

CATERPILLAR 312-A

6BL / SEBP2254

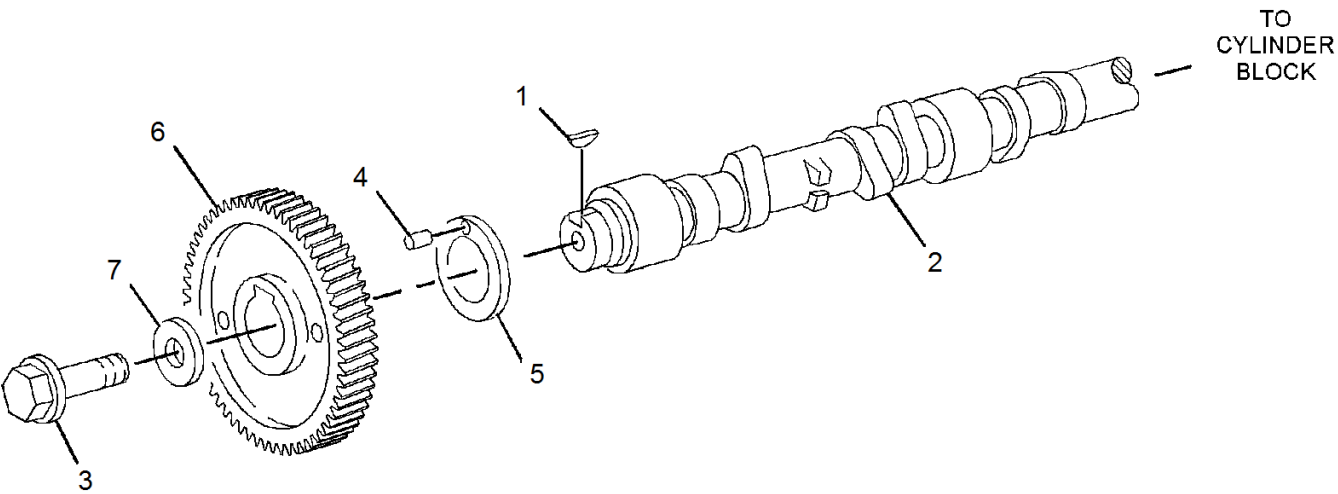
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6I-0894 CAMSHAFT GP

