

CATERPILLAR 8SU

9BH / SEBP1968

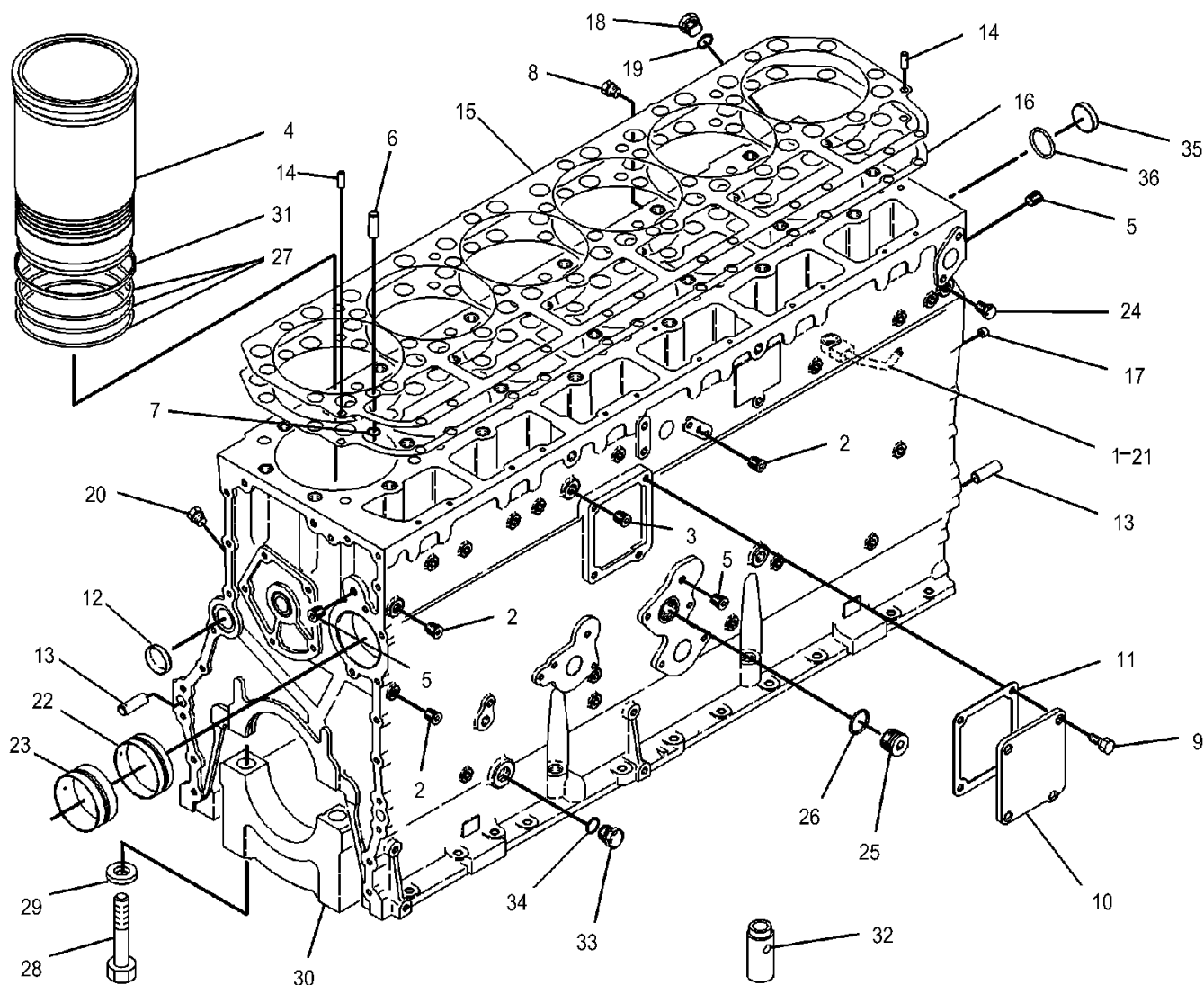
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8N-9267 CYLINDER BLOCK GP

