

CATERPILLAR 416B

8SG / SEBP2850

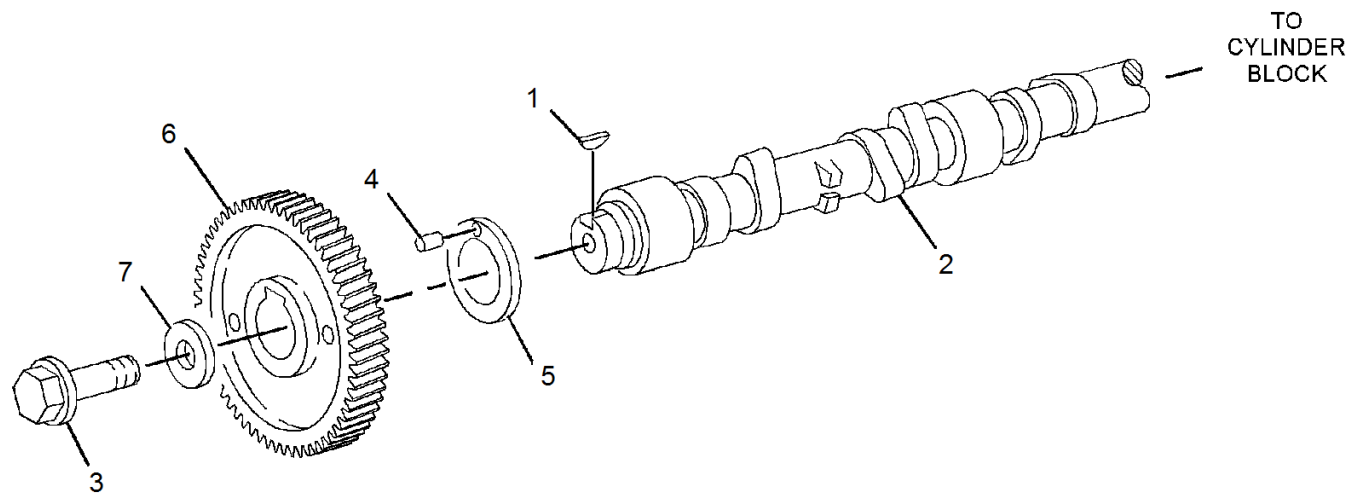
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6I-0421 CAMSHAFT GP

6I-0421 CAMSHAFT GP S/N 5HK1-25599 PART OF 7E-7702 ENGINE AR

Drawing 1 of 1



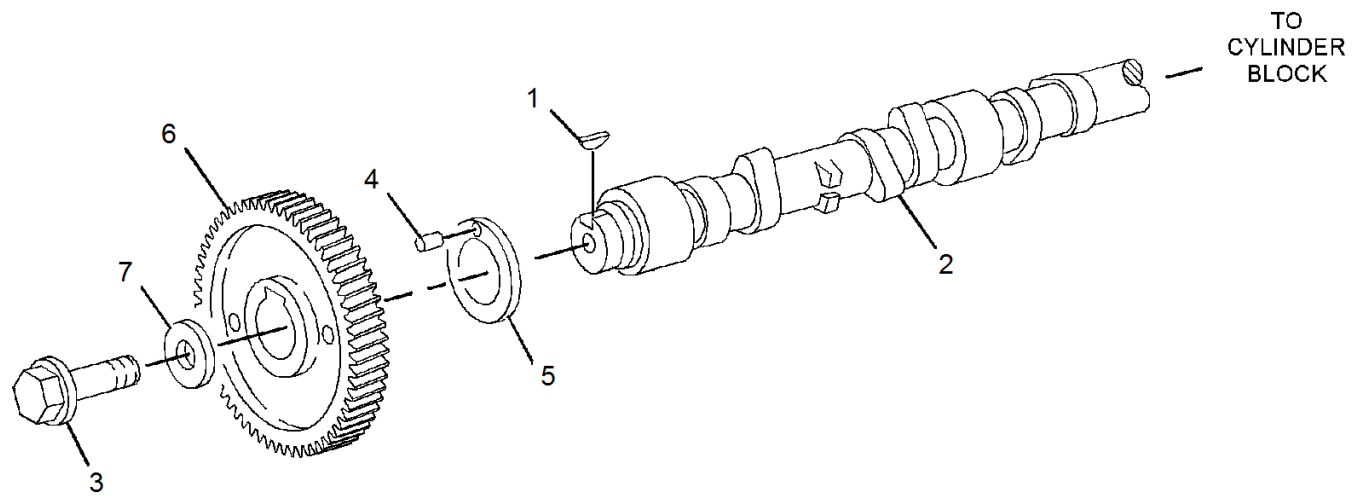
Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF	1		
2	360-5470	CAMSHAFT	1		
3	7C-4616	BOLT (M12X1.75X45-MM)	1	M	
4	067-6179	DOWEL	1		
5	232-3666	WASHER-THRUST	1		
6	7C-3187	GEAR (56-TEETH)	1		
7	092-5499	WASHER (13X60X8-MM)	1		

