

CATERPILLAR SS-250

6DD / KEBP0064

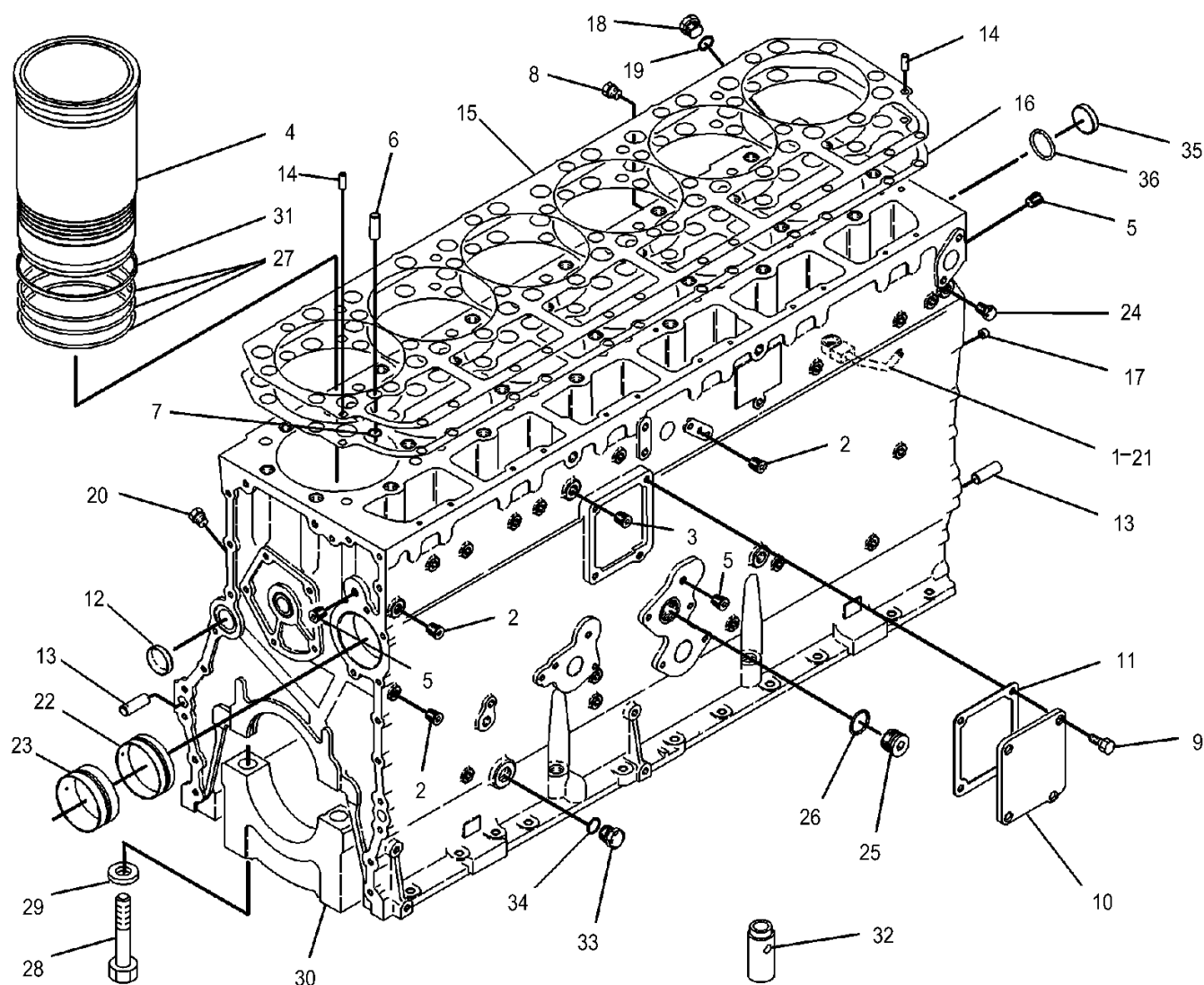
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8N-9267 CYLINDER BLOCK GP

