

CATERPILLAR 311B

8GR / XEBP7679

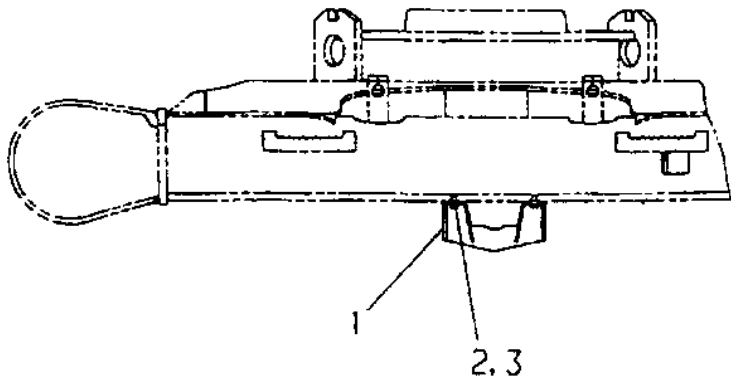
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TRACK GUIDE GUARD GROUP

TRACK GUIDE GUARD GROUP

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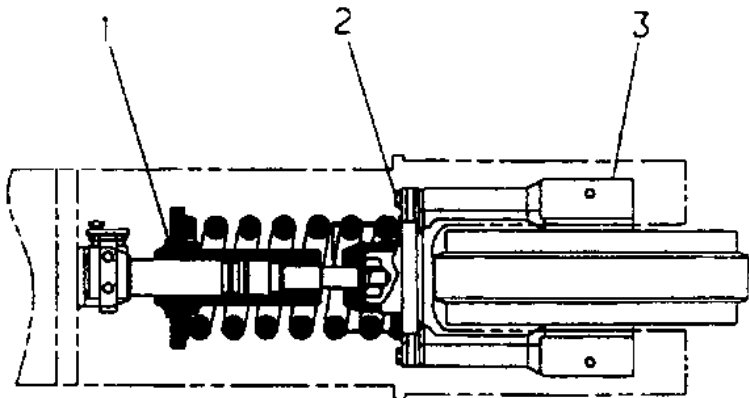
NOTE	NO.	PART NO.	Q' T Y	PART NAME	NOTE	NO.	PART NO.	Q' T Y	PART NAME
	1~3	087-5908	2	TRACK GUIDE GUARD GP					
	1	117-5553	2	GUARD AS.					
	2	8T-5460	8	BOLT					
	3	8T-4123	8	WASHER					

Ref.	Part number	Description	Qty	Code	Group page
1-3	087-5908	TRACK GUIDE GUARD GP	2		
1	117-5553	GUARD AS.	2		
2	8T-5460	BOLT	8		
3	8T-4123	WASHER	8		

FRONT IDLER GROUP

FRONT IDLER GROUP

Drawing 1 of 1



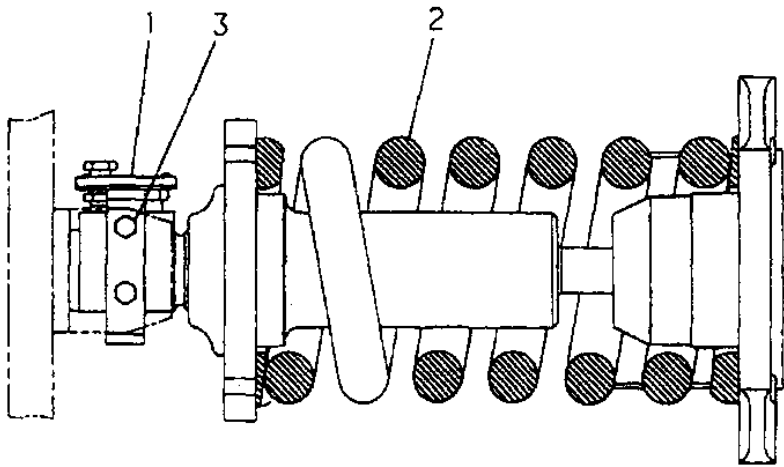
PART NO.	Q' TY	PART NAME	NOTE	NO.	PART NO.	Q' TY	PART NA
102-8087	1	FRONT IDLER GP					
102-8117	1	RECOIL GROUP(R.H)					
102-8118	1	RECOIL GROUP(L.H)					
8T-4140	8	BOLT					
113-2907	2	IDLER GP					