CAT codes: M.

6I-0894 CAMSHAFT GP

6I-0894 CAMSHAFT GP S/N 5HK1-25599 PART OF 7E-9559 ENGINE AR AN ATTACHMENT

Drawing 1 of 1



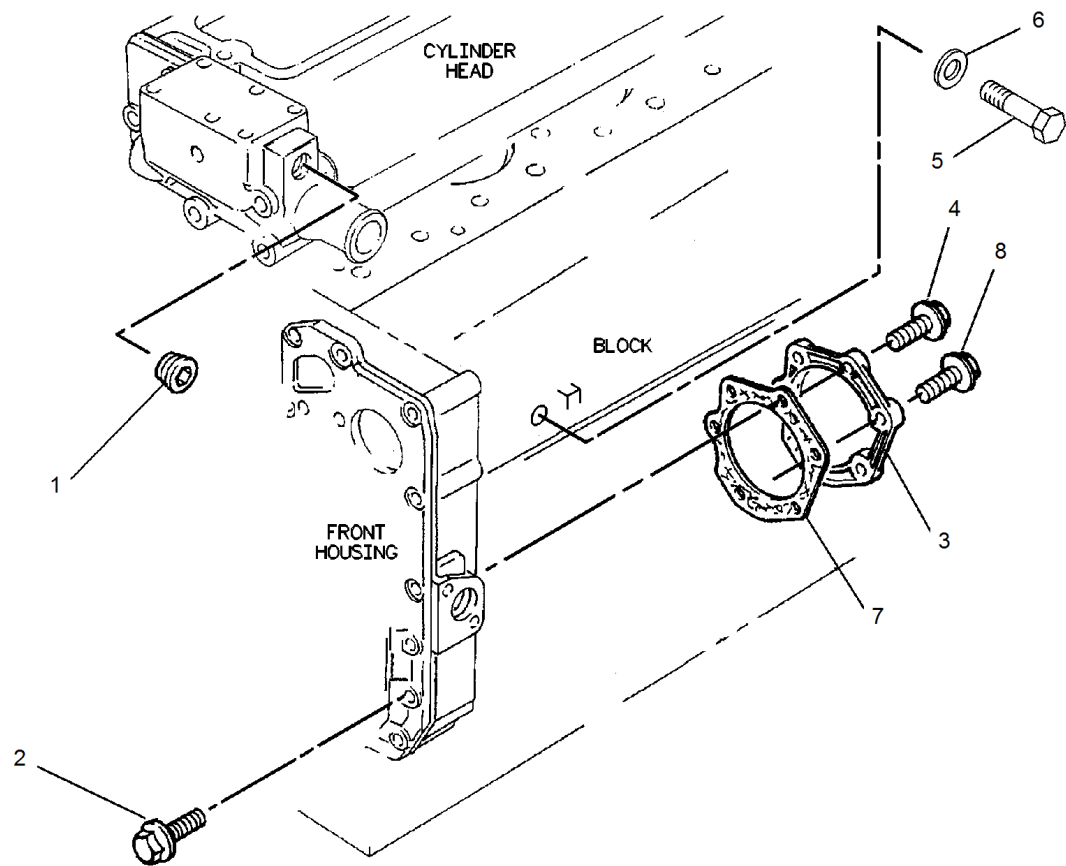
Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF	1		
2	360-5470	CAMSHAFT	1		
3	7C-4616	BOLT (M12X1.75X45-MM)	1	M	
4	067-6179	DOWEL	1		
5	7W-4842	WASHER-THRUST	1		
6	9Y-2633	GEAR-CAMSHAFT (56-TEETH)	1		
7	092-5499	WASHER (13X60X8-MM)	1		