8N9267 CYLINDER BLOCK GP*R FIELD REPLACEMENT ORDER 2W6039-PAGE 9

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7W-4990	TUBE AS-OIL JET	6		
2	8T-6757	PLUG-PIPE	3		
3	7M-7410	PLUG	1	B	
4	2W-6000	LINER-CYLINDER	6		
5	8T-6763	PLUG	3		
6	1S-9540	DOWEL	2		
7	3S-5496	SEAL-O-RING	2		
8	7W-6492	PLUG-PIPE	1		
9	030-7571	BOLT	4		
10	4W-8585	COVER	1		

8N-9267 CYLINDER BLOCK GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
11	7W-6081	GASKET	1		
12	2M-6471	PLUG-CUP	1		
13	4N-0683	DOWEL	4		
14	4N-1650	DOWEL	2		
15	6I-2981	PLATE-BLOCK	1		
16	6I-4024	GASKET-PLATE	1		
17	8S-9094	PLUG-ORIFICE	1		
18	9S-4190	PLUG-O-RING	1		
19	2M-9780	SEAL-O-RING	1		
20	8T-6767	PLUG-PIPE	6		
21	7E-6479	BOLT-OIL JET	6		
22	4N-0685	BEARING-SLEEVE	6		
23	4N-6658	BEARING-SLEEVE	1		
24	8T-6764	PLUG-PIPE	1		
25	9S-8009	PLUG-O-RING	1		
26	4K-1388	SEAL-O-RING	1		
27	3E-6777	SEAL-O-RING	18		
28	3P-1323	BOLT-BEARING CAP	14		
29	9H-1031	WASHER-HARD	14		
30	4N-5857	CAP	7		
31	9L-5854	BAND-FILLER	6		
32	4W-4588	SLEEVE-LIFTER BORE		AH	
	4W-6061	SLEEVE-BOTTOM LINER		AJ	
33	9S-4190	PLUG-O-RING	1	B	
34	2M-9780	SEAL-O-RING	1	B	
35	100-7399	PLUG	1		
36	3E-6747	SEAL-O-RING	1		
	5N-0093	INSERT-LINER SEAT 2.7MM(.11IN)THK		AFH	
	2W-3815	INSERT-LINER SEAT 1.59MM(.06IN)THK		AFH	
	9Y-3368	INSERT-LINER SEAT 0.82MM(.03IN)THK		AFH	
J-FOR SALVAGE OF THE					
BOTTOM LINER O-RING					
BORE. QUANTITY TO BE					
DETERMINED BY USER					
H-FOR SALVAGE OF DAMAGED					

8N-9267 CYLINDER BLOCK GP (continued)

