

CATERPILLAR M318

8SS / SEBP2756

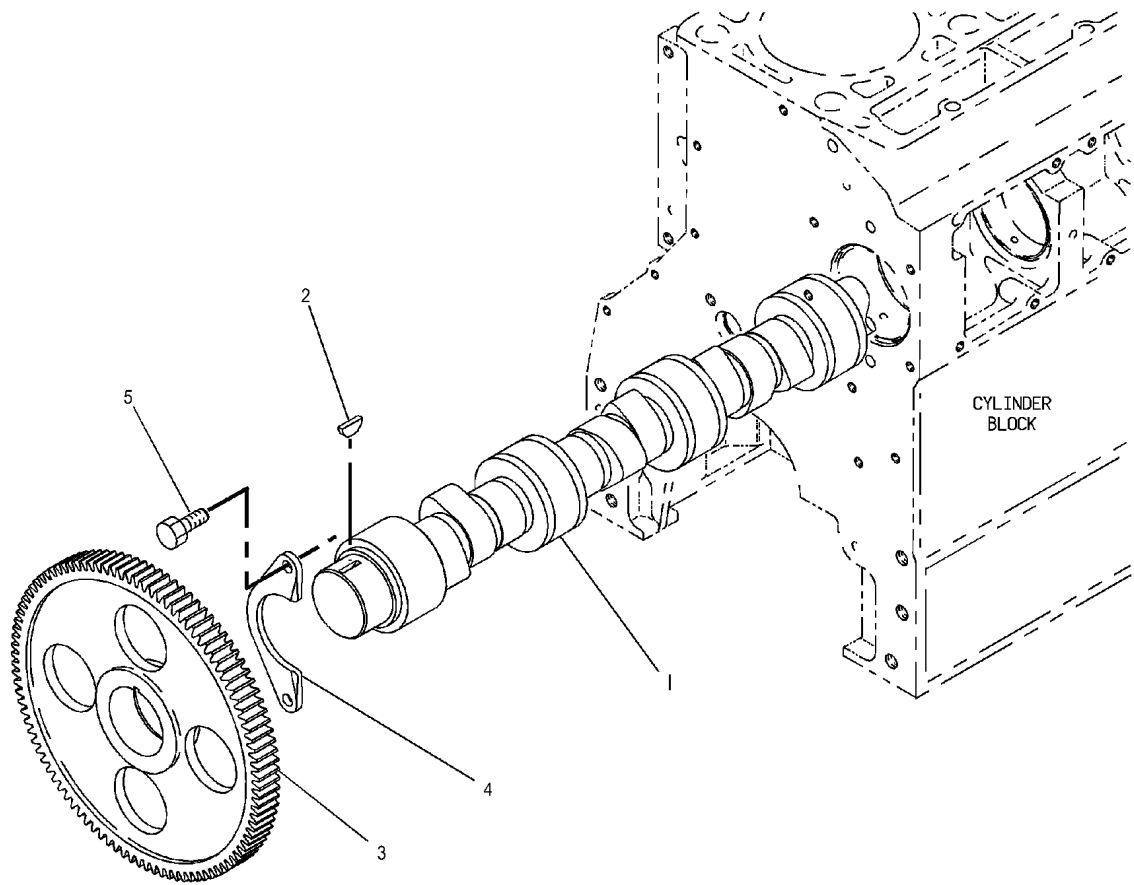
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108-5759 CAMSHAFT GP

108-5759 CAMSHAFT GP S/N 4TF42840-UP PART OF 118-3600 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	134-5276	CAMSHAFT AS	1		
2	1B-8705	KEY-WOODRUFF	1		
3	7W-4070	GEAR (100-TEETH)	1		
4	107-7694	PLATE-THRUST	1		
5	6V-3940	BOLT (M8X1.25X25-MM)	2	M	

CAT codes: M, R.

