

CATERPILLAR 941

70H / HEBP1095

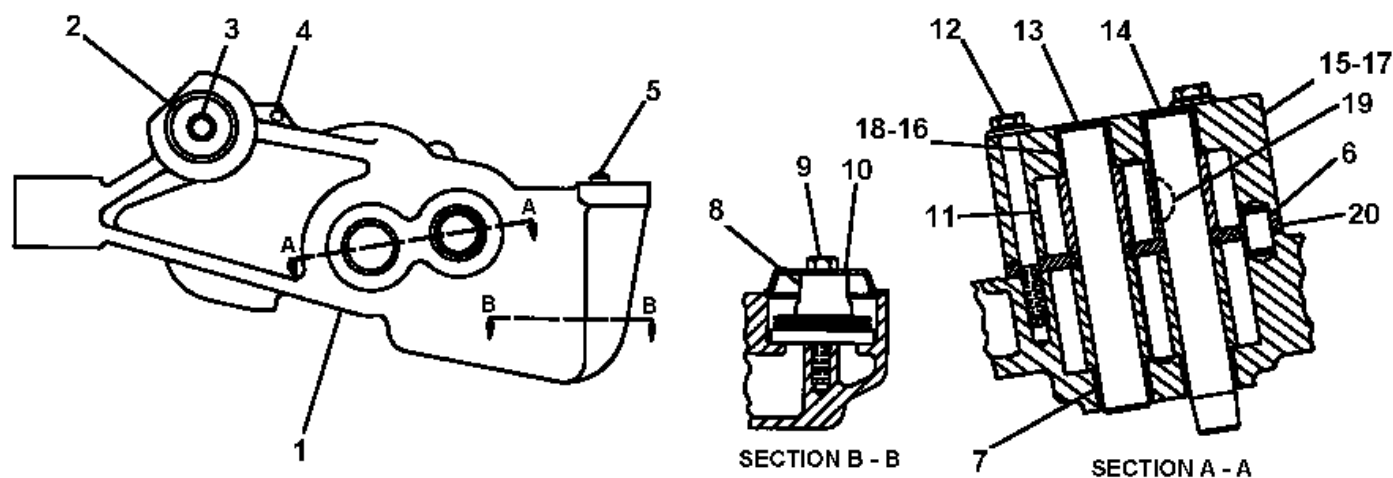
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2P-1785 PUMP GP-ENGINE OIL

2P1785 OIL PUMP GROUP Engine Serial No. 48V13472 to 48V28721 & 48V28770 to 48V38511 inclusive Part of 2P1784 Oil Pump Group shown on Page 32

Drawing 1 of 1



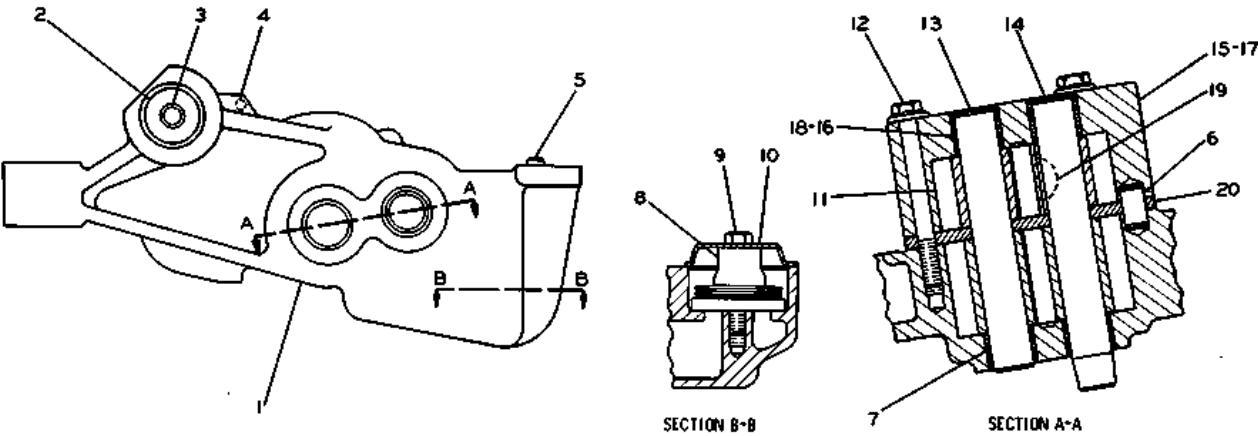
Ref.	Part number	Description	Qty	Code	Group page
1	2P-0685	BODY ASSEM.	1		
2	2P-1170	SHAFT ASSEM.	1		
3	4B-9782	BALL	1	C	
4	4B-9880	BALL	1		
5	1F-1006	DOWEL	1		
6	1M-3735	DOWEL	2		
7	8S-6511	BEARING	2		
8	4N-8385	VALVE ASSEM.	1	C	
9	1B-9575	BOLT	1		
10	4N-3732	COVER	1		
11	6N-1036	GEAR	2	C	
12	2P-3211	BOLT	3		
13	8S-0493	SHAFT ASSEM.	1	C	
14	2P-6245	SHAFT ASSEM.	1		
15	6A-7802	BODY ASSEM.	1		
	4N-4055	BODY ASSEM.	1		
16	8S-6511	BEARING	2		
17	2P-0681	BODY ASSEM.	1		
18	8S-6511	BEARING	2		
19	1B-8709	KEY	1		
20	2P-1781	SPACER	1		

