

CATERPILLAR 325-A

8NL / XEBP7584

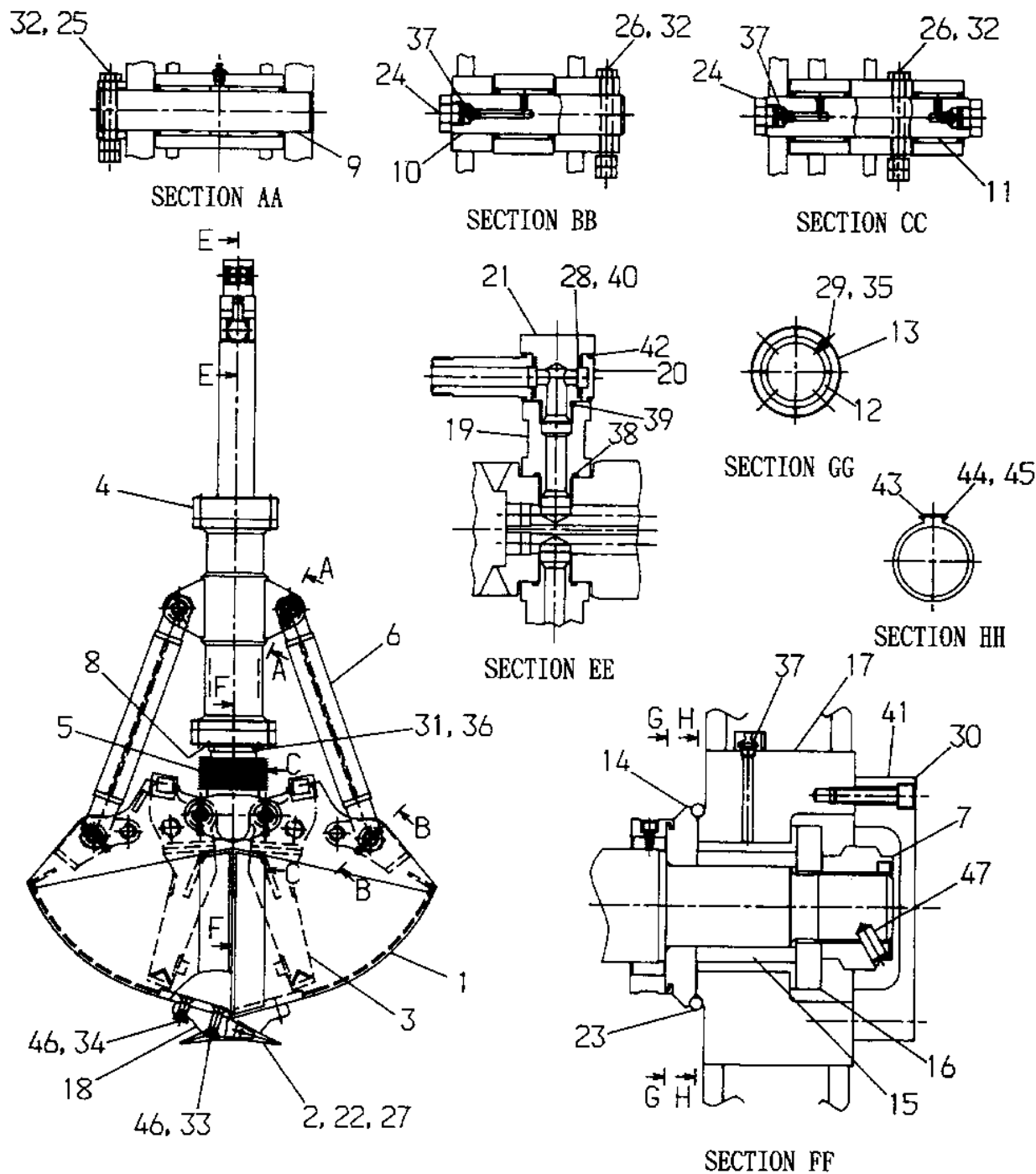
Contents

Section	Page
Basic engine	2

CLAMSHELL BUCKET ASSEMBLY

CLAMSHELL BUCKET ASSEMBLY 1296948 -- Page 4

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1-47	129-6921	CLAMSHELL BUCKET AS.	1		
1	129-6922	CLAMSHELL BUCKET	2		
2	4T-0001	RETAINER	8		
3	129-6947	EJECTOR	2		
4	129-6948	CYLINDER AS.	1	Y	