4W-3462 CARRIER GP-SEAL

4W-3462 CARRIER GP-SEAL S/N 4TF42840-UP PART OF 118-3600 ENGINE AR

Drawing 1 of 1



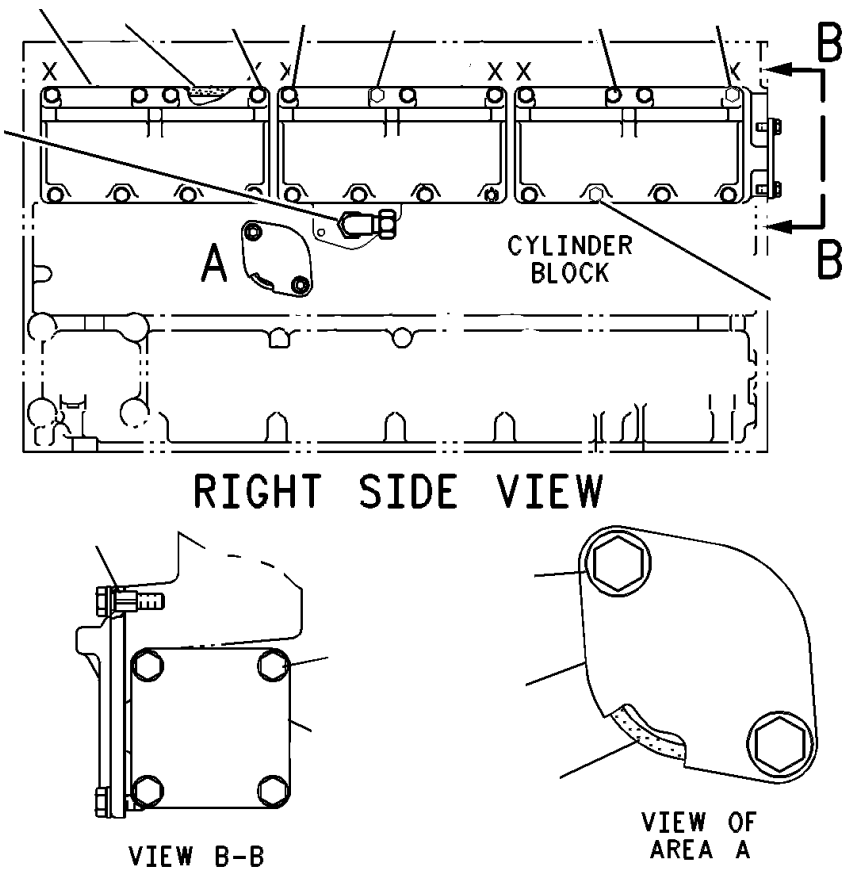
Ref.	Part number	Description	Qty	Code	Group page
1	2W-6546	COVER	1		
2	247-1876	SEAL	1		
3	239-0583	GASKET	1		
4	6V-3538	DOWEL	2		
5	6V-3940	BOLT (M8X1.25X25-MM)	8	M	
6	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	8		
	4C-9612	SEALANT-SILICONE		BF	

CAT codes: B, F, M.

107-8774 COVER GP-CYLINDER BLOCK

107-8774 COVER GP-CYLINDER BLOCK S/N 4TF42840-UP PART OF 118-3600 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7W-3871	COVER-SIDE	3		
2	6V-2317	BOLT (M8X1.25X30-MM)	10	M	
3	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	26		
4	2W-6544	COVER	1		
5	6V-5217	BOLT (M8X1.25X20-MM)	16	M	
6	4Y-9652	GASKET	3		
7	7W-3872	SLEEVE (MARKED X)	6		
8	4F-9653	SEAL-O-RING	1		
9	4W-8339	COVER	1		
10	8T-4137	BOLT (M10X1.5X20-MM)	2	M	
	8T-4121	WASHER-HARD (11X21X2.5-MM THK)	2		
11	6V-2317	BOLT (M8X1.25X30-MM)	2	BM	
12	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	2	B	

107-8774 COVER GP-CYLINDER BLOCK (continued)

