

CATERPILLAR 85E

6JS / SEBP2675

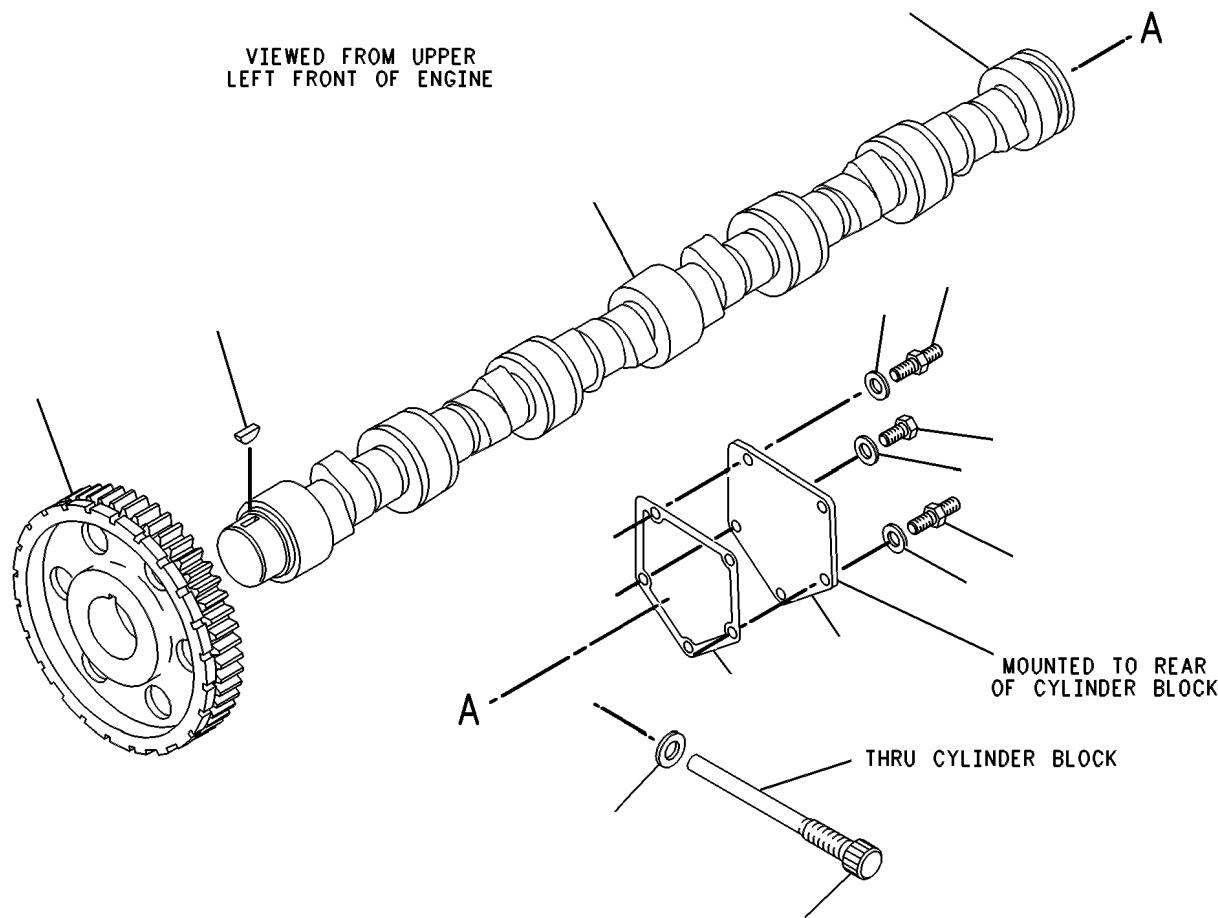
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119-3744 CAMSHAFT GP

