

CATERPILLAR 6S

63S / ZEBP0628

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2Y-4469 BULLDOZER AR-STRAIGHT

2Y4469 BULLDOZER ARRANGEMENT-MERCHANDISING FOR D6 TRACTORS SERIAL NO. 23U1-UP, 24U1-UP, 74W1-UP AND 75W1-UP

Arrangement composition. Follow the table links to the component drawings.

Ref.	Part number	Description	Qty	Code	Group page
	2Y-4652	BULLDOZER ARRANGEMENT-BASIC	1	Y	
	7J-8302	HYDRAULIC CYLINDER GROUP	2	Y	
	9J-2697	CYLINDER MOUNTING GROUP	1	Y	
	9P-4336	BULLDOZER LINES GROUP	1	Y	

CAT codes: Y.

2Y-4652 BULLDOZER AR

2Y4652 BULLDOZER ARRANGEMENT-STRAIGHT-BASIC TYPE 1 FOR D6 TRACTORS SERIAL NO. 23U1-UP, 24U1-UP, 74W1-UP & 75W1-UP AN ATTACHMENT

Arrangement composition. Follow the table links to the component drawings.

Ref.	Part number	Description	Qty	Code	Group page
	8J-4657	BLADE GROUP	1	Y	6, 8
	2Y-4653	PUSH ARM AND BRACE GROUP	1	Y	
	4J-2848	TRUNNION GROUP	1	Y	
	2P-6053	LINES GROUP-TILT CYLINDER	1	Y	
	2J-1402	CYLINDER GROUP-HYDRAULIC	1	Y	
NOTE: FOR D6C SEE SPECIAL INSTRUCTION					

CAT codes: Y.

2Y-4652 BULLDOZER AR

2Y4652 BULLDOZER AR TYPE 3 FOR D6 TRACTORS S/N 23U1-UP, 24U1-UP, 74W1-UP & 75W1-UP AN ATTACHMENT

Arrangement composition. Follow the table links to the component drawings.

Ref.	Part number	Description	Qty	Code	Group page
	8J-4657	BLADE GP	1	Y	6, 8
	3J-4359	PUSH ARM & BRACE GROUP		Y	
NOTE; FOR D6C SEE SPECIAL INSTRUCTIONS					

CAT codes: Y.

2Y-4652 BULLDOZER AR

2Y4652 BULLDOZER AR TYPE 2 FOR D6 TRACTORS SERIAL NO. 23U1-UP, 24U1-UP, 74W1-UP & 75W1-UP AN ATTACHMENT

Arrangement composition. Follow the table links to the component drawings.

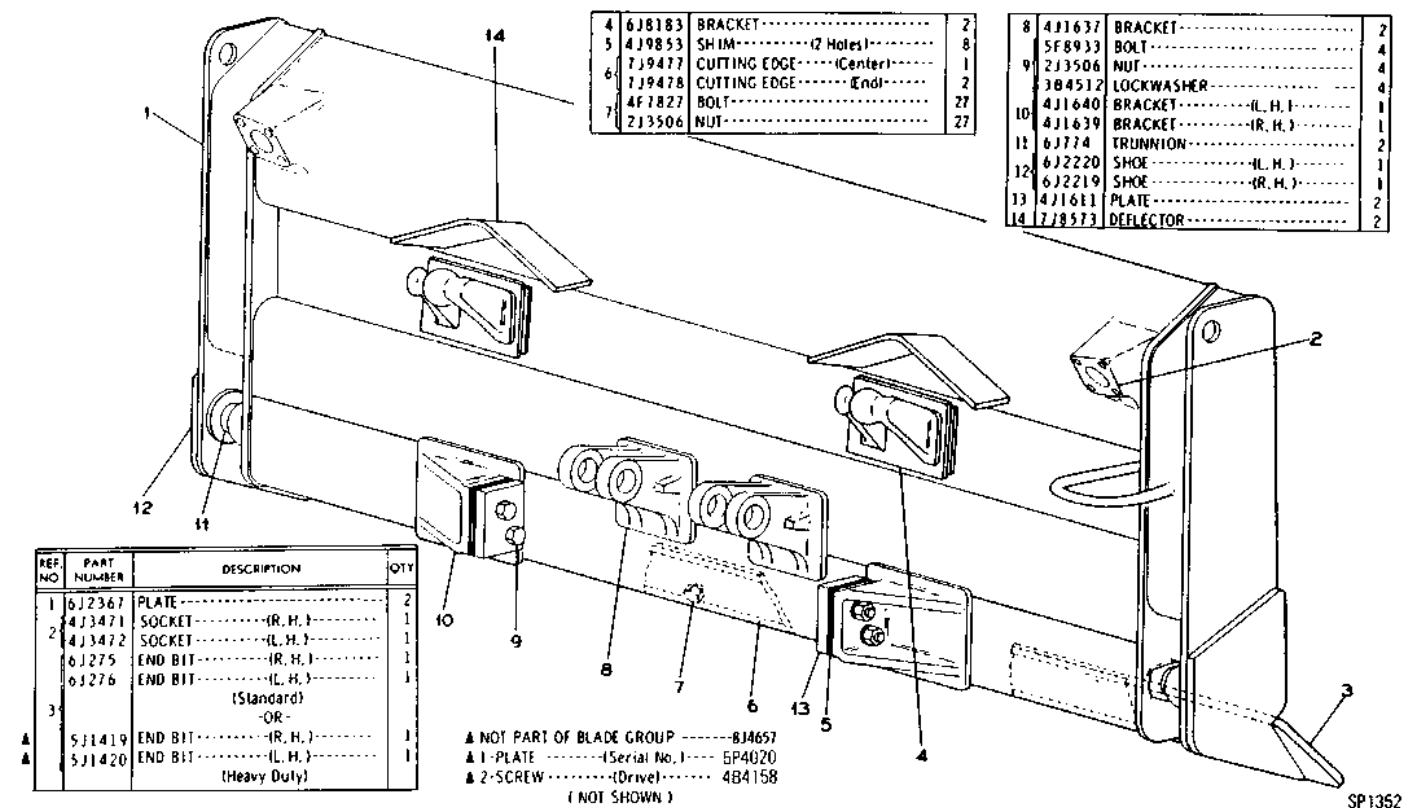
Ref.	Part number	Description	Qty	Code	Group page
	8J-4657	BLADE GROUP	1	Y	6, 8
	2Y-4653	PUSH ARM & BRACE GROUP	1	Y	
	2P-6053	LINES GP-TILT CYLINDER	1	Y	
	2J-1402	CYLINDER GP-HYDRAULIC	1	Y	
NOTE; FOR D6C SEE SPECIAL INSTRUCTION					

