

CATERPILLAR M318

6ES / SEBP2614

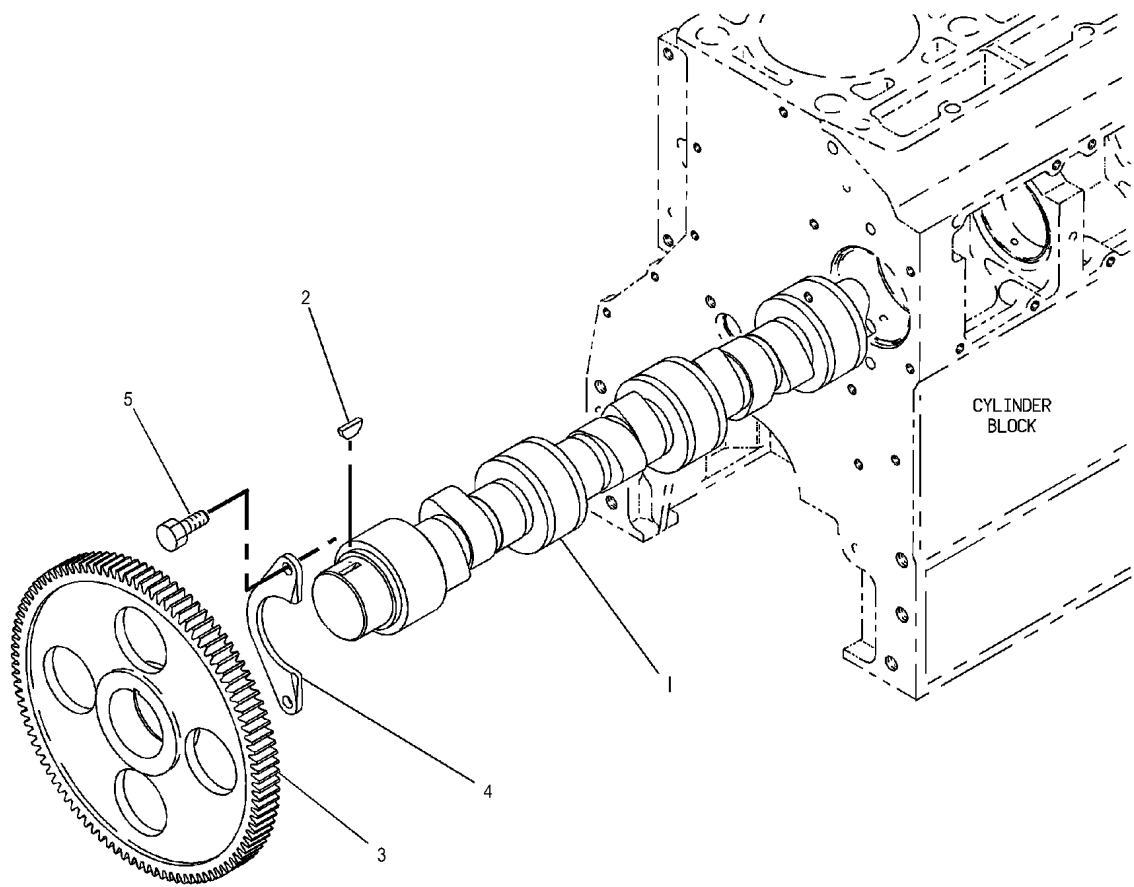
Contents

Section	Page
Basic engine	2
Lubrication system	
Cooling system	
Air inlet and exhaust	
Fuel system	
Basic engine	
Basic engine	
Electrical and electronics	
Power train	
Cooling system	
Undercarriage	
Hydraulic system	
Hydraulic system	
Labels, kits and diagnostics	
Air inlet and exhaust	
Catalog items	

108-5759 CAMSHAFT GP

108-5759 CAMSHAFT GP S/N 4TF18221-UP PART OF 118-3600 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	134-5276	CAMSHAFT AS	1		
2	1B-8705	KEY-WOODRUFF	1		
3	7W-4070	GEAR (100-TEETH)	1		
4	107-7694	PLATE-THRUST	1		
5	6V-3940	BOLT (M8X1.25X25-MM)	2	M	

CAT codes: M, R.

