

CATERPILLAR 973

86G / SEBP2394

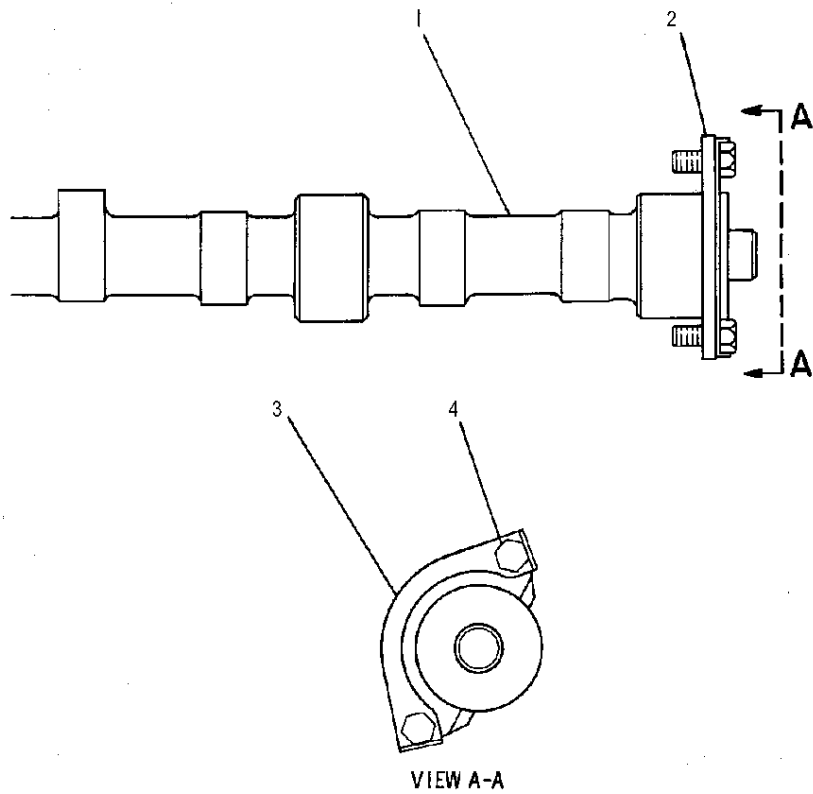
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1N-4406 CAMSHAFT GP

1N-4406 CAMSHAFT GP S/N 13Z32120-UP PART OF 111-8040, 116-7573, 7N-5106 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



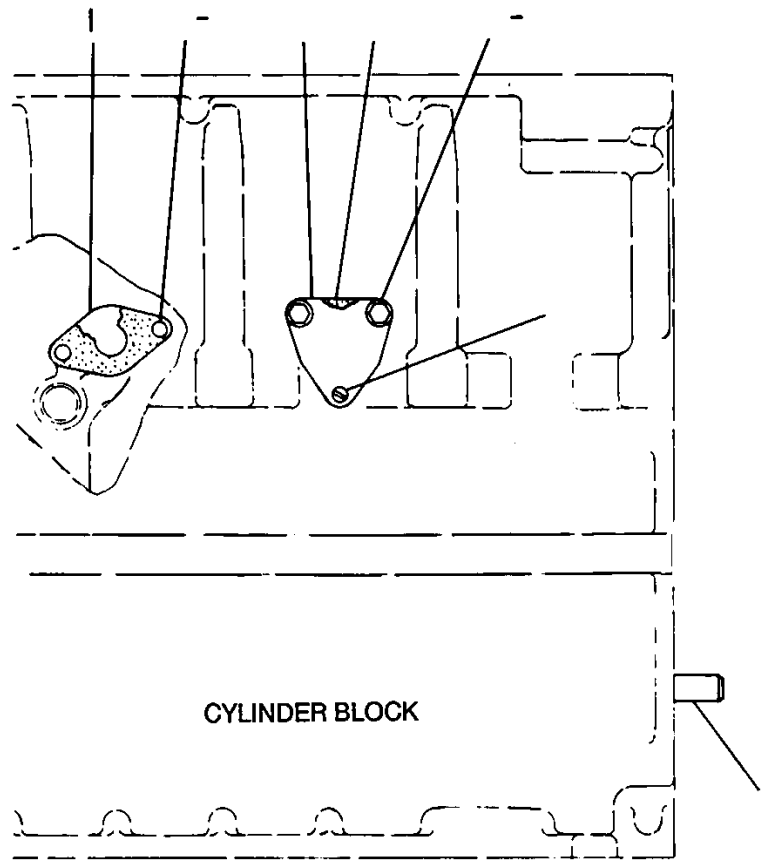
Ref.	Part number	Description	Qty	Code	Group page
1	4P-2942	CAMSHAFT AS	1		
2	7S-2204	WASHER-THRUST	1		
3	8S-1491	LOCK	1		
4	0S-0509	BOLT (3/8-16X0.75-IN)	2		