CAT codes: Y.

8J-4657 BLADE GP-STRAIGHT

8J4657 BLADE GROUP - TYPE 1 FOR D6 TRACTOR SERIAL NO. 23U1-UP, 24U1-UP, 74W1-UP AND 75W1-UP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	6J-2367	PLATE	2		
2	4J-3471	SOCKET (R.H.)	1		
	4J-3472	SOCKET (L.H.)	1		
3	6J-0275	END BIT (R.H.)	1		
	6J-0276	END BIT (L.H.)	1		
(Standard)					
OR alternate consist option CAT source: -OR-					
	5J-1419	END BIT (R.H.)	1	H	
	5J-1420	END BIT (L.H.)	1	H	
(Heavy Duty)					
4	6J-8183	BRACKET	2		
5	4J-9853	SHIM (2 Holes)	8		
6	7J-9477	CUTTING EDGE (Center)	1		
	7J-9478	CUTTING EDGE (End)	2		
7	4F-7827	BOLT	27		
	2J-3506	NUT	27		
8	4J-1637	BRACKET	2		

8J-4657 BLADE GP-STRAIGHT (continued)

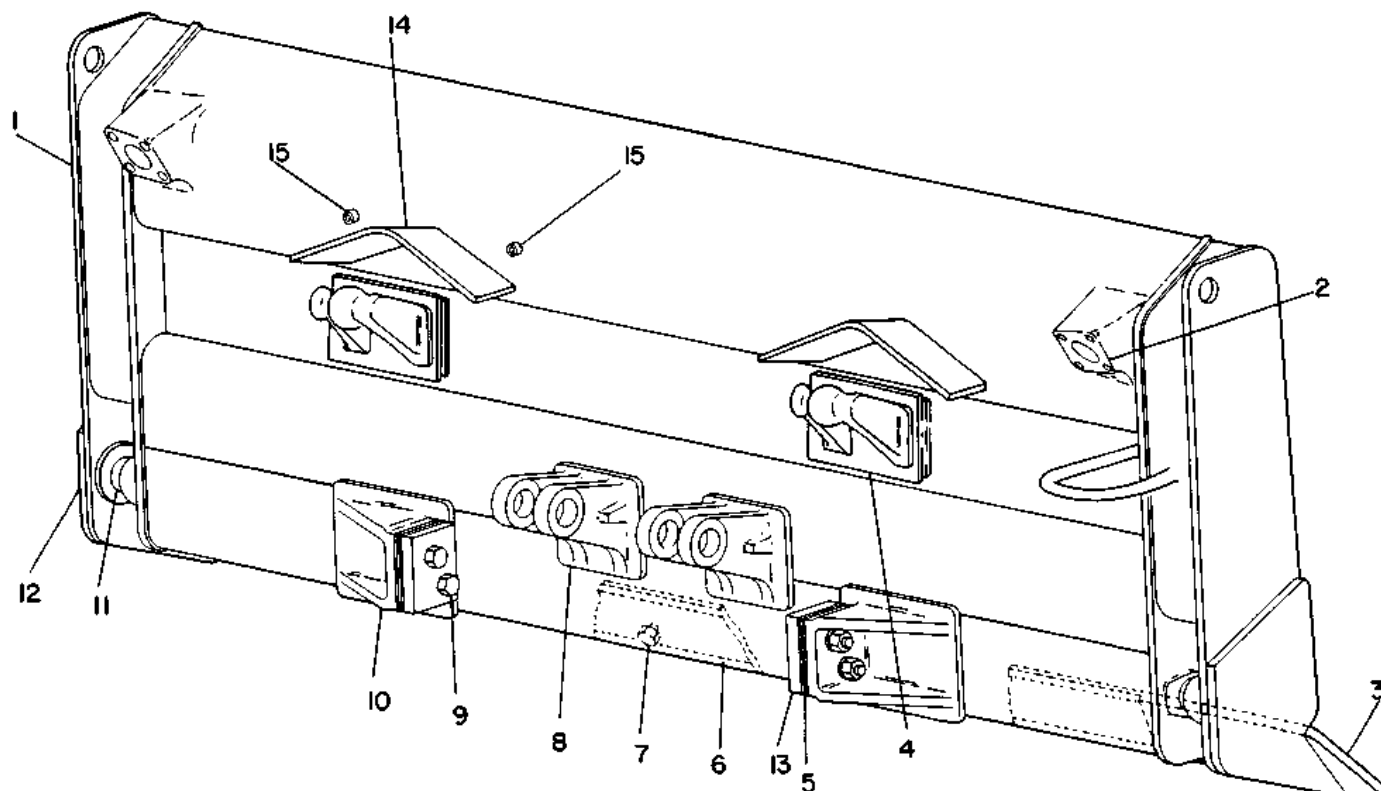
Ref.	Part number	Description	Qty	Code	Group page
9	5F-8933	BOLT	4		
	2J-3506	NUT	4		
	3B-4512	LOCKWASHER	4		
10	4J-1640	BRACKET (L.H.)	1		
	4J-1639	BRACKET (R.H.)	1		
11	6J-0774	TRUNNION	2		
