

CATERPILLAR 941B

80H / SEBP1050

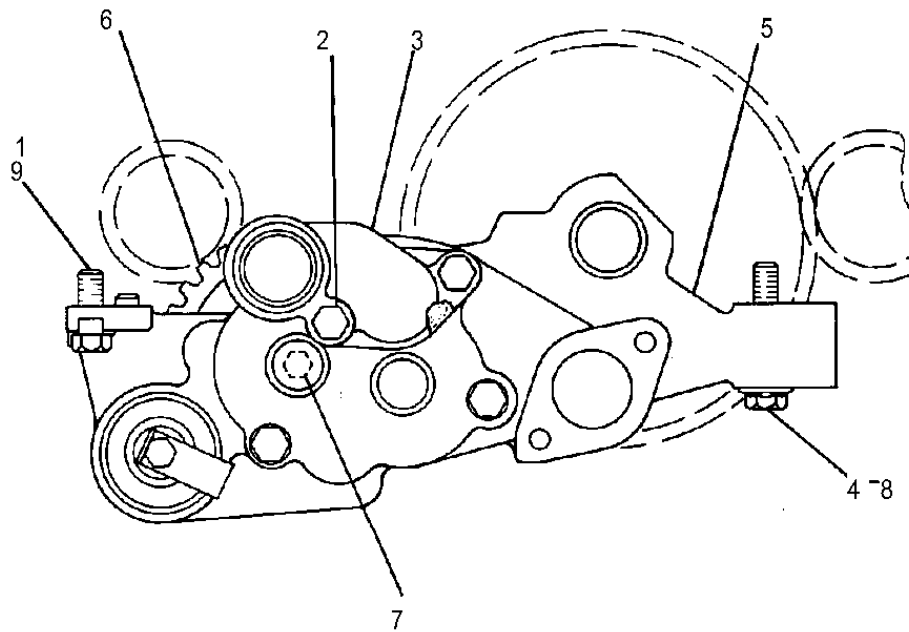
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2P-1784 PUMP GP-ENGINE OIL

2P1784 OIL PUMP GROUP 2P1785 Gear Pump parts are shown on Pages 36 & 36A

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	8M-7587	LOCK-NUT	2		
2	2P-3210	BOLT-WASHER HEAD	1		
OR alternate consist option CAT source: -OR-					
	0S-1619	BOLT (STD HEX HEAD)	1	C	
3	4N-5353	ELBOW-LINE	1		
	2P-8746	GASKET	1		
4	2P-3206	BOLT-WASHER HEAD	3		
OR alternate consist option CAT source: -OR-					
	0S-1590	BOLT (STD HEX HEAD)	3		
5	2P-1785	PUMP GP-ENGINE OIL	1	YR	
6	8S-0497	GEAR-OIL PUMP INPUT (40 TEETH)	1	C	
	8M-5599	KEY-SPECIAL WOODRUFF	1	C	
7	0S-1590	BOLT	1	C	
	1P-7346	WASHER	1	C	
8	5M-2894	WASHER	2	C	

2P-1784 PUMP GP-ENGINE OIL (continued)