CLAMSHELL BUCKET ASSEMBLY (continued)

Ref.	Part number	Description	Qty	Code	Group page
5	094-0318	BELLOWS	1		
6	129-6924	SUSPENSION ARM	2		
7	093-0301	NUT	1		
8	096-7480	SUPPORT	1		
9	129-6949	PIN	2		
10	129-6928	PIN	4		
11	129-6950	PIN	4		
12	096-7481	COLLAR	2		
13	096-7482	COLLAR	2		
14	122-2877	COLLAR	1		
15	129-6951	BUSHING	1		
16	129-6952	WASHER	1		
17	129-6953	CONNECTING ROD	1		
18	9J-4384	ADAPTER	8		
19	096-2060	ADAPTER	2		
20	099-3755	ADAPTER	2		
21	093-8467	BOLT	2		
22	9W-7112	PIN	8		
23	096-7478	O-RING	1		
24	099-3749	PLUG	14		
25	8T-4176	BOLT	2		
26	7X-2550	BOLT	8		
27	1U-4430	TIP	8		
28	093-1506	RING	4		
29	8T-0267	BOLT	4		
30	095-0675	BOLT	6		
31	8T-4137	BOLT	4		
32	8T-4244	NUT	20		
33	8J-2928	BOLT	8		
34	4F-4042	BOLT	8		
35	9X-8256	WASHER	4		
36	8T-4121	WASHER	4		
37	095-0948	NIPPLE, GREASE	12		
38	095-1595	O-RING	2		
39	095-1592	O-RING	2		
40	095-1600	O-RING	4		

CLAMSHELL BUCKET ASSEMBLY (continued)

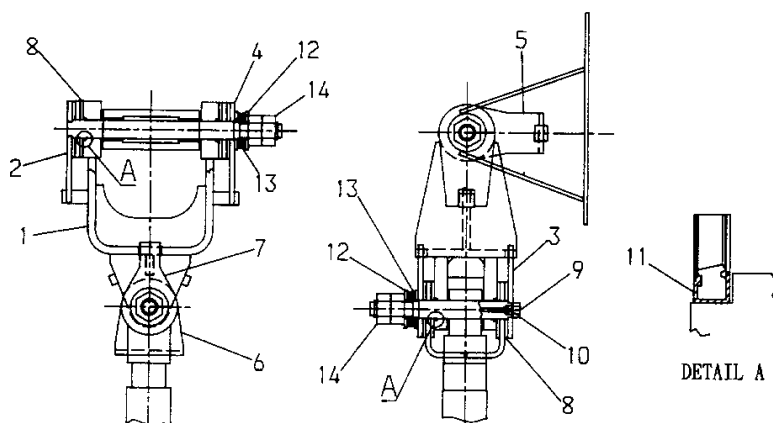
Ref.	Part number	Description	Qty	Code	Group page
41	129-6927	COVER	1		
42	095-1704	O-RING	4		
43	096-7483	SCREW	1		
44	7Y-5226	NUT	2		
45	8T-0328	WASHER	1		
46	8J-2933	NUT	16		
47	096-7558	PIN	1		

CAT codes: Y.