6I-0894 CAMSHAFT GP S/N 5HK6900-99999 PART OF 107-9664 ENGINE AR

Drawing 1 of 1



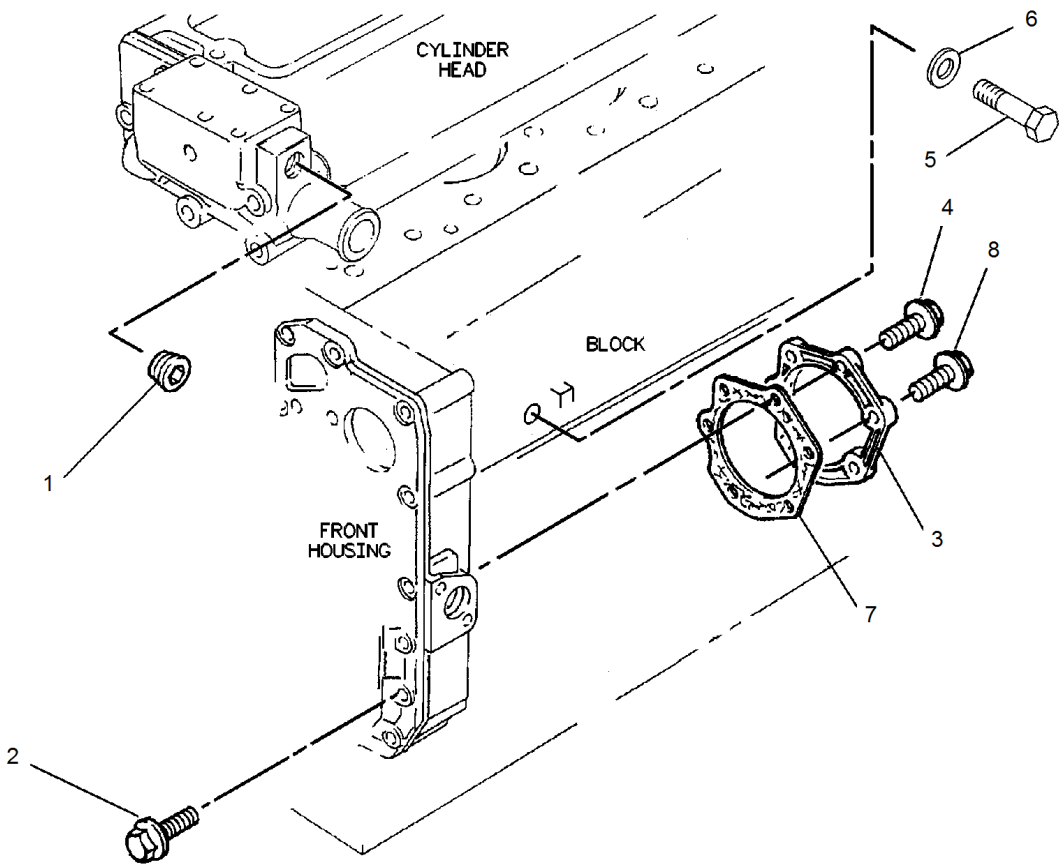
Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF	1		
2	360-5470	CAMSHAFT	1		
3	7C-4616	BOLT (M12X1.75X45-MM)	1	M	
4	067-6179	DOWEL	1		
5	7W-4842	WASHER-THRUST	1		
6	9Y-2633	GEAR-CAMSHAFT (56-TEETH)	1		
7	092-5499	WASHER (13X60X8-MM)	1		

CAT codes: M.

6I-0643 COVER GP-ACCESSORY DRIVE