8N9267 CYLINDER BLOCK GP*R FIELD REPLACEMENT ORDER 4P3720-PAGE 7

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7W-4990	TUBE AS-OIL JET	6		
2	8T-6757	PLUG-PIPE	3		
3	7M-7410	PLUG	1	B	
4	2W-6000	LINER-CYLINDER	6		
5	8T-6763	PLUG	3		
6	1S-9540	DOWEL	2		
7	3S-5496	SEAL-O-RING	2		
8	7W-6492	PLUG-PIPE	1		
9	030-7571	BOLT	4		
10	4W-8585	COVER	1		

8N-9267 CYLINDER BLOCK GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
11	7W-6081	GASKET	1		
12	2M-6471	PLUG-CUP	1		
13	4N-0683	DOWEL	4		
14	4N-1650	DOWEL	2		
15	6I-2981	PLATE-BLOCK	1		
16	6I-4024	GASKET-PLATE	1		
17	8S-9094	PLUG-ORIFICE	1		
18	9S-4190	PLUG-O-RING	1		
19	2M-9780	SEAL-O-RING	1		
20	8T-6767	PLUG-PIPE	6		
21	7E-6479	BOLT-OIL JET	6		
22	4N-0685	BEARING-SLEEVE	6		
23	4N-6658	BEARING-SLEEVE	1		
24	8T-6764	PLUG-PIPE	1		
25	9S-8009	PLUG-O-RING	1		
26	4K-1388	SEAL-O-RING	1		
27	3E-6777	SEAL-O-RING	18		
28	3P-1323	BOLT-BEARING CAP	14		
29	9H-1031	WASHER-HARD	14		
30	4N-5857	CAP	7		
31	9L-5854	BAND-FILLER	6		
32	4W-4588	SLEEVE-LIFTER BORE		AH	
	4W-6061	SLEEVE-BOTTOM LINER		AJ	
33	9S-4190	PLUG-O-RING	1	B	
34	2M-9780	SEAL-O-RING	1	B	
35	100-7399	PLUG	1		
36	3E-6747	SEAL-O-RING	1		
	5N-0093	INSERT-LINER SEAT 2.7MM(.11IN)THK		AFH	
	2W-3815	INSERT-LINER SEAT 1.59MM(.06IN)THK		AFH	
	9Y-3368	INSERT-LINER SEAT 0.82MM(.03IN)THK		AFH	
J-FOR SALVAGE OF THE					
BOTTOM LINER O-RING					
BORE. QUANTITY TO BE					
DETERMINED BY USER					
H-FOR SALVAGE OF DAMAGED					

8N-9267 CYLINDER BLOCK GP (continued)