Ref.	Part number	Description	Qty	Code	Group page
1-3	102-8087	FRONT IDLER GP	1		
1	102-8117	RECOIL GROUP (R.H.)	1		
	102-8118	RECOIL GROUP (L.H.)	1		
2	8T-4140	BOLT	8		
3	113-2907	IDLER GP	2		

TRACK ADJUSTER & RECOIL GROUP

TRACK ADJUSTER & RECOIL GROUP

Drawing 1 of 1



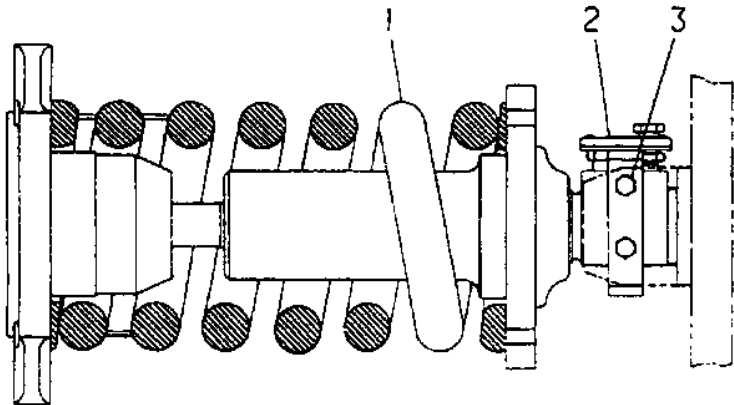
NOTE	NO.	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NAME
	1~3	102-8117	1	RECOIL GROUP(R.H)					
	1	113-2820	1	PLATE AS.					
		4B-4158	4	SCREW					
		5P-9891	1	PLATE					
	2	102-8114	1	RECOIL GROUP					
	3	8T-4137	2	BOLT					

Ref.	Part number	Description	Qty	Code	Group page
1-3	102-8117	RECOIL GROUP (R.H)	1		
1	113-2820	PLATE AS.	1		
	4B-4158	SCREW	4		
	5P-9891	PLATE	1		
2	102-8114	RECOIL GROUP	1		
3	8T-4137	BOLT	2		

TRACK ADJUSTER & RECOIL GROUP

TRACK ADJUSTER & RECOIL GROUP

Drawing 1 of 1



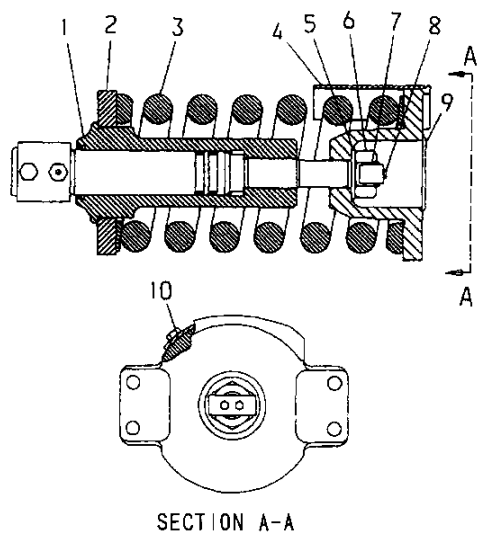
	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NA
3	102-8118	1	RECOIL GROUP(L.H)					
	102-8114	1	RECOIL GROUP					
	113-2820	1	PLATE AS.					
	4B-4158	4	SCREW					
	5P-9891	1	PLATE					
	8T-4137	2	BOLT					

Ref.	Part number	Description	Qty	Code	Group page
1-3	102-8118	RECOIL GROUP (L.H)	1		
1	102-8114	RECOIL GROUP	1		
2	113-2820	PLATE AS.	1		
	4B-4158	SCREW	4		
	5P-9891	PLATE	1		
3	8T-4137	BOLT	2		