CAT codes: M.

6I-0643 COVER GP-ACCESSORY DRIVE

6I-0643 COVER GP-ACCESSORY DRIVE S/N 5HK1-25599 PART OF 7E-7702, 7E-9559 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



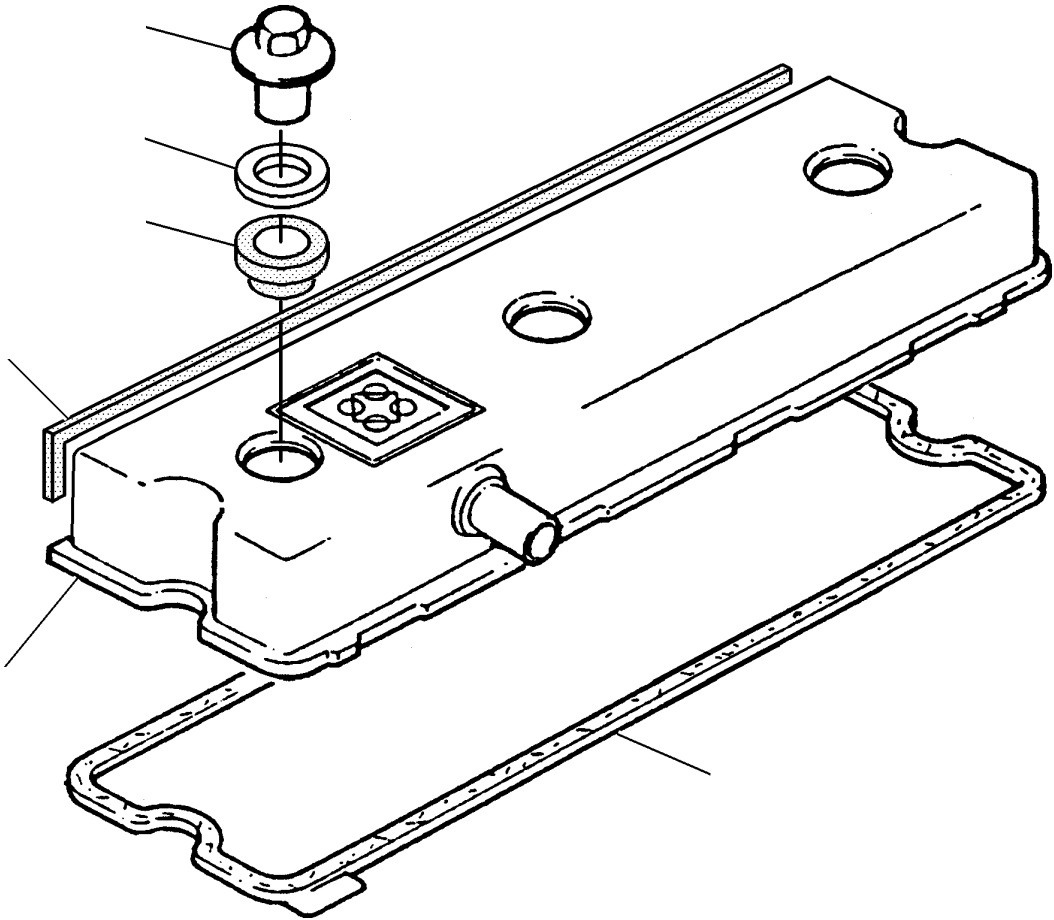
Ref.	Part number	Description	Qty	Code	Group page
1	2B-0858	PLUG-PIPE	1		
2	6I-0593	BOLT (M10X1.5X30-MM)	1	M	
3	138-2068	PLATE	1		
4	111-8222	BOLT (M8X16-MM)	5	M	
5	6I-0646	BOLT (M10X1.5X14-MM)	1	M	
6	067-6810	WASHER	1		
7	206-4277	GASKET	1		
8	100-4830	BOLT (M10X1.5X20-MM)	1	M	