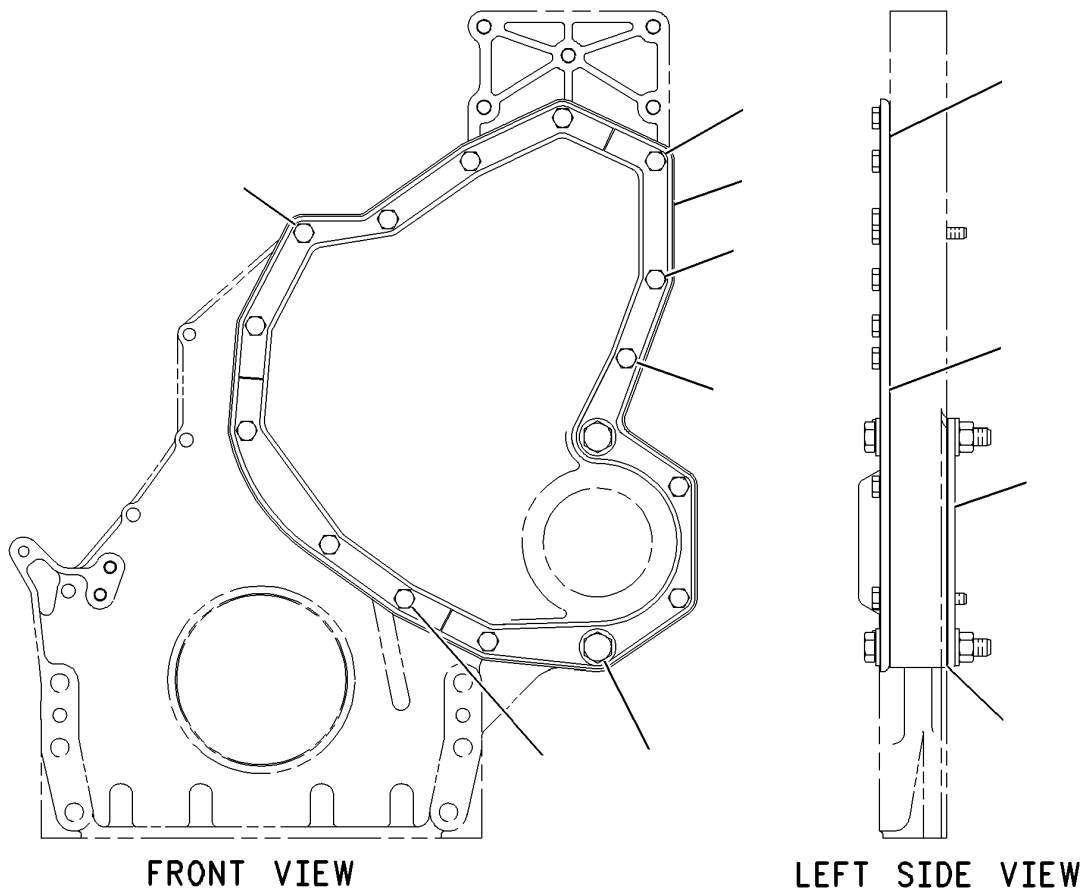
Ref.	Part number	Description	Qty	Code	Group page
13	1U-8846	SEALANT-GASKET		B	
14	115-5411	ELBOW	1		
	3K-0360	SEAL-O-RING	1		

CAT codes: B, M.