TRACK ADJUSTER & RECOIL GROUP

TRACK ADJUSTER & RECOIL GROUP

Drawing 1 of 1



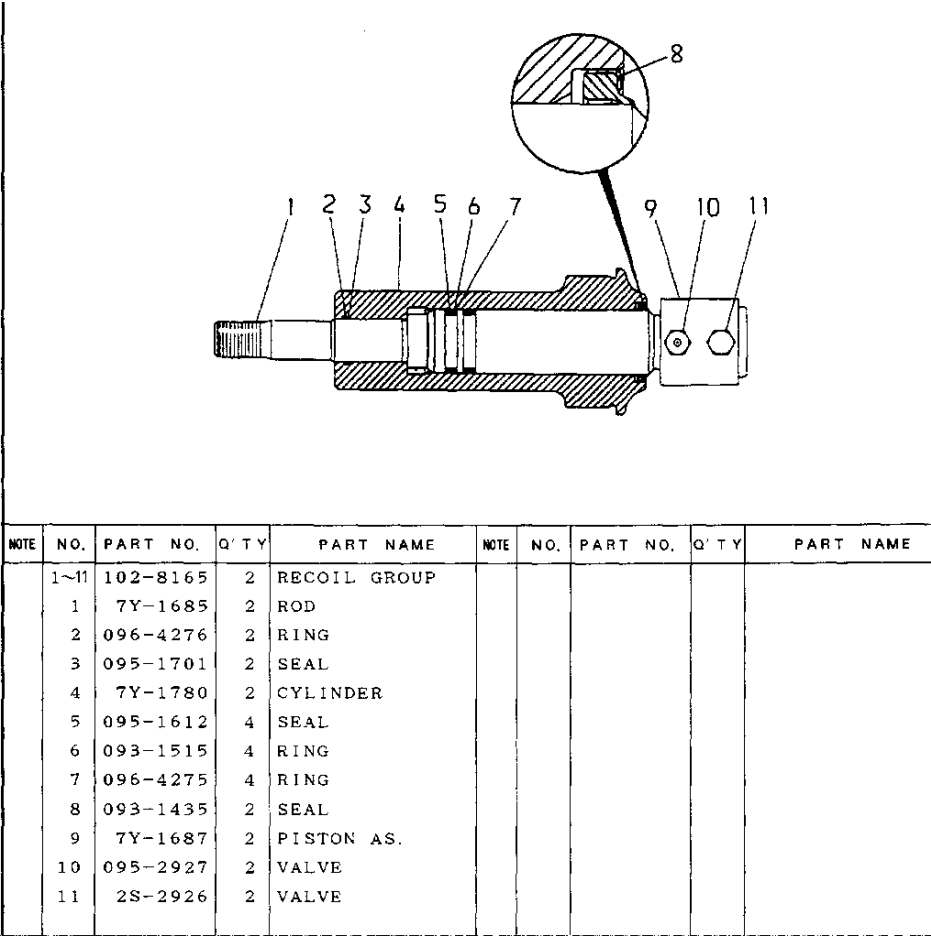
NOTE	NO.	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NAME
	1~10	102-8114	2	RECOIL GROUP					
	1	102-8165	2	RECOIL GROUP					
	2	7Y-1883	2	PLATE					
	3	102-8139	2	SPRING					
	4	7Y-1781	2	COVER					
	5	9X-8259	2	WASHER					
	6	096-4879	2	NUT					
	7	7Y-1686	2	STRIP					
	8	8T-4171	4	BOLT					
	9	115-3678	2	SUPPORT					
	10	8T-4179	4	BOLT					

Ref.	Part number	Description	Qty	Code	Group page
1-10	102-8114	RECOIL GROUP	2		
1	102-8165	RECOIL GROUP	2		
2	7Y-1883	PLATE	2		
3	102-8139	SPRING	2		
4	7Y-1781	COVER	2		
5	9X-8259	WASHER	2		
6	096-4879	NUT	2		
7	7Y-1686	STRIP	2		
8	8T-4171	BOLT	4		
9	115-3678	SUPPORT	2		
10	8T-4179	BOLT	4		

