

# CATERPILLAR IT18B

4ZD / SEBP1674

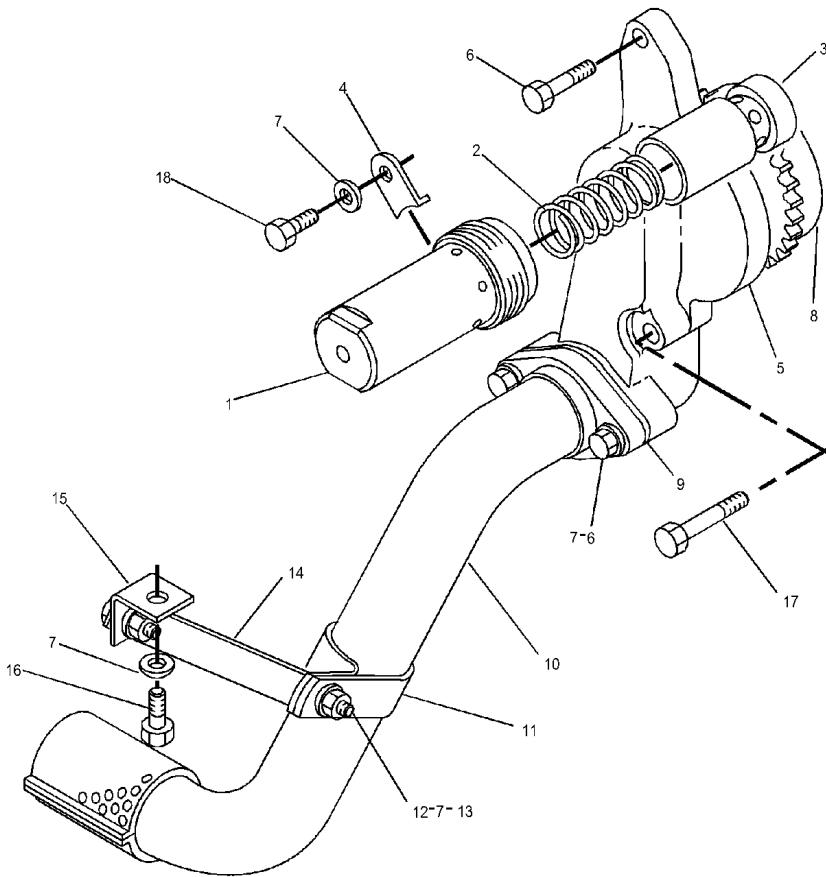
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| Basic engine                       |      |
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2W-2833 PUMP GP-ENGINE OIL

2W2833 PUMP GP-ENGINE OIL ENGINE S/N 45V57072-83641

Drawing 1 of 1



| Ref. | Part number | Description          | Qty | Code | Group page |
|------|-------------|----------------------|-----|------|------------|
| 1    | 7W-0239     | GUIDE-RELIEF VALVE   | 1   | C    |            |
| 2    | 1W-9860     | SPRING               | 1   |      |            |
| 3    | 1N-3165     | PLUNGER-RELIEF VALVE | 1   |      |            |
| 4    | 1W-4704     | RETAINER             | 1   |      |            |
| 5    | 1N-3940     | COVER-OIL PUMP       | 1   |      |            |
| 6    | 0S-1618     | BOLT                 | 4   |      |            |
| 7    | 9M-1974     | WASHER               | 8   |      |            |
| 8    | 7C-8191     | ROTOR AS-PUMP        | 1   | C    |            |
| 9    | 1N-3943     | GASKET               | 1   |      |            |
| 10   | 2W-3293     | TUBE AS              | 1   |      |            |
| 11   | 2S-2053     | CLIP                 | 1   |      |            |
| 12   | 2B-2695     | BOLT                 | 2   |      |            |
| 13   | 1D-4716     | NUT-FULL             | 2   |      |            |
| 14   | 8D-2652     | STRIP                | 1   |      |            |
| 15   | 5H-6321     | CLIP-SPRING          | 1   |      |            |

2W-2833 PUMP GP-ENGINE OIL (continued)

