

CATERPILLAR 24H

7KK / SEBP2466

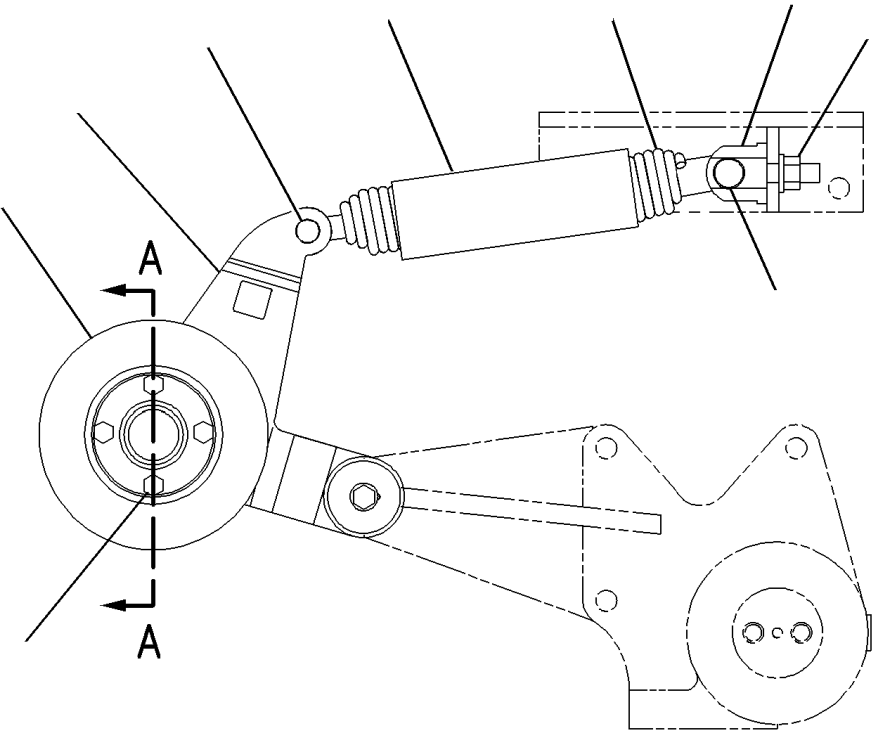
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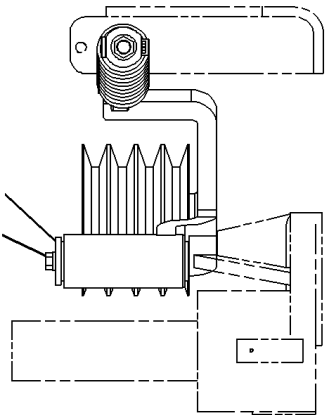
7E-9666 BELT TENSIONER GP

7E-9666 BELT TENSIONER GP S/N 80M1-UP PART OF 123-0200 ENGINE AR

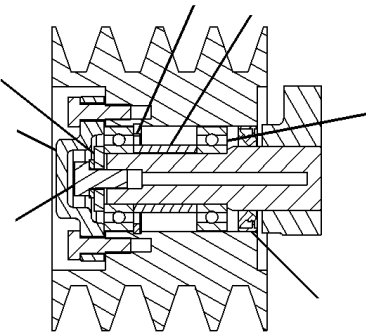
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FRONT VIEW



LEFT SIDE VIEW



SECTION A-A

Ref.	Part number	Description	Qty	Code	Group
			.		page
1	1S-8687	SPACER (25.5X33.4X31.75-MM THK)	1	B	
2	2M-2742	PLATE-RETAINER	1		
3	2S-6150	COVER-PULLEY	1		
4	2S-6151	GASKET	1		
5	3B-4617	PIN-COTTER	2		
6	5M-9735	SEAL-LIP TYPE	1		
7	6B-1124	BALL BEARING	2		
8	6N-1186	PULLEY	1		
9	6S-6308	PIN	2		
10	8B-2327	RING-RETAINING	1		
11	8N-5579	RETAINER	1		
12	161-7128	SPRING AS	1		
12A	7I-1334	HOSE	1		
13	8N-6097	ARM AS-TIGHTENER	1		

7E-9666 BELT TENSIONER GP (continued)

