

CATERPILLAR M315

7ML / SEBP2852

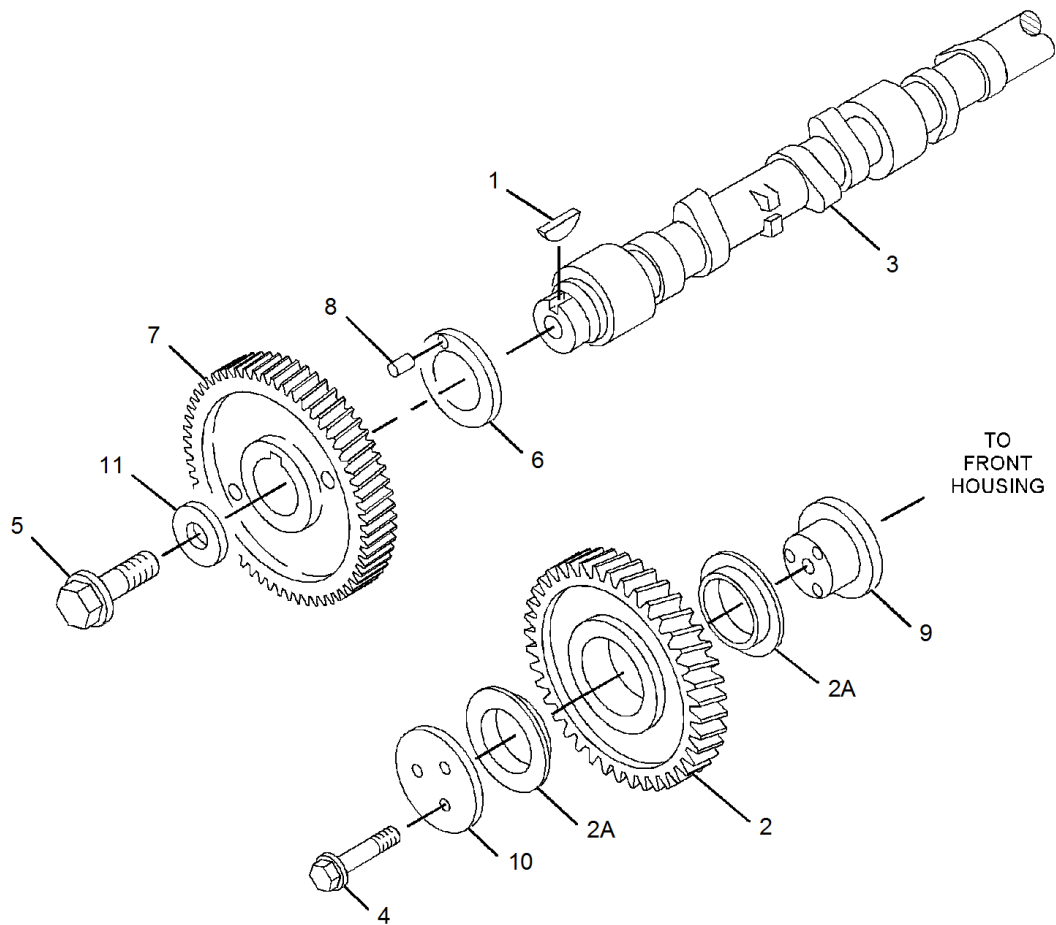
Contents

Section	Page
Basic engine	2
Lubrication system	
Cooling system	
Air inlet and exhaust	
Fuel system	
Basic engine	
Basic engine	
Electrical and electronics	
Power train	
Cooling system	
Undercarriage	
Hydraulic system	
Hydraulic system	
Labels, kits and diagnostics	
Air inlet and exhaust	
Catalog items	

