

CATERPILLAR 914G

7ZM / SEBP3242

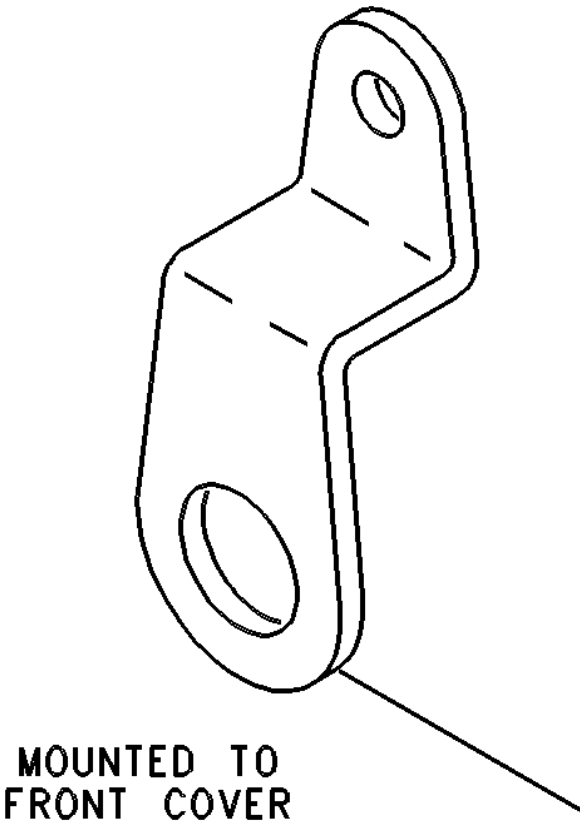
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211-0168 BRACKET GP-ENGINE

