

CATERPILLAR 814

90P / SEBP2071

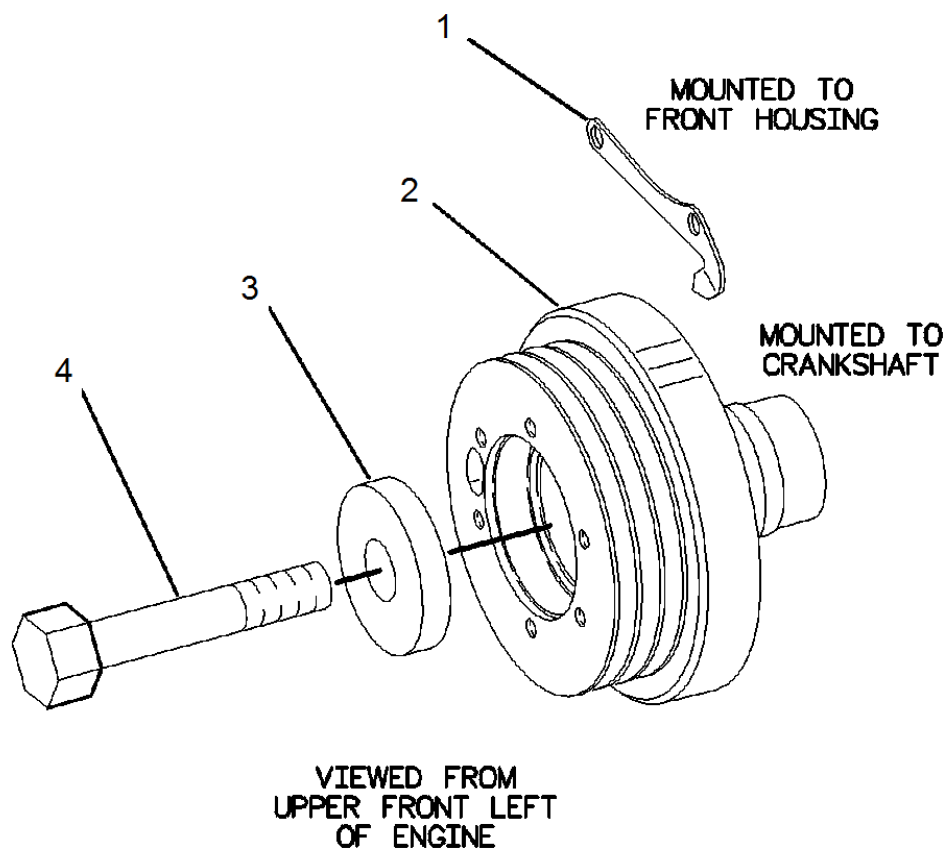
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2P-6475 FILTER GP-ENGINE OIL