4W-3462 CARRIER GP-SEAL

4W-3462 CARRIER GP-SEAL S/N 4TF18221-UP PART OF 118-3600 ENGINE AR

Drawing 1 of 1



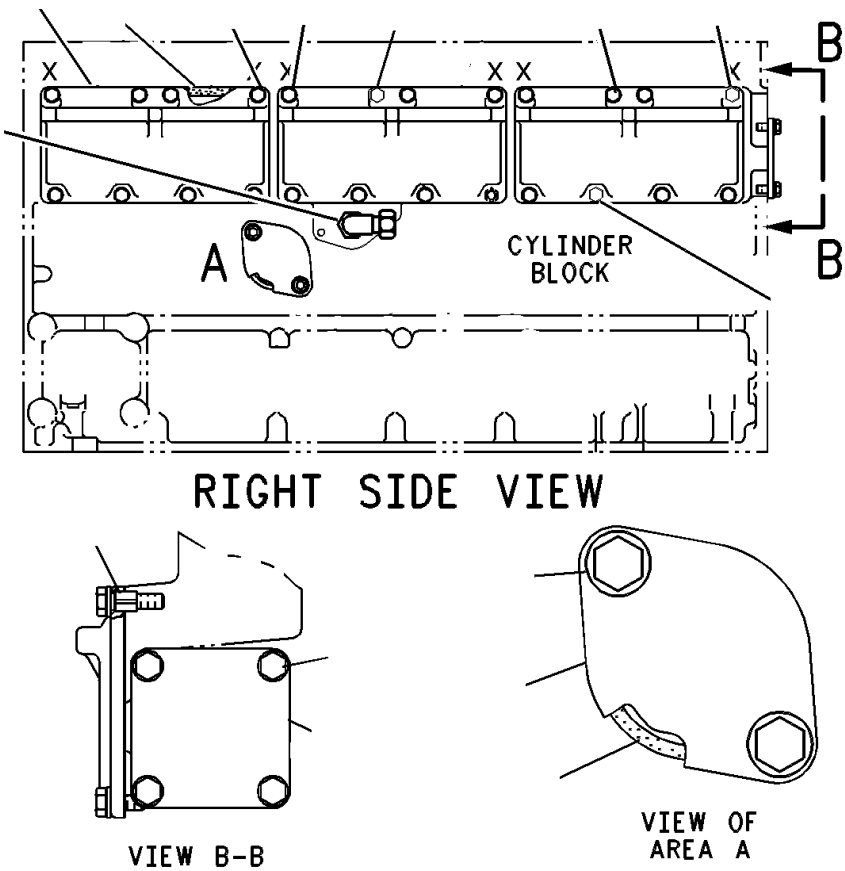
Ref.	Part number	Description	Qty	Code	Group
			.		page
1	2W-6546	COVER	1		
2	247-1876	SEAL	1		
3	239-0583	GASKET	1		
4	6V-3538	DOWEL	2		
5	6V-3940	BOLT (M8X1.25X25-MM)	8	M	
6	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	8		
	4C-9612	SEALANT-SILICONE		BF	

CAT codes: B, F, M.

107-8774 COVER GP-CYLINDER BLOCK

107-8774 COVER GP-CYLINDER BLOCK S/N 4TF18221-UP PART OF 118-3600 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7W-3871	COVER-SIDE	3		
2	6V-2317	BOLT (M8X1.25X30-MM)	10	M	
3	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	26		
4	2W-6544	COVER	1		
5	6V-5217	BOLT (M8X1.25X20-MM)	16	M	
6	4Y-9652	GASKET	3		
7	7W-3872	SLEEVE (MARKED X)	6		
8	4F-9653	SEAL-O-RING	1		
9	4W-8339	COVER	1		
10	8T-4137	BOLT (M10X1.5X20-MM)	2	M	
	8T-4121	WASHER-HARD (11X21X2.5-MM THK)	2		
11	6V-2317	BOLT (M8X1.25X30-MM)	2	BM	
12	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	2	B	

