

CATERPILLAR 312B

9GR / XEBP7817

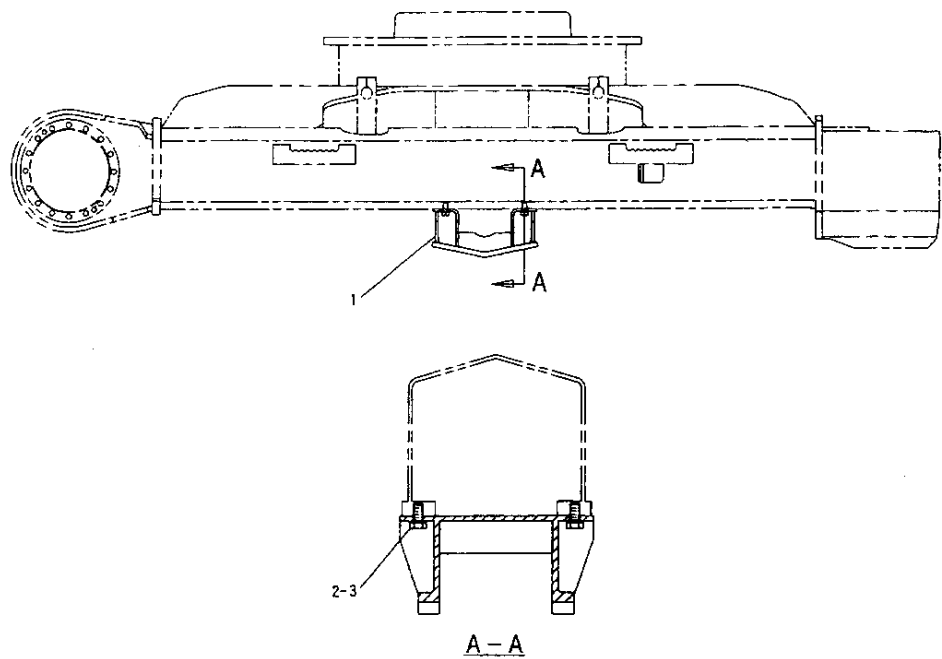
Contents

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Hydraulic system	2
Basic engine	

087-5908 GUARD GP-TRACK GUIDE

0875908 GUARD GP-TRACK GUIDE 2 Required Used

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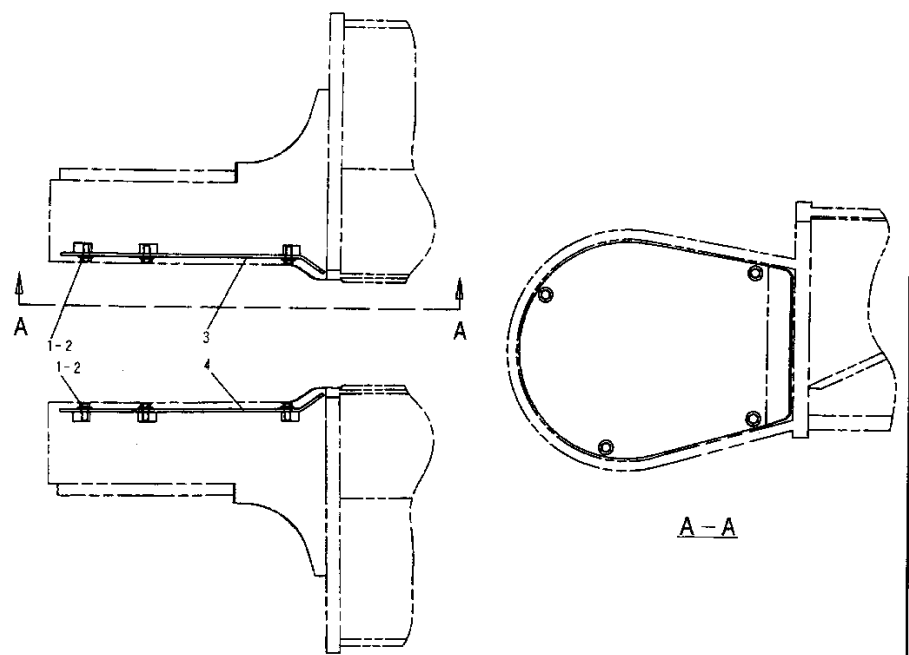
NOTE	No	PART No.	QTY	PART NAME	NOTE	No	PART No.	QTY	PART NAME
	1	117-5553	1	GUARD AS					
	2	8T-4123	4	WASHER-HARD					
	3	8T-5460	4	BOLT (M20x40)					

Ref.	Part number	Description	Qty	Code	Group page
1	117-5553	GUARD AS	1		
2	8T-4123	WASHER-HARD	4		
3	8T-5460	BOLT (M20X40)	4		