144-7138 COVER GP-FRONT HOUSING

144-7138 COVER GP-FRONT HOUSING S/N 4TF42840-UP PART OF 118-3600 ENGINE AR

Drawing 1 of 1



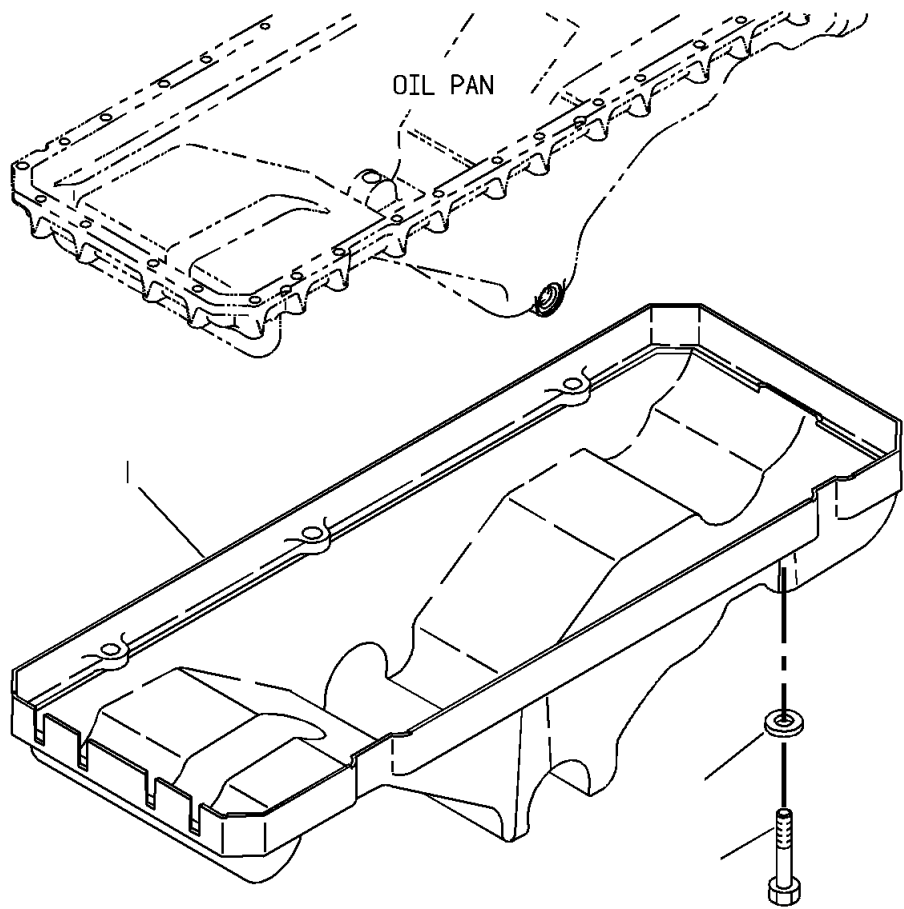
Ref.	Part number	Description	Qty	Code	Group page
1	6V-2317	BOLT (M8X1.25X30-MM)	10	M	
2	106-7920	COVER AS-FRONT	1		
3	8T-0100	BOLT (M8X1.25X60-MM)	2	M	
4	135-9819	SEAL-INTEGRAL	1		
5	8T-6868	BOLT (M12X1.75X80-MM)	2	M	
6	6V-8149	NUT (M12X1.75-THD)	2	M	
7	5P-8245	WASHER-HARD (13.5X25.5X3-MM THK)	4		
8	7W-6552	GASKET	1		
9	4W-2026	COVER	1		
10	6V-2317	BOLT (M8X1.25X30-MM)	1	BM	
11	6V-2317	BOLT (M8X1.25X30-MM)	1	BM	
12	1U-8846	SEALANT-GASKET		B	

CAT codes: B, M.