107-8774 COVER GP-CYLINDER BLOCK (continued)

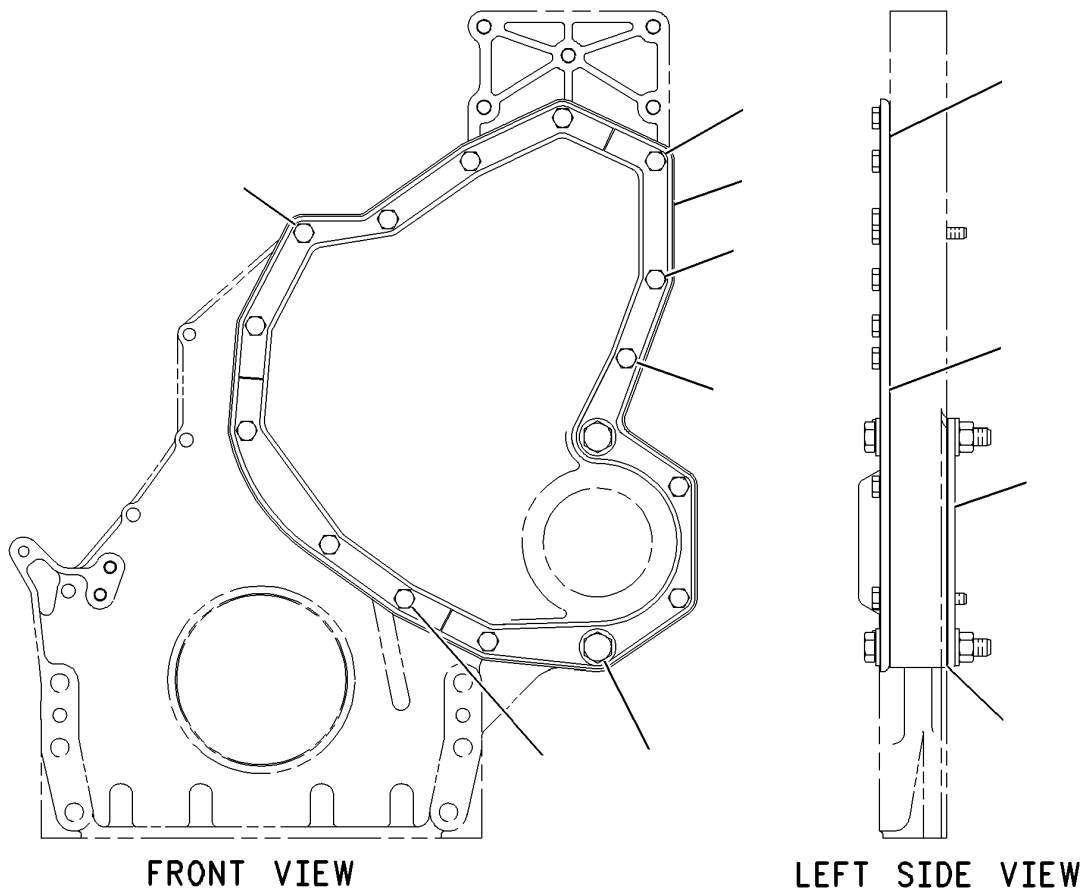
Ref.	Part number	Description	Qty	Code	Group page
13	1U-8846	SEALANT-GASKET		B	
14	115-5411	ELBOW	1		
	3K-0360	SEAL-O-RING	1		

CAT codes: B, M.