133-2819 GUARD GP-TRAVEL MOTOR

1332819 GUARD GP-TRAVEL MOTOR

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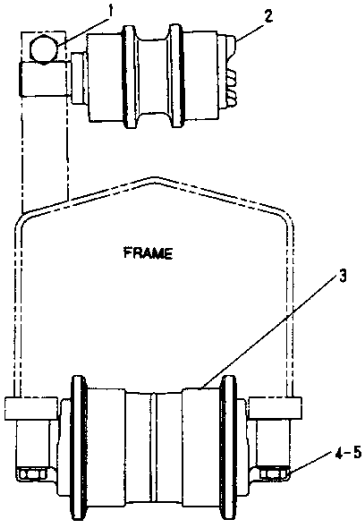
NOTE	No	PART No .	QTY	PART NAME	NOTE	No	PART No .	QTY	PART NAME
	1	5P-1076	1	WASHER					
	2	8C-8992	1	BOLT (M12x30)					
	3	134-9292	1	COVER					
	4	137-2988	1	COVER					

Ref.	Part number	Description	Qty	Code	Group page
1	5P-1076	WASHER	1		
2	8C-8992	BOLT (M12X30)	1		
3	134-9292	COVER	1		
4	137-2988	COVER	1		

102-8120 ROLLER AR-TRACK & CARRIER

1028120 ROLLER AR-TRACK & CARRIER 8E5600-Page 11, 1175045-Page 12

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NOTE	No	PART No .	QTY	PART NAME	NOTE	No	PART No .	QTY	PART NAME
Y	1	8T-5878	4	BOLT (M24x80)					
	2	8E-5600	4	ROLLER GP					
Y	3	117-5045	14	ROLLER GP					
	4	7X-2565	56	BOLT (M20x100)					
	5	8T-4123	56	WASHER-HARD					
Y-SEE SEPARATE ILLUSTRATION									

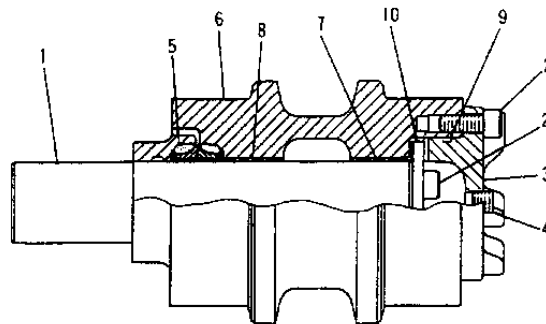
Ref.	Part number	Description	Qty	Code	Group page
1	8T-5878	BOLT (M24X80)	4		
2	8E-5600	ROLLER GP	4	Y	
3	117-5045	ROLLER GP	14	Y	
4	7X-2565	BOLT (M20X100)	56		
5	8T-4123	WASHER-HARD	56		

CAT codes: Y.

8E-5600 ROLLER GP-TRACK CARRIER

8E5600 ROLLER GP-TRACK CARRIER Part of 1028120 Page 10

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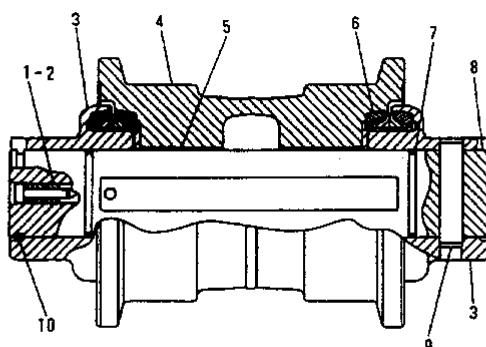
NOTE	No	PART No .	QTY	PART NAME	NOTE	No	PART No .	QTY	PART NAME
	1	8E-5601	1	SHAFT AS		6	8E-5602	1	ROLLER AS
	2	8T-1159	5	BOLT (M10x25)		7	8E-6793	1	BEARING
	3	8E-5605	1	COVER		8	8E-6792	1	BEARING
	4	7H-3171	1	PLUG		9	6V-7661	1	SEAL
	5	8E-5609	1	SEAL GP		10	8E-5606	1	RETAINER

Ref.	Part number	Description	Qty	Code	Group page
1	8E-5601	SHAFT AS	1		
2	8T-1159	BOLT (M10X25)	5		
3	8E-5605	COVER	1		
4	7H-3171	PLUG	1		
5	8E-5609	SEAL GP	1		
6	8E-5602	ROLLER AS	1		
7	8E-6793	BEARING	1		
8	8E-6792	BEARING	1		
9	6V-7661	SEAL	1		
10	8E-5606	RETAINER	1		