119-3744 CAMSHAFT GP S/N 6AR850-UP PART OF 116-5387 ENGINE AR-CORE

Drawing 1 of 1



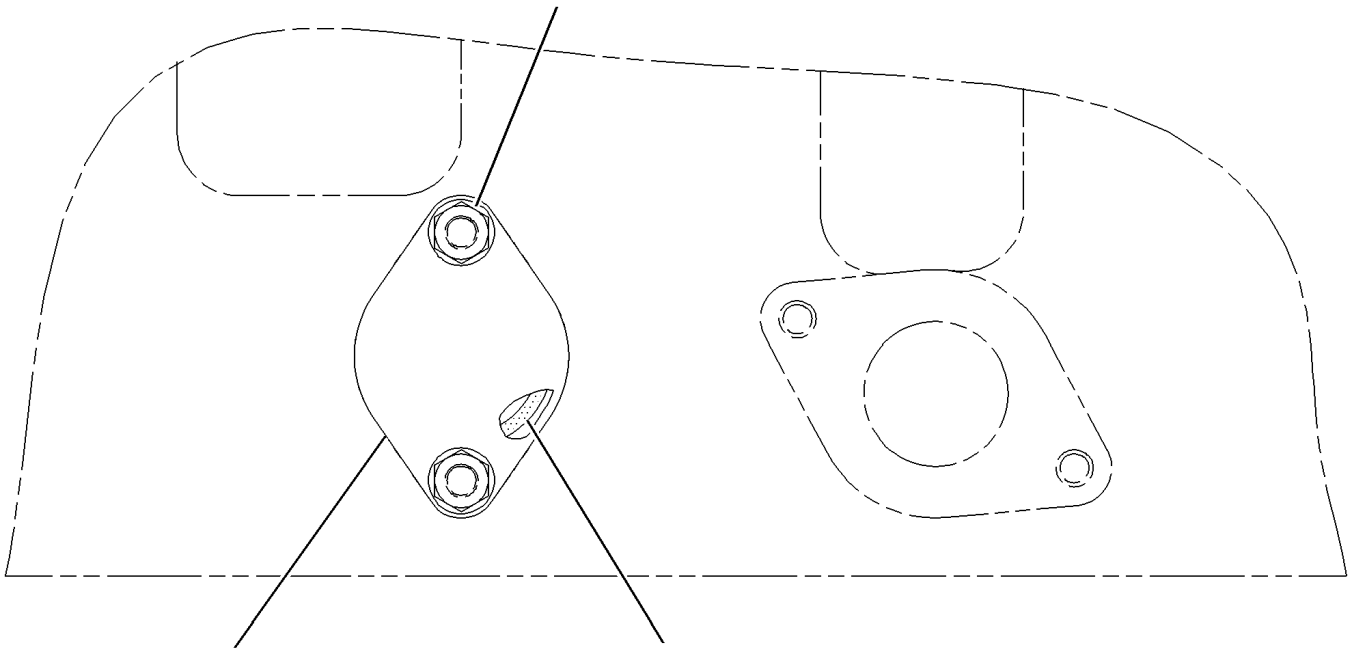
Ref.	Part number	Description	Qty	Code	Group page
1	6V-5217	BOLT (M8X1.25X20-MM)	2	M	
2	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	5		
3	178-3643	PIN-THRUST	1		
4	133-7068	GASKET-CAMSHAFT COVER	1		
5	118-0459	COVER	1		
6	129-2904	CAMSHAFT AS	1		
7	1B-8705	KEY-WOODRUFF	1		
8	6I-3733	GEAR-CAMSHAFT DRIVE (96-TEETH)	1		
9	128-0411	JOURNAL	1		
10	4K-9841	WASHER (0.406X0.75X0.064-IN THK)	1		
11	9X-2097	STUD (M8X1.25-THD)	3	M	

CAT codes: M, R.

115-2985 COVER GP-CYLINDER BLOCK

115-2985 COVER GP-CYLINDER BLOCK S/N 6AR850-UP PART OF 116-5385 ENGINE AR-COMplete FOR USE WITH 117-2786, SPIN ON PAPER BYPASS FILTER OR WHEN NO BYPASS FILTER IS USED