144-7138 COVER GP-FRONT HOUSING

144-7138 COVER GP-FRONT HOUSING S/N 4TF35829-UP PART OF 118-3600 ENGINE AR

Drawing 1 of 1



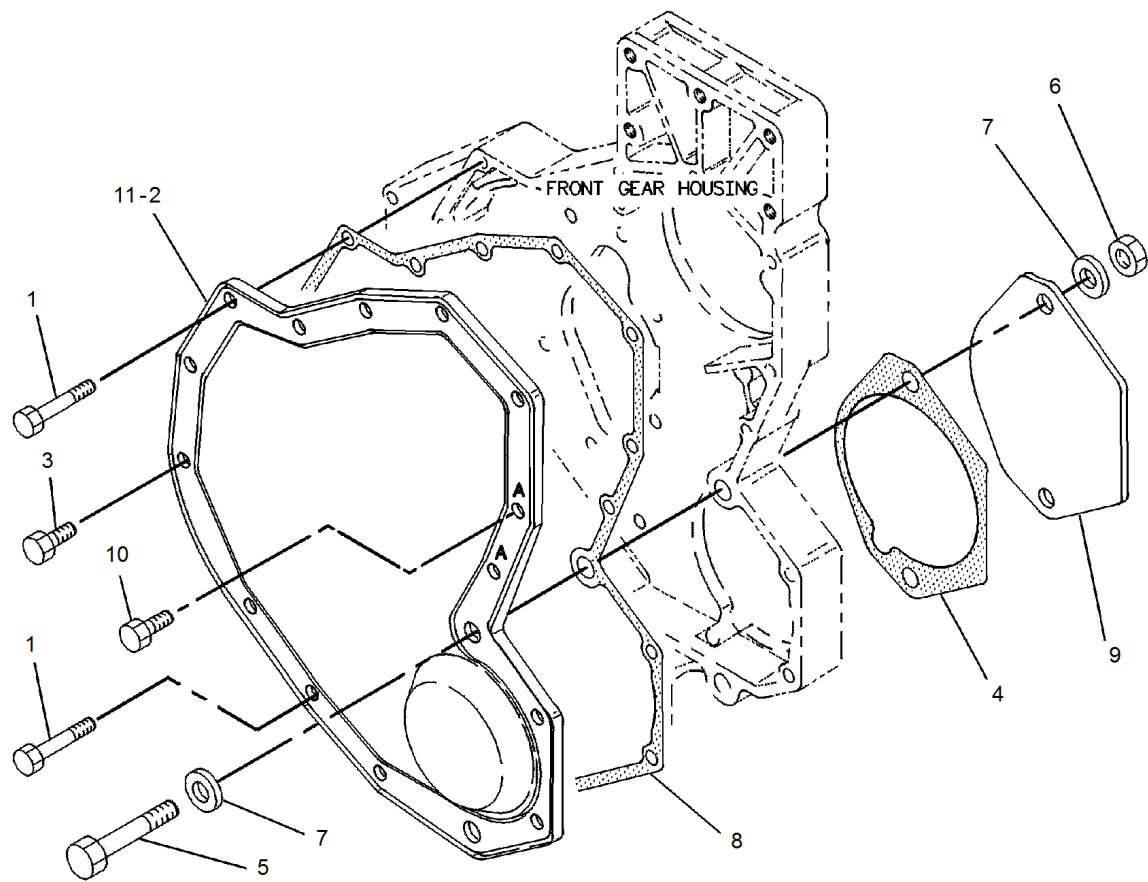
Ref.	Part number	Description	Qty	Code	Group page
1	6V-2317	BOLT (M8X1.25X30-MM)	10	M	
2	106-7920	COVER AS-FRONT	1		
3	8T-0100	BOLT (M8X1.25X60-MM)	2	M	
4	135-9819	SEAL-INTEGRAL	1		
5	8T-6868	BOLT (M12X1.75X80-MM)	2	M	
6	6V-8149	NUT (M12X1.75-THD)	2	M	
7	5P-8245	WASHER-HARD (13.5X25.5X3-MM THK)	4		
8	7W-6552	GASKET	1		
9	4W-2026	COVER	1		
10	6V-2317	BOLT (M8X1.25X30-MM)	1	BM	
11	6V-2317	BOLT (M8X1.25X30-MM)	1	BM	
12	1U-8846	SEALANT-GASKET		B	

CAT codes: B, M.