CAT codes: C.

2P-1785 PUMP GP-ENGINE OIL

2P1785 OIL PUMP GROUP Engine Serial No. 48V28722 to 48V28769 inclusive Part of 2P1784 Oil Pump Group shown on Page 32

Drawing 1 of 1



REF. NO.	PART NUMBER	DESCRIPTION	QTY
C 1	2P685	BODY ASSEM.	1
2	5C5149	SHAFT ASSEM.	1
3	4B9782	BALL	1
4	4B9880	BALL	1
5	1F1006	DOWEL	1
6	1M3735	DOWEL	2
7	8S6511	BEARING	2

8	4N8385	VALVE ASSEM.	1
9	1B9575	BOLT	1
10	4N3732	COVER	1
11	6N1036	GEAR	2
12	2P3211	BOLT	3
13	8S493	SHAFT ASSEM.	1
14	2P6245	SHAFT ASSEM.	1

15	6A7802	BODY ASSEM.	1
16	4N4055	BODY ASSEM.	1
17	8S6511	BEARING	2
18	2P681	BODY ASSEM.	1
19	8S6511	BEARING	2
20	1B8709	KEY	1
	2P1781	SPACER	1

C INDICATES CHANGE

219206

Ref.	Part number	Description	Qty	Code	Group page
1	2P-0685	BODY ASSEM.	1		
2	5C-5149	SHAFT ASSEM.	1	C	
3	4B-9782	BALL	1		
4	4B-9880	BALL	1		
5	1F-1006	DOWEL	1		
6	1M-3735	DOWEL	2		
7	8S-6511	BEARING	2		
8	4N-8385	VALVE ASSEM.	1		
9	1B-9575	BOLT	1		
10	4N-3732	COVER	1		
11	6N-1036	GEAR	2		
12	2P-3211	BOLT	3		
13	8S-0493	SHAFT ASSEM.	1		
14	2P-6245	SHAFT ASSEM.	1		
15	6A-7802	BODY ASSEM.	1		
	4N-4055	BODY ASSEM.	1		

2P-1785 PUMP GP-ENGINE OIL (continued)