CAT codes: R.

7N-1339 COVER GP-CYLINDER BLOCK

7N-1339 COVER GP-CYLINDER BLOCK S/N 13Z32120-UP PART OF 111-8040, 116-7573, 7N-5106 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1

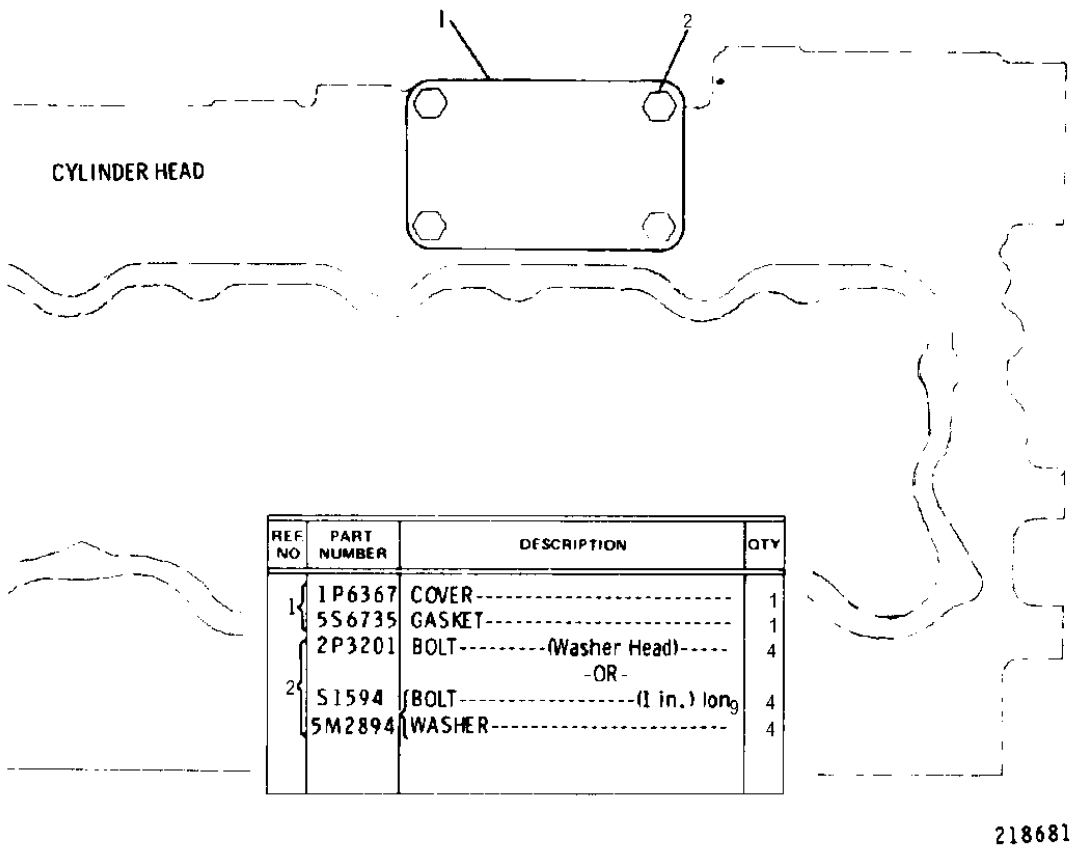


Ref.	Part number	Description	Qty	Code	Group page
1	1M-0130	COVER	1		
	4M-6480	GASKET	1		
2	1A-2029	BOLT (3/8-16X1.125-IN)	2		
3	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	4		
4	8L-8662	COVER	1		
5	5S-8055	GASKET	1		
6	0L-1351	BOLT (3/8-16X0.875-IN)	2		
7	8M-3267	SCREW-HEX SOCKET (3/8-16X0.75-IN)	1		
8	4L-3395	DOWEL	2		

2P-6530 COVER GP-CYLINDER HEAD