211-0168 BRACKET GP-ENGINE S/N 7BJ2551-UP PART OF 203-0762 ENGINE AR-PRIMARY

Drawing 1 of 1

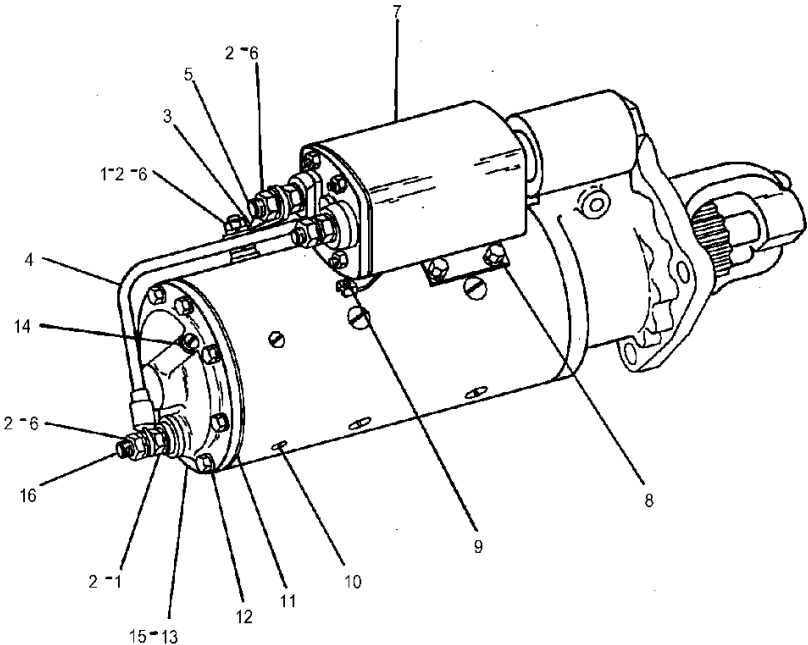


Ref.	Part number	Description	Qty	Code	Group page
1	120-6030	BRACKET	1		

212-1400 CAMSHAFT GP

212-1400 CAMSHAFT GP S/N 7BJ2551-UP PART OF 203-0762 ENGINE AR-PRIMARY

Drawing 1 of 1



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	1D5117	NUT------(Jam)-----	2
2	3B4508	LOCKWASHER-----	6
3	4N9405	CONNECTOR-----	1
4	4N9404	LEAD ASSEM.-----	1
5	2P8819	KIT-----{Field Terminal Stud}-----	1
6	1D4719	NUT-----	4
7	9S7976	SOLENOID ASSEM.-----	1
		(Separate Illustration)	
8	6H3622	SCREW-----	4
9	3B4504	LOCKWASHER-----	4
10	3K6116	WASHER-----	4
11	4M3217	SCREW-----	2
12	4B1220	SCREW-----	3
13	8S1553	GASKET-----	1
14	3B4502	LOCKWASHER-----	7
15	1P7831	HEAD ASSEM. --(Commutator End)--	1
16	2B4602	PLUG-----	1
17	1P7832	KIT-----{Bearing & Wick}-----	1
18	4N9403	KIT-(Commutator End Terminal Stud)	1
		(Includes Stud, Bushing & Washers)	

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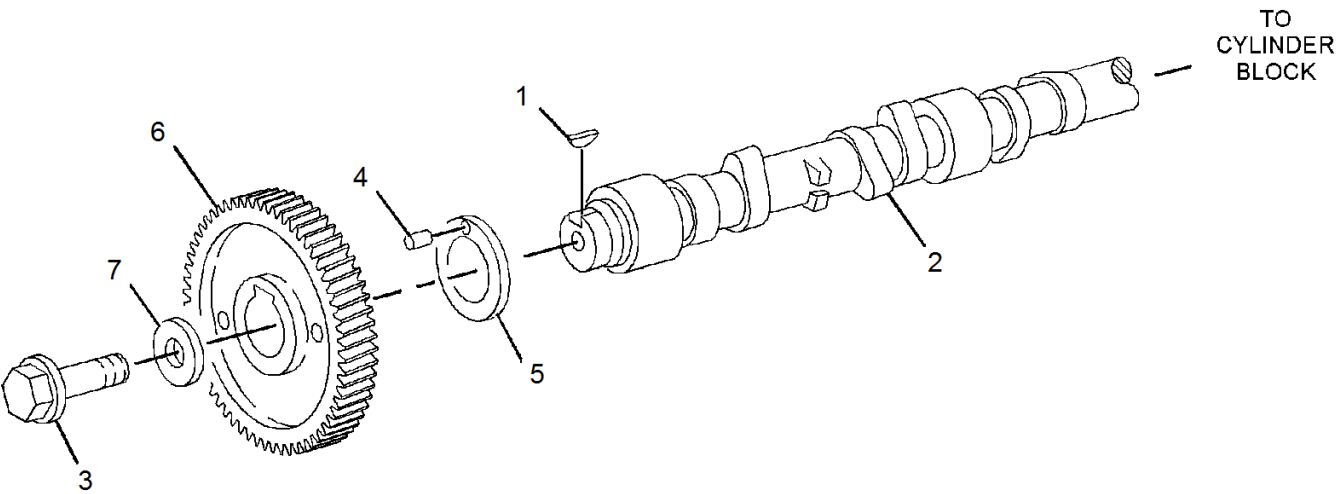
Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF (CAMSHAFT)	1		
2	2W-1529	GEAR AS-IDLER (63-TEETH)	1		
2A	067-6899	BUSHING-IDLER GEAR	2		
3	360-5470	CAMSHAFT	1		
4	6I-0650	BOLT (M10X1.5X65-MM)	3	M	
5	7C-4616	BOLT (M12X1.75X45-MM)	1	M	
6	232-3666	WASHER-THRUST	1		
7	9Y-2633	GEAR-CAMSHAFT (56-TEETH)	1		
8	067-6179	DOWEL	1		
9	324-0444	HUB-IDLER GEAR	1		
10	295-1711	PLATE-RETAINING	1		
11	133-1011	WASHER	1		

CAT codes: M.