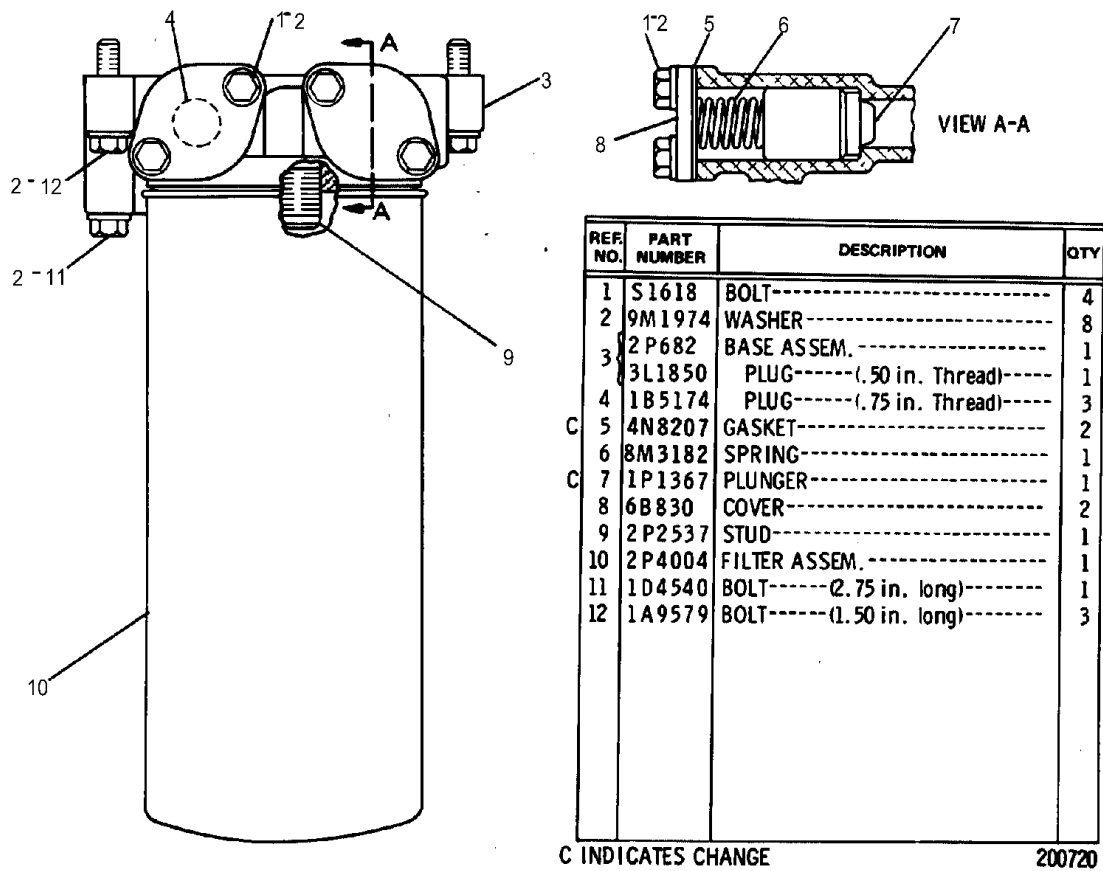
Ref.	Part number	Description	Qty	Code	Group page
9	1A-2029	BOLT 28.5MM(1.25IN)LONG	2		
OR alternate consist option CAT source: -OR-					
	3B-1915	BOLT 34.9MM(1.375IN)LONG	2	C	

CAT codes: C, R, Y.