2P-6530 COVER GP-CYLINDER HEAD S/N 13Z32120-35963 PART OF 7N-5106 ENGINE AR

Drawing 1 of 1

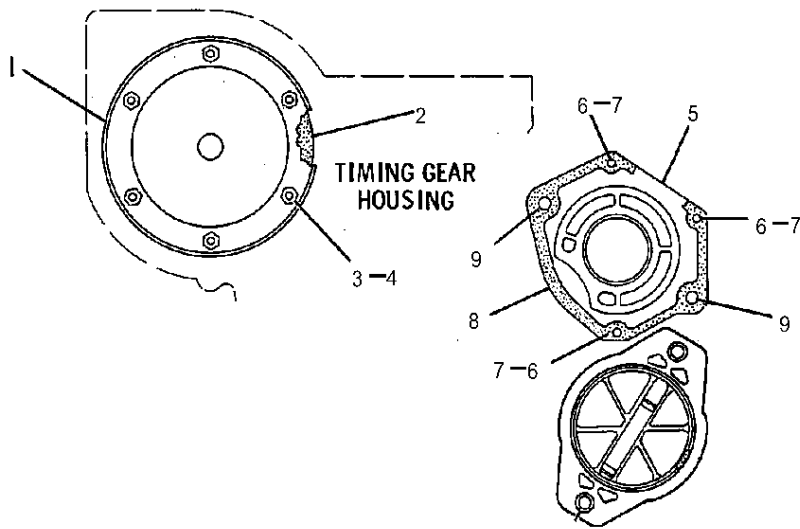


Ref.	Part number	Description	Qty	Code	Group page
1	1P-6367	COVER	1		
	5S-6735	GASKET	1		
2	2P-3201	BOLT-WASHER HEAD (3/8-16X1-IN)	4		
OR alternate consist option CAT source: -OR-					
	0S-1594	BOLT (3/8-16X1-IN)	4		
	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	4		

2P-6528 COVER GP-FRONT HOUSING

2P-6528 COVER GP-FRONT HOUSING S/N 13Z32120-UP PART OF 111-8040, 116-7573, 7N-5106 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