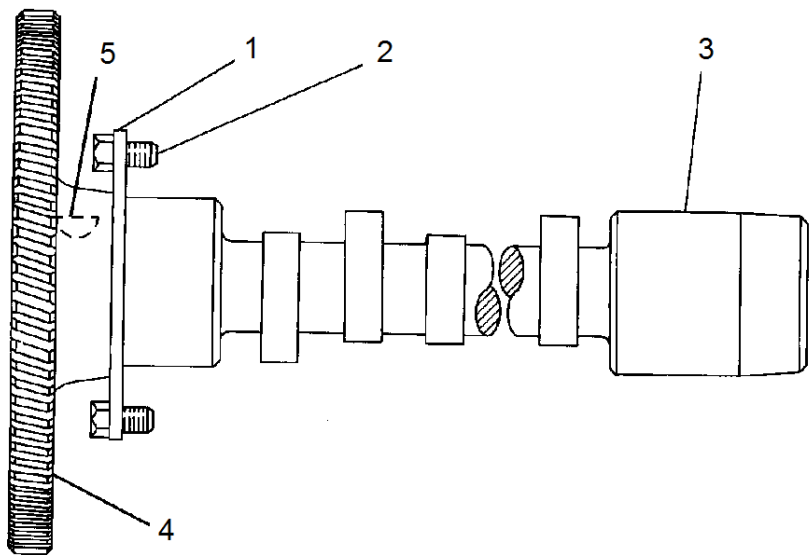
Ref.	Part number	Description	Qty	Code	Group page
	3H-0703	DOWEL	1		
	4S-5367	BUSHING AS (MOUNT)	1		
	2S-9006	SHAFT-PULLEY	1		
15	0S-0509	BOLT (3/8-16X0.75-IN)	1		
16	0S-1594	BOLT (3/8-16X1-IN)	1		
17	0S-1618	BOLT (5/16-18X1-IN)	4		
18	1F-7958	NUT-FULL (1/2-13-THD)	1		
19	2S-6160	WASHER-HARD (10.2X32X5-MM THK)	1		
20	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	2		
21	5P-8245	WASHER-HARD (13.5X25.5X3-MM THK)	1		

CAT codes: B.

108-1553 CAMSHAFT GP

108-1553 CAMSHAFT GP S/N 80M1-UP PART OF 123-0200 ENGINE AR

Drawing 1 of 1



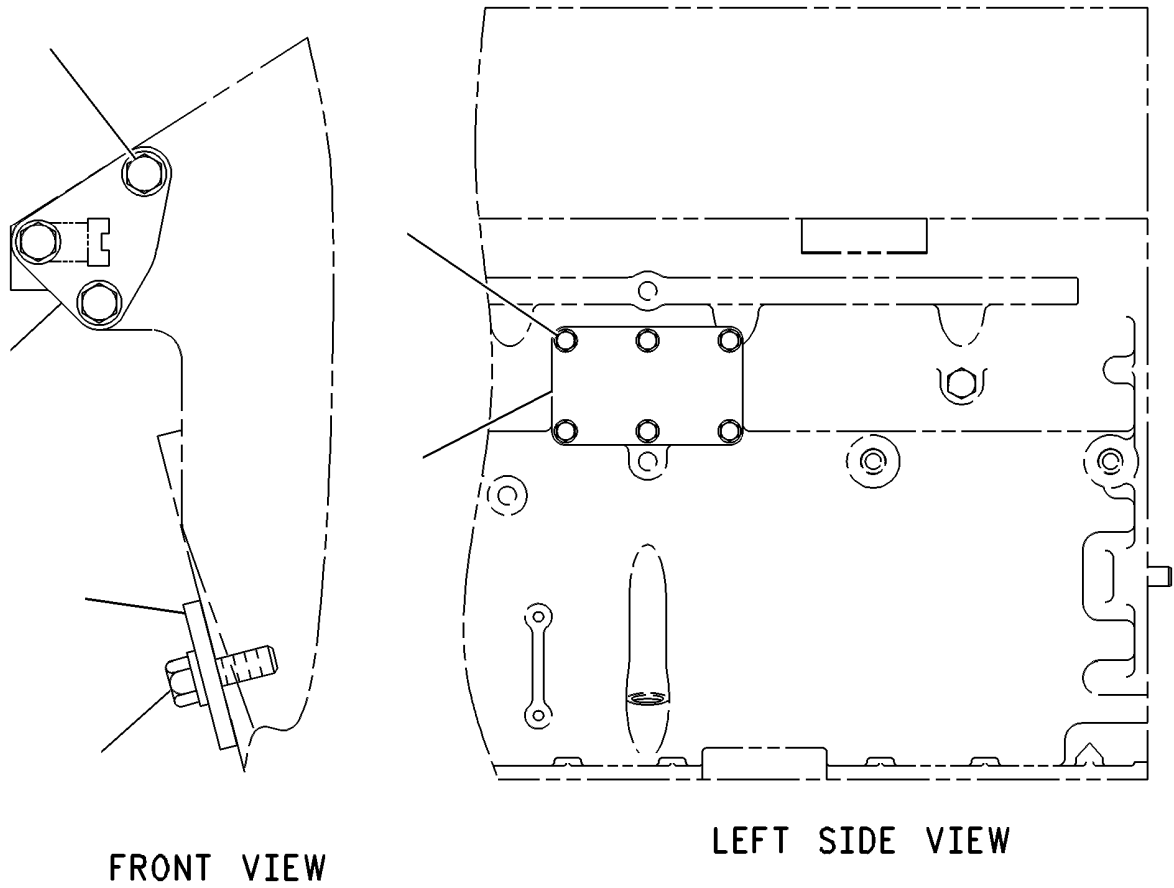
Ref.	Part number	Description	Qty	Code	Group page
1	4N-0342	PLATE	1		
2	0S-0509	BOLT (3/8-16X0.75-IN)	2		
3	108-6278	CAMSHAFT AS	1		
4	101-3374	GEAR (86-TEETH)	1		
5	1B-8705	KEY-WOODRUFF	1		