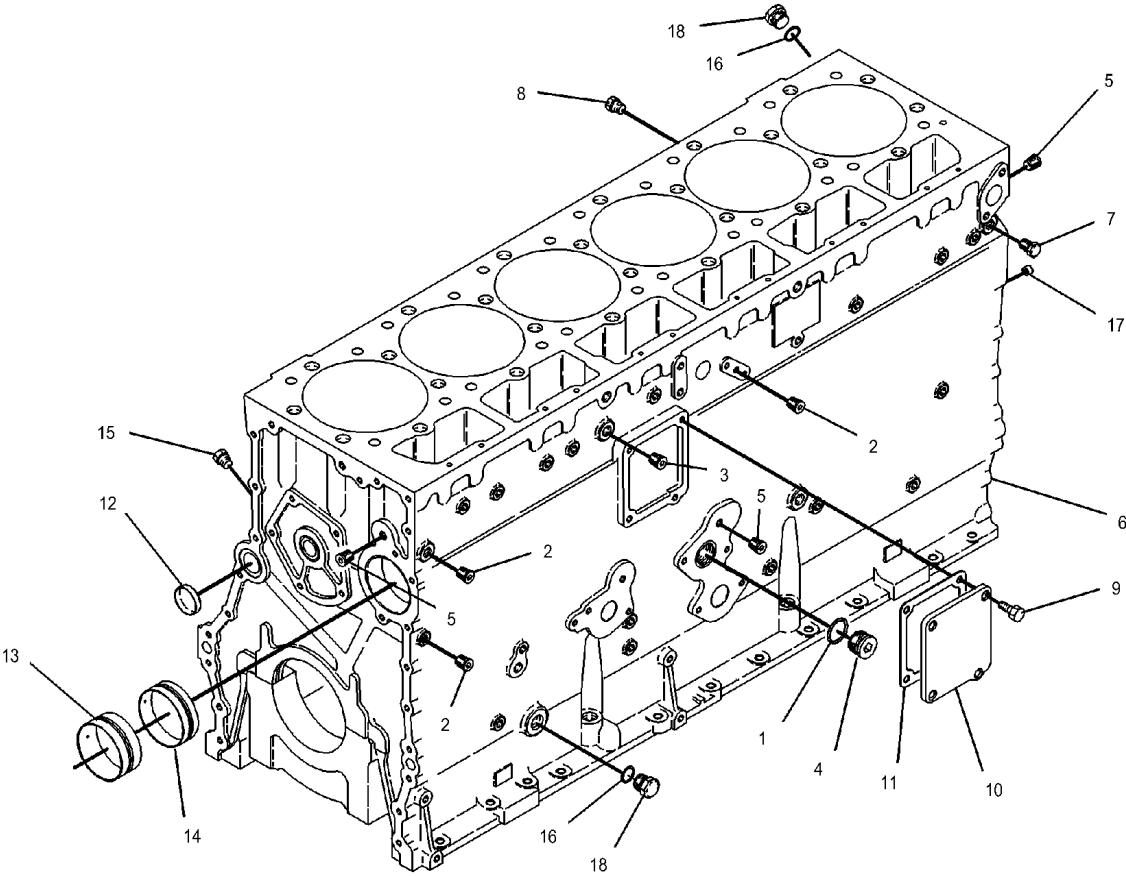
Ref.	Part number	Description	Qty.	Code	Group page
		LIFTER BORES IN CYL			
		BLOCK. QUANTITY TO BE			
		DETERMINED BY USER			

CAT codes: A, B, F.

4P-3720 CYLINDER BLOCK GP

4P3720 CYLINDER BLOCK GP FIELD REPLACEMENT FOR 8N9267-PAGE 6

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	4K-1388	SEAL-O-RING	1		
2	9F-2247	PLUG	3		
3	7M-7410	PLUG	1		
4	9S-8009	PLUG-O-RING	3		
5	7H-3171	PLUG-PIPE	3		
6	4P-2098	CYLINDER BLOCK AS	1		
7	5M-6214	PLUG-PIPE	1		
8	3J-5389	PLUG	1		
9	030-7571	BOLT	4		
10	4W-8585	COVER	1		
11	7W-6081	GASKET	1		
12	2M-6471	PLUG-CUP	2		
13	4N-6658	BEARING-SLEEVE	1		
14	4N-0685	BEARING-SLEEVE	6		
15	3J-5390	PLUG	6		