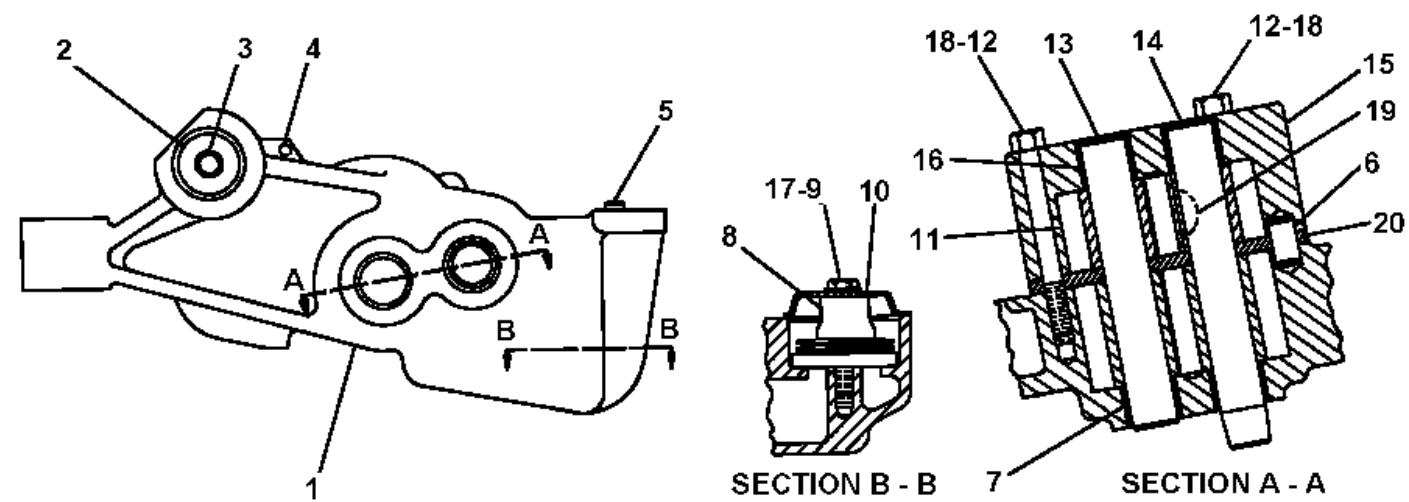
Ref.	Part number	Description	Qty	Code	Group page
16	8S-6511	BEARING	2		
17	2P-0681	BODY ASSEM.	1		
18	8S-6511	BEARING	2		
19	1B-8709	KEY	1		
20	2P-1781	SPACER	1		

CAT codes: C.

2P-1785 PUMP GP-ENGINE OIL

2P1785 OIL PUMP GROUP Engine Serial No. 48V38512-Up Part of 2P1784 Oil Pump Group shown on Page 32

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	2P-0685	BODY ASSEM.	1		
(Includes)					
2	2P-1170	SHAFT ASSEM.	1		
(Includes)					
3	4B-9782	BALL	1		
4	4B-9880	BALL	1		
5	1F-1006	DOWEL	1		
6	1M-3735	DOWEL	2		
7	8S-6511	BEARING	2		
8	4N-8385	VALVE ASSEM.	1		
9	2B-2694	BOLT	1	C	
10	4N-3732	COVER	1		
11	6N-1036	GEAR	2		
12	2M-3403	BOLT	3	C	
13	8S-0493	SHAFT ASSEM.	1		
14	2P-6245	SHAFT ASSEM.	1		
15	4N-4055	BODY ASSEM.	1	C	
(Includes)					
16	8S-6509	BEARING	2		
17	9M-1974	WASHER	1	C	

2P-1785 PUMP GP-ENGINE OIL (continued)

