

CATERPILLAR D9R

7TL / SEBP2518

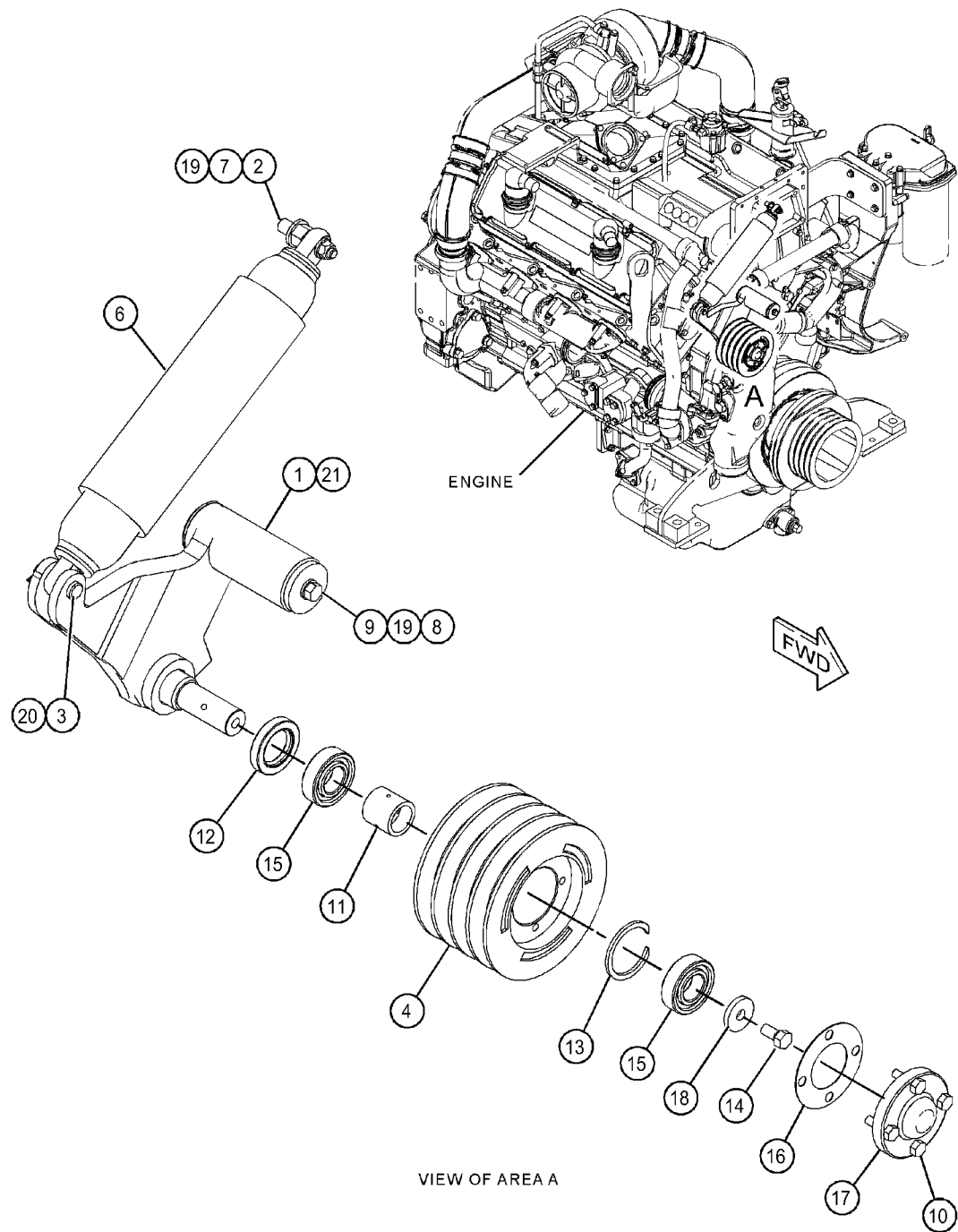
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114-5540 BELT TENSIONER GP

114-5540 BELT TENSIONER GP S/N 7TL557-851 PART OF 127-6978 INSTALLATION AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	114-4246	ARM AS-TIGHTENER	1		
	2S-6196	SHAFT-PULLEY	1		
	4S-5367	BUSHING AS (MOUNT)	1		
	7N-5352	DOWEL	1		
2	136-0866	STUD	1		