7L-0004 COVER GP-FRONT HOUSING

7L-0004 COVER GP-FRONT HOUSING S/N 4TF18221-35796; 4TF35798-35808; 4TF35810-35816; 4TF35818-35828
PART OF 118-3600 ENGINE AR

Drawing 1 of 1



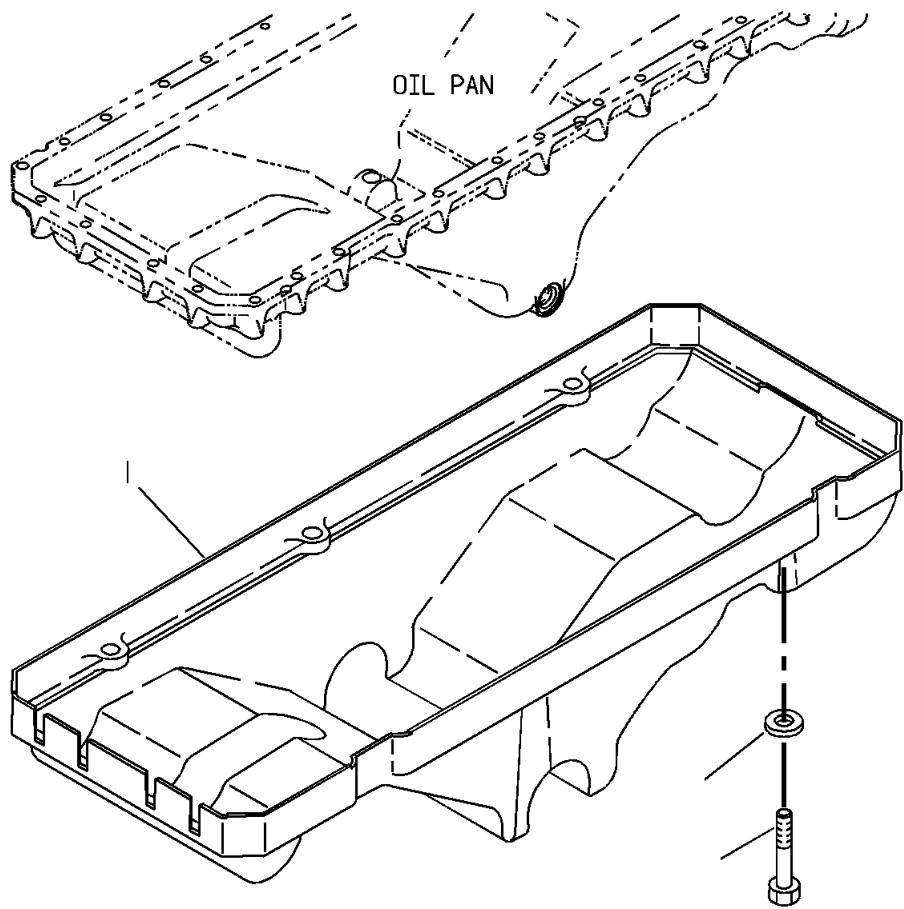
Ref.	Part number	Description	Qty	Code	Group page
1	8T-0100	BOLT (M8X1.25X60-MM)	2	M	
2	106-7920	COVER AS-FRONT	1		
3	6V-2317	BOLT (M8X1.25X30-MM)	10	M	
4	135-9819	SEAL-INTEGRAL	1		
5	6V-8336	BOLT (M12X1.75X70-MM)	2	M	
6	6V-8149	NUT (M12X1.75-THD)	2	M	
7	5P-8245	WASHER-HARD (13.5X25.5X3-MM THK)	4		
8	7W-6552	GASKET	1		
9	4W-2026	COVER	1		
10	6V-2317	BOLT (M8X1.25X30-MM)(LOCATION A)	2	BM	
11	1U-8846	SEALANT-GASKET		B	

CAT codes: B, M.