7C-5033 COVER GP-SOUND SUPPRESSION

7C-5033 COVER GP-SOUND SUPPRESSION S/N 4TF42840-UP OIL PAN PART OF 118-3599 ENGINE AR-GENERAL

Drawing 1 of 1



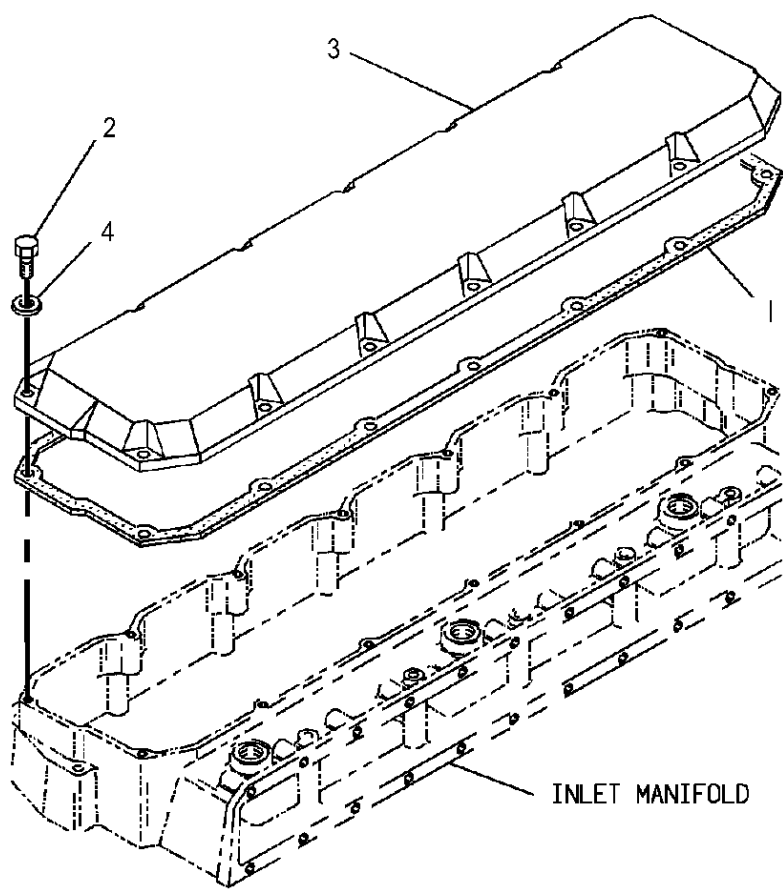
Ref.	Part number	Description	Qty	Code	Group page
1	7C-4869	PANEL AS-BARRIER	1		
	7C-4868	SPACER (20-MM THK)	6		
2	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	6		
3	5P-8347	BOLT (M8X1.25X70-MM)	6	M	

CAT codes: M.

4W-2172 COVER GP-VALVE MECHANISM

4W-2172 COVER GP-VALVE MECHANISM S/N 4TF42840-UP PART OF 118-3600 ENGINE AR

Drawing 1 of 1



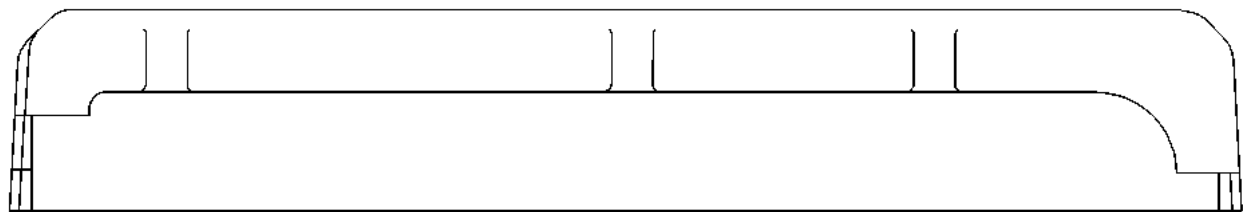
Ref.	Part number	Description	Qty	Code	Group page
1	119-2940	GASKET (VALVE COVER)	1		
2	6V-2315	BOLT (M6X1X35-MM)	14	M	
3	119-2960	COVER	1		
4	5P-0537	WASHER-HARD (7.2X14.5X2-MM THK)	14		

CAT codes: M.