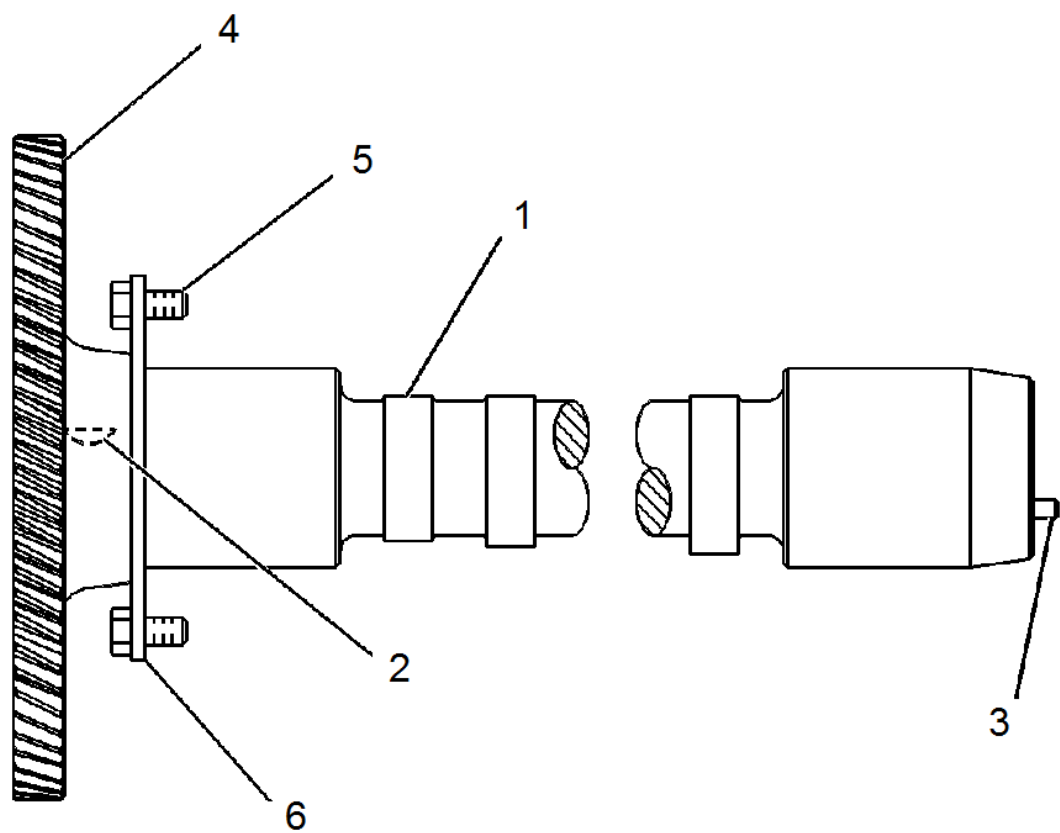
114-5540 BELT TENSIONER GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
3	6S-6308	PIN	1		
4	114-4294	PULLEY-TIGHTENER (4-GROOVE)	1		
6	161-7128	SPRING AS	1		
	7I-1334	HOSE	1		
7	2K-4973	LOCKNUT (3/8-16-THD)	1		
8	2M-2742	PLATE-RETAINER	1		
9	4L-6454	BOLT (3/8-16X1-IN)	1		
10	4M-6425	BOLT (5/16-18X1-IN)	4		
11	1S-8687	SPACER (25.5X33.4X31.75-MM THK)	1		
12	5M-9735	SEAL-LIP TYPE	1		
13	8B-2327	RING-RETAINING	1		
14	0S-0509	BOLT (3/8-16X0.75-IN)	1		
15	6B-1124	BALL BEARING	2		
16	2S-6151	GASKET	1		
17	2S-6150	COVER-PULLEY	1		
18	2S-6160	WASHER-HARD (10.2X32X5-MM THK)	1		
19	8T-4896	WASHER-HARD (10.2X18.5X2.5-MM THK)	2		
20	3B-4617	PIN-COTTER	1		
21	3B-8485	ELBOW	1		

108-1547 CAMSHAFT GP

108-1547 CAMSHAFT GP S/N 99C1-1926 PART OF 123-0209, 133-5635, 139-3288 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