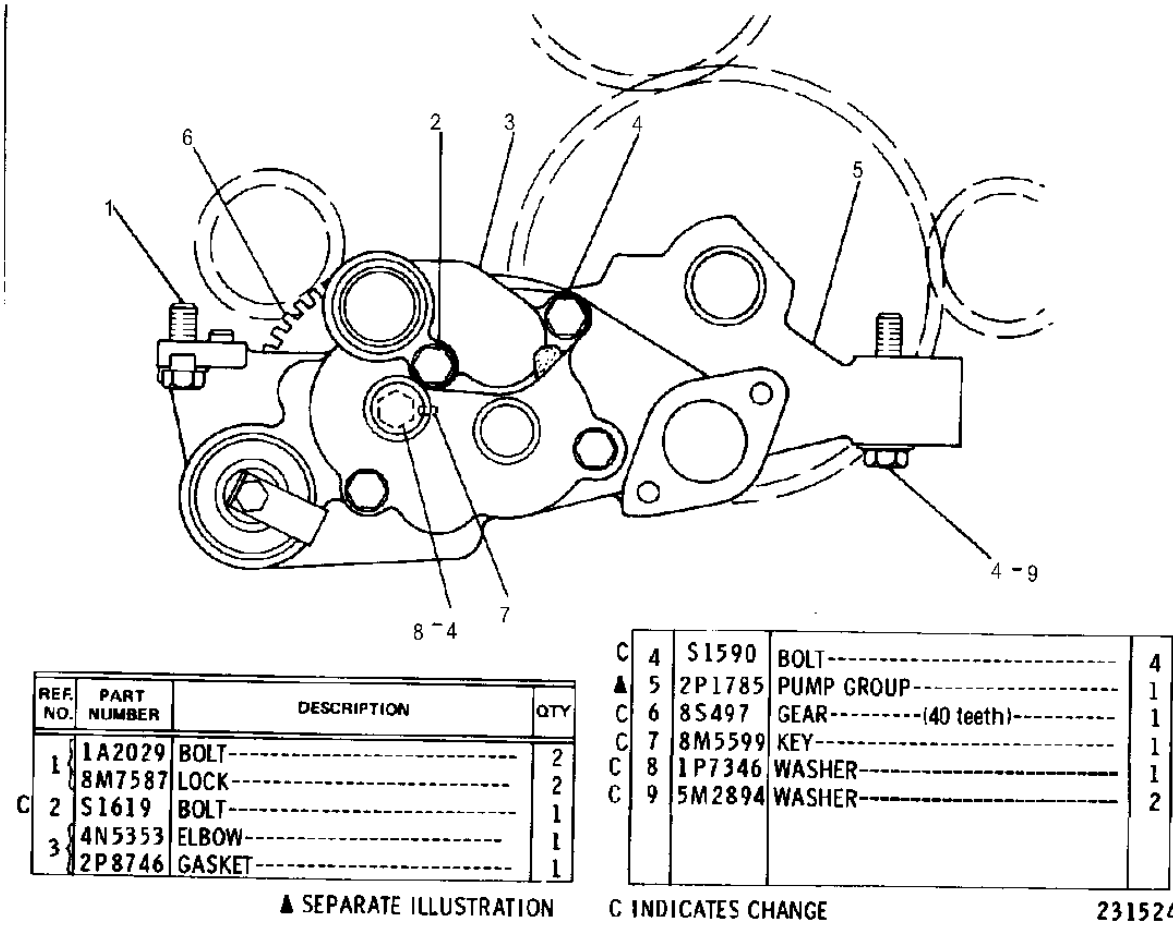
Ref.	Part number	Description	Qty	Code	Group page
18	5M-2894	WASHER	3	C	
19	1B-8709	KEY	1		
20	2P-1781	SPACER	1		

CAT codes: C.