TRACK ADJUSTER & RECOIL GROUP

TRACK ADJUSTER & RECOIL GROUP

Drawing 1 of 1

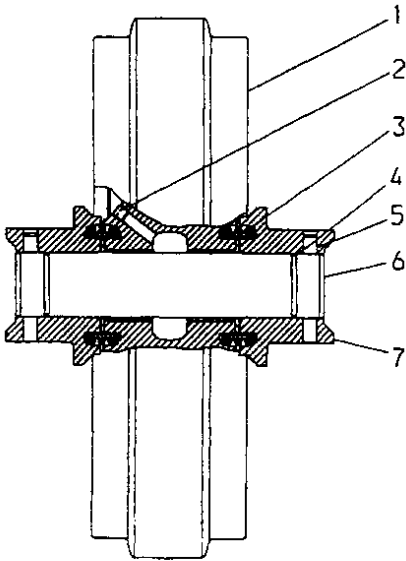


Ref.	Part number	Description	Qty	Code	Group page
1-11	102-8165	RECOIL GROUP	2		
1	7Y-1685	ROD	2		
2	096-4276	RING	2		
3	095-1701	SEAL	2		
4	7Y-1780	CYLINDER	2		
5	095-1612	SEAL	4		
6	093-1515	RING	4		
7	096-4275	RING	4		
8	093-1435	SEAL	2		
9	7Y-1687	PISTON AS.	2		
10	095-2927	VALVE	2		
11	2S-2926	VALVE	2		

FRONT IDLER GROUP

FRONT IDLER GROUP

Drawing 1 of 1



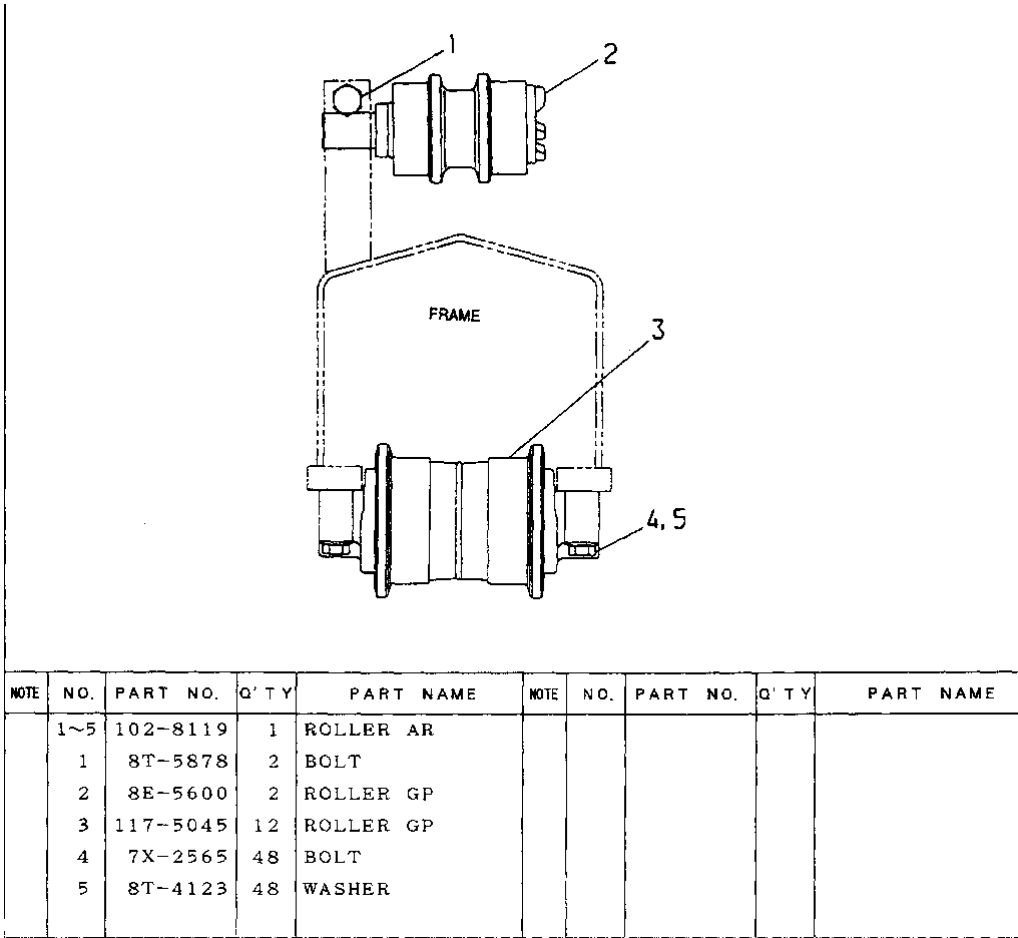
NOTE	NO.	PART NO.	Q' T Y	PART NAME	NOTE	NO.	PART NO.	Q' T Y	PART NAME
	1~7	113-2907	2	IDLER GP					
	1	115-4926	2	IDLER AS.					
	2	7H-3171	2	PLUG					
	3	9W-2201	4	SEAL GP					
	4	6V-7658	4	SEAL					
	5	9W-9455	4	PIN					
	6	9W-9451	2	SHAFT					
	7	115-3701	4	BEARING					