2P-6525 FILTER GP-OIL

2P6525 OIL FILTER GROUP Serial No. 78P18799 to 78P24417 inclusive

Drawing 1 of 1



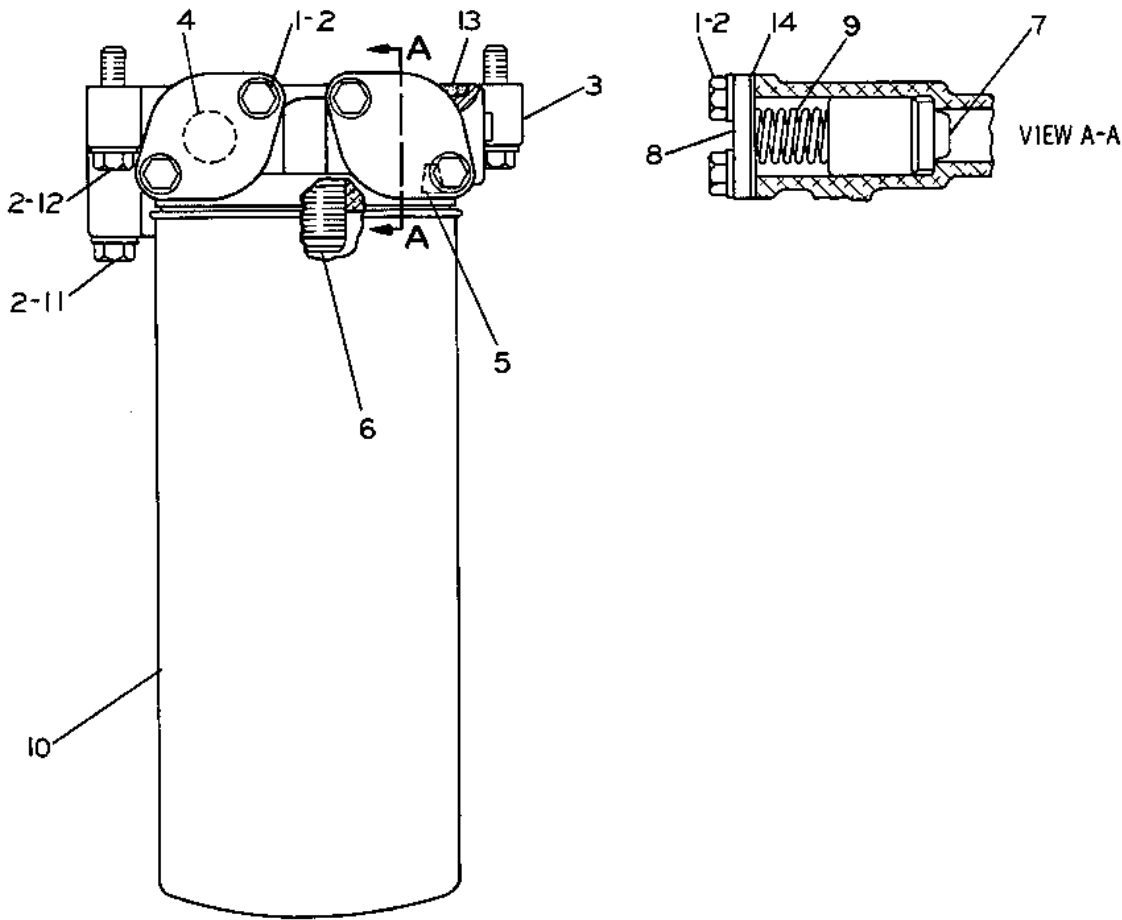
Ref.	Part number	Description	Qty	Code	Group page
1	0S-1618	BOLT	4		
2	9M-1974	WASHER	8		
3	2P-0682	BASE ASSEM.	1		
	3L-1850	PLUG (.50 in. Thread)	1		
4	1B-5174	PLUG (.75 in. Thread)	3		
5	4N-8207	GASKET	2	C	
6	8M-3182	SPRING	1		
7	1P-1367	PLUNGER	1	C	
8	6B-0830	COVER	2		
9	2P-2537	STUD	1		
10	2P-4004	FILTER ASSEM.	1		
11	1D-4540	BOLT (2.75 in. long)	1		
12	1A-9579	BOLT (1.50 in. long)	3		

CAT codes: C.

2P-6525 FILTER GP-OIL

2P6525 OIL FILTER GROUP Engine Serial No. 78P24418 to 78P57131 inclusive

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	0S-1618	BOLT	4		
2	9M-1974	WASHER	8		
3	1P-6448	BASE ASSEM.	1	C	
(Includes)					
	2B-0858	PLUG 12.70 mm(.50 in.) thread	1	C	
4	1B-5174	PLUG 19.05 mm(.75 in.) thread	3		
5	7H-3171	PLUG 6.35 mm(.25 in.) thread	1		
6	2P-2537	STUD	1	C	
7	1P-1367	PLUNGER	1		
8	6B-0830	COVER	2		
9	8M-3182	SPRING	1		
10	2P-4004	FILTER ASSEM.	1		
11	1D-4540	BOLT 69.85 mm(2.75 in.) long	1		

2P-6525 FILTER GP-OIL (continued)