FREE JOINT ASSEMBLY

FREE JOINT ASSEMBLY

Drawing 1 of 1



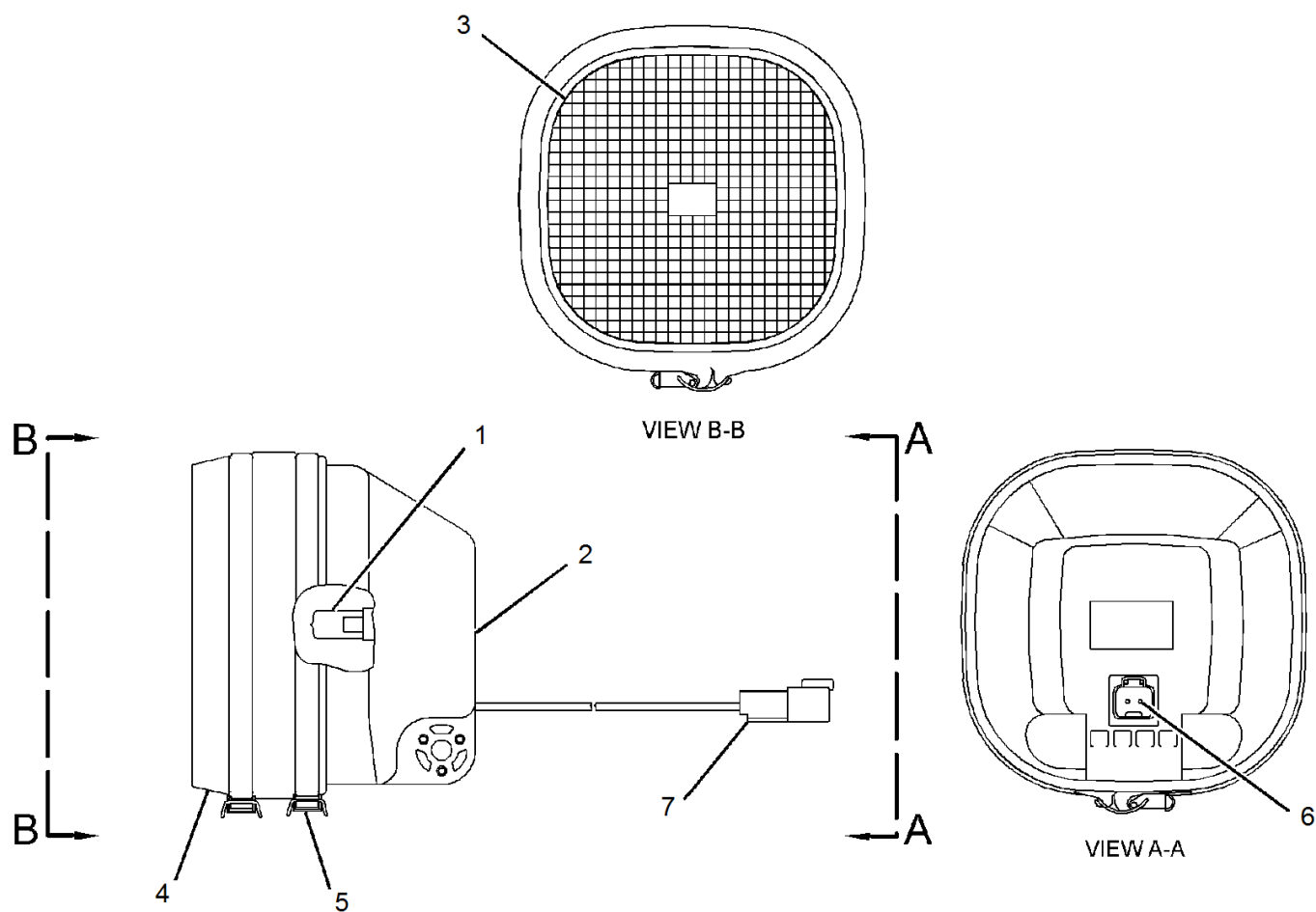
NOTE	NO.	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NAME
	1~14	122-2864	1	FREE JOINT AS.					
	1	122-2865	1	FREE JOINT					
	2	122-2866	1	PIN					
	3	122-2867	1	PIN					
	4	122-2868	1	PLATE					
	5	122-2869	2	PLATE					
	6	122-2870	2	PLATE					
	7	122-2871	1	PLATE					
	8	122-2825	8	WASHER					
	9	099-3749	1	PLUG					
	10	3B-8489	1	NIPPLE, GREASE					
	11	093-1430	4	SEAL					
	12	095-5518	4	WASHER					
	13	095-5517	8	SPRING					
	14	085-4789	4	NUT					

Ref.	Part number	Description	Qty	Code	Group page
1-14	122-2864	FREE JOINT AS.	1		
1	122-2865	FREE JOINT	1		
2	122-2866	PIN	1		
3	122-2867	PIN	1		
4	122-2868	PLATE	1		
5	122-2869	PLATE	2		
6	122-2870	PLATE	2		
7	122-2871	PLATE	1		
8	122-2825	WASHER	8		
9	099-3749	PLUG	1		
10	3B-8489	NIPPLE, GREASE	1		
11	093-1430	SEAL	4		
12	095-5518	WASHER	4		
13	095-5517	SPRING	8		
14	085-4789	NUT	4		