12	6J-2220	SHOE (L.H.)	1		
	6J-2219	SHOE (R.H.)	1		
13	4J-1611	PLATE	2		
14	7J-8573	DEFLECTOR	2		
	8J-4657	NOT PART OF BLADE GROUP		H	
1	5P-4020	PLATE (Serial No.)		H	
2	4B-4158	SCREW (drive)		H	

CAT codes: H.

8J-4657 BLADE GP-STRAIGHT

8J4657 BLADE GROUP - TYPE 2 FOR D6 TRACTOR SERIAL NO. 23U1-UP,24U1-UP,74W1-UP & 75W1-UP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	6J-2367	PLATE-END	2		
2	4J-3471	SOCKET-RH	1		
	4J-3472	SOCKET-LH	1		
3	6J-0275	BIT-END-RH (STANDARD)	1		
	6J-0276	BIT-END-LH (STANDARD)	1		
OR alternate consist option CAT source: -OR-					
	5J-1419	BIT-END-RH (HEAVY DUTY)	1	A	
	5J-1420	BIT-END-LH (HEAVY DUTY)	1	A	
4	6J-8183	BRACKET	2		
5	4J-9853	SHIM (2 HOLES)	8		
6	7J-9477	EDGE-CUTTING (CENTER)	1		
	7J-9478	EDGE-CUTTING (END)	2		
7	4F-7827	BOLT-PLOW	27		
	2J-3506	NUT-FULL	27		
8	4J-1637	BRACKET	2		
9	5F-8933	BOLT-PLOW	4		
	2J-3506	NUT-FULL	4		

8J-4657 BLADE GP-STRAIGHT (continued)