6I-0643 COVER GP-ACCESSORY DRIVE S/N 5HK6900-99999 PART OF 107-9664 ENGINE AR

Drawing 1 of 1



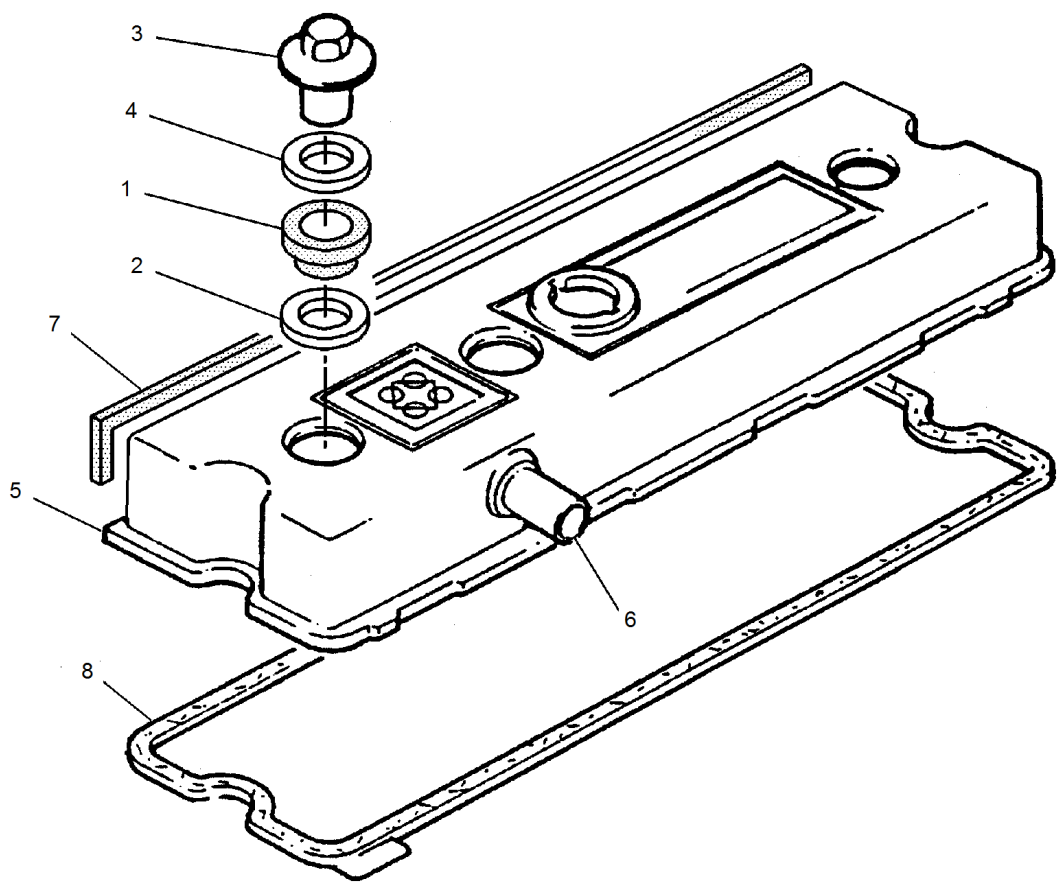
Ref.	Part number	Description	Qty	Code	Group page
1	2B-0858	PLUG-PIPE	1		
2	6I-0593	BOLT (M10X1.5X30-MM)	1	M	
3	138-2068	PLATE	1		
4	111-8222	BOLT (M8X1.25X16-MM)	5	M	
5	6I-0646	BOLT (M10X1.5X14-MM)	1	M	
6	067-6810	WASHER	1		
7	206-4277	GASKET	1		
8	100-4830	BOLT (M10X1.5X20-MM)	1	M	