CLAMSHELL BUCKET CYLINDER ASSEMBLY

CLAMSHELL BUCKET CYLINDER ASSEMBLY

Drawing 1 of 1



Ref.	Part number	Description	Qty.	Code	Group page
1-27	129-6948	CYLINDER AS.	1		
1	8T-4167	WASHER	16		
2	095-1582	O-RING	1		
3	8T-5878	BOLT	8		
4	7X-2489	BOLT	8		
5	093-1441	SEAL	1		
6	7Y-4940	SEAL	1		
7	093-1430	SEAL	6		
8	096-1587	ROD	1		
9	096-1578	RING	1		
10	096-1585	RING	1		
11	5I-5932	PISTON	1		
12	096-1576	ROD	1		

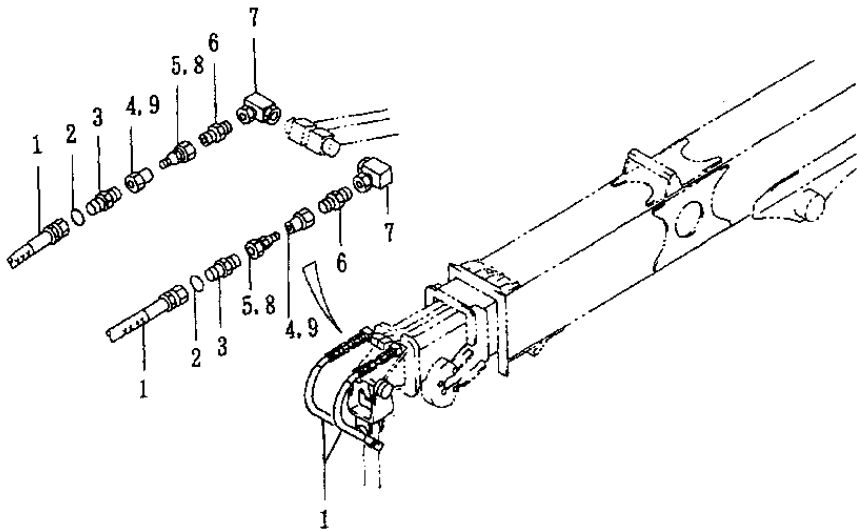
CLAMSHELL BUCKET CYLINDER ASSEMBLY (continued)

Ref.	Part number	Description	Qty	Code	Group page
13	096-1577	CASE	1		
14	096-1579	RING	2		
15	096-1588	RING	1		
16	096-3200	RING	1		
17	093-1571	RING	1		
18	093-1573	RING	1		
19	096-1580	RING	1		
20	096-1581	WIPER	1		
21	093-1739	BUSHING	4		
22	093-1825	BUSHING	1		
23	093-1829	BEARING	1		
24	1R-9180	BUSHING	2		
25	096-1584	TUBE, CYLINDER	1		
26	129-6954	ROD	1		
27	096-1586	CASE	1		