9Y-1224 COVER GP-VALVE MECHANISM

9Y-1224 COVER GP-VALVE MECHANISM S/N 4TF42840-UP PART OF 118-3599 ENGINE AR-GENERAL

Drawing 1 of 1

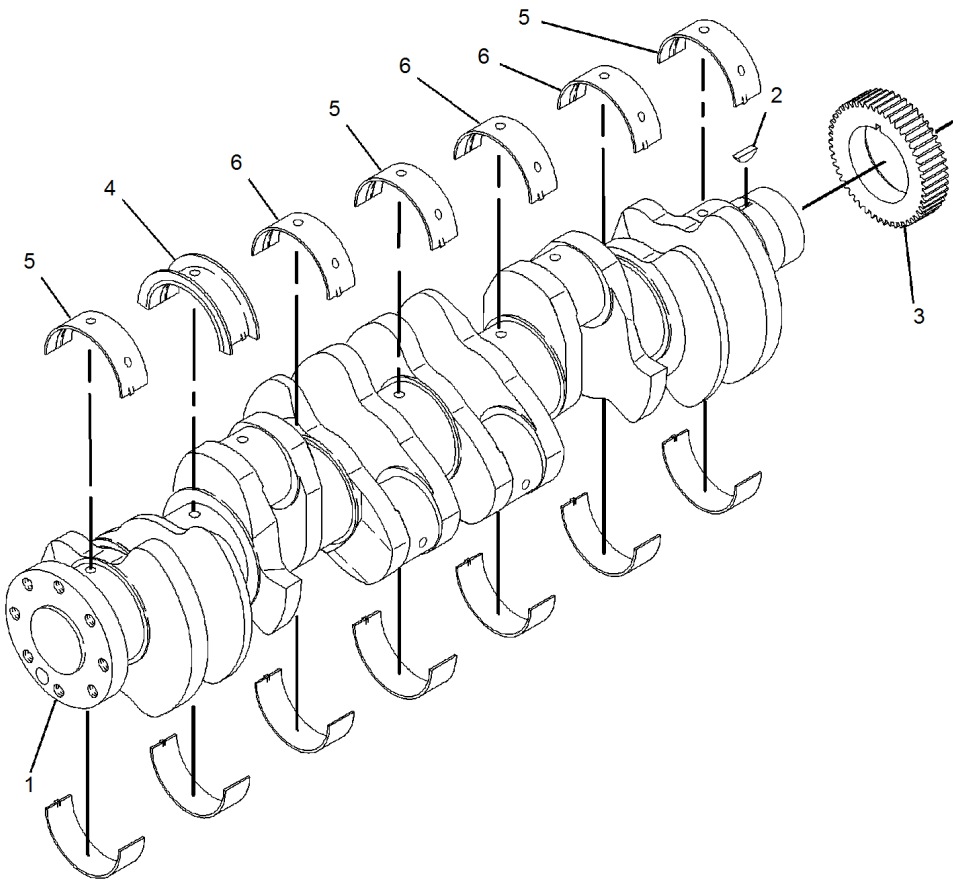


Ref.	Part number	Description	Qty	Code	Group page
(INDIVIDUAL PARTS ARE NOT SERVICED SEPARATELY)					

4W-2197 CRANKSHAFT GP

4W-2197 CRANKSHAFT GP S/N 4TF42840-44436 PART OF 118-3600 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	105-1725	CRANKSHAFT AS	1		
2	1B-8705	KEY-WOODRUFF	1		
3	2W-8147	GEAR (50-TEETH)(50 TEETH)	1		
4	107-7602	BEARING-THRUST	1		
	7C-6969	BEARING-THRUST (0.5-MM OS)	1	AB	
	7C-6970	BEARING-THRUST (0.5-MM OS, 0.5-MM US)(0.5MM US/ 0.5MM OS)	1	AB	
	7C-6966	BEARING-THRUST (0.25-MM US)	1	AB	
	7C-6967	BEARING-THRUST (0.5-MM US)	1	AB	
	7C-6968	BEARING-THRUST (0.75-MM US)	1	AB	
5	101-1530	BEARING-MAIN	3		
	7C-6974	BEARING-MAIN (0.5-MM OS)	1	AB	
	7C-6975	BEARING-MAIN (0.5-MM OS, 0.5-MM US)	1	AB	
	7C-6971	BEARING-MAIN (0.25-MM US)	1	AB	
	7C-6972	BEARING-MAIN (0.5-MM US)	1	AB	
	7C-6973	BEARING-MAIN (0.75-MM US)	1	AB	

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