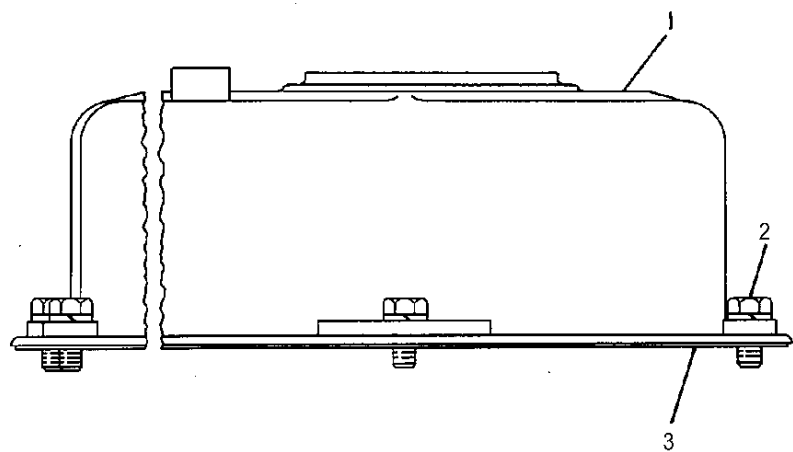
Ref.	Part number	Description	Qty	Code	Group page
1	9N-5769	COVER-HOUSING (FRONT)	1		
2	6N-7887	GASKET-HOUSING COVER	1	C	
3	3S-2713	NUT-FULL (3/8-24-THD)	6	C	
4	8M-9024	WASHER-HARD (10.2X22.5X5-MM THK)	6	C	
5	1W-4542	COVER-WATER PUMP	1		
6	3B-1915	BOLT (3/8-16X1.375-IN)	3	C	
7	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	3		
8	2P-0220	GASKET-PUMP	1	C	
9	0S-1566	BOLT (5/8-11X1.5-IN)	2		
	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	2		

CAT codes: C.

8N-4745 COVER GP-VALVE MECHANISM

8N-4745 COVER GP-VALVE MECHANISM S/N 13Z32120-UP PART OF 111-8040, 116-7573, 7N-5106 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



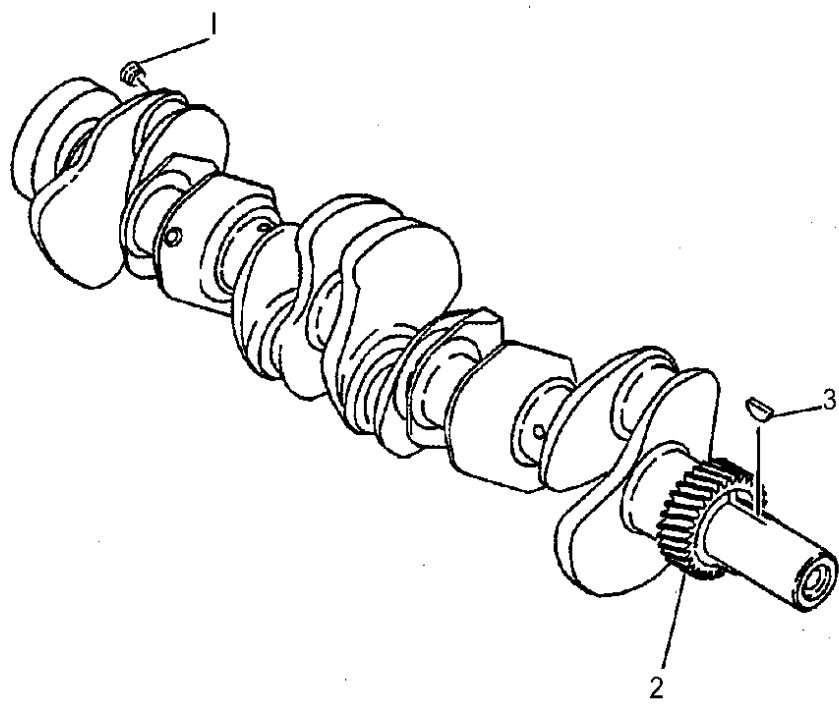
Ref.	Part number	Description	Qty	Code	Group page
1	2W-1086	COVER AS-CYLINDER HEAD	1	C	
2	0S-1617	BOLT (5/16-18X0.75-IN)	15		
	3B-4505	LOCKWASHER	15		
3	8S-1605	SEAL-VALVE COVER (VALVE MECHANISM)	1		

CAT codes: C.