Ref.	Part number	Description	Qty	Code	Group page
1-7	113-2907	IDLER GP	2		
1	115-4926	IDLER AS.	2		
2	7H-3171	PLUG	2		
3	9W-2201	SEAL GP	4		
4	6V-7658	SEAL	4		
5	9W-9455	PIN	4		
6	9W-9451	SHAFT	2		
7	115-3701	BEARING	4		

ROLLER ARRANGEMENT--TRACK & CARRIER

ROLLER ARRANGEMENT--TRACK & CARRIER

Drawing 1 of 1

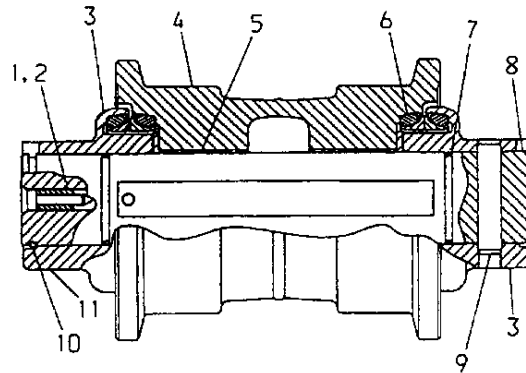


Ref.	Part number	Description	Qty	Code	Group page
1-5	102-8119	ROLLER AR	1		
1	8T-5878	BOLT	2		
2	8E-5600	ROLLER GP	2		
3	117-5045	ROLLER GP	12		
4	7X-2565	BOLT	48		
5	8T-4123	WASHER	48		

TRACK ROLLER GROUP

TRACK ROLLER GROUP

Drawing 1 of 1



NOTE	NO.	PART NO.	Q'TY	PART NAME	NOTE	NO.	PART NO.	Q'TY	PART NAME
	1~11	117-5045	12	ROLLER GP					
	1	5G-2247	12	STOPPER					
	2	6Y-0473	12	PLUG					
	3	8E-5037	12	COLOR					
	4	8E-5032	12	ROLLER AS.					
	5	8E-5599	24	BEARING					
	6	9W-2142	24	SEAL GP					
	7	7F-8268	24	SEAL					
	8	8E-5035	12	SHAFT					
	9	3E-3217	12	PIN					
	10	8E-5031	12	RING					
	11	8E-6102	12	COLOR					

Ref.	Part number	Description	Qty	Code	Group page
1-11	117-5045	ROLLER GP	12		
1	5G-2247	STOPPER	12		
2	6Y-0473	PLUG	12		
3	8E-5037	COLOR	12		
4	8E-5032	ROLLER AS.	12		
5	8E-5599	BEARING	24		
6	9W-2142	SEAL GP	24		
7	7F-8268	SEAL	24		
8	8E-5035	SHAFT	12		
9	3E-3217	PIN	12		
10	8E-5031	RING	12		
11	8E-6102	COLOR	12		

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