CLAMSHELL BUCKET PIPING

CLAMSHELL BUCKET PIPING

Drawing 1 of 1



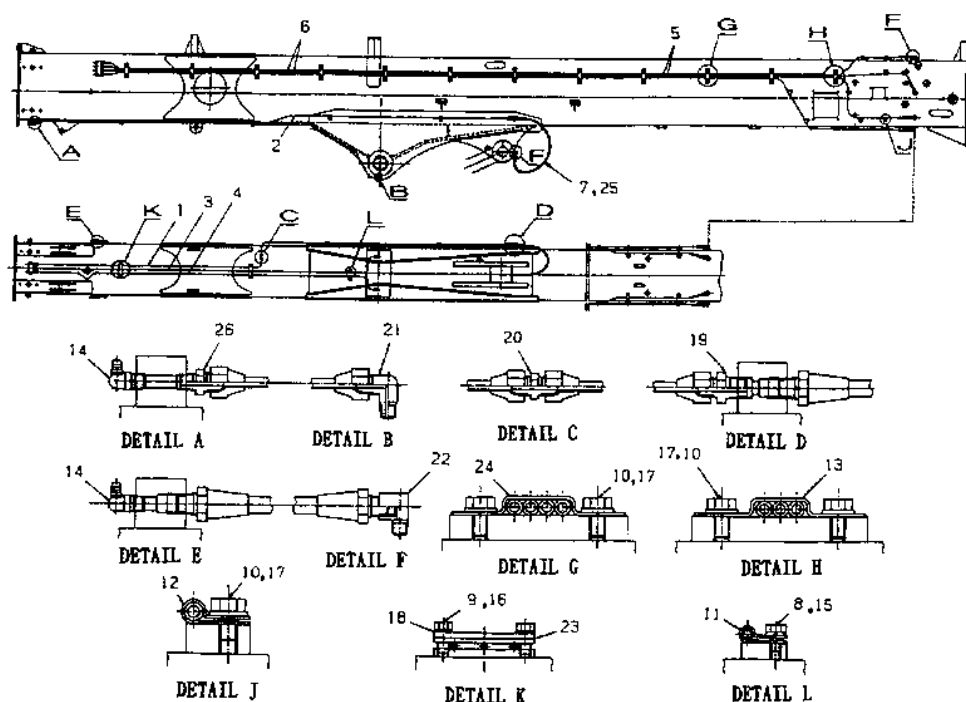
NOTE	NO.	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NAME
	1	71-7383	2	HOSE					
	2	6V-8399	4	O-RING					
	3	085-4715	2	CONNECTOR					
	4	122-2882	2	NIPPLE					
	5	122-2883	2	COUPLING					
	6	095-1417	2	CONNECTOR					
	7	093-4847	2	JOINT					
	8	122-2884	2	PLUG					
	9	122-2885	2	CAP					

Ref.	Part number	Description	Qty	Code	Group page
1	71-7383	HOSE	2		
2	6V-8399	O-RING	4		
3	085-4715	CONNECTOR	2		
4	122-2882	NIPPLE	2		
5	122-2883	COUPLING	2		
6	095-1417	CONNECTOR	2		
7	093-4847	JOINT	2		
8	122-2884	PLUG	2		
9	122-2885	CAP	2		

FRONT LUBRICATION SYSTEM

FRONT LUBRICATION SYSTEM

Drawing 1 of 1



NOTE	NO.	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NAME
	1	5I-6441	1	PIPE		16	8T-4223	4	WASHER
	2	129-6918	1	PIPE		17	8T-4121	66	WASHER
	3	129-6919	1	PIPE		18	096-1373	2	SUPPORT
	4	129-6920	1	PIPE		19	093-5410	1	CONNECTOR
	5	122-2861	4	HOSE AS.		20	099-3708	1	CONNECTOR
	6	122-2862	4	HOSE AS.		21	094-2060	2	CONNECTOR
	7	7Y-2920	1	HOSE AS.		22	6V-3342	9	ELBOW
	8	7X-2619	4	BOLT		23	094-2051	2	RUBBER
	9	8T-4192	4	BOLT		24	122-2863	22	PLATE
	10	8T-4191	66	BOLT		25	094-2059	3	CONNECTOR
	11	096-4839	4	CLIP					
	12	033-8248	18	CLIP					
	13	087-5840	2	PLATE					
	14	3B-8488	11	NIPPLE, GREASE					
	15	9X-8256	4	WASHER					

Ref.	Part number	Description	Qty	Code	Group page
1	5I-6441	PIPE	1		
2	129-6918	PIPE	1		
3	129-6919	PIPE	1		
4	129-6920	PIPE	1		
5	122-2861	HOSE AS.	4		

FRONT LUBRICATION SYSTEM (continued)

Ref.	Part number	Description	Qty	Code	Group page
6	122-2862	HOSE AS.	4		
7	7Y-2920	HOSE AS.	1		
8	7X-2619	BOLT	4		
9	8T-4192	BOLT	4		
10	8T-4191	BOLT	66		
11	096-4839	CLIP	4		
12	033-8248	CLIP	18		
13	087-5840	PLATE	2		
14	3B-8488	NIPPLE, GREASE	11		
15	9X-8256	WASHER	4		
16	8T-4223	WASHER	4		
17	8T-4121	WASHER	66		
18	096-1373	SUPPORT	2		
19	093-5410	CONNECTOR	1		
20	099-3708	CONNECTOR	1		
21	094-2060	CONNECTOR	2		
22	6V-3342	ELBOW	9		
23	094-2051	RUBBER	2		
24	122-2863	PLATE	22		
25	094-2059	CONNECTOR	3		

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