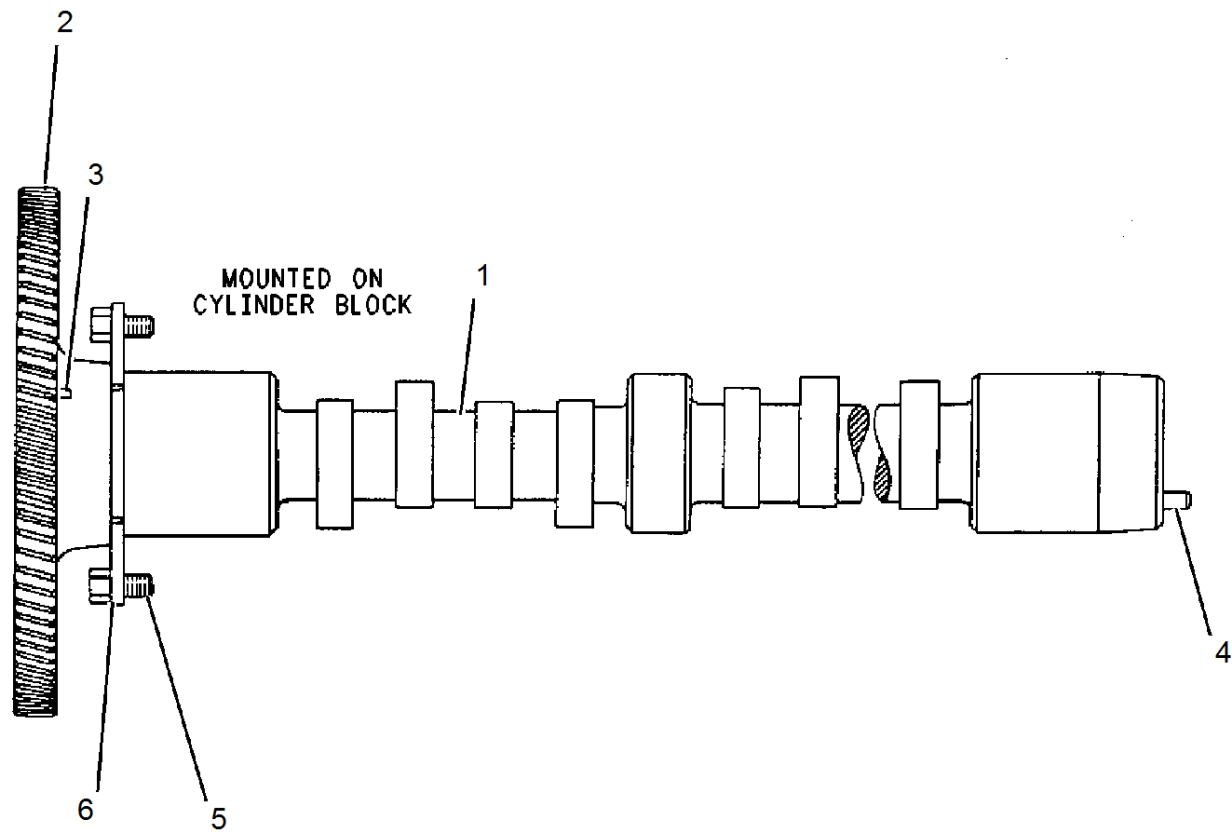
Ref.	Part number	Description	Qty	Code	Group page
1	108-6277	CAMSHAFT AS	1		
	1W-5060	CAMSHAFT	1		
2	1B-8705	KEY-WOODRUFF	1		
3	4N-0955	DOWEL	1		
4	101-3374	GEAR (86-TEETH)	1		
5	0S-0509	BOLT (3/8-16X0.75-IN)	2		
6	4N-0342	PLATE	1		

CAT codes: R.