Drawing 1 of 1



RIGHT SIDE VIEW

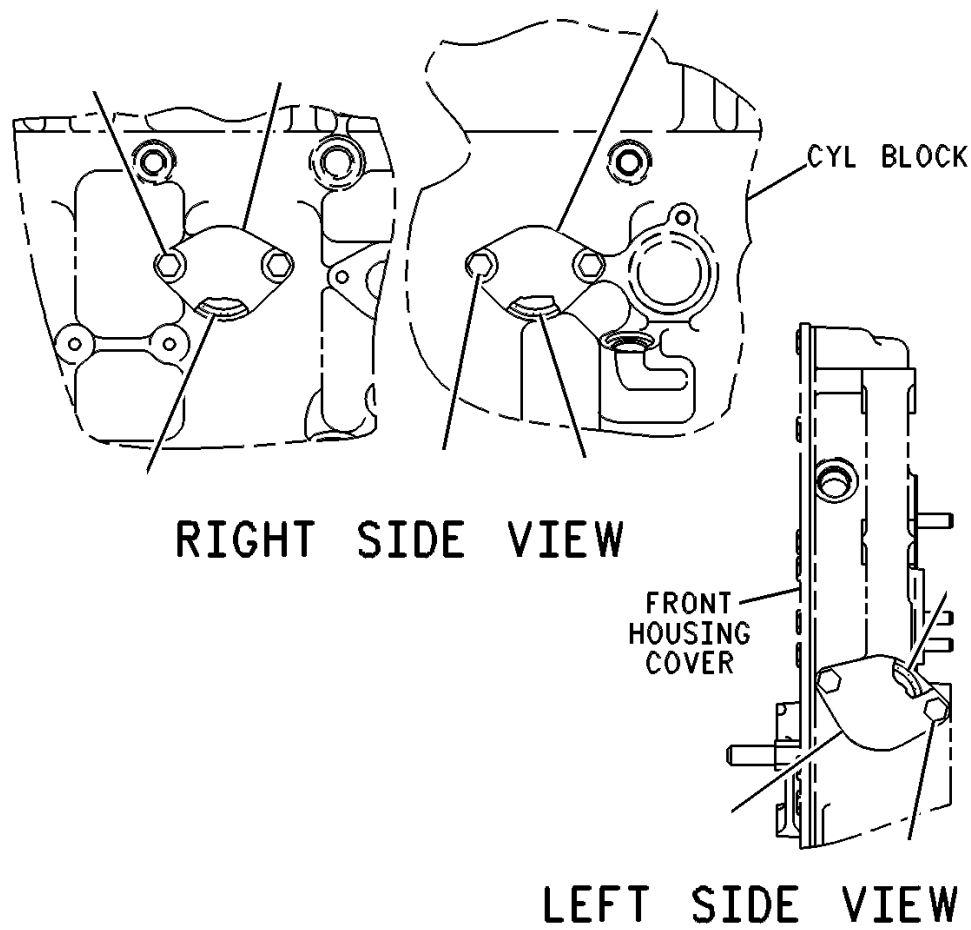
Ref.	Part number	Description	Qty	Code	Group page
1	4P-6587	COVER	1		
2	6V-5217	BOLT (M8X1.25X20-MM)	2	M	
3	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	2		
4	6V-1250	SEAL-O-RING	1		

CAT codes: M.