CAT codes: M.

105-4157 COVER GP-VALVE MECHANISM

105-4157 COVER GP-VALVE MECHANISM S/N 5HK1-25599 PART OF 7E-7702 ENGINE AR

Drawing 1 of 1

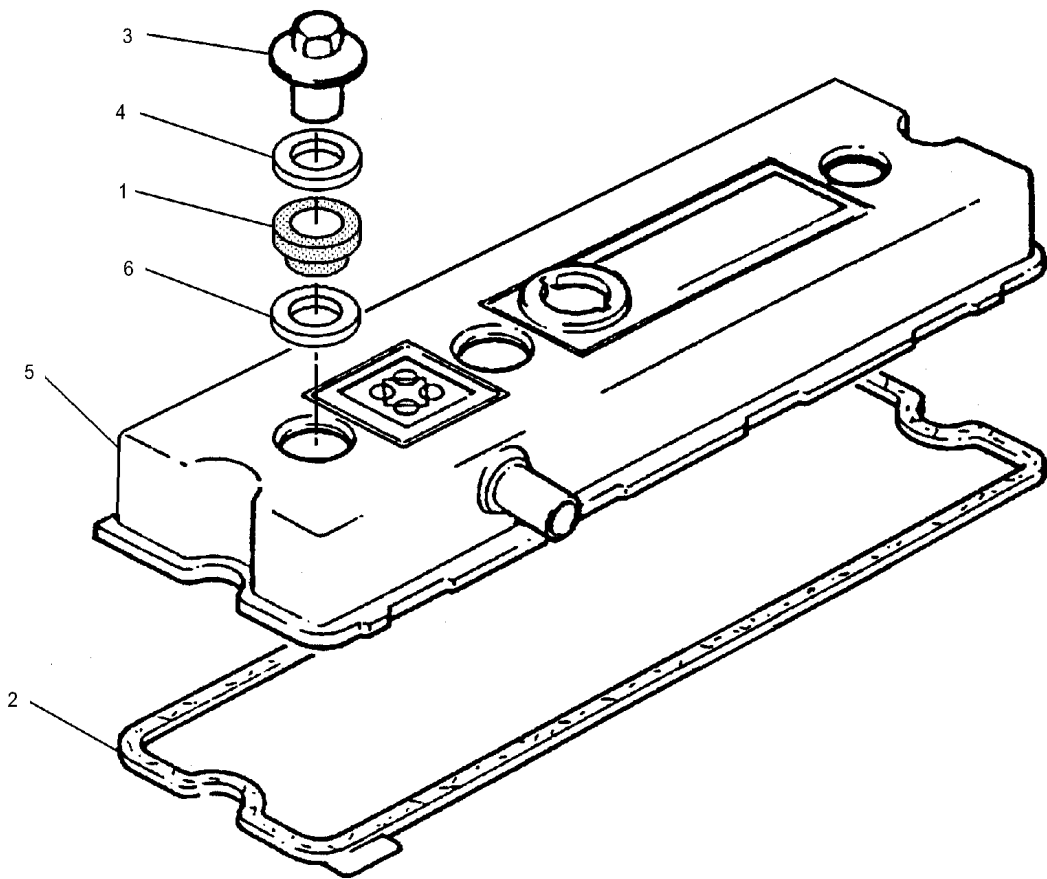


Ref.	Part number	Description	Qty	Code	Group page
1	130-0965	COVER AS-VALVE	1		
1A	105-1846	SEAL	1		
1B	126-6671	GASKET (VALVE COVER)	1		
3	6I-0507	NUT	3		
4	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	3		
5	101-3675	SEAL	3		