6I-0894 CAMSHAFT GP

6I-0894 CAMSHAFT GP S/N 7BJ1-UP PART OF 107-4860 ENGINE AR

Drawing 1 of 1



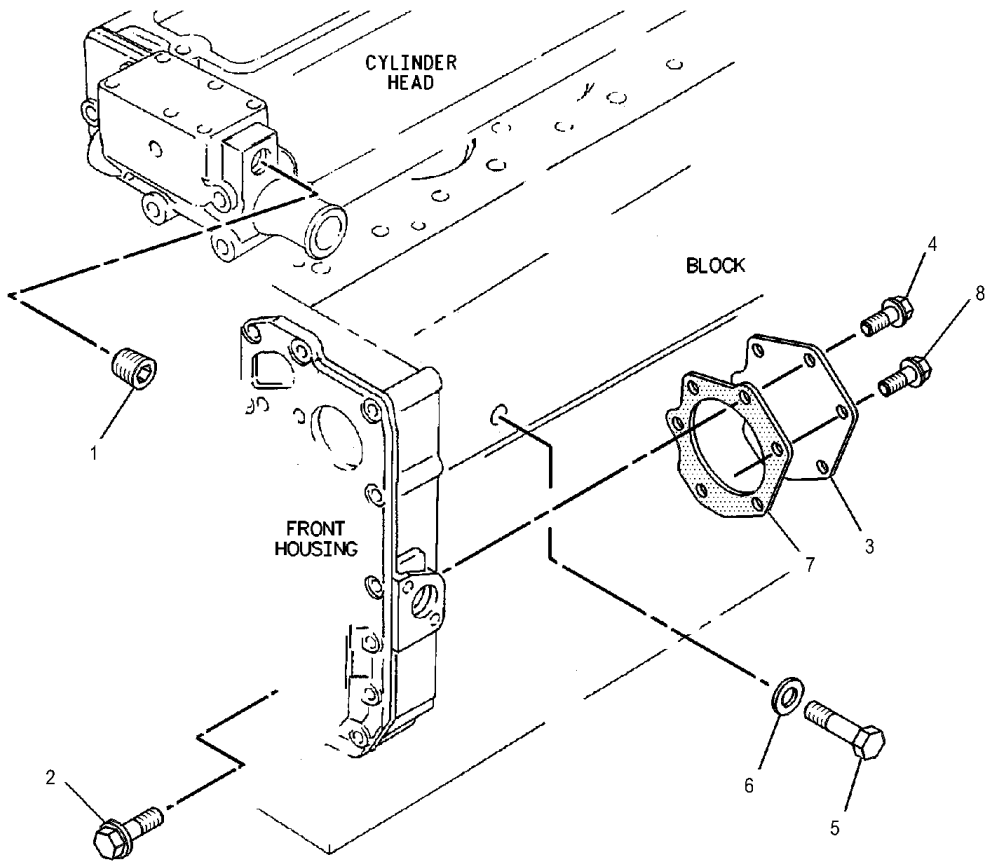
Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF	1		
2	360-5470	CAMSHAFT	1		
3	7C-4616	BOLT (M12X1.75X45-MM)	1	M	
4	067-6179	DOWEL	1		
5	7W-4842	WASHER-THRUST	1		
6	9Y-2633	GEAR-CAMSHAFT (56-TEETH)	1		
7	092-5499	WASHER (13X60X8-MM)	1		

CAT codes: M.