122-0761 COVER GP-FRONT HOUSING

122-0761 COVER GP-FRONT HOUSING S/N 6AR850-UP PART OF 116-5385 ENGINE AR-COMPLETE CANNOT BE USED WITH OIL FILLER

Drawing 1 of 1



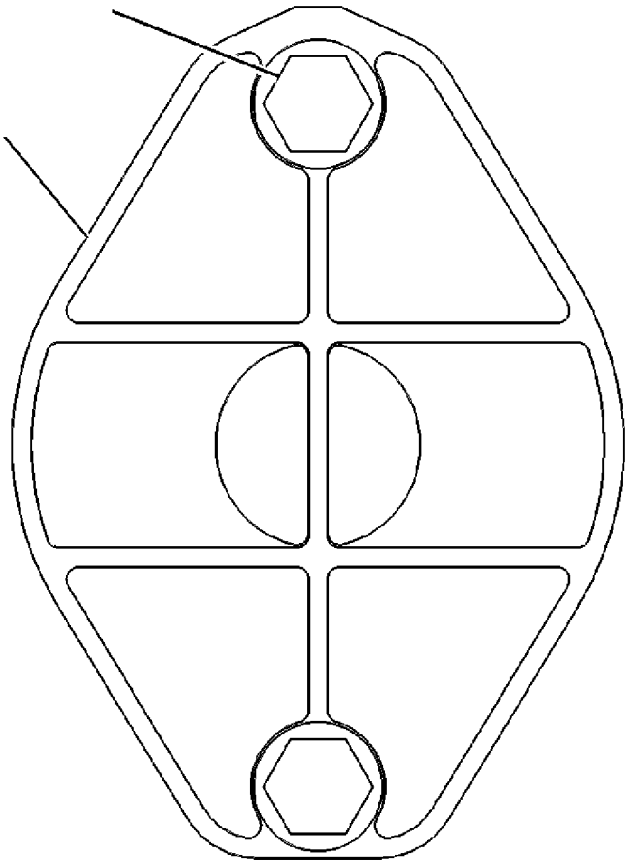
Ref.	Part number	Description	Qty	Code	Group page
1	6V-5217	BOLT (M8X1.25X20-MM)	4	M	
2	6V-3940	BOLT (M8X1.25X25-MM)	2	M	
3	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	6		
4	061-9455	SEAL-O-RING	3		
5	7C-1445	COVER	3		

CAT codes: M.

136-4307 COVER GP-FRONT HOUSING

136-4307 COVER GP-FRONT HOUSING S/N 6AR850-UP PART OF 116-5387 ENGINE AR-CORE

Drawing 1 of 1



REAR VIEW

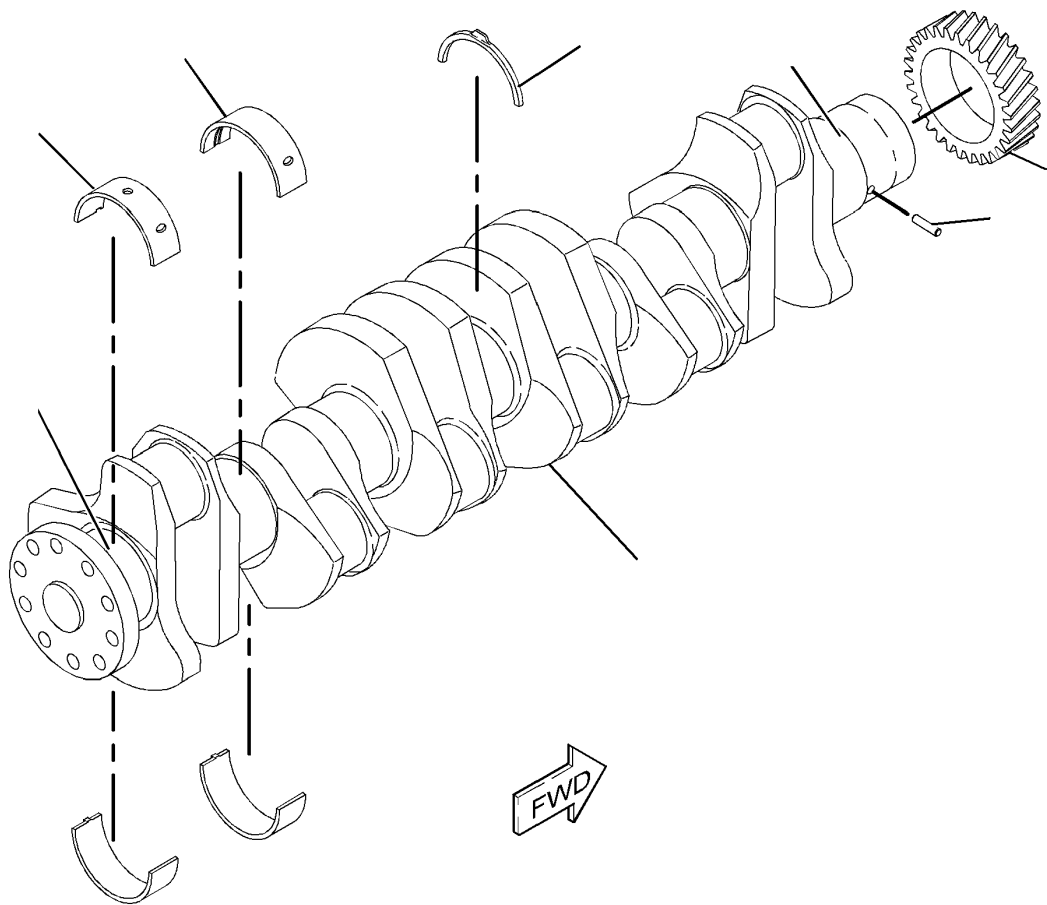
Ref.	Part number	Description	Qty	Code	Group page
1	4P-1650	COVER	1		
2	1H-7339	SEAL-O-RING	1		
3	6V-1820	BOLT (M10X1.5X30-MM)	2	M	
4	6V-5839	WASHER (11X21X2.5-MM THK)	2		

CAT codes: M.