138-8420 CAMSHAFT GP

138-8420 CAMSHAFT GP S/N 7BJ1-UP PART OF 130-6343 ENGINE AR-PRIMARY

Drawing 1 of 1



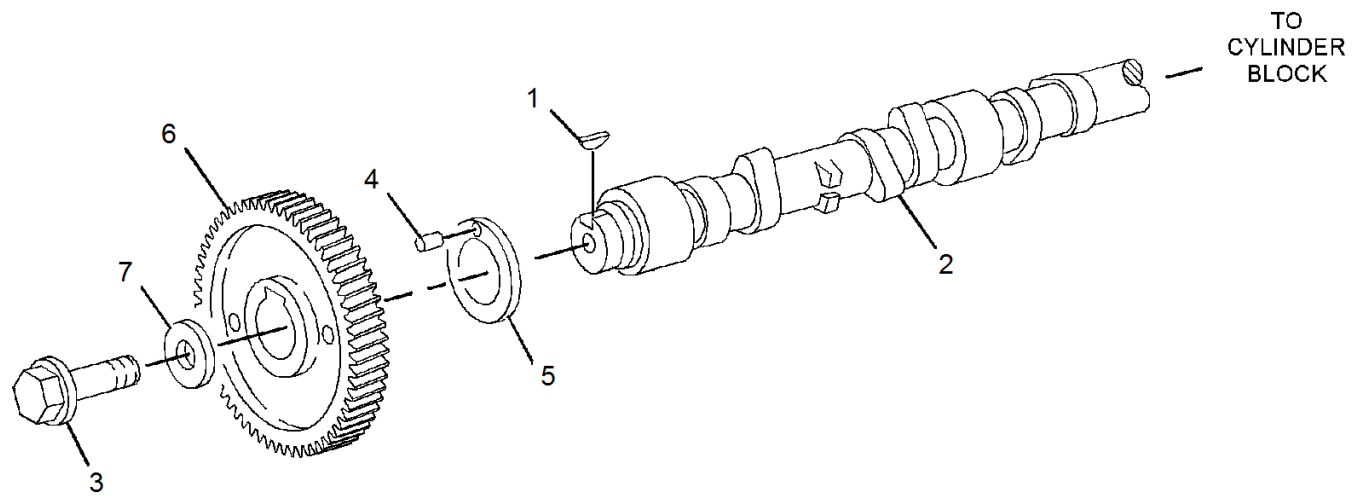
Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF (CAMSHAFT)	1		
2	2W-1529	GEAR AS-IDLER (63-TEETH)	1		
2A	067-6899	BUSHING-IDLER GEAR	2		
3	356-3503	CAMSHAFT	1		
4	6I-0789	BOLT (M10X1.5X60-MM)	3	M	
5	7C-4616	BOLT (M12X1.75X45-MM)	1	M	
6	7W-4842	WASHER-THRUST	1		
7	9Y-2633	GEAR-CAMSHAFT (56-TEETH)	1		
8	067-6179	DOWEL	1		
9	324-0444	HUB-IDLER GEAR	1		
10	067-6900	PLATE-RETAINING	1		
11	133-1011	WASHER	1		

CAT codes: M.