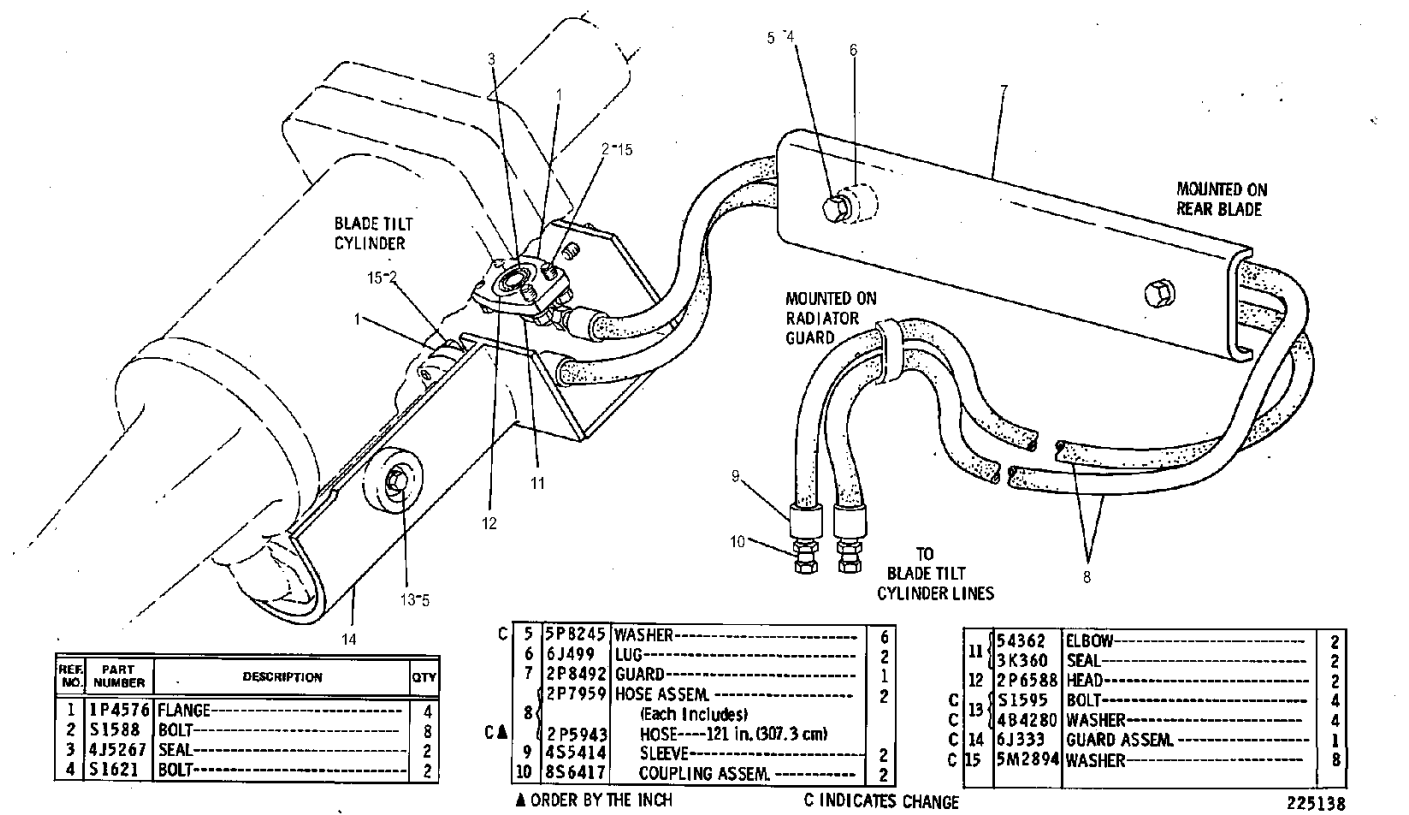
Ref.	Part number	Description	Qty	Code	Group page
	3B-4512	LOCKWASHER	4		
10	4J-1640	BRACKET-LH	1		
	4J-1639	BRACKET-RH	1		
11	6J-0774	TRUNNION	2		
12	6J-2220	SHOE-LH	1		
	6J-2219	SHOE-RH	1		
13	4J-1611	PLATE-WEAR	2		
14	7J-8573	DEFLECTOR	2		
15	6H-3609	BOSS	2	C	
	5P-4020	PLATE-DOZER NUMBER	1	F	
	4B-4158	SCREW	2	F	

CAT codes: A, C, F.

2P-6053 LINES GP-TILT CYLINDER

2P6053 TILT CYLINDER LINES GROUP SERIAL NO. 63S1 TO 63S296 INCLUSIVE FOR D6 TRACTOR SERIAL NO. 23U1-UP, 24U1-UP, 74W1-UP & 75W1-UP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	1P-4576	FLANGE	4		
2	0S-1588	BOLT	8		
3	4J-5267	SEAL	2		
4	0S-1621	BOLT	2		
5	5P-8245	WASHER	6	C	
6	6J-0499	LUG	2		
7	2P-8492	GUARD	1		
8	2P-7959	HOSE ASSEM.	2		
(Each Includes)					
	2P-5943	HOSE 121 in. (307.3 cm)		C H	
9	4S-5414	SLEEVE	2		
10	8S-6417	COUPLING ASSEM.	2		
11	005-4362	ELBOW	2		
	3K-0360	SEAL	2		
12	2P-6588	HEAD	2		
13	0S-1595	BOLT	4	C	

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