4N-0963 CAMSHAFT GP

4N-0963 CAMSHAFT GP S/N 48W40540-41131 SINGLE PART OF 117-1826, 137-7439, 156-5802 ENGINE AR AN ATTACHMENT

Drawing 1 of 1



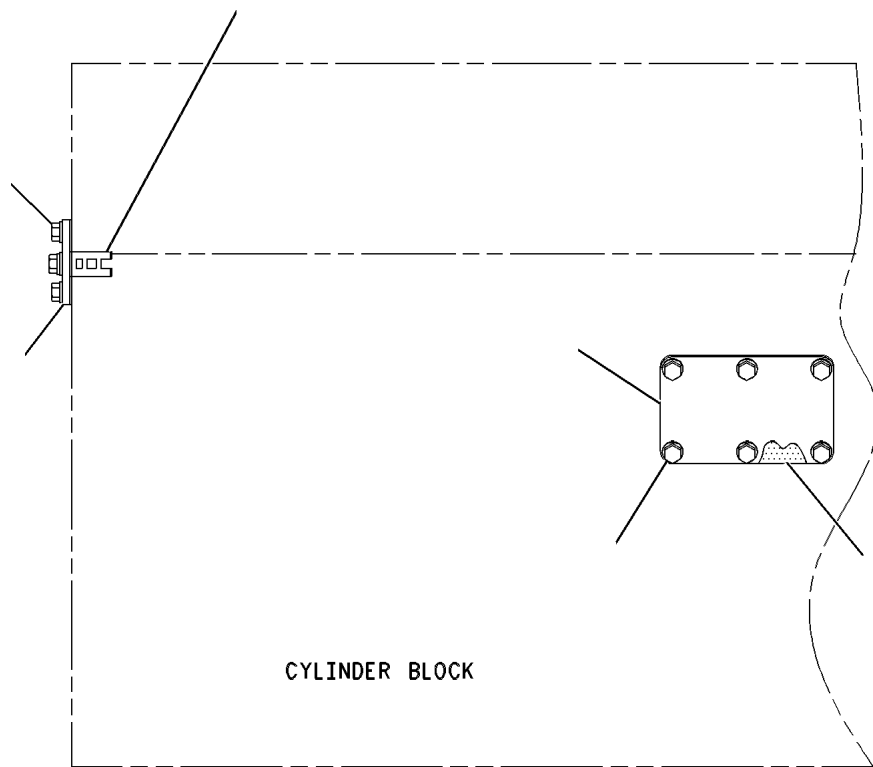
Ref.	Part number	Description	Qty	Code	Group page
1	2W-7980	CAMSHAFT AS	1	C	
2	101-3374	GEAR (86-TEETH)	1		
3	1B-8705	KEY-WOODRUFF	1		
4	4N-0955	DOWEL	1		
5	0S-0509	BOLT (3/8-16X0.75-IN)	2		
6	4N-0342	PLATE	1		

CAT codes: C, R.

130-7301 COVER GP-CYLINDER BLOCK

130-7301 COVER GP-CYLINDER BLOCK S/N 99C1-1926 PART OF 123-0209, 133-5635, 139-3288 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



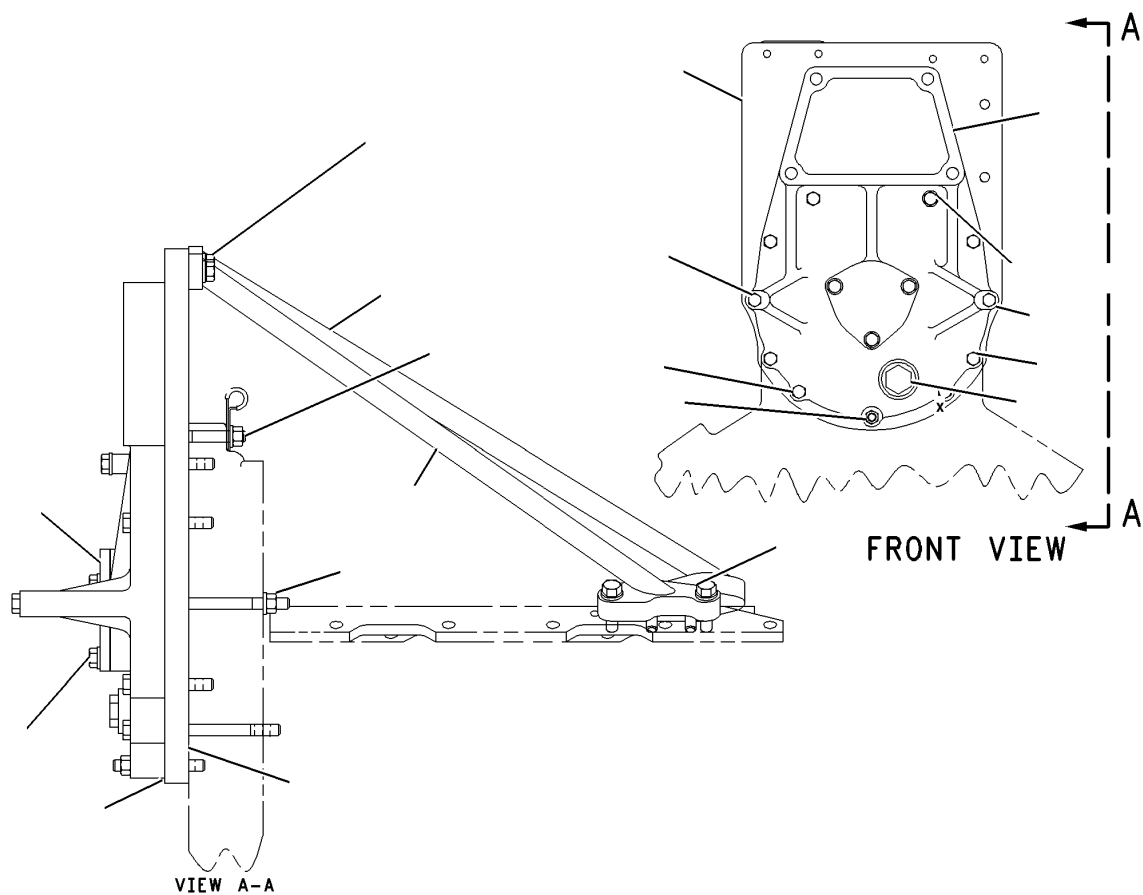
LEFT SIDE VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	4N-1683	COVER	1		
2	4N-1684	GASKET	1		
3	0S-1594	BOLT (3/8-16X1-IN)	9		
4	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	9		
5	4N-0864	GASKET	1		
6	4N-1682	COVER	1		
7	4P-8134	CLIP (LADDER)	1		