6I-0894 CAMSHAFT GP

6I-0894 CAMSHAFT GP S/N 5HK42471-99999 PART OF 107-9665 ENGINE AR-PRIMARY

Drawing 1 of 1



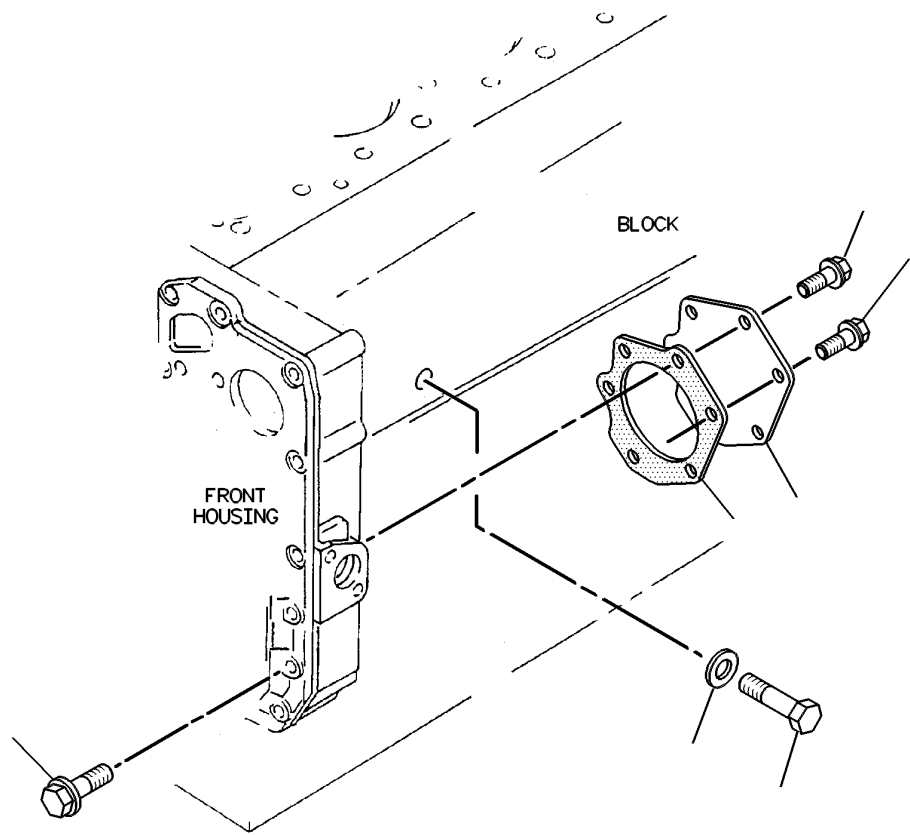
Ref.	Part number	Description	Qty	Code	Group page
1	1B-8736	KEY-WOODRUFF	1		
2	360-5470	CAMSHAFT	1		
3	7C-4616	BOLT (M12X1.75X45-MM)	1	M	
4	067-6179	DOWEL	1		
5	7W-4842	WASHER-THRUST	1		
6	9Y-2633	GEAR-CAMSHAFT (56-TEETH)	1		
7	092-5499	WASHER (13X60X8-MM)	1		

CAT codes: M.

141-6149 COVER GP-ACCESSORY DRIVE

141-6149 COVER GP-ACCESSORY DRIVE S/N 7BJ1-41933 PART OF 130-6343 ENGINE AR-PRIMARY

Drawing 1 of 1



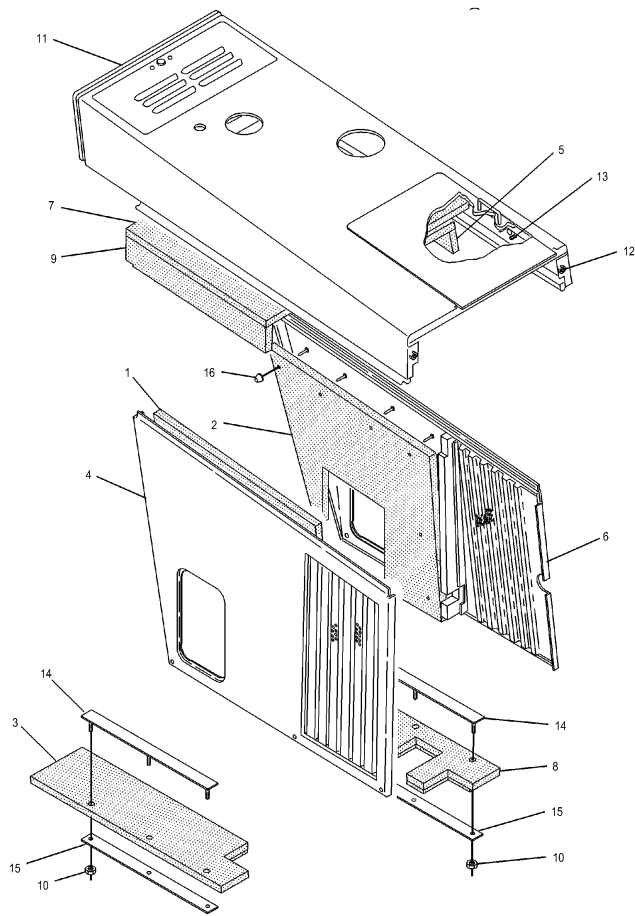
Ref.	Part number	Description	Qty	Code	Group page
1	100-4830	BOLT (M10X1.5X20-MM)	1	M	
2	6I-0593	BOLT (M10X1.5X30-MM)	1	M	
3	138-2068	PLATE	1		
4	111-8222	BOLT (M8X16-MM)	5	M	
5	6I-0646	BOLT (M10X1.5X14-MM)	1	M	
6	067-6810	WASHER	1		
7	206-4277	GASKET	1		