CAT codes: R.

130-0992 COVER GP-CYLINDER BLOCK

130-0992 COVER GP-CYLINDER BLOCK S/N 80M256-UP PART OF 123-0200 ENGINE AR

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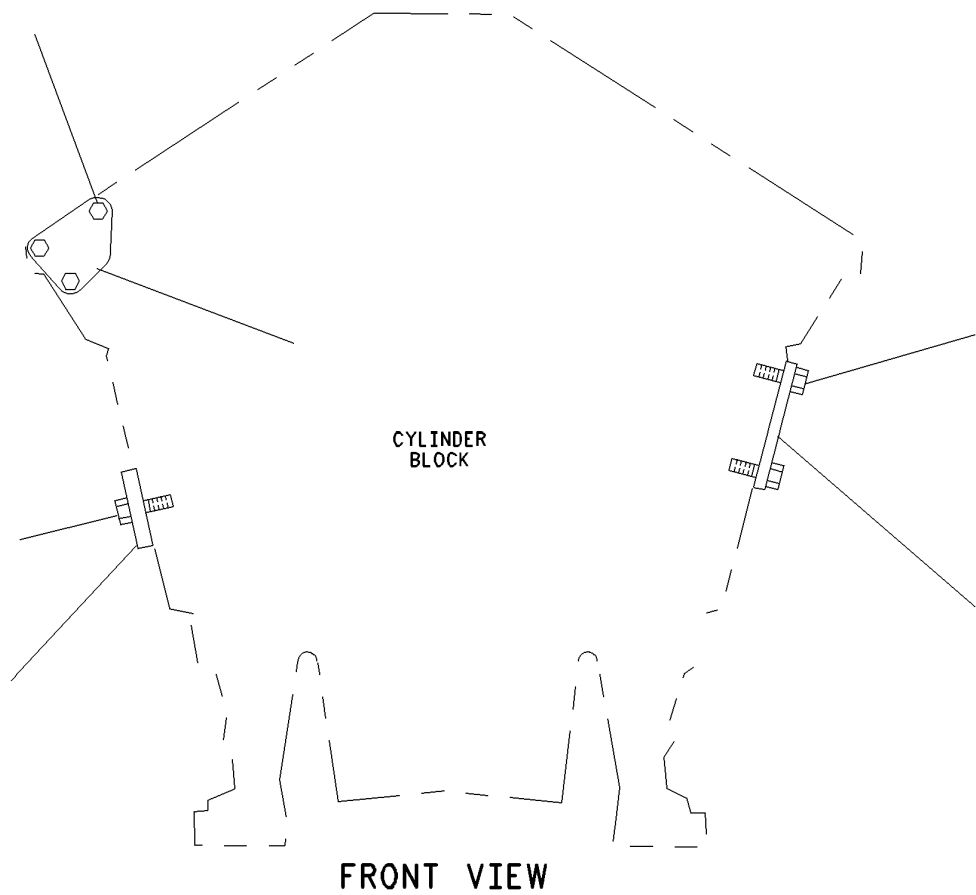


Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT (3/8-16X1-IN)	9		
2	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	11		
3	4N-1682	COVER	1		
4	4N-0864	GASKET	1		
5	4N-1683	COVER	1		
6	239-5571	SEAL-INTEGRAL	1		
7	234-8937	SEAL-INTEGRAL	1		
8	0L-1351	BOLT (3/8-16X0.875-IN)	2		
9	2P-2772	COVER	1		

2W-9319 COVER GP-CYLINDER BLOCK

2W-9319 COVER GP-CYLINDER BLOCK S/N 80M1-255 PART OF 123-0200 ENGINE AR

Drawing 1 of 1

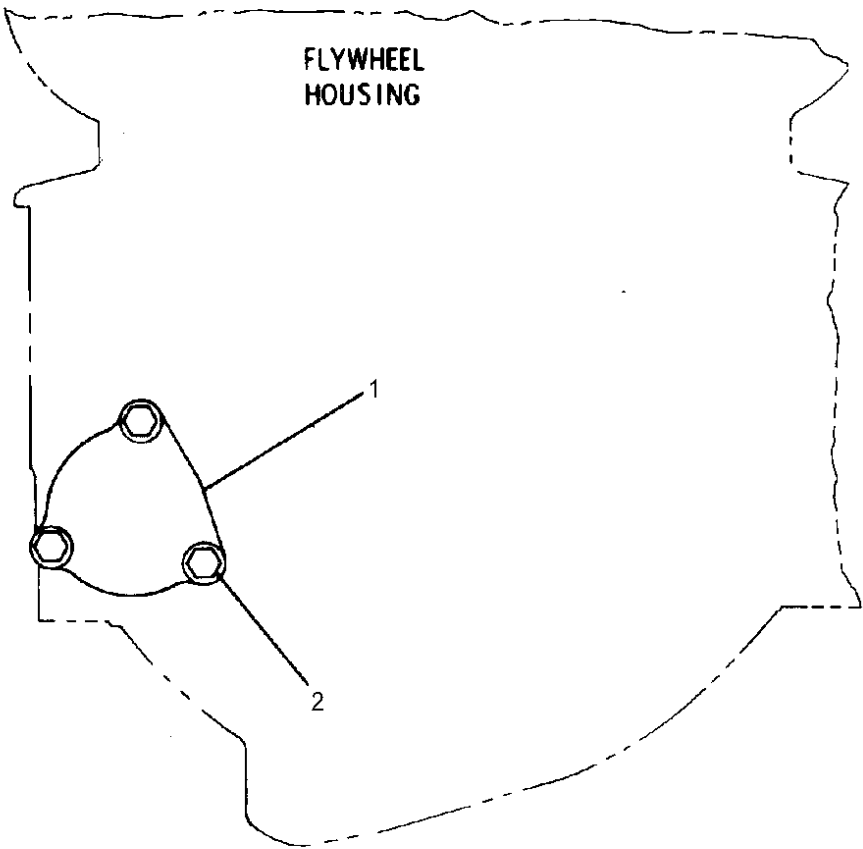


Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT (3/8-16X1-IN)	9		
2	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	11		
3	0L-1351	BOLT (3/8-16X0.875-IN)	2		
4	2P-2772	COVER	1		
5	234-8937	SEAL-INTEGRAL	1		
6	4N-1683	COVER	1		
7	4N-1684	GASKET	1		
8	4N-1682	COVER	1		
9	4N-0864	GASKET	1		