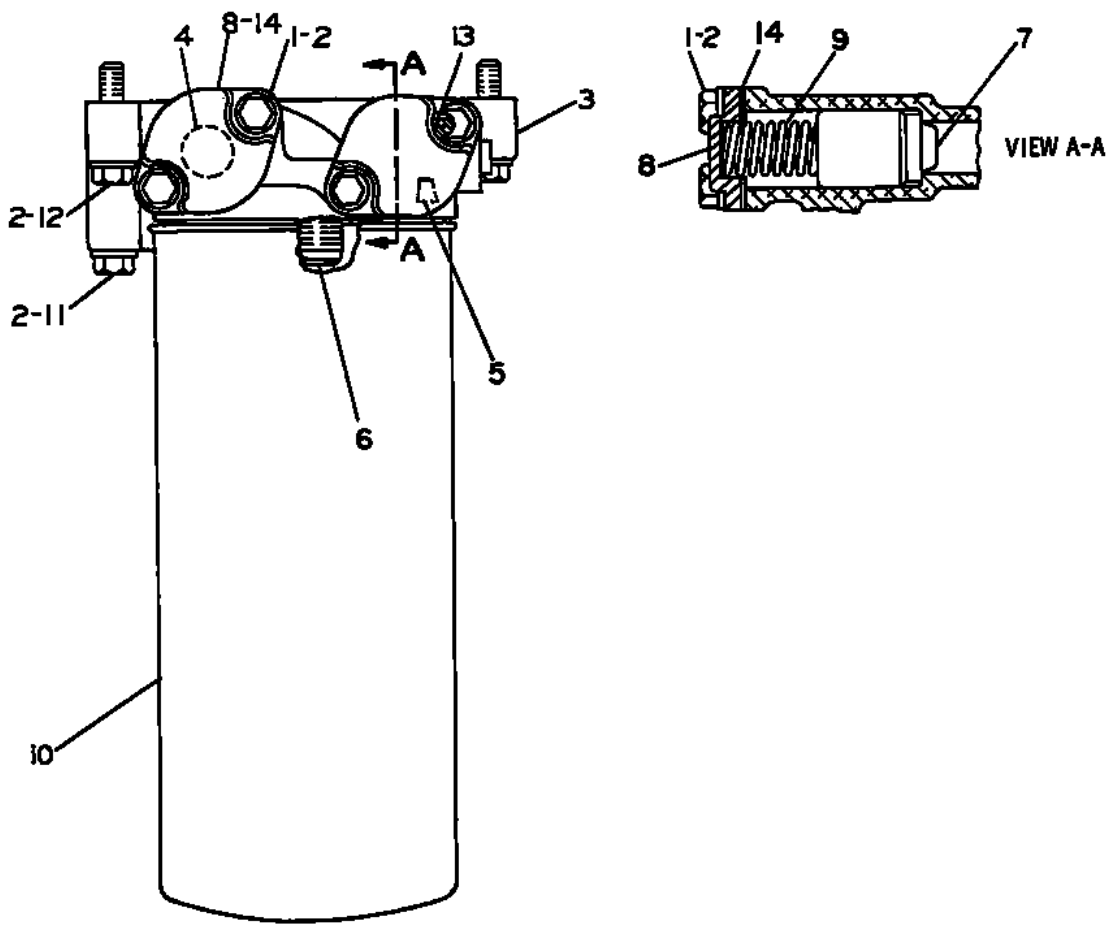
Ref.	Part number	Description	Qty	Code	Group page
12	1A-9579	BOLT 38.10 mm(1.50 in.) long	3		
13	8M-4432	SEAL	2	C	
14	4N-8207	GASKET	2		

CAT codes: C.

2P-6525 FILTER GP-OIL

2P6525 OIL FILTER GROUP Engine Serial No. 78P57132-Up

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	0S-1618	BOLT	4		
2	9M-1974	WASHER	8		
3	8N-6212	BASE ASSEM.	1		
(Includes)					
	2B-0858	PLUG 12.70 mm(.50 in.)thread	1		
4	2R-5657	PLUG 25.4 mm(1 in.) thread	3		
5	7H-3171	PLUG 6.35 mm(.25 in.) thread	1		
6	2P-2537	STUD	1		
7	1P-1367	PLUNGER	1		
8	8N-6986	COVER	2	C	
9	8M-3182	SPRING	1		
10	2P-4004	FILTER ASSEM.	1		
11	1D-4540	BOLT 69.85 mm(2.75 in.) long	1		

2P-6525 FILTER GP-OIL (continued)