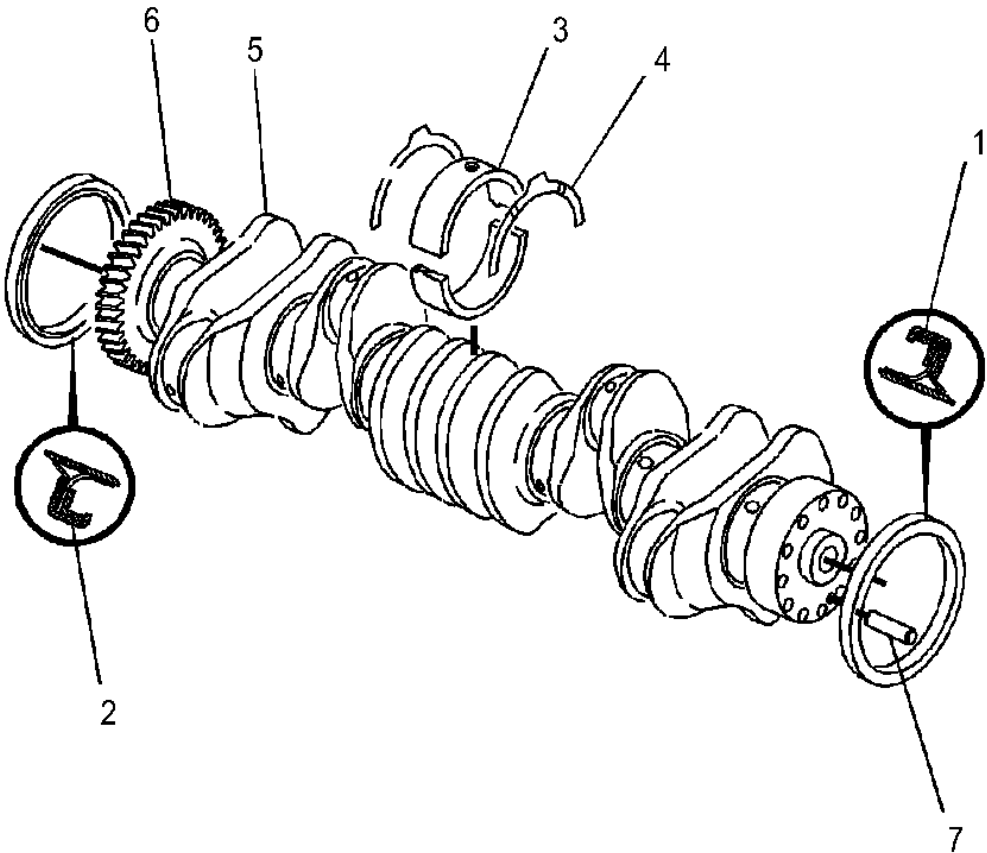
4P-3720 CYLINDER BLOCK GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
16	2M-9780	SEAL-O-RING	2		
17	8S-9094	PLUG-ORIFICE	1		
18	9S-4190	PLUG-O-RING	2		

4N-0741 CRANKSHAFT GP

4N0741 CRANKSHAFT GP

Drawing 1 of 1



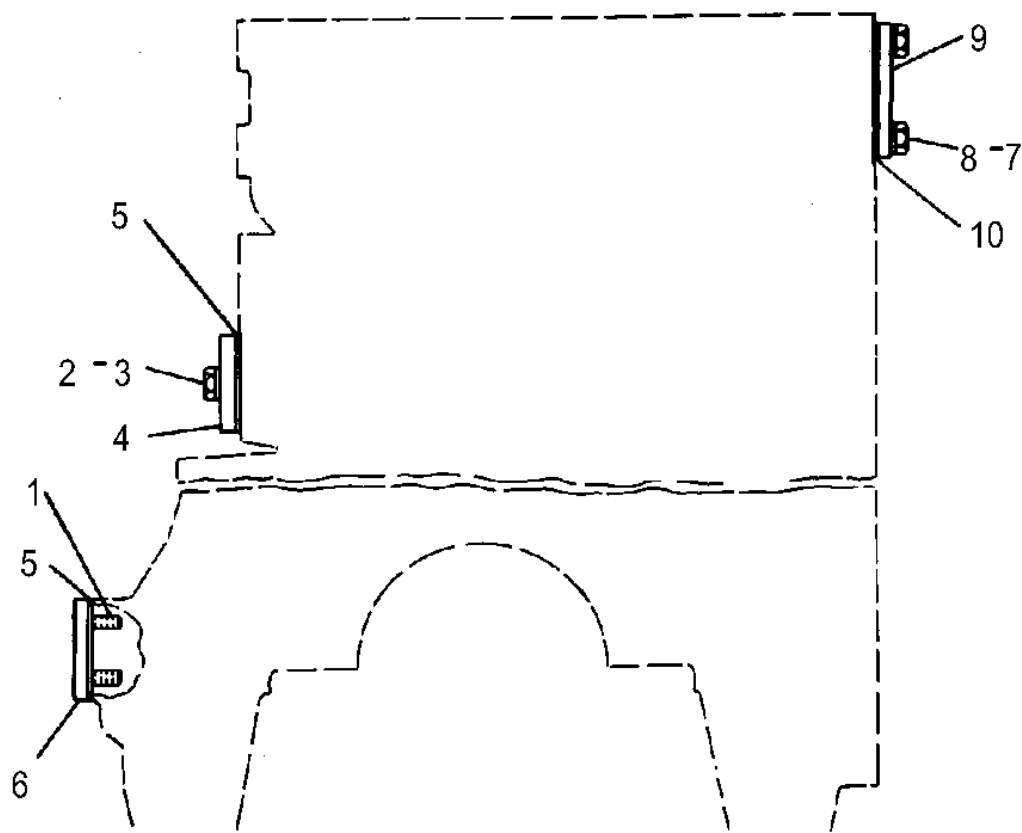
Ref.	Part number	Description	Qty	Code	Group page
1	2W-1734	SEAL GP-CRANKSHAFT	1		
2	2W-1733	SEAL GP-CRANKSHAFT	1		
3	4W-5492	BEARING-MAIN (STANDARD)	7		
	4W-5698	BEARING-MAIN .025IN US	7	A	
	4W-5699	BEARING-MAIN .050IN US	7	A	
	4W-5700	BEARING-MAIN .025IN OS	7	A	
	4W-5701	BEARING-MAIN .025IN US, OS	7	A	
4	7E-9262	PLATE-THRUST	2		
5	6I-1453	CRANKSHAFT AS	1	R	
6	1W-9302	GEAR-CRANKSHAFT	1		
(80 TEETH)					
	7S-5005	DOWEL	1		
7	4N-0684	DOWEL	1		