CAT codes: M.

133-9361 COVER GP-VALVE MECHANISM

133-9361 COVER GP-VALVE MECHANISM S/N 5HK42471-99999 PART OF 107-9665 ENGINE AR-PRIMARY Type 1

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	1N-3762	PLUG-CUP	1		
2	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	3		
3	6I-0217	BOLT (M8X1.25X20-MM)	2	M	
4	6I-0507	NUT	3		
5	6I-0512	GASKET	1		
6	6I-4037	PLATE	1		
7	101-3675	SEAL	3		
8	124-4443	COVER AS-VALVE MECHANISM	1		
9	105-1846	SEAL	1		
10	126-6671	GASKET (VALVE COVER)	1		
11	127-2694	COVER	1		
12	127-2695	GASKET	1		
13	127-2696	FOAM (CRANKCASE BREATHER)	1		
14	127-2698	BAFFLE	3		
15	127-2699	BOLT	14		

133-9361 COVER GP-VALVE MECHANISM (continued)

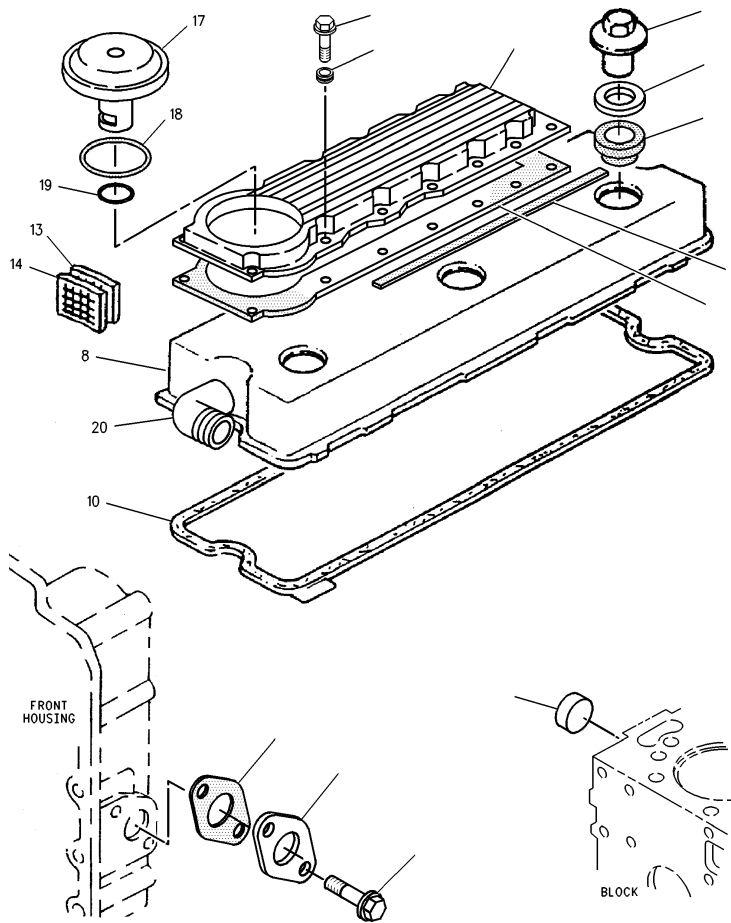
Ref.	Part number	Description	Qty	Code	Group page
16	127-2701	INSERT	14		
17	127-2702	VALVE (FUMES DISPOSAL)	1		
18	127-2704	SEAL-O-RING	1		
19	127-2705	SEAL-O-RING	1		
20	129-8347	ELBOW	1		