4N-6876 COVER GP-FLYWHEEL HOUSING

4N-6876 COVER GP-FLYWHEEL HOUSING S/N 80M1-UP PART OF 123-0200 ENGINE AR

Drawing 1 of 1

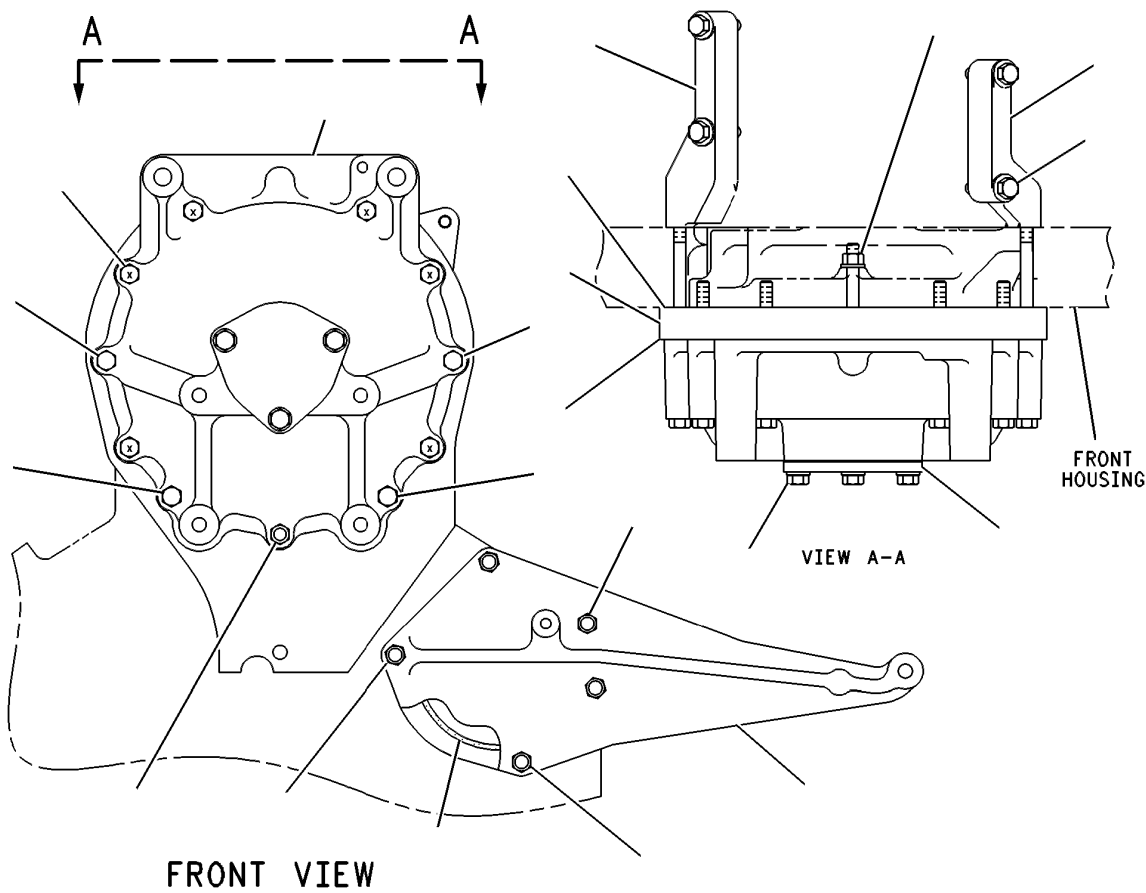


Ref.	Part number	Description	Qty	Code	Group page
1	4N-1114	COVER	1		
	9Y-6089	GASKET	1		
2	0S-1566	BOLT (5/8-11X1.5-IN)	3		
	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	3		

129-8349 COVER GP-FRONT HOUSING

129-8349 COVER GP-FRONT HOUSING S/N 80M1-UP PART OF 123-0200 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	9Y-3488	BRACKET-COMPRESSOR	1		
2	9N-5576	COVER-FUEL PUMP GEAR	1		
3	6N-2509	COVER	1		
4	6N-2508	GASKET	1		
5	2M-2488	STUD-TAPERLOCK (3/8-16X3.59-IN)	1		
6	9X-7371	SEAL-O-RING	1		
7	116-5821	SUPPORT-HOUSING (RH)	1		
8	116-6264	SUPPORT-HOUSING (LH)	1		
9	3S-1307	BOLT-12 POINT HEAD (3/8-16X2-IN)(3/8-16 X 2IN)	4		
10	036-7222	STUD	1		
11	0T-0055	BOLT (3/8-16X4.25-IN)	6		
12	0S-1594	BOLT (3/8-16X1-IN)	3		
13	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	4		
14	9S-8752	NUT-FULL (3/8-16-THD)	7		
15	3K-3256	STUD-TAPERLOCK (3/8-16X1.7-IN)	1		