133-9820 COVER GP-ACCESSORY DRIVE

133-9820 COVER GP-ACCESSORY DRIVE S/N 7BJ1-53481 PART OF 203-0762 ENGINE AR-PRIMARY

Drawing 1 of 1



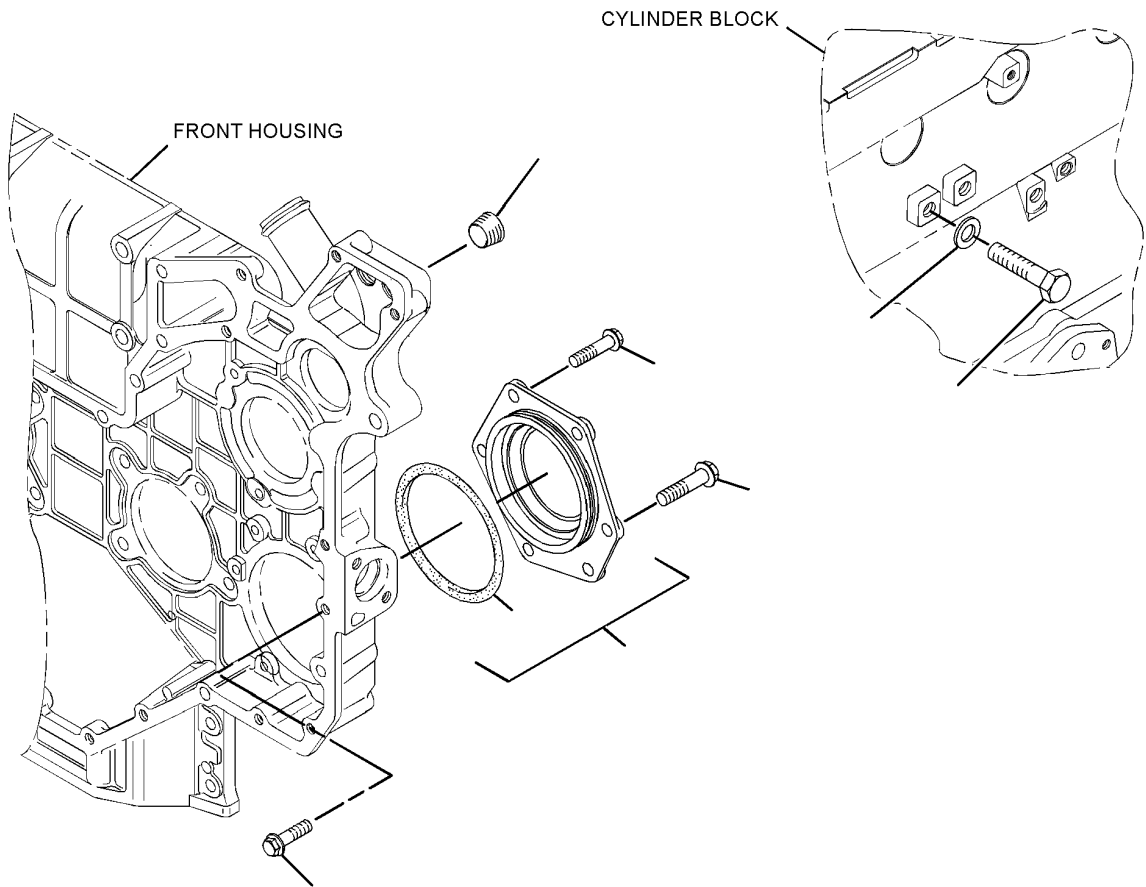
Ref.	Part number	Description	Qty	Code	Group page
1	2B-0858	PLUG-PIPE	1		
2	6I-0593	BOLT (M10X1.5X30-MM)	1	M	
3	138-2068	PLATE	1		
4	111-8222	BOLT (M8X16-MM)	5	M	
5	6I-0646	BOLT (M10X1.5X14-MM)	1	M	
6	067-6810	WASHER	1		
7	206-4277	GASKET	1		
8	100-4830	BOLT (M10X1.5X20-MM)	1	M	

CAT codes: M.