2P-1784 PUMP GP-ENGINE OIL

2P1784 OIL PUMP GROUP 2P1785 Gear Pump parts are shown on Pages 31, 31A & 31B

Drawing 1 of 1



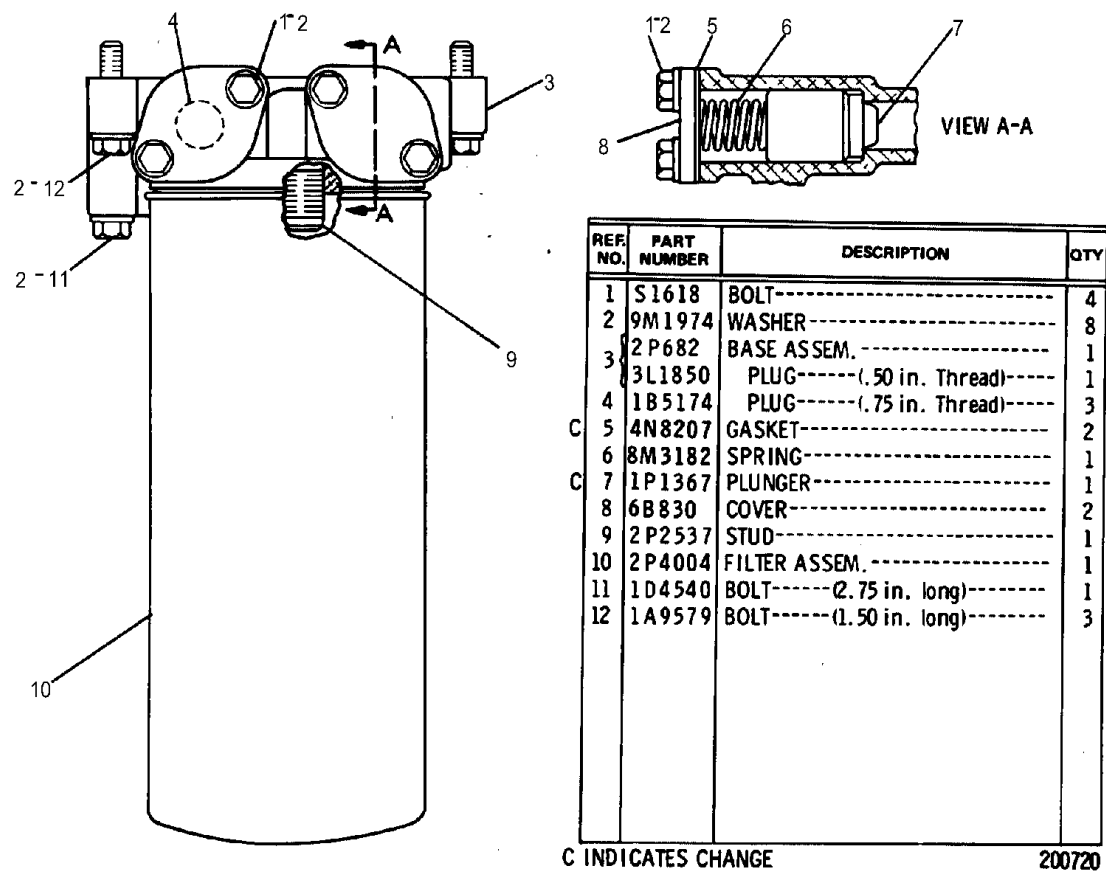
Ref.	Part number	Description	Qty	Code	Group page
1	1A-2029	BOLT	2		
	8M-7587	LOCK	2		
2	0S-1619	BOLT	1	C	
3	4N-5353	ELBOW	1		
	2P-8746	GASKET	1		
4	0S-1590	BOLT	4	C	
5	2P-1785	PUMP GROUP	1	RY	
6	8S-0497	GEAR (40 teeth)	1	C	
7	8M-5599	KEY	1	C	
8	1P-7346	WASHER	1	C	
9	5M-2894	WASHER	2	C	

CAT codes: R, Y, C.