129-8349 COVER GP-FRONT HOUSING (continued)

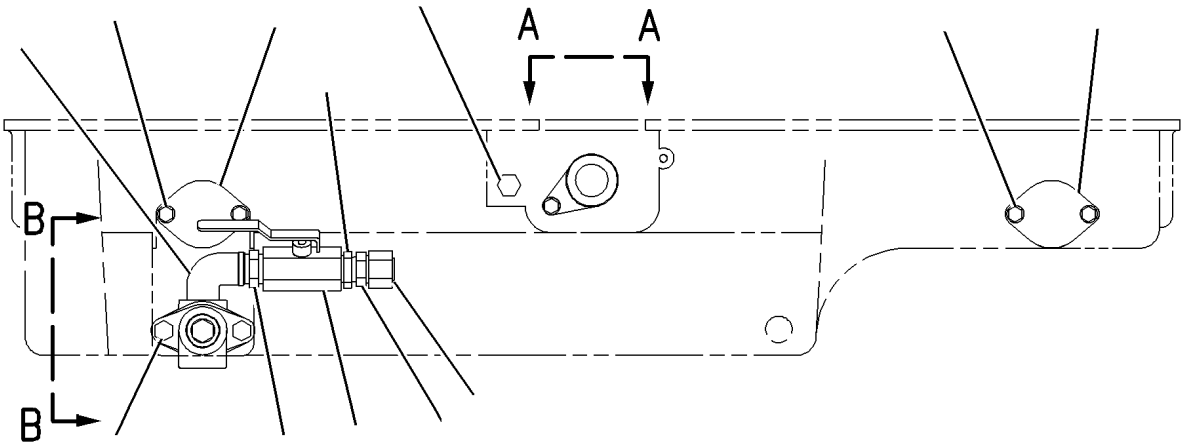
Ref.	Part number	Description	Qty	Code	Group page
16	2P-1974	STUD-TAPERLOCK (3/8-16X4.2-IN)	3		
17	4F-0411	BOLT (3/8-16X6.5-IN)	4		
18	129-8350	PLATE	1		
19	1U-8846	SEALANT-GASKET		B	

CAT codes: B.

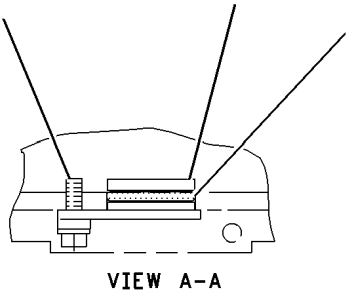
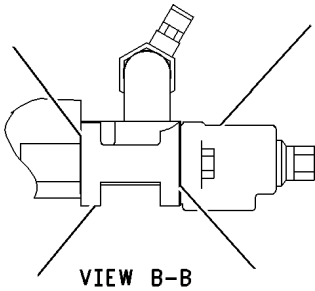
130-5754 COVER GP-OIL PAN

130-5754 COVER GP-OIL PAN S/N 80M1-UP PART OF 123-0200 ENGINE AR

Drawing 1 of 1



LEFT SIDE VIEW



Ref.	Part number	Description	Qty	Code	Group page
1	4N-9968	PLUG	1		
2	4P-0519	ADAPTER AS-DRAIN	1		
	109-5839	PLUG-DRAIN (ENGINE OIL PAN)	1		
3	4P-9853	BLOCK	1		
4	8C-6874	CONNECTOR	1		
5	006-5707	ELBOW-PIPE	1		
6	005-8615	NIPPLE-PIPE	1		
7	0S-1588	BOLT (3/8-16X1.25-IN)	5		
8	109-0072	SEAL-O-RING	1		
9	4N-0794	COVER	2		
10	4P-3117	VALVE-BALL	1		
11	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	5		
12	5P-8068	SEAL-O-RING	1		
13	379-5053	SEAL-O-RING	1		
14	6V-9746	SEAL-O-RING	1		

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7KK-SEBP2466

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