133-9820 COVER GP-ACCESSORY DRIVE

133-9820 COVER GP-ACCESSORY DRIVE S/N 7BJ53482-UP PART OF 203-0762 ENGINE AR-PRIMARY

Drawing 1 of 1



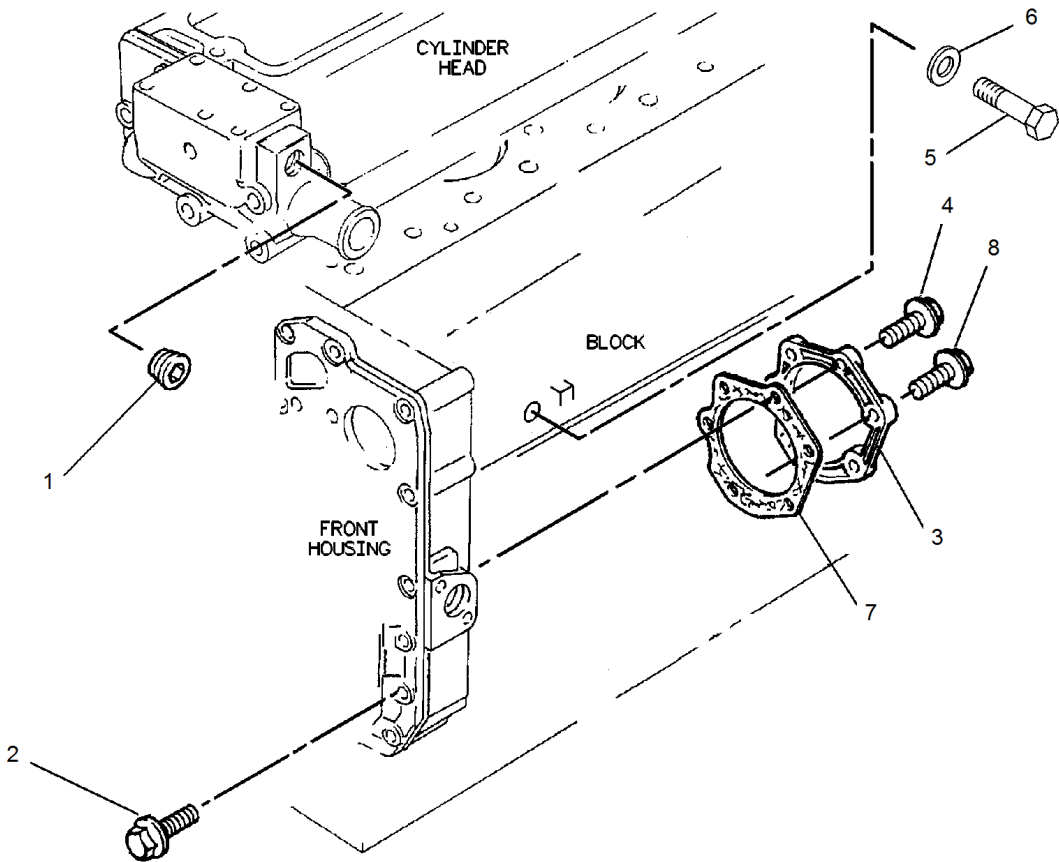
Ref.	Part number	Description	Qty	Code	Group page
1	2B-0858	PLUG-PIPE	1		
2	6I-0593	BOLT (M10X1.5X30-MM)	1	M	
3	329-7854	PLATE AS	1		
3A	329-7856	SEAL-O-RING	1		
4	100-4830	BOLT (M10X1.5X20-MM)	1	M	
5	111-8222	BOLT (M8X16-MM)	5	M	
6	6I-0646	BOLT (M10X1.5X14-MM)	1	M	
7	214-3203	WASHER (SEALING)	1		

CAT codes: M.