121-4258 COVER GP-VALVE MECHANISM

121-4258 COVER GP-VALVE MECHANISM S/N 5HK1-25599 PART OF 7E-7702 ENGINE AR

Drawing 1 of 1



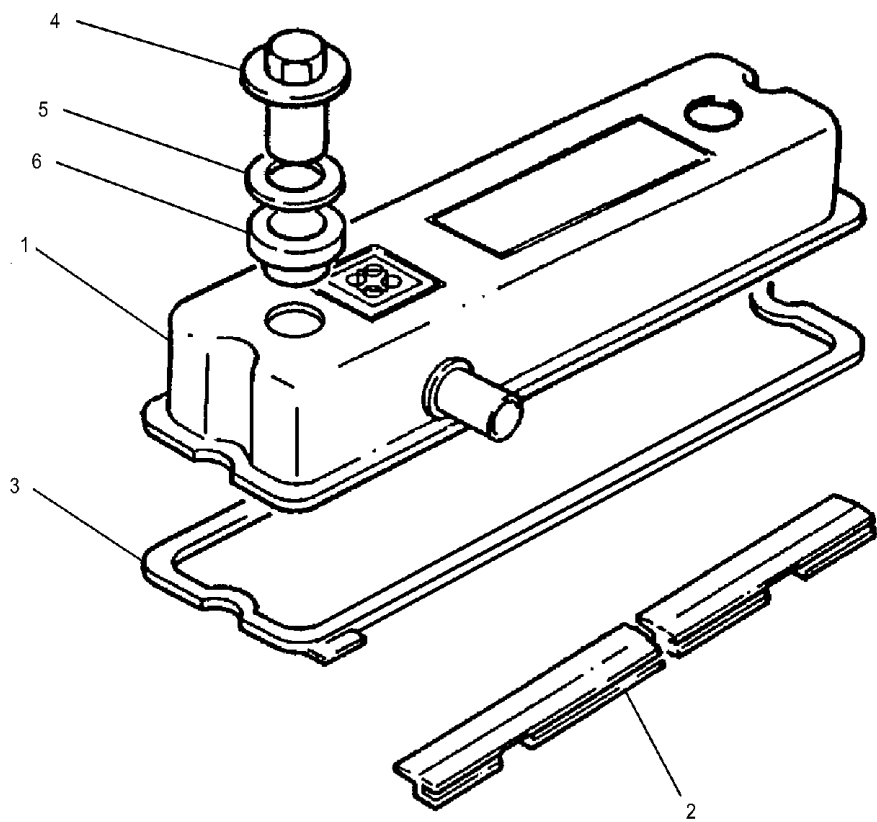
Ref.	Part number	Description	Qty	Code	Group page
1	101-3675	SEAL	3		
2	126-6671	GASKET (VALVE COVER)	1		
3	6I-0507	NUT	3		
4	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	3		
5	130-0968	COVER AS-VALVE	1		
6	6I-0508	SHIM	3	B	

CAT codes: B.