2P-6525 FILTER GP-OIL

2P6525 OIL FILTER GROUP Engine Serial No. 48V13472 to 48V34545 inclusive

Drawing 1 of 1



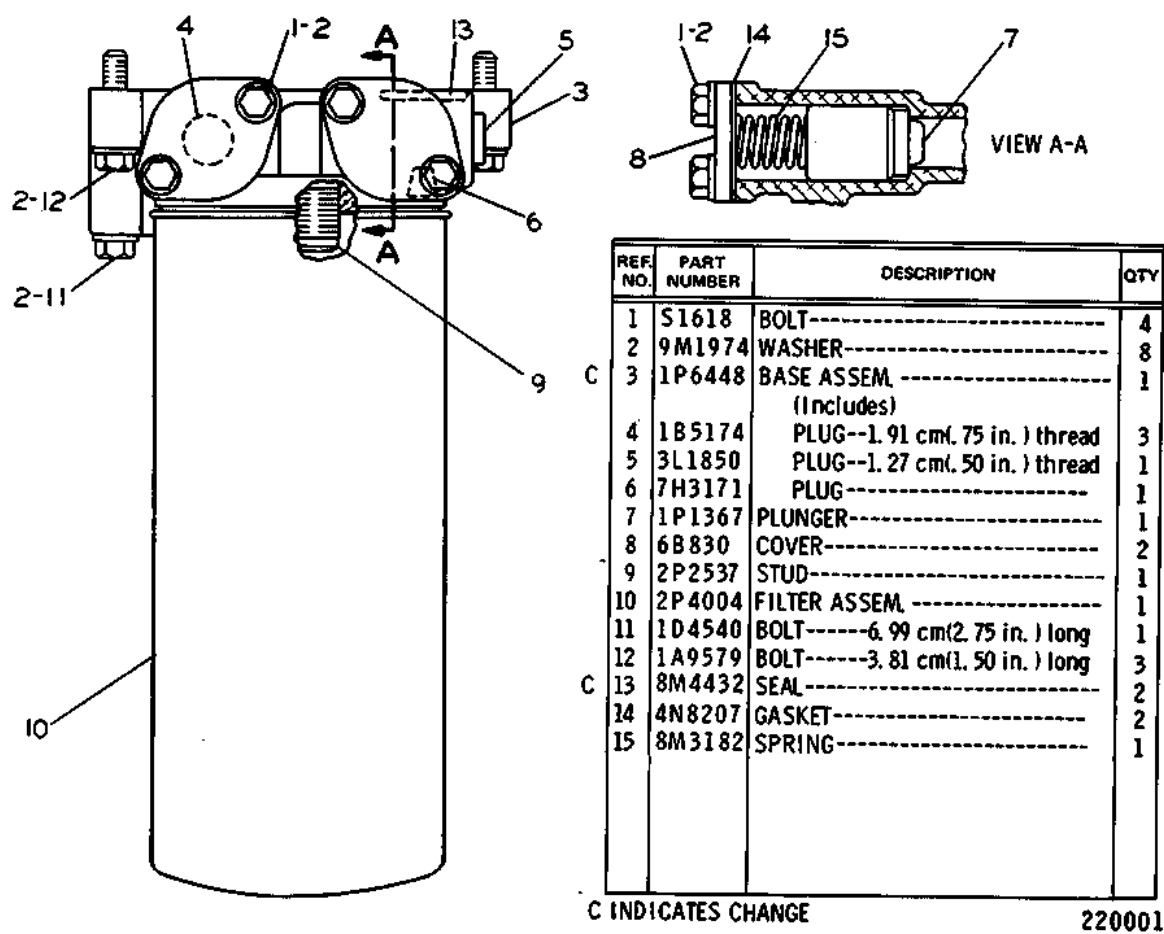
Ref.	Part number	Description	Qty	Code	Group page
1	0S-1618	BOLT	4		
2	9M-1974	WASHER	8		
3	2P-0682	BASE ASSEM.	1		
	3L-1850	PLUG (.50 in. Thread)	1		
4	1B-5174	PLUG (.75 in. Thread)	3		
5	4N-8207	GASKET	2	C	
6	8M-3182	SPRING	1		
7	1P-1367	PLUNGER	1	C	
8	6B-0830	COVER	2		
9	2P-2537	STUD	1		
10	2P-4004	FILTER ASSEM.	1		
11	1D-4540	BOLT (2.75 in. long)	1		
12	1A-9579	BOLT (1.50 in. long)	3		

CAT codes: C.

2P-6525 FILTER GP-OIL

2P6525 OIL FILTER GROUP Engine Serial No. 48V34546-Up

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	0S-1618	BOLT	4		
2	9M-1974	WASHER	8		
3	1P-6448	BASE ASSEM.	1	C	
(Includes)					
4	1B-5174	PLUG- 1.91 cm(.75 in.) thread	3		
5	3L-1850	PLUG -1.27 cm(.50 in.) thread	1		
6	7H-3171	PLUG	1		
7	1P-1367	PLUNGER	1		
8	6B-0830	COVER	2		
9	2P-2537	STUD	1		
10	2P-4004	FILTER ASSEM.	1		
11	1D-4540	BOLT- 6.99 cm(2.75 in.) long	1		
12	1A-9579	BOLT- 3.81 cm(1.50 in.) long	3		

2P-6525 FILTER GP-OIL (continued)

Ref.	Part number	Description	Qty	Code	Group page
13	8M-4432	SEAL	2	C	
14	4N-8207	GASKET	2		
15	8M-3182	SPRING	1		

CAT codes: C.

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