130-7303 COVER GP-CYLINDER BLOCK

130-7303 COVER GP-CYLINDER BLOCK S/N 99C1-1926 PART OF 123-0209, 133-5635, 139-3288 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	0T-0573	BOLT (3/8-16X2.75-IN)	5		
2	5B-9603	BOLT (3/8-16X5-IN)(MARKED X)	2		
3	6N-2509	COVER	1		
4	6N-2508	GASKET	1		
5	131-3064	PLATE	1		
6	2B-2471	STUD	1		
7	8F-6350	BOLT (3/8-16X8-IN)	1		
8	133-3867	BRACKET AS	1		
9	133-3868	BRACKET AS	1		
10	0S-1594	BOLT (3/8-16X1-IN)	3		
11	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	7		
12	9S-8752	NUT-FULL (3/8-16-THD)	4		
13	0S-1591	BOLT (3/8-16X1.5-IN)	4		
14	8M-1871	STUD-TAPERLOCK (3/8-16X2.4-IN)	1		

130-7303 COVER GP-CYLINDER BLOCK (continued)

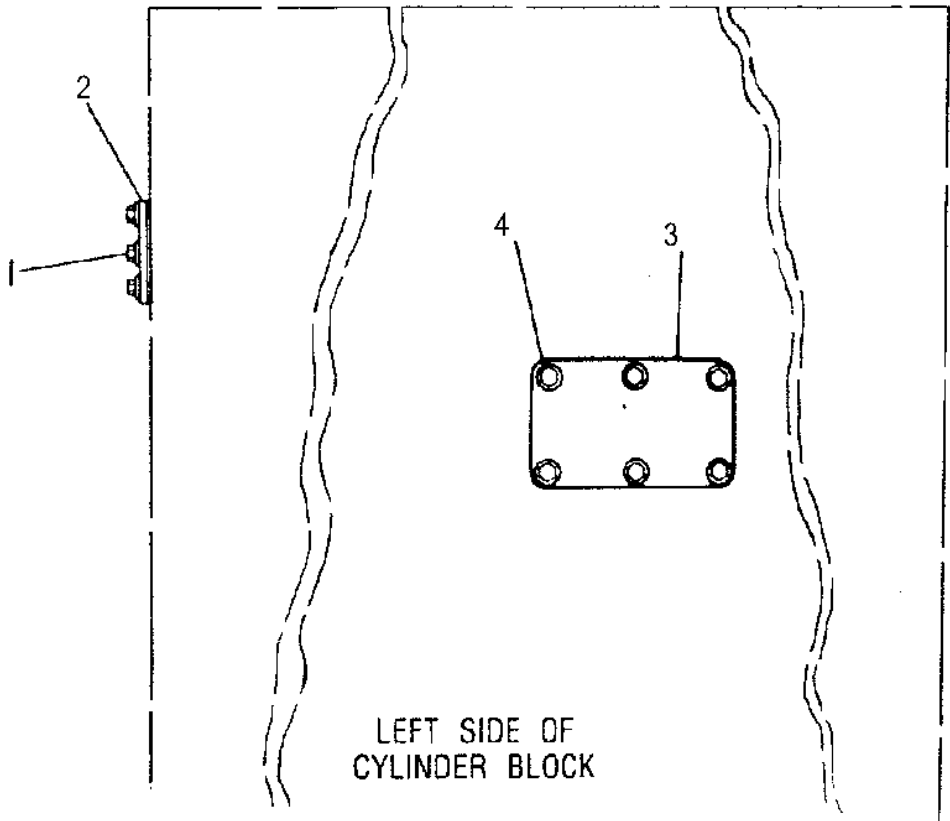
Ref.	Part number	Description	Qty	Code	Group page
15	0S-1588	BOLT (3/8-16X1.25-IN)	2		
16	134-6446	COVER-PUMP GEAR	1		
17	1U-8846	SEALANT-GASKET		B	
18	0L-1352	BOLT (3/8-16X3.25-IN)	1		
19	9R-1685	SPACER (10.5X16.5X15.5-MM THK)	1		
20	5F-6044	BOLT (3/8-16X9-IN)	1		
21	9X-6458	WASHER-HARD (10.2X22.5X3-MM THK)	6		
22	9S-4190	PLUG-O-RING (7/8-14-THD)	1		
23	6V-4589	SEAL-O-RING	1		