117-2744 CRANKSHAFT GP

117-2744 CRANKSHAFT GP S/N 6AR850-UP PART OF 116-5387 ENGINE AR-CORE

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	211-0588	BEARING-MAIN	3	J	
	128-0382	BEARING-MAIN (0.51-MM US)		AB	
	128-0383	BEARING-MAIN (0.76-MM US)		AB	
	128-0384	BEARING-MAIN (0.51-MM OS)		AB	
	128-0385	BEARING-MAIN (0.51-MM OS, 0.51-MM US)		AB	
2	246-3144	PLATE-THRUST	2	J	
3	211-0587	BEARING-MAIN	4	J	
	128-0400	BEARING-MAIN (0.51-MM US)		AB	
	128-0401	BEARING-MAIN (0.76-MM US)		AB	
	128-0402	BEARING-MAIN (0.51-MM OS)		AB	
	128-0403	BEARING-MAIN (0.51-MM OS, 0.51-MM US)		AB	
4	326-4280	CRANKSHAFT AS	1		
4A	6V-3536	DOWEL	1		
4B	187-8972	GEAR-CRANKSHAFT (48-TEETH)	1		
4C	9Y-0821	SLEEVE (FRONT)	1		

117-2744 CRANKSHAFT GP (continued)

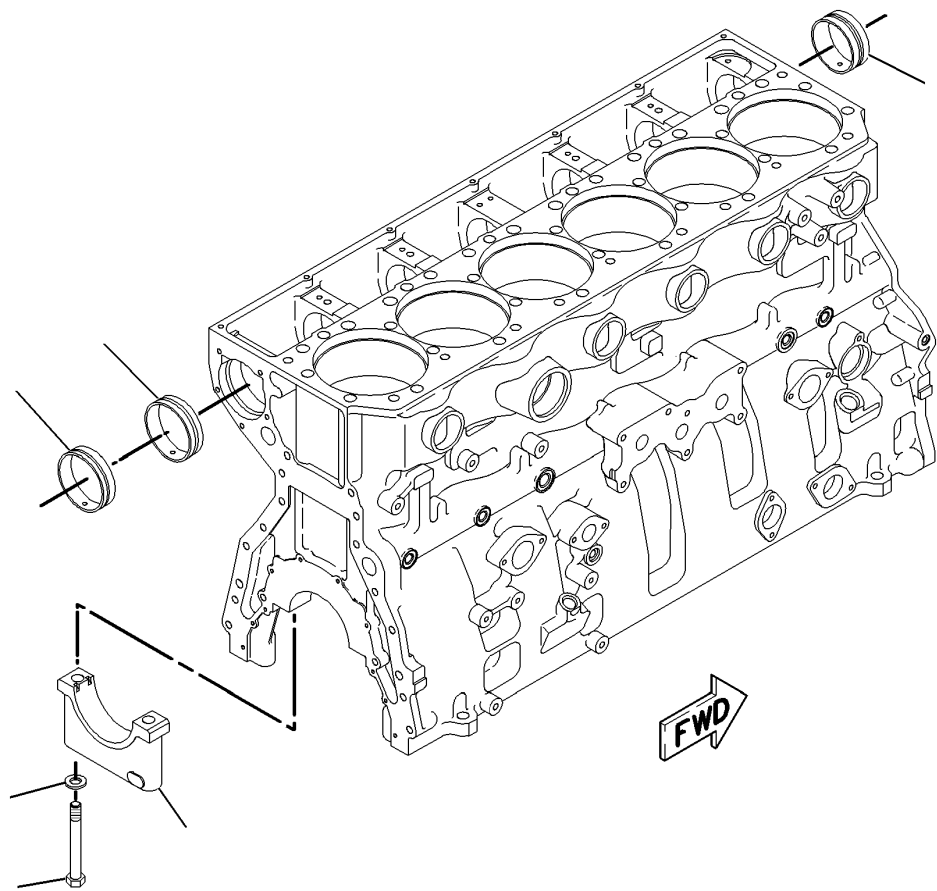
Ref.	Part number	Description	Qty	Code	Group page
4D	9Y-0810	SLEEVE-WEAR (REAR)	1		
AVAILABLE REPLACEMENT PART(S):					
	196-9521	BEARING GP-MAIN (CRANKSHAFT)		J	
(INCLUDES STANDARD MAIN BEARINGS & THRUST PLATES)					