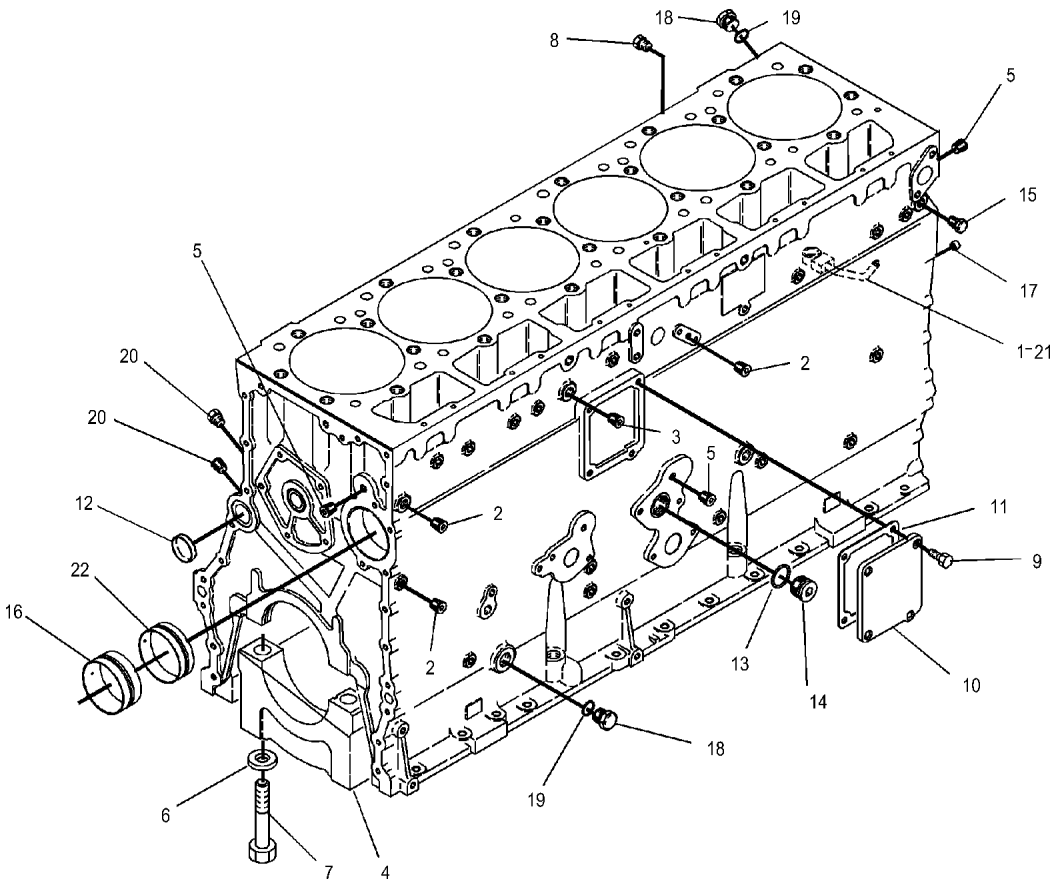
Ref.	Part number	Description	Qty.	Code	Group page
		LIFTER BORES IN CYL			
		BLOCK. QUANTITY TO BE			
		DETERMINED BY USER			

CAT codes: A, B, F.

2W-6039 CYLINDER BLOCK GP

2W6039 CYLINDER BLOCK GP*R S/N 6TB3156-3286 FIELD REPLACEMENT FOR 8N9267-PAGE 8

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7W-4990	TUBE AS-OIL JET	6	C	
2	9F-2247	PLUG	3		
3	7M-7410	PLUG	1	C	
4	4N-5857	CAP	7		
5	7H-3171	PLUG-PIPE	3		
6	9H-1031	WASHER-HARD	14		
7	3P-1323	BOLT-BEARING CAP	14		
8	3J-5389	PLUG (WATER DRAIN)	1		
9	030-7571	BOLT	4		
10	4W-8585	COVER	1	C	
11	7W-6081	GASKET	1	C	
12	2M-6471	PLUG-CUP	2		
13	4K-1388	SEAL-O-RING	1		
14	9S-8009	PLUG-O-RING	1		
15	5M-6214	PLUG-PIPE	1		

2W-6039 CYLINDER BLOCK GP (continued)