2W-7458 CRANKSHAFT AS

2W-7458 CRANKSHAFT AS S/N 13Z32120-UP PART OF 6N-8079 CRANKSHAFT GP

Drawing 1 of 1

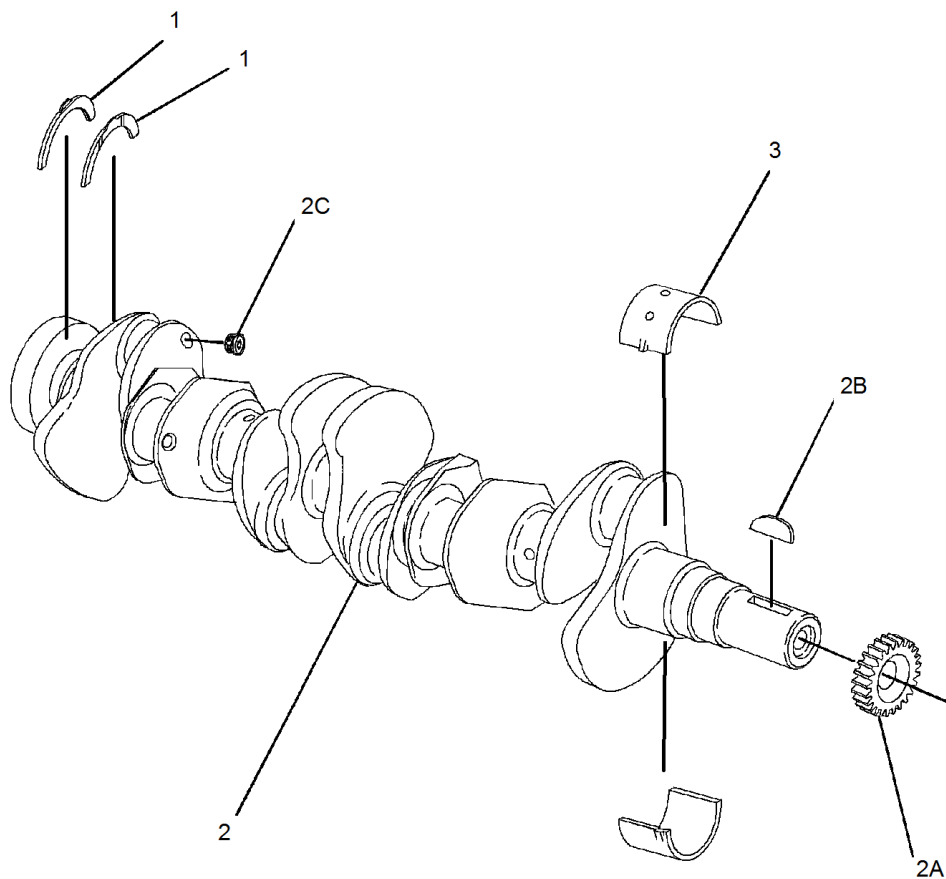


Ref.	Part number	Description	Qty	Code	Group page
1	9F-2247	PLUG-PIPE (1/8-27-THD)	6		
2	1W-4405	GEAR-CRANKSHAFT (40-TEETH)	1		
3	5H-2671	KEY-WOODRUFF	1		

4P-9856 CRANKSHAFT GP

4P-9856 CRANKSHAFT GP S/N 13Z32120-UP PART OF 111-8040, 116-7573 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	100-3652	PLATE-THRUST	2	J	
2	344-2603	CRANKSHAFT AS	1		
2A	4P-7827	GEAR-CRANKSHAFT (33-TEETH)	1		
2B	5H-2671	KEY-WOODRUFF	1		
2C	8T-6757	PLUG-PIPE	6		
3	232-3233	BEARING-MAIN (STANDARD)	7	J	
	8N-8225	BEARING-MAIN (0.25-MM US)		AB	
	8N-8226	BEARING-MAIN (0.51-MM US)		AB	
	8N-8227	BEARING-MAIN (0.76-MM US)		AB	
	8N-8228	BEARING-MAIN (0.51-MM OS)		AB	
	8N-8229	BEARING-MAIN (0.25-MM US, 0.51-MM OS)		AB	
	4P-7305	BEARING-MAIN (0.51-MM OS, 0.51-MM US)		AB	
	4P-7306	BEARING-MAIN (0.51-MM OS, 0.76-MM US)		AB	