CAT codes: B.

4W-5390 COVER GP-CYLINDER BLOCK

4W-5390 COVER GP-CYLINDER BLOCK S/N 48W40540-41131 PART OF 117-1826, 137-7439, 156-5802 ENGINE AR AN ATTACHMENT

Drawing 1 of 1



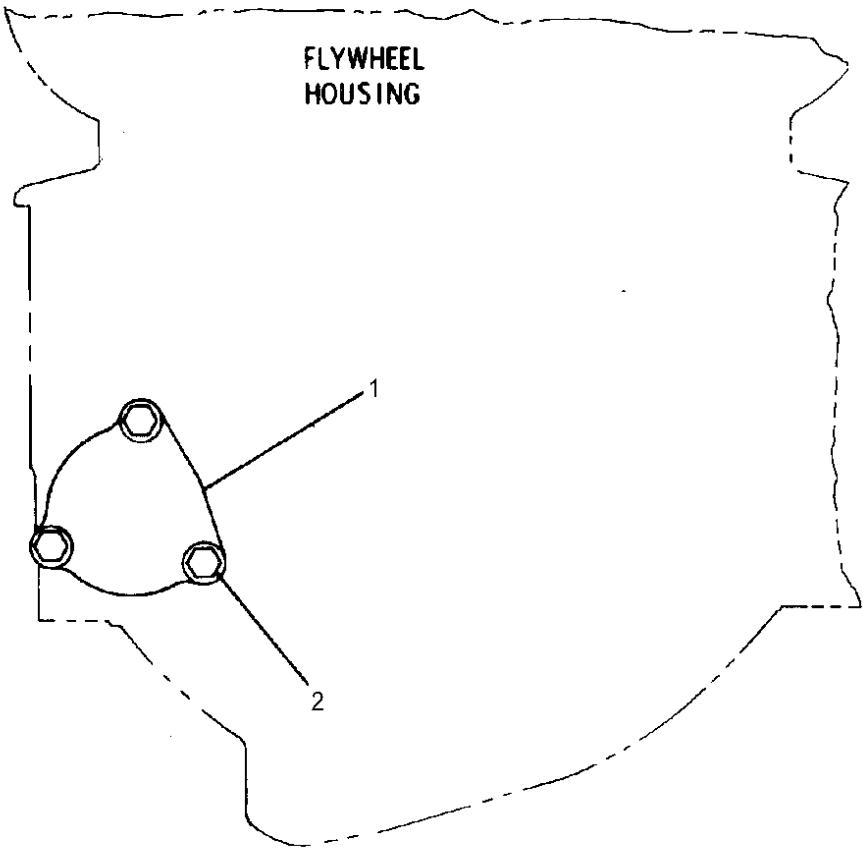
Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT (3/8-16X1-IN)	3	C	
	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	3	C	
2	4N-1683	COVER	1		
	4N-1684	GASKET	1		
3	4N-1682	COVER	1	B	
	4N-0864	GASKET	1	B	
4	0S-1594	BOLT (3/8-16X1-IN)	6	B	
	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	6	B	

CAT codes: B, C.

4N-6876 COVER GP-FLYWHEEL HOUSING

4N-6876 COVER GP-FLYWHEEL HOUSING S/N 99C813-1926; 48W40540-41131 PART OF 117-1826, 123-0209, 137-7439, 139-3288, 156-5802 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	4N-1114	COVER	1		
	9Y-6089	GASKET	1		
2	0S-1566	BOLT (5/8-11X1.5-IN)	3		
	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	3		

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