2P6475 OIL FILTER GROUP

Drawing 1 of 1

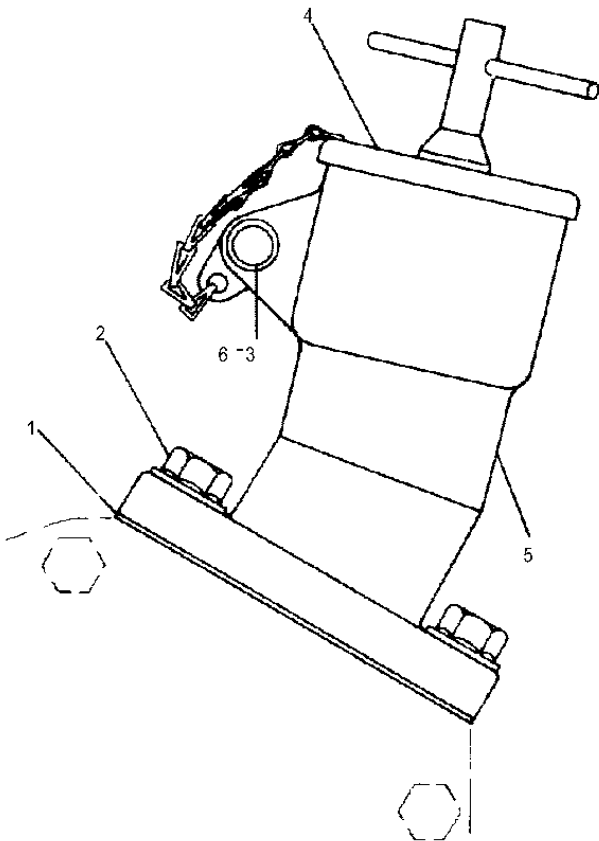


Ref.	Part number	Description	Qty	Code	Group page
1	0S-1618	BOLT	4		
2	9M-1974	WASHER	8		
3	1P-6448	BASE ASSEM.	1		
	3L-1850	PLUG (.50 in. Thread)	1		
4	1B-5174	PLUG (.75 in. Thread)	3		
5	4N-8207	GASKET	2		
6	8M-3182	SPRING	2		
7	1P-1367	PLUNGER	2		
8	6B-0830	COVER	2		
9	2P-2537	STUD	1		
10	2P-4004	FILTER ASSEM.	1		
11	1D-4540	BOLT 2.75 in. long)	1		
12	1A-9579	BOLT (1.50 in. long)	3		
13	8M-4432	SEAL	2		

2P-6855 FILLER GP-OIL

2P6855 OIL FILLER GROUP

Drawing 1 of 1



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2 P2 720	GASKET-----	1
2	2 P3201	BOLT-----	2
3	9M5732	RIVET-----	1
4	2 P2 718	CAP ASSEM.-----	1
5	2 P2 719	PIPE-----	1
6	2A3211	WASHER-----	1

118787

Ref.	Part number	Description	Qty	Code	Group page
1	2P-2720	GASKET	1		
2	2P-3201	BOLT	2		
3	9M-5732	RIVET	1		
4	2P-2718	CAP ASSEM.	1		
5	2P-2719	PIPE	1		
6	2A-3211	WASHER	1		

2P-6854 FILLER GP-OIL

2P6854 OIL FILLER AND PROTECTION COVER GROUP Also part of 1V4660 and 1V4661 Vandalism Protection Arrangements listed on Page 255. AN ATTACHMENT

Drawing 1 of 1

REF NO	PART NUMBER	DESCRIPTION	QTY
1	2P2720	GASKET-----	1
2	S1588	BOLT-----	2
3	2P2721	PIPE ASSEM.-----	1
	2P2719	PIPE-----	1
4	8S4212	RIVET-----	1
5	2P2717	HASP-----	1
6	2P2718	CAP ASSEM.-----	1
C 7	5M2894	WASHER	2

C INDICATES CHANGE

NOTE:

▲ 8S7949 PADLOCK GROUP (Includes 8M439 -KEY---2)

May Be Obtained From Parts Department

▲ NOT PART OF 2P6854 OIL FILLER GROUP

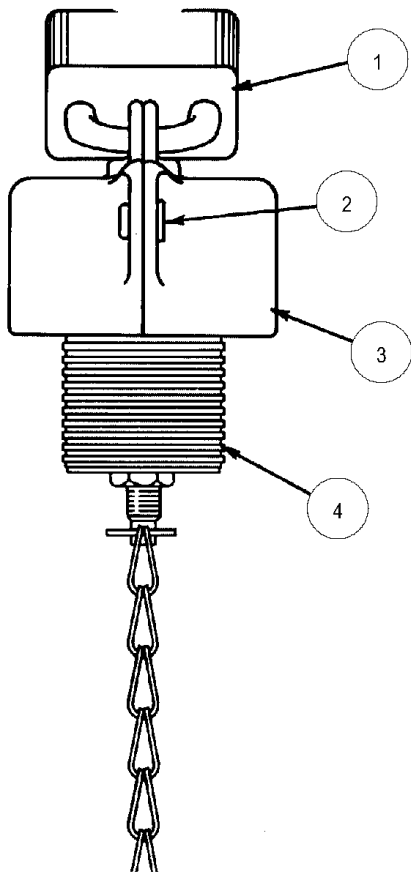
Ref.	Part number	Description	Qty	Code	Group page
1	2P-2720	GASKET	1		
2	0S-1588	BOLT	2	C	
3	2P-2721	PIPE ASSEM.	1		
	2P-2719	PIPE	1		
4	8S-4212	RIVET	1		
5	2P-2717	HASP	1		
6	2P-2718	CAP ASSEM.	1		
7	5M-2894	WASHER	2	C	

CAT codes: C.