117-5045 ROLLER GP-TRACK

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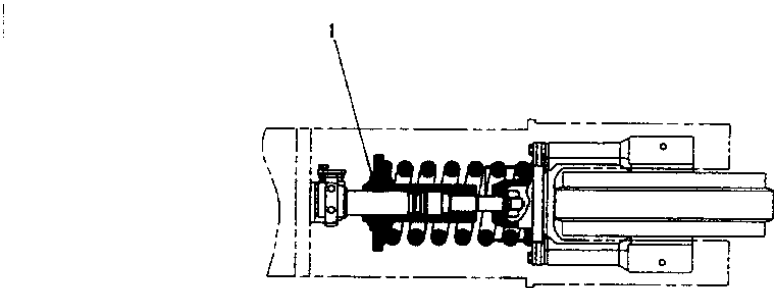
NOTE	No	PART No .	QTY	PART NAME	NOTE	No	PART No .	QTY	PART NAME
	1	5G-2247	1	STOPPER		6	9W-7220	2	SEAL GP
	2	6Y-0473	1	PLUG		7	7F-8268	2	SEAL (ID=53.57mm)
	3	8E-5037	2	COLLER		8	8E-5035	1	SHAFT
	4	8E-5032	1	ROLLER AS		9	3E-3217	1	DOWEL
	5	8E-5599	2	BEARING		10	8E-5031	1	RING-RETAINING

Ref.	Part number	Description	Qty	Code	Group page
1	5G-2247	STOPPER	1		
2	6Y-0473	PLUG	1		
3	8E-5037	COLLER	2		
4	8E-5032	ROLLER AS	1		
5	8E-5599	BEARING	2		
6	9W-7220	SEAL GP	2		
7	7F-8268	SEAL (ID=53.57mm)	2		
8	8E-5035	SHAFT	1		
9	3E-3217	DOWEL	1		
10	8E-5031	RING-RETAINING	1		

130-9330 IDLER GP-FRONT

1309330 IDLER GP-FRONT 1309331-Page 14, 1309333-Page 15

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NOTE	No	PART No .	QTY	PART NAME	NOTE	No	PART No .	QTY	PART NAME
Y	1	130-9331	1	IDLER GP (RH)					
Y		130-9333	1	IDLER GP (LH)					
Y-SEE SEPARATE ILLUSTRATION									

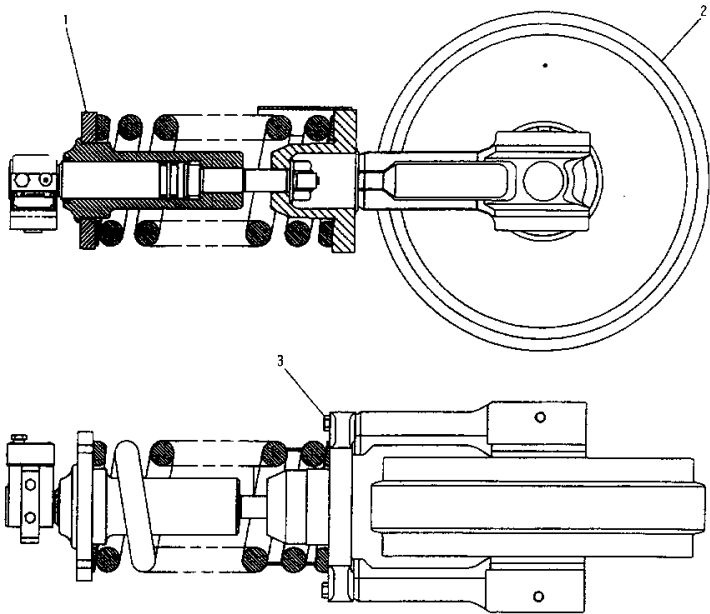
Ref.	Part number	Description	Qty	Code	Group page
1	130-9331	IDLER GP (RH)	1	Y	
	130-9333	IDLER GP (LH)	1	Y	

CAT codes: Y.

130-9331 IDLER GP-FRONT

1309331 IDLER GP-FRONT Right Hand Part of 1309330-Page 13 1132907-Page 16, 1309332-Page 17

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NOTE	No	PART No .	QTY	PART NAME	NOTE	No	PART No .	QTY	PART NAME
Y	1	130-9332	1	RECOIL GP					
Y	2	113-2907	1	IDLER GP					
	3	8T-4140	4	BOLT (M16x60)					
Y-SEE SEPARATE ILLUSTRATION									