CAT codes: M.

133-9361 COVER GP-VALVE MECHANISM

133-9361 COVER GP-VALVE MECHANISM S/N 5HK42471-99999 PART OF 107-9665 ENGINE AR-PRIMARY Type 2

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	1N-3762	PLUG-CUP	1		
2	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	3		
3	6I-0217	BOLT (M8X1.25X20-MM)	2	M	
4	6I-0507	NUT	3		
5	6I-0512	GASKET	1		
6	6I-4037	PLATE	1		
7	101-3675	SEAL	3		
8	162-0700	COVER AS-VALVE	1		
9	105-1846	SEAL	1		
10	126-6671	GASKET (VALVE COVER)	1		
11	127-2694	COVER	1		
12	127-2695	GASKET	1		
13	127-2696	FOAM (CRANKCASE BREATHER)	1		
14	127-2698	BAFFLE	3		
15	127-2699	BOLT	14		

133-9361 COVER GP-VALVE MECHANISM (continued)

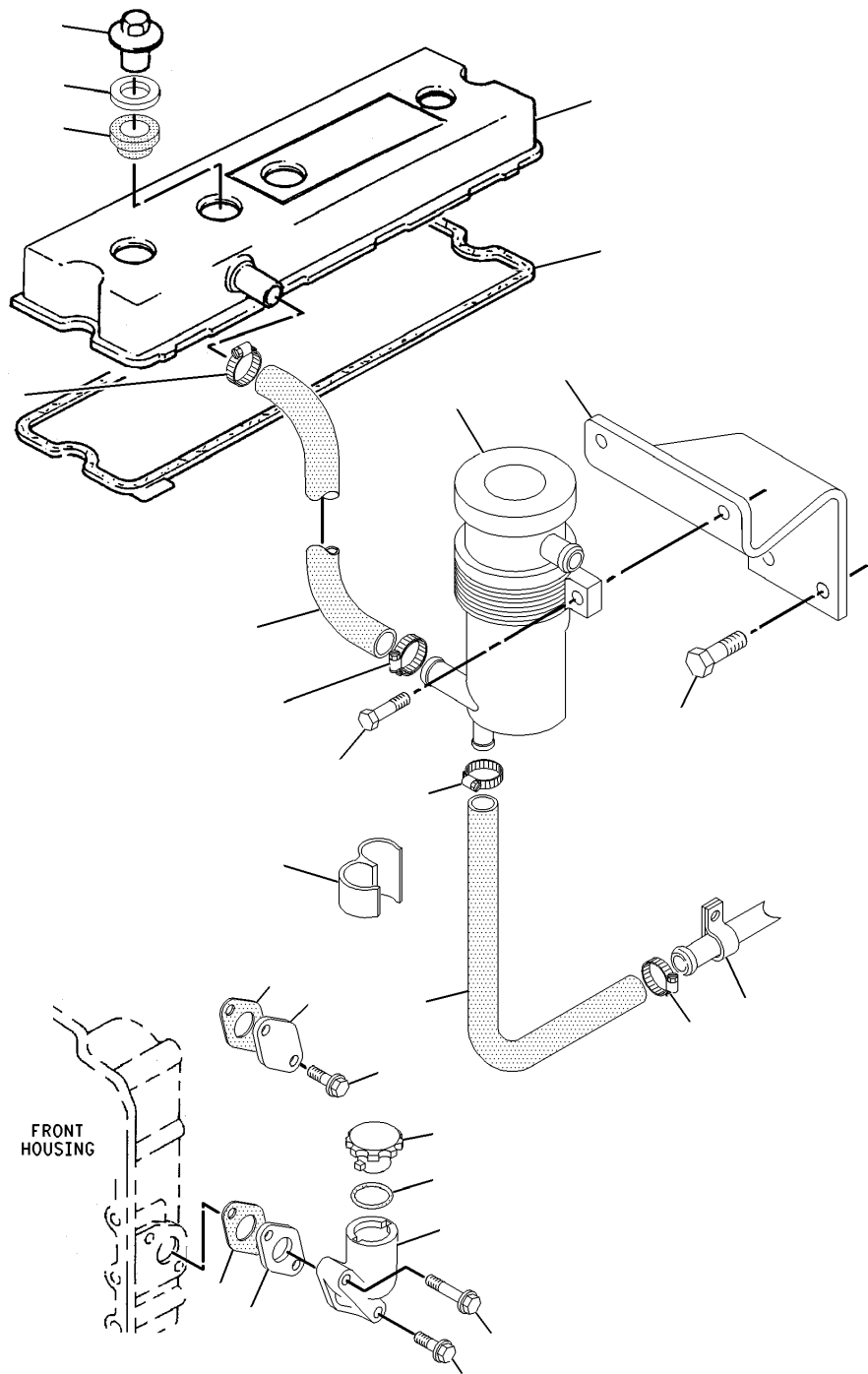
Ref.	Part number	Description	Qty	Code	Group page
16	127-2701	INSERT	14		
17	127-2702	VALVE (FUMES DISPOSAL)	1		
18	127-2704	SEAL-O-RING	1		
19	127-2705	SEAL-O-RING	1		
20	129-8347	ELBOW	1		