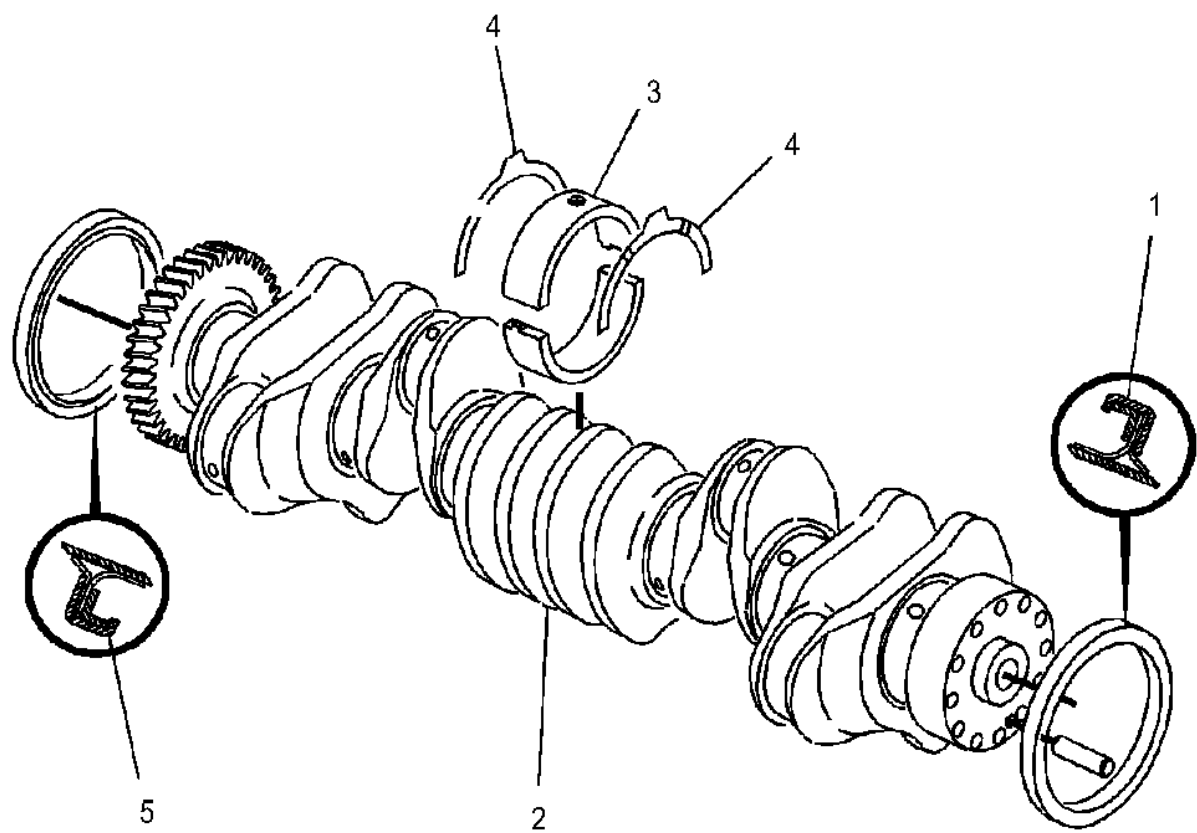
Ref.	Part number	Description	Qty	Code	Group page
16	4N-6658	BEARING-SLEEVE	1		
17	8S-9094	PLUG-ORIFICE	1		
18	9S-4190	PLUG-O-RING	2		
19	2M-9780	SEAL-O-RING	2		
20	3J-5390	PLUG	6	C	
21	7C-2478	BOLT-OIL JET	6	C	
22	4N-0685	BEARING-SLEEVE	6		

CAT codes: C.

4N-0741 CRANKSHAFT GP

4N0741 CRANKSHAFT GP ENGINE S/N 6TB3156-4958 1W6207-PAGE 11

Drawing 1 of 1



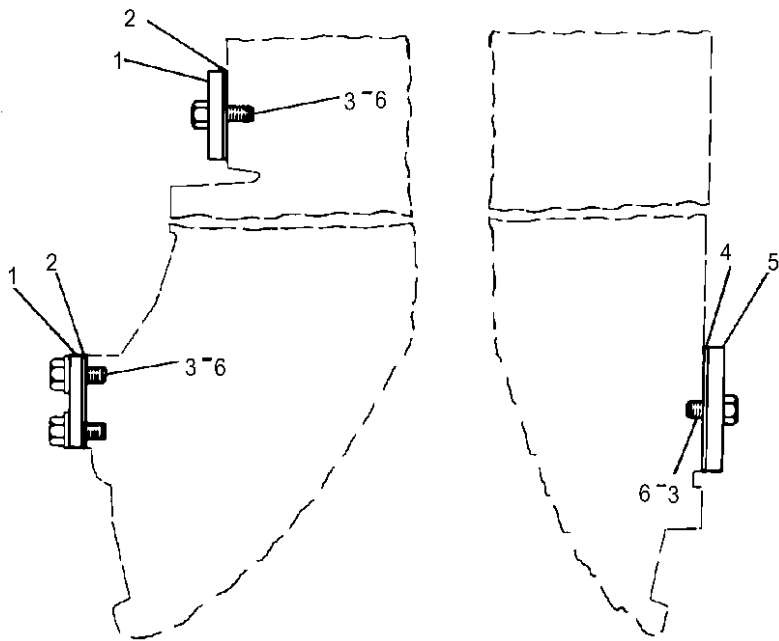
Ref.	Part number	Description	Qty	Code	Group page
1	2W-1734	SEAL GP-CRANKSHAFT	1		
2	1W-6207	CRANKSHAFT AS	1	CYR	
3	4W-5492	BEARING-MAIN	7	C	
4	7N-8947	PLATE-THRUST	2		
5	2W-1733	SEAL GP-CRANKSHAFT	1		
	4W-5698	BEARING-MAIN .025 IN UNDERSIZE	7	CA	
	4W-5699	BEARING-MAIN .050 IN UNDERSIZE	7	CA	
	4W-5700	BEARING-MAIN .025 IN OVERSIZE	7	CA	
	4W-5701	BEARING-MAIN .025 IN OVERSIZE	7	CA	
.025 IN UNDERSIZE					