CAT codes: A, B, J, R.

128-0407 CYLINDER BLOCK AS

128-0407 CYLINDER BLOCK AS S/N 6AR850-UP PART OF 138-1994 CYLINDER BLOCK GP

Drawing 1 of 1



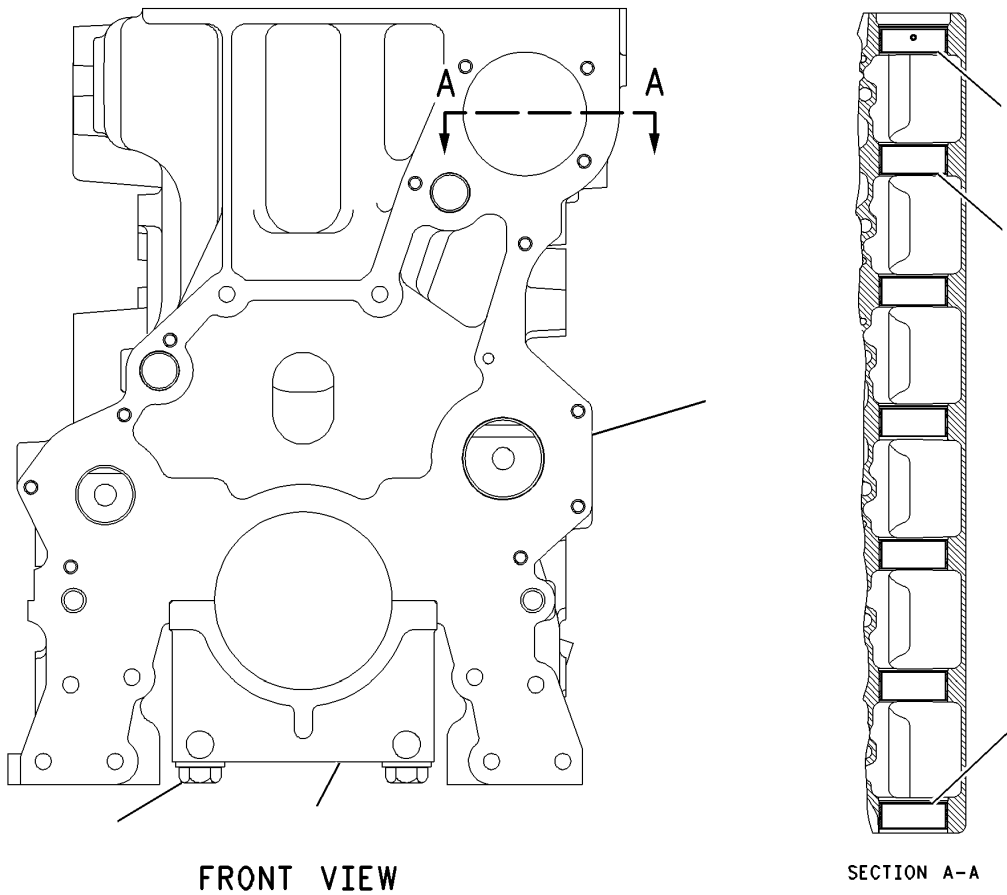
Ref.	Part number	Description	Qty	Code	Group page
1	130-0872	BUSHING (FRONT)	1		
2	117-0166	CAP-BEARING	7		
3	8T-1483	BOLT (M16X2X160-MM)	14	M	
4	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	14		
5	128-0417	BUSHING (REAR)	1		
6	128-0416	BUSHING	5		

CAT codes: M.