6I-0503 COVER GP-VALVE MECHANISM

6I-0503 COVER GP-VALVE MECHANISM S/N 5HK1-25599 PART OF 7E-9559 ENGINE AR Type 1 AN ATTACHMENT

Drawing 1 of 1

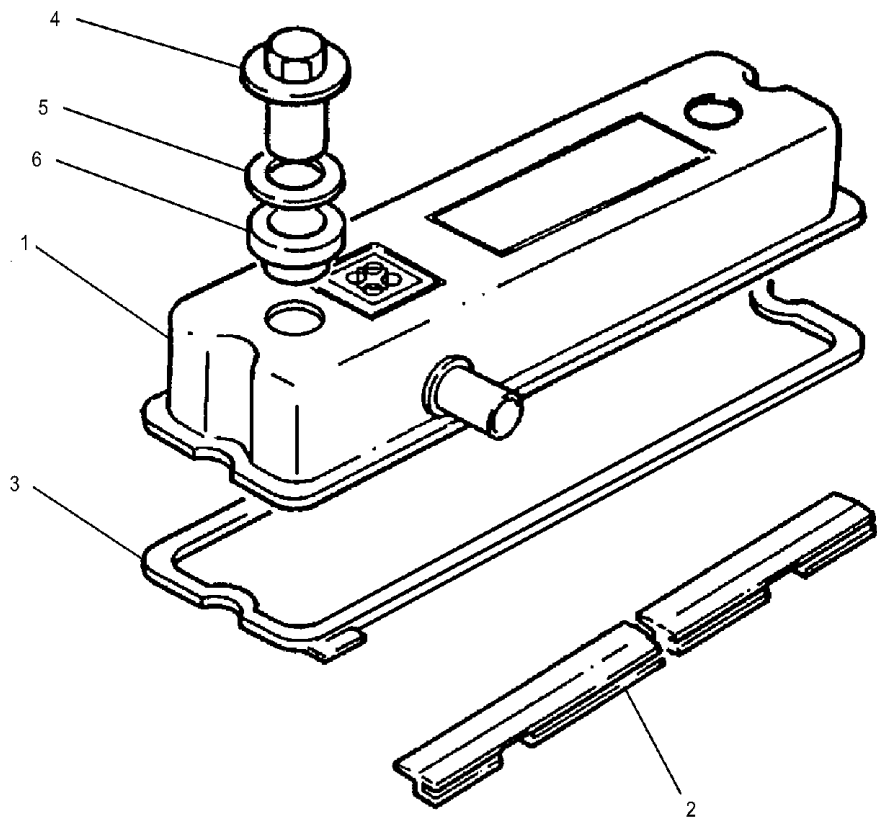


Ref.	Part number	Description	Qty	Code	Group page
1	105-1845	COVER AS-VALVE	1		
2	105-1846	SEAL	1		
3	101-3674	GASKET	1		
4	6I-0507	NUT	3		
5	6I-0508	SHIM	3		
6	101-3675	SEAL	3		