6I-0643 COVER GP-ACCESSORY DRIVE

6I-0643 COVER GP-ACCESSORY DRIVE S/N 7BJ1-53481 PART OF 107-4860 ENGINE AR

Drawing 1 of 1



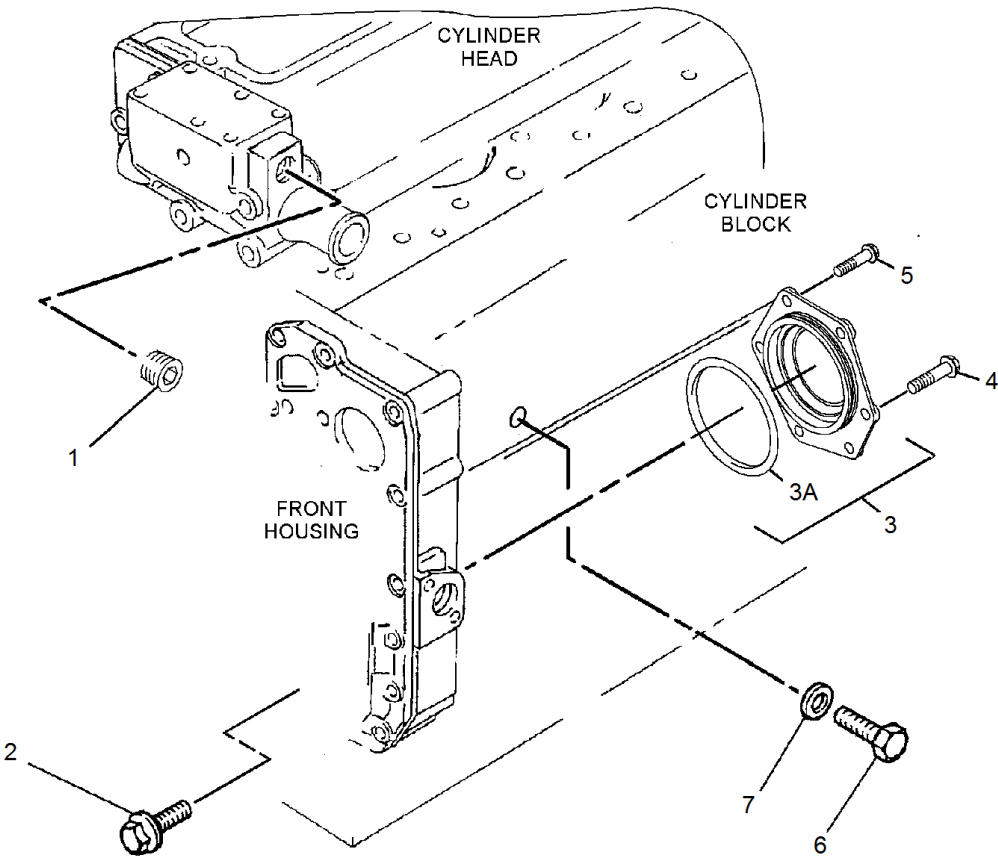
Ref.	Part number	Description	Qty	Code	Group page
1	2B-0858	PLUG-PIPE	1		
2	6I-0593	BOLT (M10X1.5X30-MM)	1	M	
3	138-2068	PLATE	1		
4	111-8222	BOLT (M8X16-MM)	5	M	
5	6I-0646	BOLT (M10X1.5X14-MM)	1	M	
6	067-6810	WASHER	1		
7	206-4277	GASKET	1		
8	100-4830	BOLT (M10X1.5X20-MM)	1	M	

CAT codes: M.