CAT codes: M.

6I-4035 COVER GP-VALVE MECHANISM

6I-4035 COVER GP-VALVE MECHANISM S/N 5HK6900-99999 PART OF 107-9664 ENGINE AR

Drawing 1 of 1



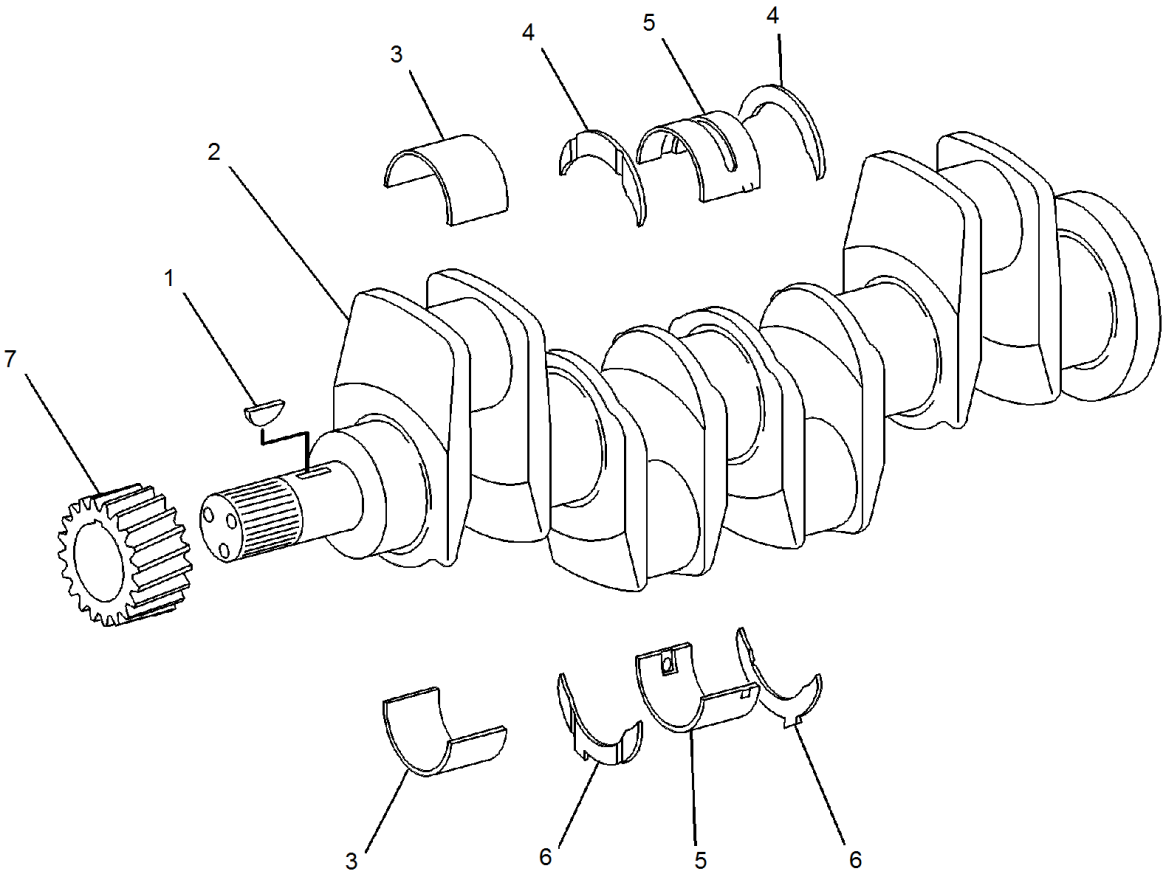
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1	101-3675	SEAL	3		
2	6I-0508	SHIM	3	B	
3	6I-0507	NUT	3		
4	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	3		
5	129-8401	COVER AS-VALVE	1		
6	6I-4728	CONNECTOR	1		
7	105-1846	SEAL	1		
8	126-6671	GASKET (VALVE COVER)	1		