8S-3747 COVER GP-PROTECTION

8S3747 PROTECTION COVER GROUP--Oil Filler Cap AN ATTACHMENT

Drawing 1 of 1



NOTE: For service of Key and Padlock order 8S7949
Padlock Group

REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	Not Serv. ▲ 8M439	PADLOCK-----	1
		KEY-----	2
2	8S4212	RIVET-----	2
3	Not Serv.	COVER-----	2
4	7S1803	CAP ASSEM. -----	1

▲ Not part of 8S3747 Protection
Cover Group

111307

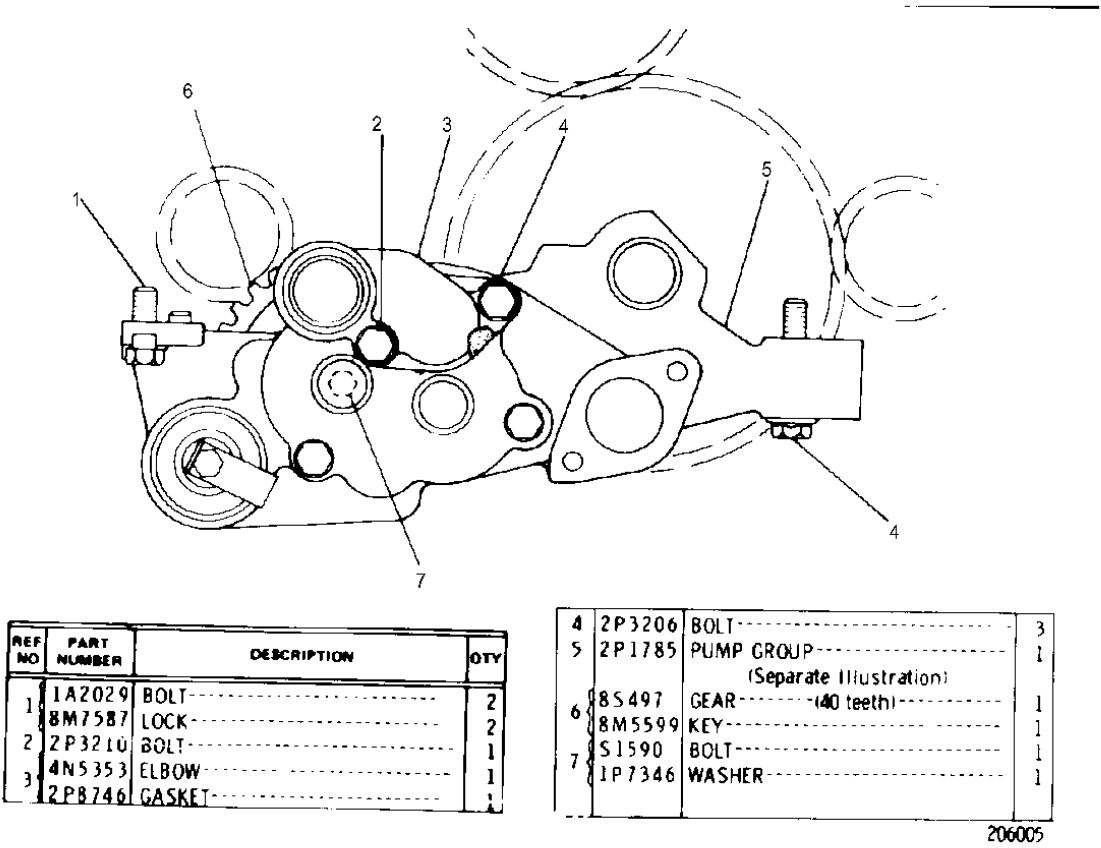
Ref.	Part number	Description	Qty	Code	Group page
1	NOT-SERV	PADLOCK	1		
	8M-0439	KEY	2	A	
2	8S-4212	RIVET	2		
3	NOT-SERV	COVER	2		
4	7S-1803	CAP ASSEM.	1		

CAT codes: A.