6I-0503 COVER GP-VALVE MECHANISM

6I-0503 COVER GP-VALVE MECHANISM S/N 5HK1-25599 PART OF 7E-9559 ENGINE AR Type 2 AN ATTACHMENT

Drawing 1 of 1



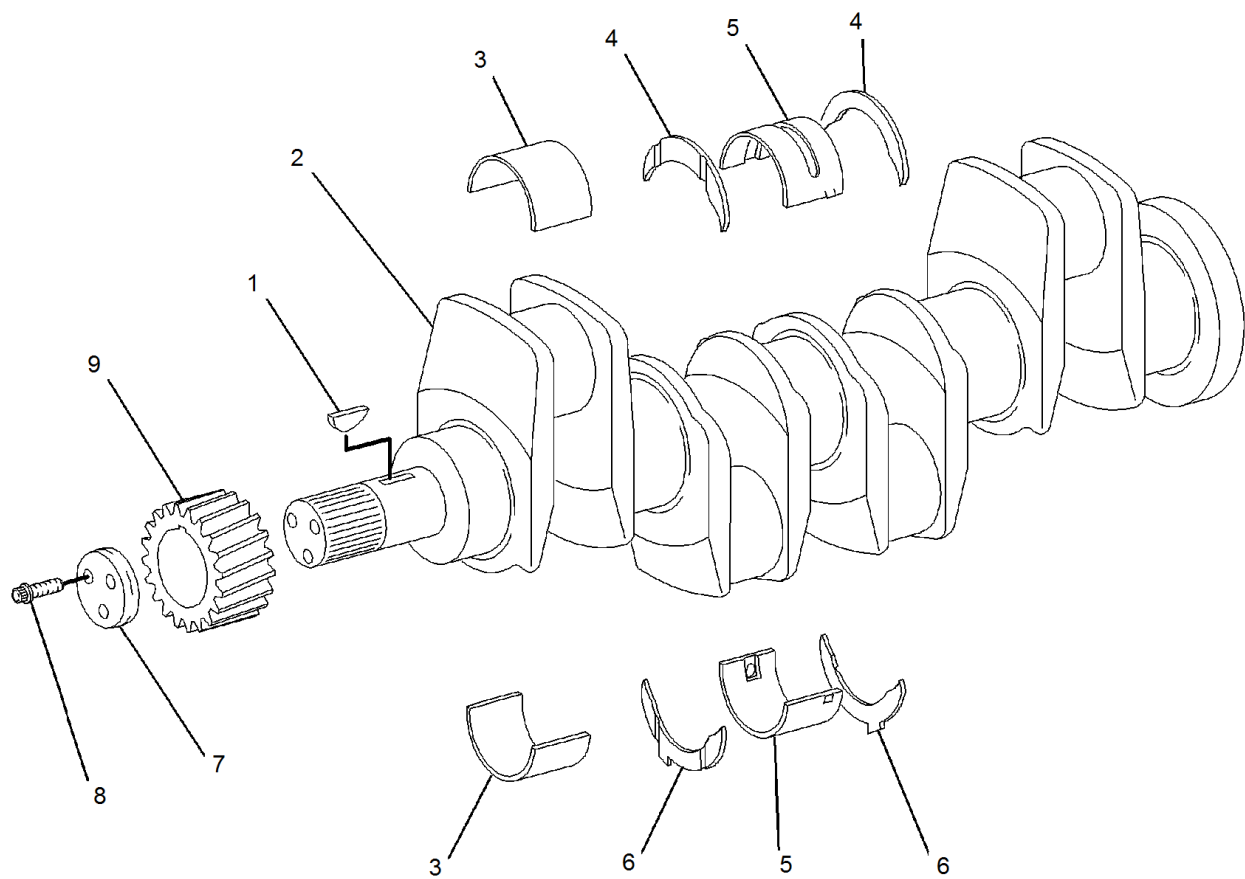
Ref.	Part number	Description	Qty	Code	Group page
1	138-9556	COVER AS-VALVE	1		
2	130-1480	SHIELD-HEAT	1		
3	126-6671	GASKET (VALVE COVER)	1		
4	6I-0507	NUT	3		
5	6I-0508	SHIM	3	B	
6	101-3675	SEAL	3		

CAT codes: B.

6I-0222 CRANKSHAFT GP

6I-0222 CRANKSHAFT GP S/N 5HK1-25599 PART OF 7E-7702 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	1B-8736	KEY-WOODRUFF	1		
2	7C-8214	CRANKSHAFT GP	1		
3	353-2205	KIT-ROD BEARING	1	B	
	353-2206	KIT-ROD BEARING (0.25-MM US)		AB	
	353-2207	KIT-ROD BEARING (0.50-MM US)		AB	
	353-2208	KIT-ROD BEARING (0.75-MM US)(.76MM US)		AB	
4	032-9090	WASHER-THRUST (STANDARD-UPPER)(UPPER)	2		
	067-6873	WASHER-THRUST (0.18-MM OS)	2	A	
5	353-7427	KIT-BEARING	1	B	
	353-7428	KIT-BEARING (0.25-MM US)		AB	
	353-7429	KIT-BEARING (0.50-MM US)		AB	
	353-7430	KIT-BEARING (0.75-MM US)		AB	
6	032-9091	WASHER-THRUST (STANDARD-LOWER)(LOWER)	2		
	067-6874	WASHER-THRUST (0.18-MM OS)	2	A	
7	7C-3195	BLOCK-THRUST	1		

6I-0222 CRANKSHAFT GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
8	7C-3196	BOLT	3		
9	6I-0223	GEAR-CRANKSHAFT (28-TEETH)	1		
(BEARING SETS & KIT INCLUDES A COMPLETE SET OF BEARINGS FOR A CRANKSHAFT)					

CAT codes: A, B, R.

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