CAT codes: A, R.

7W-5445 COVER GP-CYLINDER BLOCK

7W5445 COVER GP-CYLINDER BLOCK

Drawing 1 of 1



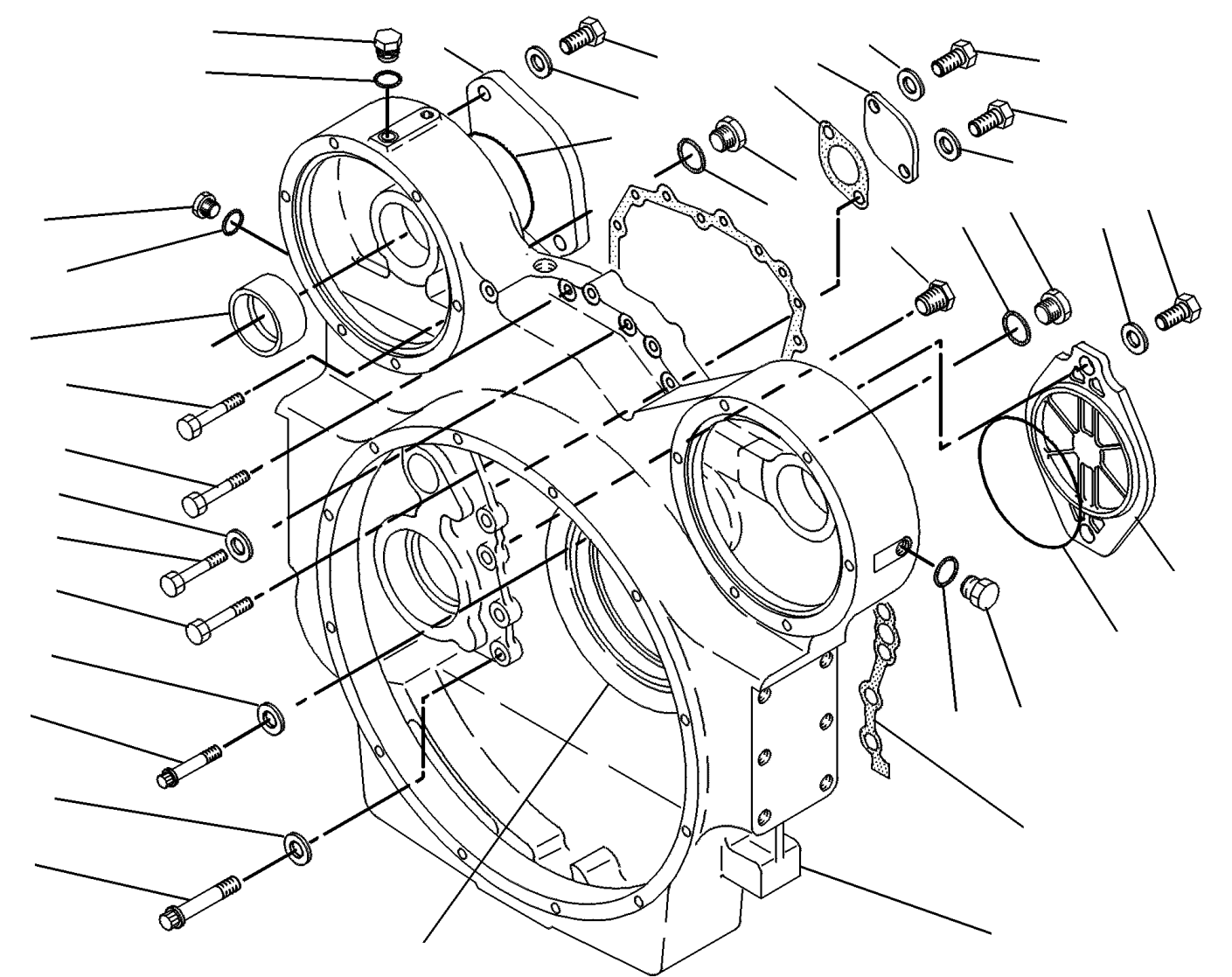
Ref.	Part number	Description	Qty	Code	Group page
1	030-7571	BOLT	2		
2	5M-2894	WASHER	2		
3	0S-1594	BOLT	2		
4	4W-9890	COVER	1		
5	4N-0699	GASKET	2		
6	7W-5444	COVER	1		
7	5M-2894	WASHER	2	B	
8	0S-1594	BOLT	2	B	
9	4N-0996	COVER	1	B	
10	4N-0699	GASKET	1	B	

CAT codes: B.

9Y-2091 HOUSING GP-FLYWHEEL

9Y2091 HOUSING GP-FLYWHEEL

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	9Y-2089	HOUSING-FLYWHEEL	1		
2	8M-9315	BEARING-SLEEVE	2		
3	9S-8005	PLUG-O-RING	2		
4	3K-0360	SEAL-O-RING	4		
5	5M-6213	PLUG	2		
6	9S-4191	PLUG-O-RING	1		
7	3J-1907	SEAL-O-RING	1		
8	9S-4185	PLUG-O-RING	2		
9	1W-3136	BAFFLE	1		
10	9S-4182	PLUG	4		

9Y-2091 HOUSING GP-FLYWHEEL (continued)

Ref.	Part number	Description	Qty	Code	Group page
11	3J-7354	SEAL-O-RING	4		
12	9K-7290	BOLT-12 POINT HEAD	8		
13	108-5891	GASKET	1		
14	2A-4639	BOLT (3/8-16X1.625IN)	6		
15	0S-1590	BOLT (3/8-16X2IN)	5		
16	5J-5793	BOLT-12 POINT HEAD	1		
17	1A-5964	BOLT	2		
18	4M-0189	SEAL-O-RING	1		
19	116-3046	COVER	1		
20	0S-1585	BOLT	2		
21	5P-8245	WASHER	11		
22	5F-3106	SEAL-O-RING	1		
23	7N-8374	COVER-DRIVE OPENING	1		
24	4B-4043	BOLT	2		
25	5P-8247	WASHER-HARD	2		
26	2P-2772	COVER	1		
27	4N-0933	GASKET	1		
28	0S-1619	BOLT	1		
29	5M-2894	WASHER	2		
30	0S-1594	BOLT	1		

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