2P-1784 PUMP GP-ENGINE OIL

2P1784 OIL PUMP GROUP

Drawing 1 of 1



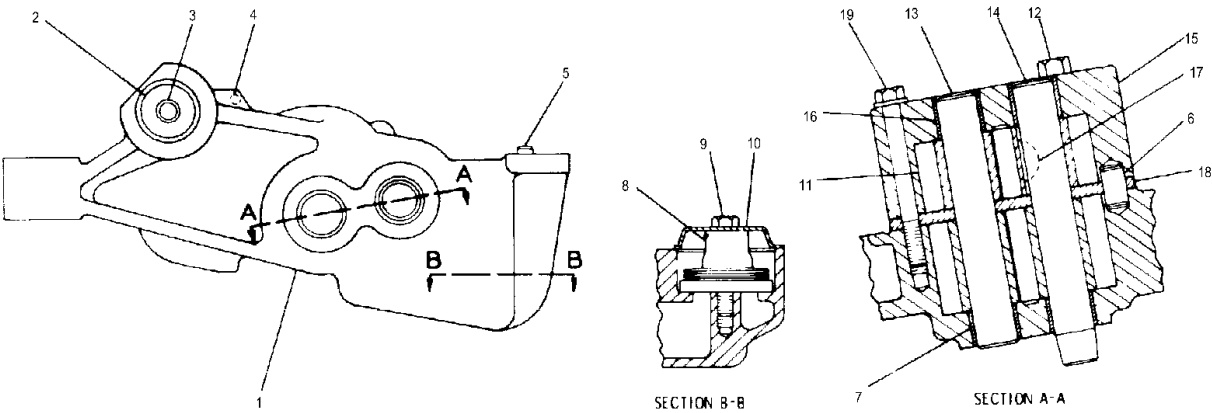
Ref.	Part number	Description	Qty	Code	Group page
1	1A-2029	BOLT	2		
	8M-7587	LOCK	2		
2	2P-3210	BOLT	1		
3	4N-5353	ELBOW	1		
	2P-8746	GASKET	1		
4	2P-3206	BOLT	3		
5	2P-1785	PUMP GROUP	1	Y	
(Separate Illustration)					
6	8S-0497	GEAR (40 teeth)	1		
	8M-5599	KEY	1		
7	OS-1590	BOLT	1		
	1P-7346	WASHER	1		

CAT source note: Separate Illustration CAT source note; shown as provided

2P-1785 PUMP GP-ENGINE OIL

2P1785 OIL PUMP GROUP Part of 2P1784 Oil Pump Group

Drawing 1 of 1



REF NO	PART NUMBER	DESCRIPTION	QTY
1	2P685	BODY ASSEM.	1
2	2P1170	SHAFT ASSEM.	1
3	6F7172	DOWEL	1
4	4B9880	BALL	1
5	1F1006	DOWEL	1
6	1M3735	DOWEL	2
7	8S6511	BEARING	2

C 8	4N8385	VALVE ASSEM.	1
9	1B9575	BOLT	1
10	4N3732	COVER	1
C 11	6N1036	GEAR (8 Teeth)	2
C 12	T65	BOLT	2
C 13	8S493	SHAFT ASSEM.	1
14	2P6245	SHAFT ASSEM.	1