CAT codes: A, C, R, Y.

9N-0684 COVER GP-CYLINDER BLOCK

9N0684 COVER GP-CYLINDER BLOCK

Drawing 1 of 1



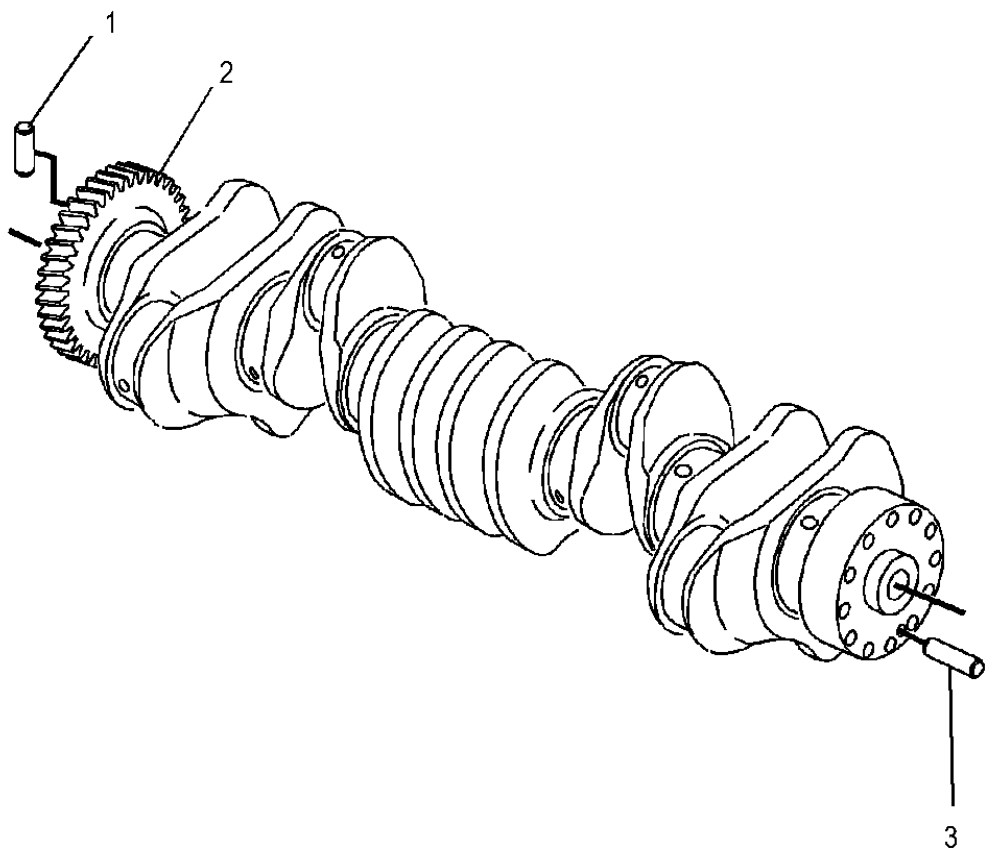
Ref.	Part number	Description	Qty	Code	Group page
1	4W-9890	COVER	2		
2	4N-0699	GASKET	2		
3	0S-1594	BOLT	6	C	
4	7C-0307	GASKET	1		
5	4N-0794	COVER	1		
6	5M-2894	WASHER	6	C	

CAT codes: C.