6I-0643 COVER GP-ACCESSORY DRIVE

6I-0643 COVER GP-ACCESSORY DRIVE S/N 7BJ53482-UP PART OF 107-4860 ENGINE AR

Drawing 1 of 1



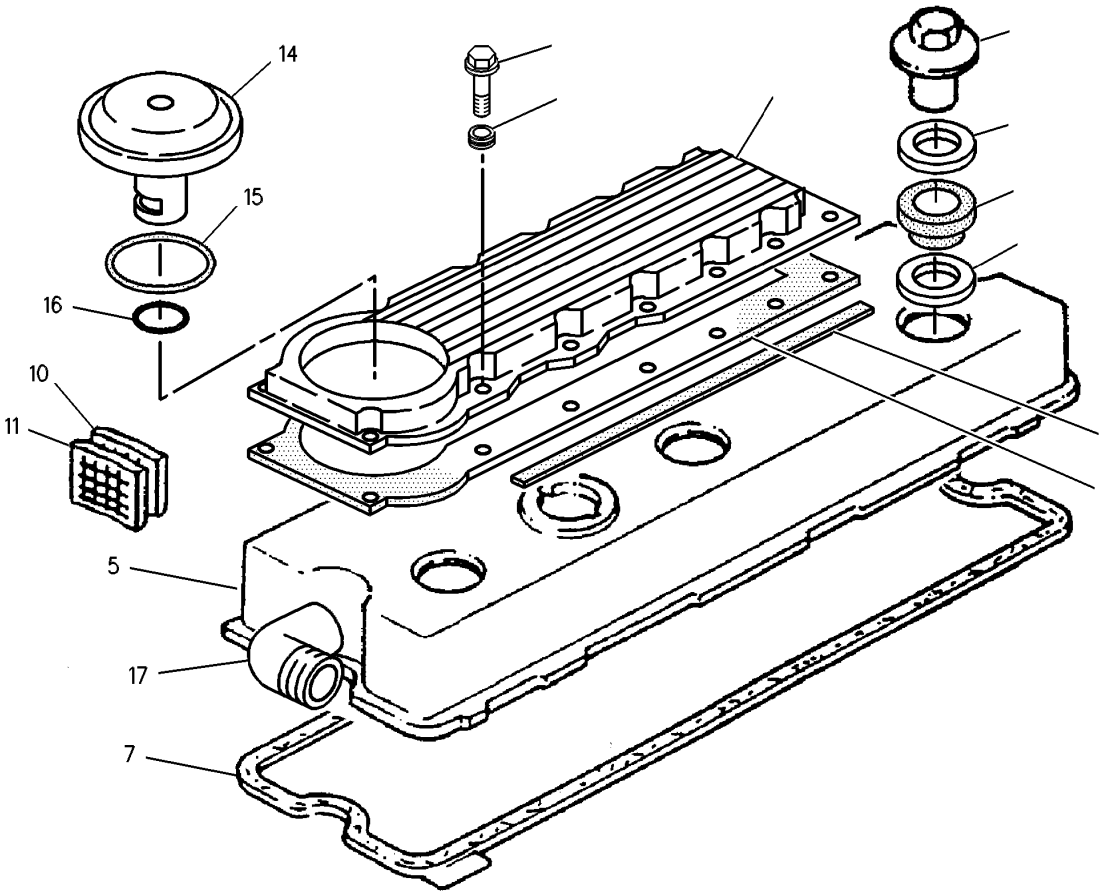
Ref.	Part number	Description	Qty	Code	Group page
1	067-6823	PLUG	1		
2	6I-0593	BOLT (M10X1.5X30-MM)	1	M	
3	329-7854	PLATE AS	1		
3A	329-7856	SEAL-O-RING	1		
4	100-4830	BOLT (M10X1.5X20-MM)	1	M	
5	111-8222	BOLT (M8X16-MM)	5	M	
6	6I-0646	BOLT (M10X1.5X14-MM)	1	M	
7	214-3203	WASHER (SEALING)	1		

CAT codes: M.

124-3822 COVER GP-VALVE MECHANISM

124-3822 COVER GP-VALVE MECHANISM S/N 7BJ1-UP PART OF 107-4860 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	101-3675	SEAL	3		
2	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	3		
3	177-2939	NUT-RETAINING	3		
4	6I-0508	SHIM	3	B	
5	162-0700	COVER AS-VALVE	1		
6	105-1846	SEAL	1		
7	126-6671	GASKET (VALVE COVER)	1		
8	127-2694	COVER	1		
9	127-2695	GASKET	1		
10	127-2696	FOAM (CRANKCASE BREATHER)	1		
11	127-2698	BAFFLE	3		
12	127-2699	BOLT	14		
13	127-2701	INSERT	14		
14	127-2702	VALVE (FUMES DISPOSAL)	1		

124-3822 COVER GP-VALVE MECHANISM (continued)

Ref.	Part number	Description	Qty	Code	Group page
15	127-2704	SEAL-O-RING	1		
16	127-2705	SEAL-O-RING	1		
17	129-8347	ELBOW	1		

CAT codes: B.

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