15	4N4055	BODY ASSEM.	1
16	8S6511	BEARING	2
17	1B8709	KEY	1
18	2P1781	SPACER	1
C 19	2M3403	BOLT	1
C	5M2894	WASHER	1

C INDICATES CHANGE
208705

Ref.	Part number	Description	Qty	Code	Group page
1	2P-0685	BODY ASSEM.	1		
2	2P-1170	SHAFT ASSEM.	1		
3	6F-7172	DOWEL	1		
4	4B-9880	BALL	1		
5	1F-1006	DOWEL	1		
6	1M-3735	DOWEL	2		
7	8S-6511	BEARING	2		
8	4N-8385	VALVE ASSEM.	1	C	
9	1B-9575	BOLT	1		
10	4N-3732	COVER	1		
11	6N-1036	GEAR (8 Teeth)	2	C	
12	0T-0065	BOLT	2	C	
13	8S-0493	SHAFT ASSEM.	1	C	
14	2P-6245	SHAFT ASSEM.	1		
15	4N-4055	BODY ASSEM.	1		
16	8S-6511	BEARING	2		
17	1B-8709	KEY	1		

2P-1785 PUMP GP-ENGINE OIL (continued)

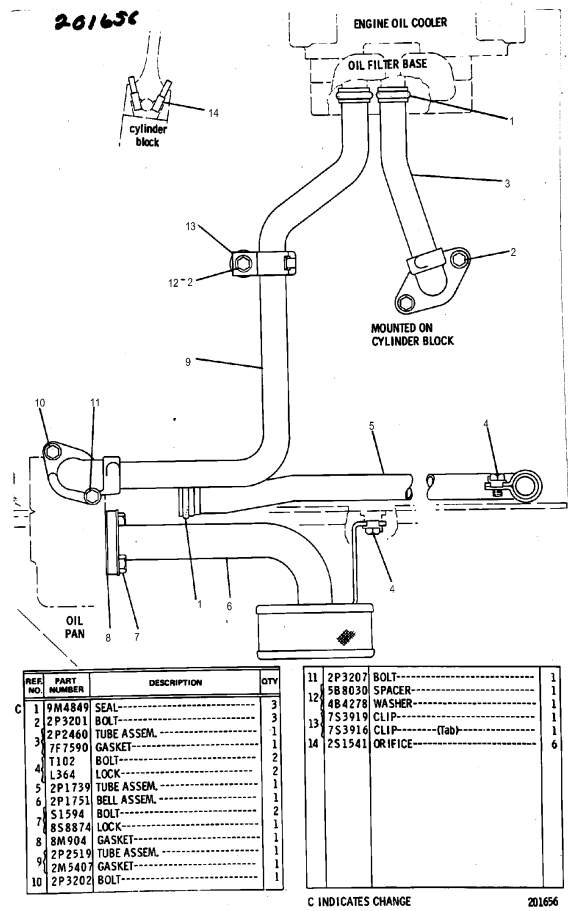
Ref.	Part number	Description	Qty	Code	Group page
18	2P-1781	SPACER	1		
19	2M-3403	BOLT	1	C	
	5M-2894	WASHER	1	C	

CAT codes: C.

2P-6105 LINES GP-ENGINE OIL

2P6105 OIL LINES GROUP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	9M-4849	SEAL	3	C	
2	2P-3201	BOLT	3		
3	2P-2460	TUBE ASSEM.	1		
	7F-7590	GASKET	1		
4	0T-0102	BOLT	2		
	0L-0364	LOCK	2		
5	2P-1739	TUBE ASSEM.	1		
6	2P-1751	BELL ASSEM.	1		
7	0S-1594	BOLT	2		
	8S-8874	LOCK	1		
8	8M-0904	GASKET	1		
9	2P-2519	TUBE ASSEM.	1		
	2M-5407	GASKET	1		
10	2P-3202	BOLT	1		
11	2P-3207	BOLT	1		

2P-6105 LINES GP-ENGINE OIL (continued)

Ref.	Part number	Description	Qty	Code	Group page
12	5B-8030	SPACER	1		
	4B-4278	WASHER	1		
13	7S-3919	CLIP	1		
	7S-3916	CLIP (Tab)	1		
14	2S-1541	ORIFICE	6		

CAT codes: C.

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