CAT codes: B.

6I-1079 CRANKSHAFT GP

6I-1079 CRANKSHAFT GP S/N 5HK6900-99999 PART OF 107-9664 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF	1		
2	139-7018	CRANKSHAFT GP	1		
3	353-2205	KIT-ROD BEARING (STANDARD)	1	B	
	353-2206	KIT-ROD BEARING (0.25-MM US)		AB	
	353-2207	KIT-ROD BEARING (0.50-MM US)		AB	
	353-2208	KIT-ROD BEARING (0.75-MM US)		AB	
4	032-9090	WASHER-THRUST (STANDARD-UPPER)	2	B	
	067-6873	WASHER-THRUST (0.18-MM OS)		AB	
5	353-7427	KIT-BEARING (STANDARD)	1	B	
	353-7428	KIT-BEARING (0.25-MM US)		AB	
	353-7429	KIT-BEARING (0.50-MM US)		AB	
	353-7430	KIT-BEARING (0.75-MM US)		AB	

6I-1079 CRANKSHAFT GP (continued)

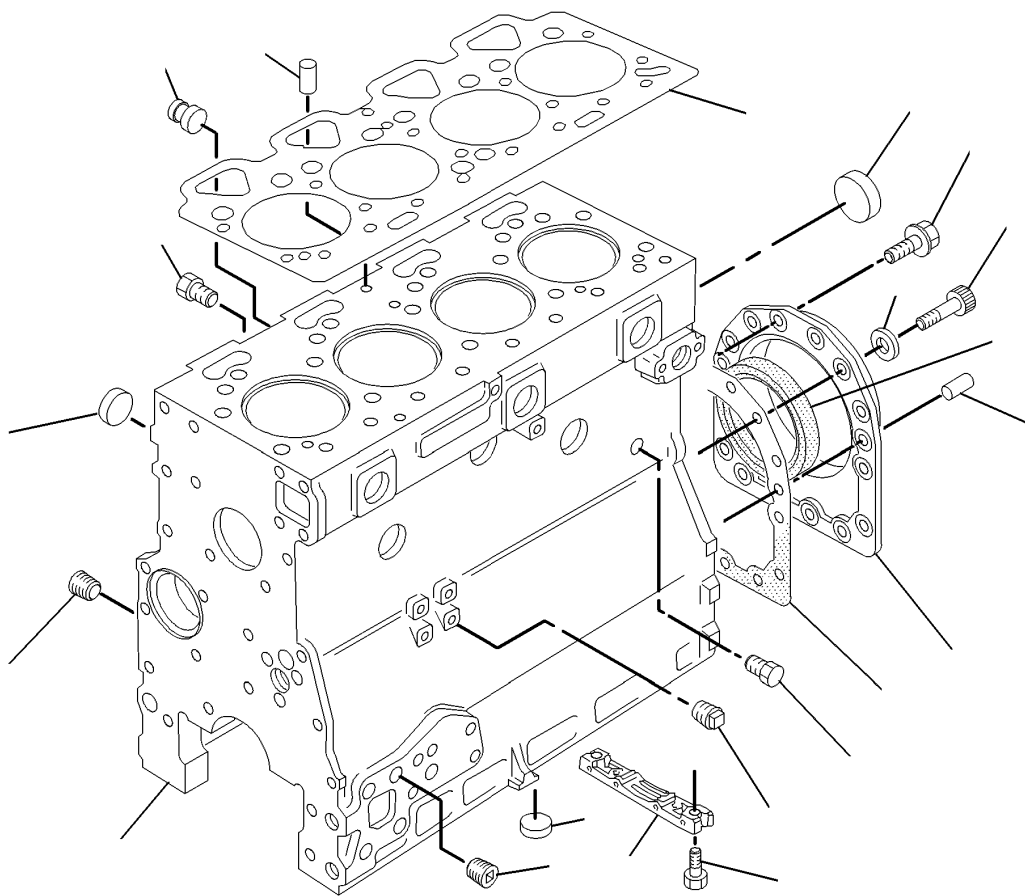
Ref.	Part number	Description	Qty	Code	Group page
6	032-9091	WASHER-THRUST (STANDARD-LOWER)	2	B	
	067-6874	WASHER-THRUST (0.18-MM OS)		AB	
7	6I-0223	GEAR-CRANKSHAFT (28-TEETH)	1		

CAT codes: A, B, R.

106-8759 CYLINDER BLOCK GP

106-8759 CYLINDER BLOCK GP S/N 5HK6900-UP PART OF 107-9664 ENGINE AR Type 1

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	1N-3762	PLUG-CUP	3		
2	5G-2985	SPACER	2		
3	6D-0044	DOWEL	2		
4	6I-0217	BOLT (M8X1.25X20-MM)	12	M	
5	6I-0218	BOLT (M8X1.25X25-MM)	2		
6	113-0309	BRIDGE	1		
7	6I-0363	BOLT (M6X1X20-MM)	2	M	
8	6I-0585	GASKET-CYLINDER HEAD	1		
9	069-1124	PLUG	2		
10	101-2987	PLUG	4		
11	6I-4238	CYLINDER BLOCK GP	1	Y	
12	112-5541	GASKET	1		
13	112-5540	HOUSING AS	1		
14	4W-5360	SEAL-CRANKSHAFT (REAR)	1		
15	7W-2501	PLUG	1		

106-8759 CYLINDER BLOCK GP (continued)