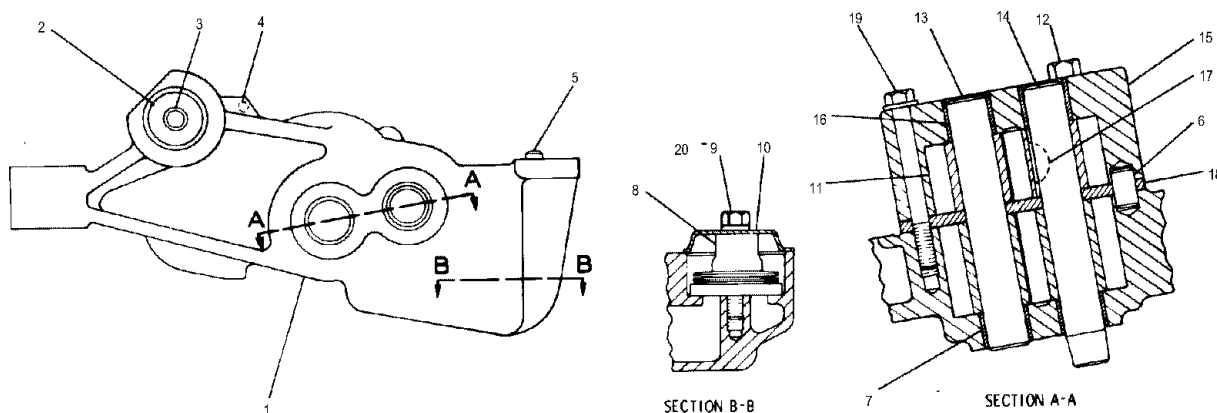
Ref.	Part number	Description	Qty	Code	Group page
12	1B-9575	BOLT 38.10 mm(1.50 in.) long	3		
13	8M-4432	SEAL	2		
14	8N-6985	GASKET	2	C	

CAT codes: C.

2P-1785 PUMP GP-ENGINE OIL

2P1785 GEAR PUMP GROUP Engine Serial No. 78P18799 to 78P58039, 78P58604 and 78P58605 inclusive Part of 2P1784 Oil Pump

Drawing 1 of 1



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2P685	BODY ASSEM.-----	1
2	2P1170	SHAFT ASSEM.-----	1
3	6F7172	DOWEL-----	1
4	4B9880	BALL-----	1
5	1F1006	DOWEL-----	1
6	1M3735	DOWEL-----	2
7	8S6511	BEARING-----	2

C 8	4N8385	VALVE ASSEM.-----	1
C 9	2B2694	BOLT-----	1
10	4N3732	COVER-----	1
C 11	6N1036	GEAR----- (8 Teeth)	2
C 12	T65	BOLT-----	2
C 13	8S493	SHAFT ASSEM.-----	1
14	2P6245	SHAFT ASSEM.-----	1

15	4N4055	BODY ASSEM.-----	1
16	8S6511	BEARING-----	2
17	1B8709	KEY-----	1
18	2P1781	SPACER-----	1
C 19	2M3403	BOLT-----	1
C 19	5M2894	WASHER-----	1
C 20	9M1974	WASHER-----	1

C INDICATES CHANGE

217789

Ref.	Part number	Description	Qty	Code	Group page
1	2P-0685	BODY AS-OIL PUMP	1		
2	2P-1170	SHAFT AS-GEAR	1		
3	6F-7172	PIN-DOWEL	1		
4	4B-9880	BALL	1		
5	1F-1006	DOWEL	1		
6	1M-3735	DOWEL	2		
7	8S-6511	BEARING-SLEEVE	2		
8	4N-8385	VALVE AS-RELIEF	1	C	
9	2B-2694	BOLT	1	C	
10	4N-3732	COVER-VALVE	1		
11	6N-1036	GEAR-OIL PUMP (8 TEETH)	2	C	
12	0T-0065	BOLT	2	C	
13	8S-0493	SHAFT AS-PUMP	1	C	
14	2P-6245	SHAFT AS-PUMP	1		
15	4N-4055	BODY AS-PUMP	1		
16	8S-6511	BEARING-SLEEVE	2		

2P-1785 PUMP GP-ENGINE OIL (continued)

Ref.	Part number	Description	Qty	Code	Group page
17	1B-8709	KEY-WOODRUFF	1		
18	2P-1781	SPACER-OIL PUMP	1		
19	2M-3403	BOLT	1	C	
	5M-2894	WASHER	1	C	
20	9M-1974	WASHER	1	C	

CAT codes: C.

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