1W-6207 CRANKSHAFT AS

1W6207 CRANKSHAFT AS*R PART OF 4N0741 CRANKSHAFT

Drawing 1 of 1

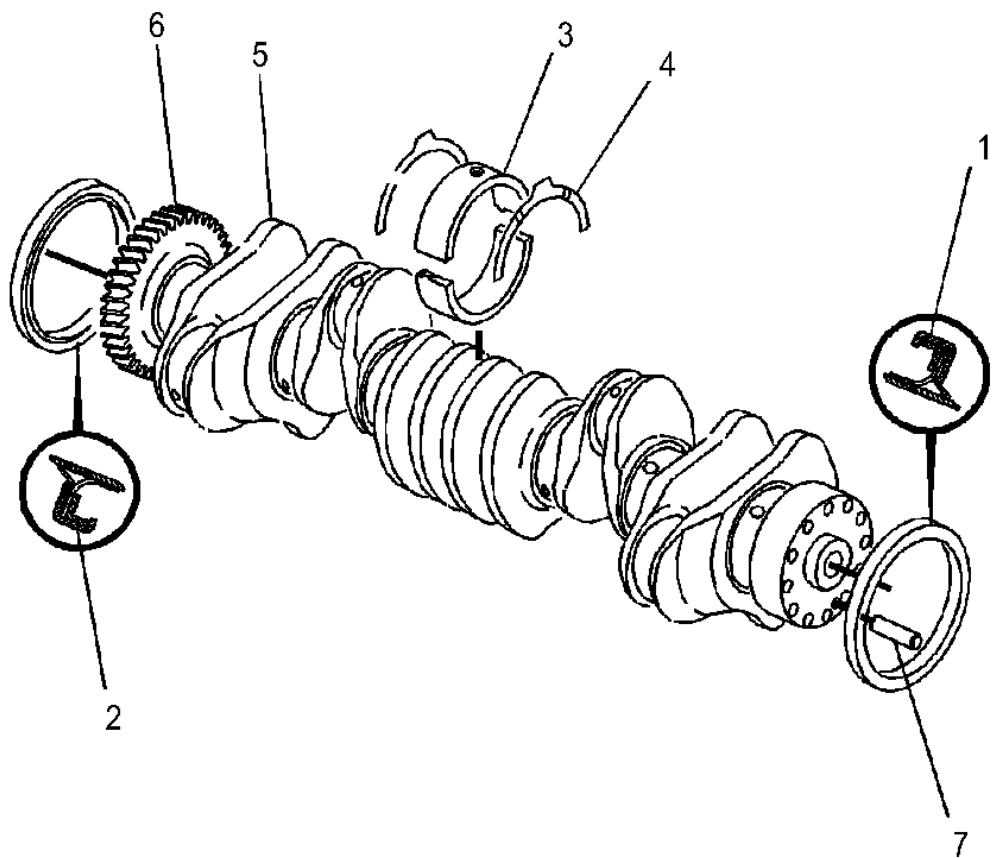


Ref.	Part number	Description	Qty	Code	Group page
1	7S-5005	DOWEL	1		
2	1W-9302	GEAR-CRANKSHAFT (80 TEETH)	1		
3	4N-0684	PIN-DOWEL	1		

4N-0741 CRANKSHAFT GP

4N0741 CRANKSHAFT GP-TYPE 1 ENGINE S/N 6TB4959-UP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	2W-1734	SEAL GP-CRANKSHAFT	1		
2	2W-1733	SEAL GP-CRANKSHAFT	1		
3	4W-5492	BEARING-MAIN (STANDARD)	7		
	4W-5698	BEARING-MAIN .025IN US	7	A	
	4W-5699	BEARING-MAIN .050IN US	7	A	
	4W-5700	BEARING-MAIN .025IN OS	7	A	
	4W-5701	BEARING-MAIN .050IN OS	7	A	
4	7N-8947	PLATE-THRUST	2		
5	7C-4859	CRANKSHAFT AS	1	CR	
6	1W-9302	GEAR-CRANKSHAFT (80 TEETH)	1		
	7S-5005	DOWEL	1		
7	4N-0684	PIN-DOWEL	1		

CAT codes: A, C, R.

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