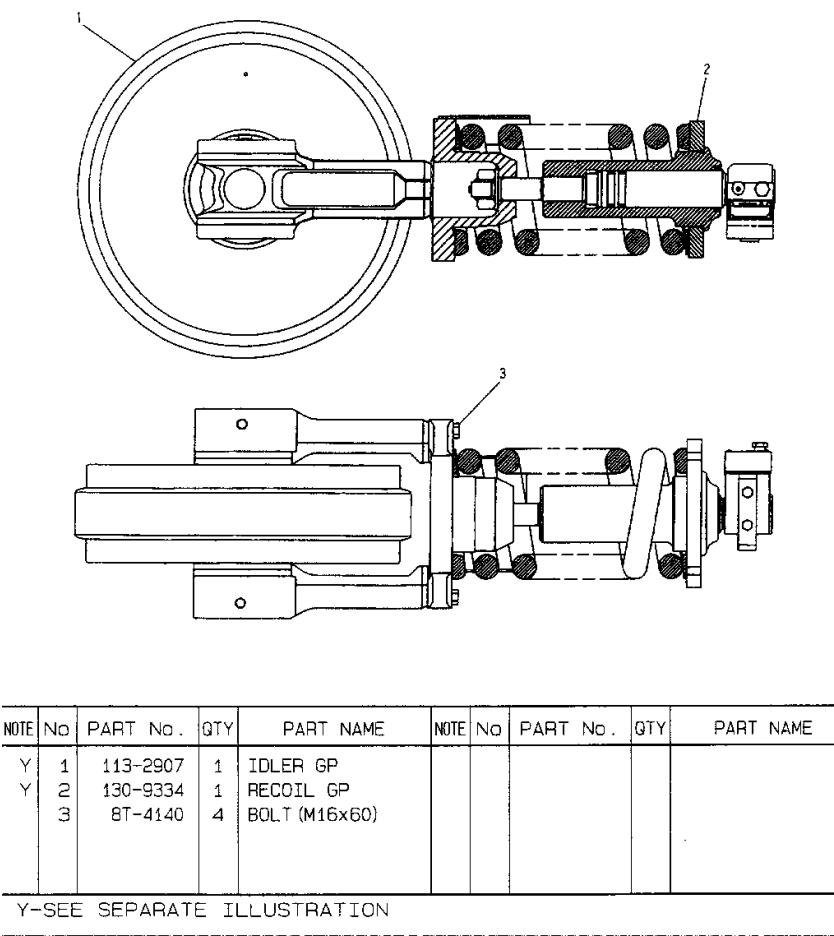
Ref.	Part number	Description	Qty	Code	Group page
1	130-9332	RECOIL GP	1	Y	
2	113-2907	IDLER GP	1	Y	
3	8T-4140	BOLT (M16X60)	4		

CAT codes: Y.

130-9333 IDLER GP-FRONT

1309333 IDLER GP-FRONT Left Hand Part of 1309330-Page 13 1132907-Page 16, 1309334-Page 20

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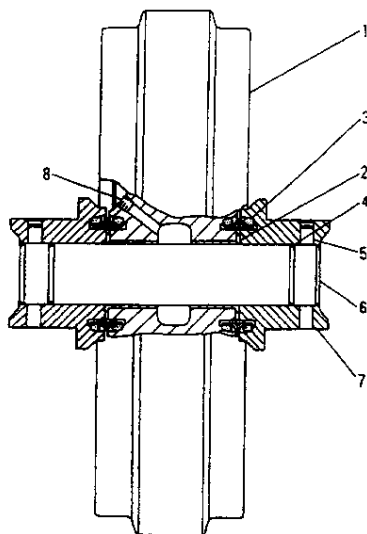
Ref.	Part number	Description	Qty	Code	Group page
1	113-2907	IDLER GP	1	Y	
2	130-9334	RECOIL GP	1	Y	
3	8T-4140	BOLT (M16X60)	4		

CAT codes: Y.

113-2907 IDLER GP-FRONT

1132907 IDLER GP-FRONT Part of 1309331-Page 14, 1309333-Page 15

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NOTE	No	PART No .	QTY	PART NAME	NOTE	No	PART No .	QTY	PART NAME
	1	115-4926	1	IDLER AS		6	9W-9451	1	SHAFT
	2	8E-4359	2	BEARING		7	115-3701	2	BEARING
	3	9W-7225	2	SEAL GP		8	7H-3171	1	PLUG
	4	6V-7658	2	SEAL (ID=59.40mm)					
	5	9W-9455	2	PIN					

Ref.	Part number	Description	Qty	Code	Group page
1	115-4926	IDLER AS	1		
2	8E-4359	BEARING	2		
3	9W-7225	SEAL GP	2		
4	6V-7658	SEAL (ID=59.40mm)	2		
5	9W-9455	PIN	2		
6	9W-9451	SHAFT	1		
7	115-3701	BEARING	2		
8	7H-3171	PLUG	1		

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