4P-9856 CRANKSHAFT GP (continued)

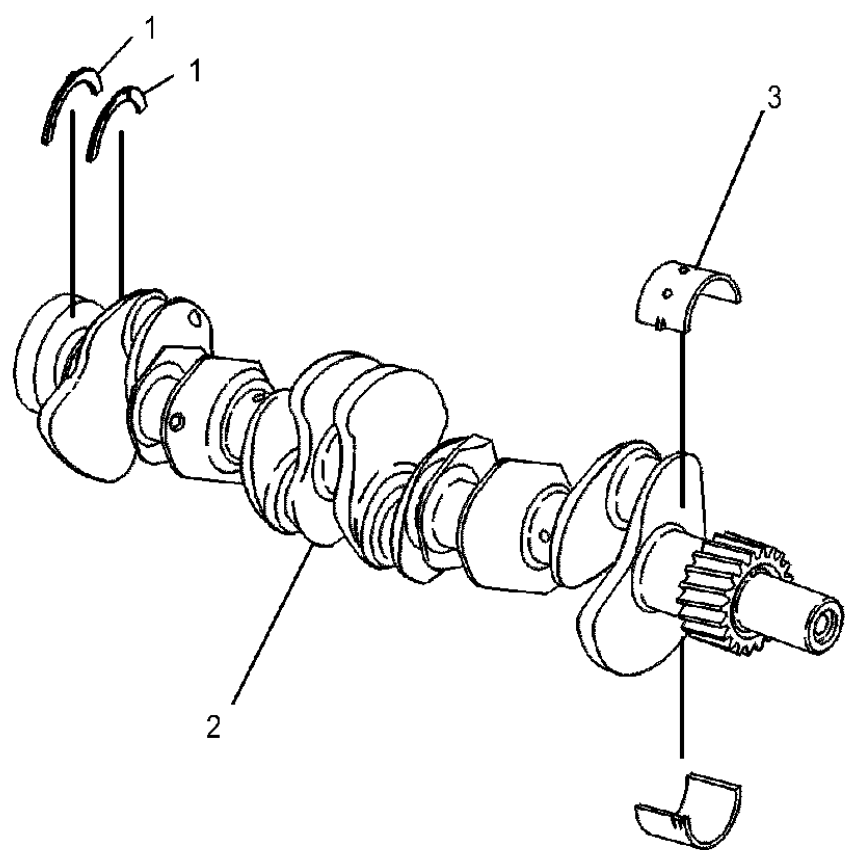
Ref.	Part number	Description	Qty.	Code	Group page
AVAILABLE REPLACEMENT PART(S):					
	196-9534	KIT-BASIC ENGINE REPAIR (MAIN BEARING)		AJ	
(INCLUDES STANDARD BEARINGS & THRUST PLATES)					

CAT codes: A, B, J, R.

6N-8079 CRANKSHAFT GP

6N-8079 CRANKSHAFT GP S/N 13Z32120-35963 PART OF 7N-5106 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	100-3652	PLATE-THRUST	2		
2	2W-7458	CRANKSHAFT AS	1	Y	
3	232-3233	BEARING-MAIN (STANDARD)(STANDARD)	7	C	
	8N-8225	BEARING-MAIN (0.25-MM US)	7	AB	
	8N-8226	BEARING-MAIN (0.51-MM US)	7	AB	
	8N-8227	BEARING-MAIN (0.76-MM US)	7	AB	
	8N-8228	BEARING-MAIN (0.51-MM OS)	7	AB	
	8N-8229	BEARING-MAIN (0.25-MM US, 0.51-MM OS)	7	AB	
	4P-7305	BEARING-MAIN (0.51-MM OS, 0.51-MM US)	7	AB	
	4P-7306	BEARING-MAIN (0.51-MM OS, 0.76-MM US)	7	AB	

CAT codes: A, B, C, R, Y.

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