CAT codes: M.

137-6388 COVER GP-VALVE MECHANISM

137-6388 COVER GP-VALVE MECHANISM S/N 7BJ1-40834 PART OF 130-6343 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	6I-0839	BOLT (M8X1.25X70-MM)	1	M	
2	4B-4281	WASHER (16.8X33X2.5-MM THK)	3		
3	6I-0217	BOLT (M8X1.25X20-MM)	2	M	
4	6I-0507	NUT	3		
5	6I-0512	GASKET	2		

137-6388 COVER GP-VALVE MECHANISM (continued)

Ref.	Part number	Description	Qty	Code	Group page
6	6I-0654	BOLT (M10X1.5X25-MM)	2	M	
7	6I-0843	BOLT (M6X1X25-MM)	2	M	
8	6I-4037	PLATE	1		
9	143-7919	SPACER	1		
10	101-3771	BOLT (M8X1.25X85-MM)	1	M	
11	101-3675	SEAL	3		
13	139-4671	COVER AS-VALVE	1		
14	147-9544	GASKET (VALVE COVER)	1		
16	137-0235	HOSE	1		
17	136-7030	BRACKET	1		
18	160-4826	CLAMP-HOSE	2		
19	170-5309	CLIP-TUBE	1		
23	165-4021	CANISTER AS-BREATHER (CRANKCASE)	1		
	185-6643	SEAL (BREATHER)	1		
24	113-8084	FILLER GP-ENGINE OIL	1		
25	130-9888	CAP AS-OIL FILLER (ENGINE)	1		
26	113-1504	SEAL-O-RING	1		
27	127-8287	CLAMP-HOSE	1		
29	165-0138	CLAMP-HOSE	1		
30	136-3338	HOSE	1		
31	166-5205	CLAMP-HOSE	2		

CAT codes: M.

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