7C-5033 COVER GP-SOUND SUPPRESSION

7C-5033 COVER GP-SOUND SUPPRESSION S/N 4TF18221-UP OIL PAN PART OF 118-3599 ENGINE AR-GENERAL

Drawing 1 of 1



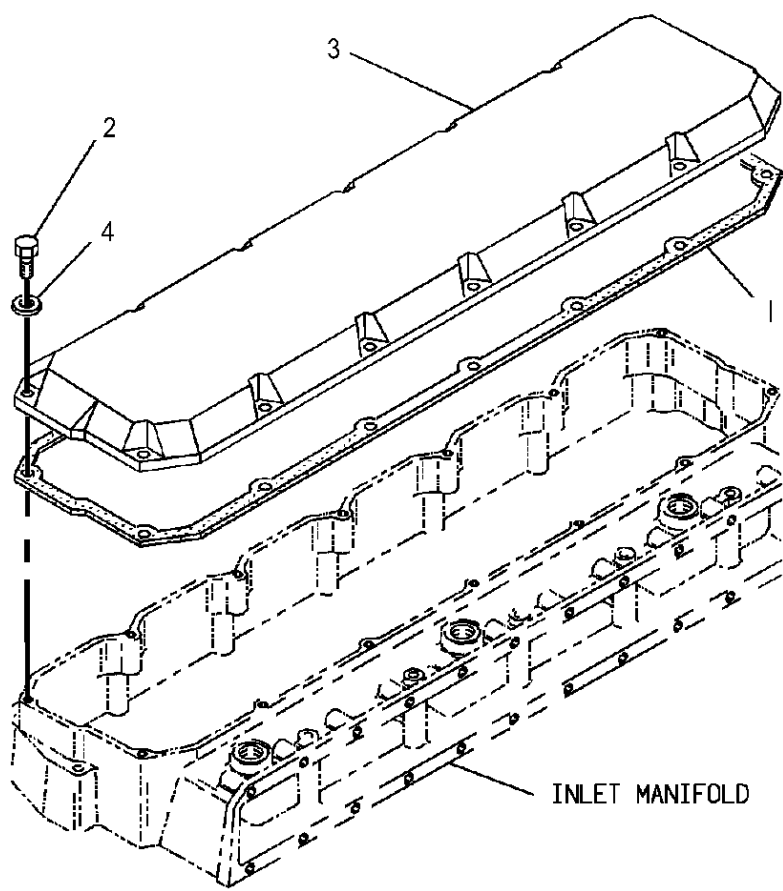
Ref.	Part number	Description	Qty	Code	Group page
1	7C-4869	PANEL AS-BARRIER	1		
	7C-4868	SPACER (20-MM THK)	6		
2	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	6		
3	5P-8347	BOLT (M8X1.25X70-MM)	6	M	

CAT codes: M.

4W-2172 COVER GP-VALVE MECHANISM

4W-2172 COVER GP-VALVE MECHANISM S/N 4TF18221-UP PART OF 118-3600 ENGINE AR

Drawing 1 of 1



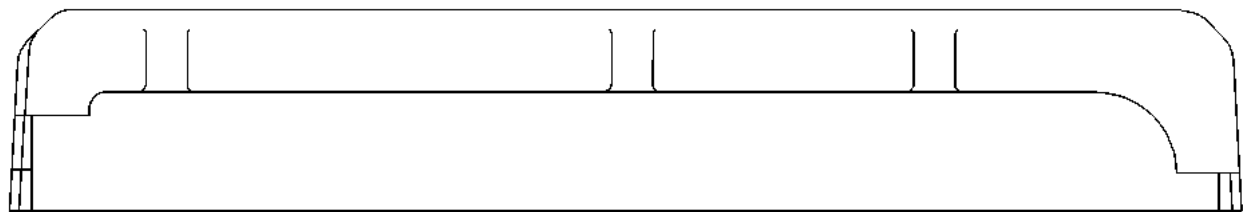
Ref.	Part number	Description	Qty	Code	Group page
1	119-2940	GASKET (VALVE COVER)	1		
2	6V-2315	BOLT (M6X1X35-MM)	14	M	
3	119-2960	COVER	1		
4	5P-0537	WASHER-HARD (7.2X14.5X2-MM THK)	14		

CAT codes: M.

9Y-1224 COVER GP-VALVE MECHANISM

9Y-1224 COVER GP-VALVE MECHANISM S/N 4TF18221-UP PART OF 118-3599 ENGINE AR-GENERAL

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
(INDIVIDUAL PARTS ARE NOT SERVICED SEPARATELY)					

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6ES-SEBP2614

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