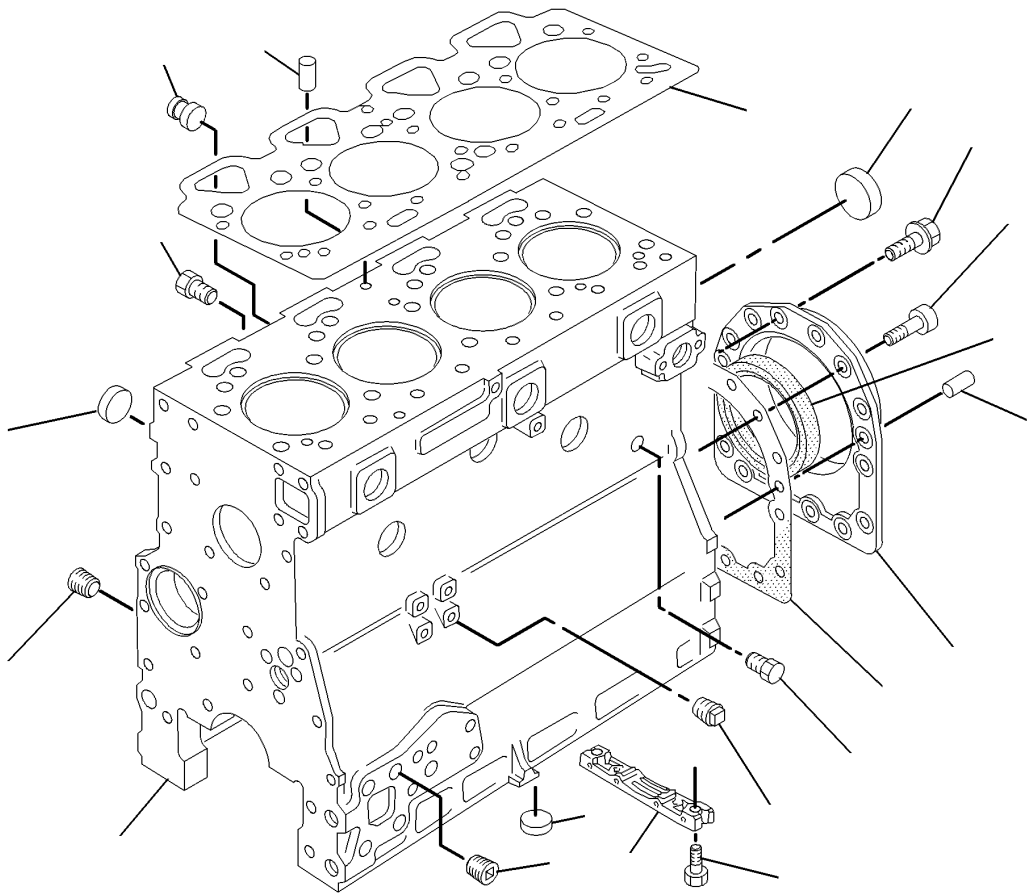
Ref.	Part number	Description	Qty	Code	Group page
16	067-9509	PLUG	1		
17	9Y-5015	PLUG-FREEZE	1		
18	035-8063	PLUG	1		
19	067-6808	PLUG	1		

CAT codes: M, Y.

106-8759 CYLINDER BLOCK GP

106-8759 CYLINDER BLOCK GP S/N 5HK6900-UP PART OF 107-9664 ENGINE AR Type 2

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	1N-3762	PLUG-CUP	3		
2	067-6808	PLUG	1		
3	6D-0044	DOWEL	2		
4	6I-0217	BOLT (M8X1.25X20-MM)	12	M	
5	126-2231	BOLT	1	C	
6	113-0309	BRIDGE	1		
7	6I-0363	BOLT (M6X1X20-MM)	2	M	
8	6I-0585	GASKET-CYLINDER HEAD	1		
9	069-1124	PLUG	2		
10	101-2987	PLUG	4		
11	132-3874	CYLINDER BLOCK GP	1	CY	
12	112-5541	GASKET	1		
13	112-5540	HOUSING AS	1		
14	4W-5360	SEAL-CRANKSHAFT (REAR)	1		
15	7W-2501	PLUG	1		

106-8759 CYLINDER BLOCK GP (continued)

Ref.	Part number	Description	Qty .	Code	Group page
16	067-9509	PLUG	1		
17	9Y-5015	PLUG-FREEZE	1		
18	035-8063	PLUG	1		

CAT codes: C, M, Y.

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