty	Code	Group page
1	4I-8911	CYLINDER AS	1		
2	6E-3535	BEARING	1		
3	093-1605	RING	1		
4	116-3390	SEAL	1		
5	093-1628	RING	1		
6	7I-7185	PISTON	1		
7	099-0700	RING	1		
8	095-1625	SEAL	1		
9	099-0699	RING	1		
10	093-1816	BEARING	1		
11	093-1482	SEAL	1		
12	099-0600	RING	1		
13	093-1476	SEAL	1		
14	096-1055	RING	1		

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