148-2062 CYLINDER BLOCK AS

148-2062 CYLINDER BLOCK AS S/N 6AR1522-2872 PART OF 148-2096 CYLINDER BLOCK AS

Drawing 1 of 1



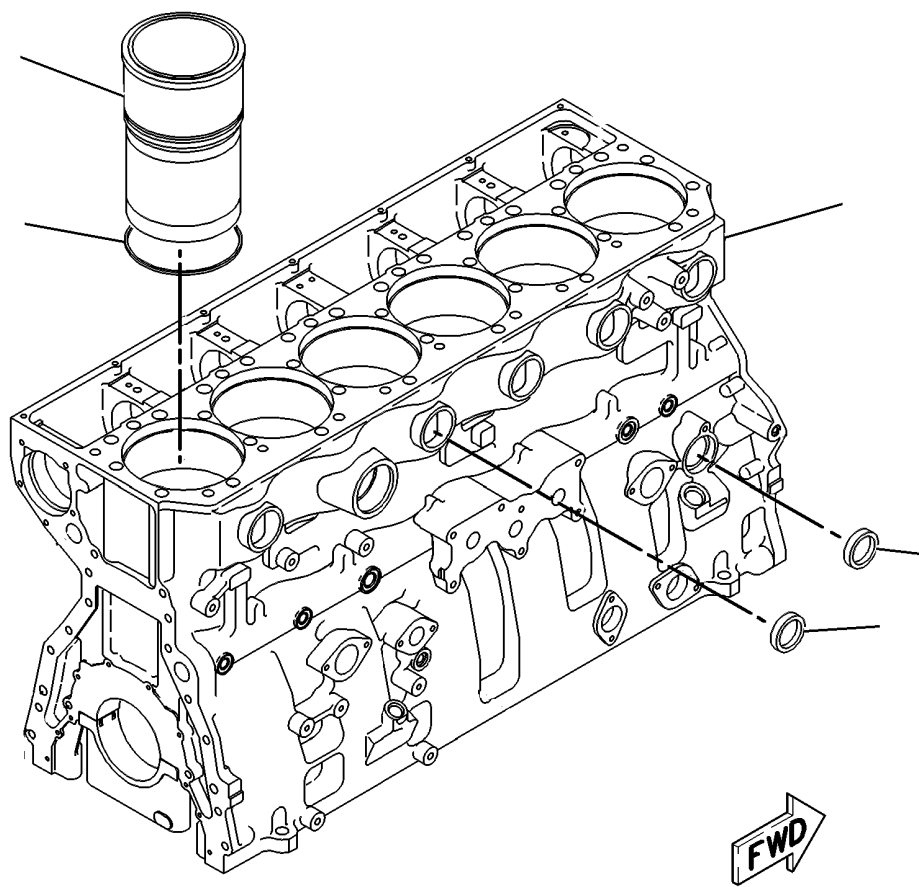
Ref.	Part number	Description	Qty	Code	Group page
1	130-0872	BUSHING (FRONT)	1		
2	179-9880	BLOCK AS	1		
3	117-0166	CAP-BEARING	7		
4	175-0454	BOLT (M16X2X160-MM)	14	M	
5	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	14		
6	128-0417	BUSHING (REAR)	1		
7	128-0416	BUSHING	5		

CAT codes: M.

148-2096 CYLINDER BLOCK AS

148-2096 CYLINDER BLOCK AS S/N 6AR1522-2872 PART OF 115-2983 CYLINDER BLOCK GP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	148-2062	CYLINDER BLOCK AS	1	Y	
2	148-2130	LINER-CYLINDER BLOCK	6		
3	104-3560	SEAL-LINER	6		
4	4F-5695	PLUG-CUP	6		
AVAILABLE REPLACEMENT PART(S):					
	168-7363	SHIM-LINER (0.22-MM THK)		BJ	
	168-7364	SHIM-LINER (0.25-MM THK)		BJ	
	168-7365	SHIM-LINER (0.28-MM THK)		BJ	
	168-7366	SHIM-LINER (0.5-MM THK)		BJ	

CAT codes: B, J, Y.

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