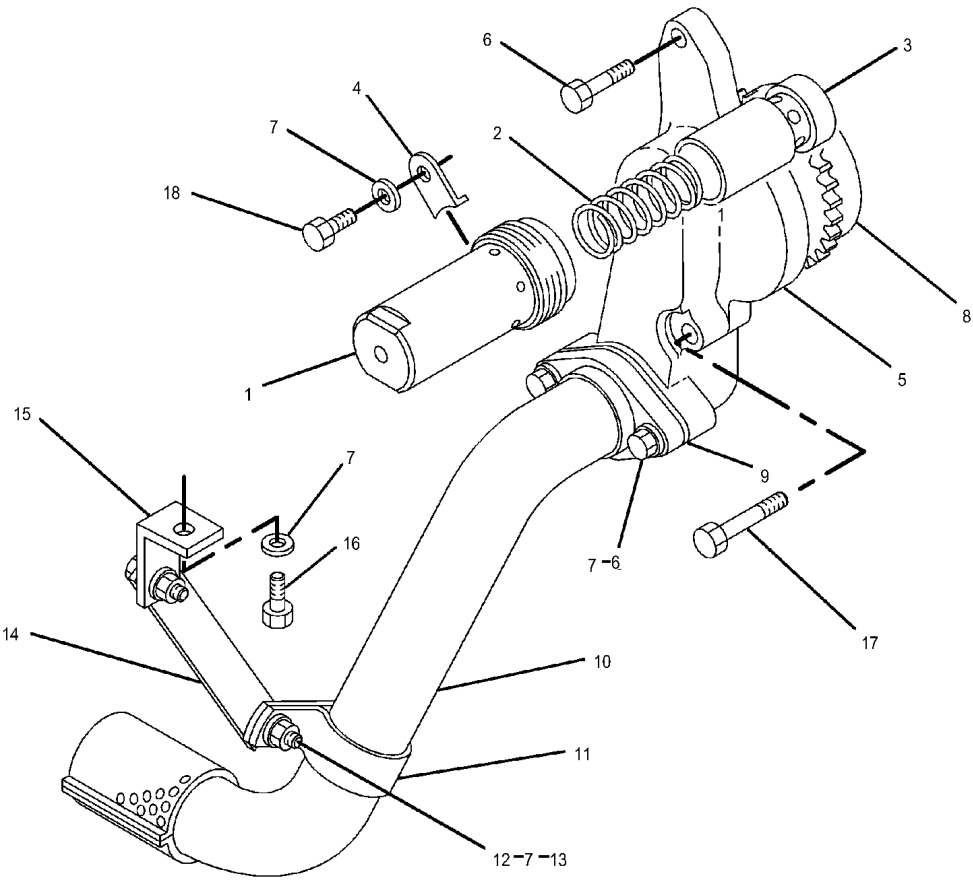
| Ref. | Part number | Description | Qty | Code | Group page |
|------|-------------|-------------|-----|------|------------|
| 16   | 0S-1617     | BOLT        | 1   |      |            |
| 17   | 1A-9579     | BOLT        | 1   |      |            |
| 18   | 2H-3755     | BOLT        | 1   |      |            |

CAT codes: C.

7C-5300 PUMP GP-OIL

7C5300 PUMP GP-OIL ENGINE S/N 45V83642-UP

Drawing 1 of 1



| Ref. | Part number | Description          | Qty | Code | Group page |
|------|-------------|----------------------|-----|------|------------|
| 1    | 7W-0239     | GUIDE-RELIEF VALVE   | 1   |      |            |
| 2    | 1W-9860     | SPRING               | 1   |      |            |
| 3    | 1N-3165     | PLUNGER-RELIEF VALVE | 1   |      |            |
| 4    | 1W-4704     | RETAINER             | 1   |      |            |
| 5    | 1N-3940     | COVER-OIL PUMP       | 1   |      |            |
| 6    | 0S-1618     | BOLT                 | 4   |      |            |
| 7    | 9M-1974     | WASHER               | 8   |      |            |
| 8    | 4N-0094     | ROTOR AS-PUMP        | 1   |      |            |
| 9    | 1N-3943     | GASKET               | 1   |      |            |
| 10   | 2W-3293     | TUBE AS              | 1   |      |            |
| 11   | 2S-2053     | CLIP                 | 1   |      |            |
| 12   | 2B-2695     | BOLT                 | 2   |      |            |
| 13   | 1D-4716     | NUT-FULL             | 2   |      |            |
| 14   | 8D-2652     | STRIP                | 1   |      |            |
| 15   | 5H-6321     | CLIP-SPRING          | 1   |      |            |

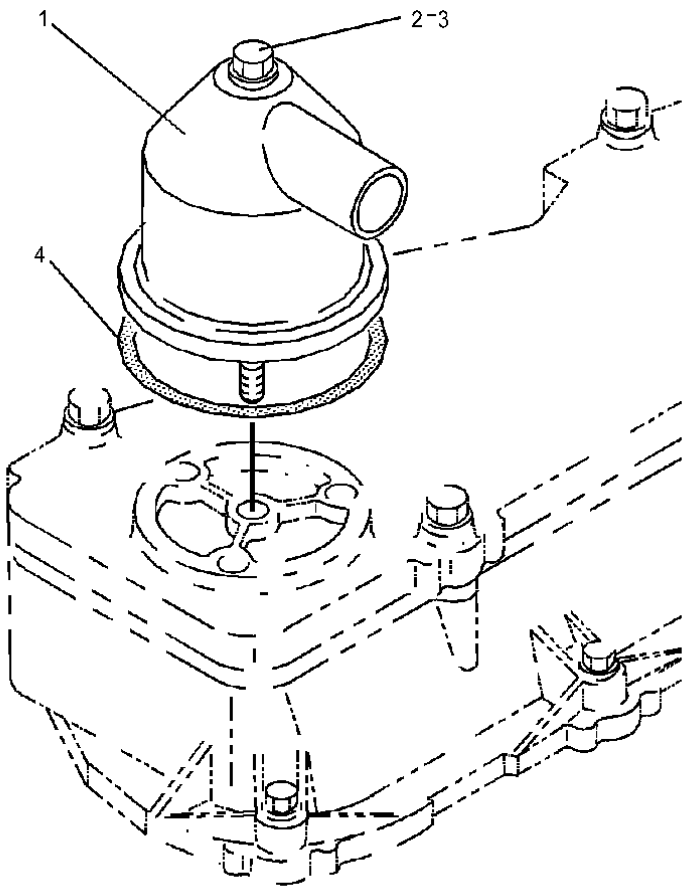
7C-5300 PUMP GP-OIL (continued)

| Ref. | Part number | Description | Qty | Code | Group page |
|------|-------------|-------------|-----|------|------------|
| 16   | 0S-1617     | BOLT        | 1   |      |            |
| 17   | 1A-9579     | BOLT        | 1   |      |            |
| 18   | 2H-3755     | BOLT        | 1   |      |            |

1W-7298 BREATHER GP

1W7298 BREATHER GP-CRANKCASE

Drawing 1 of 1

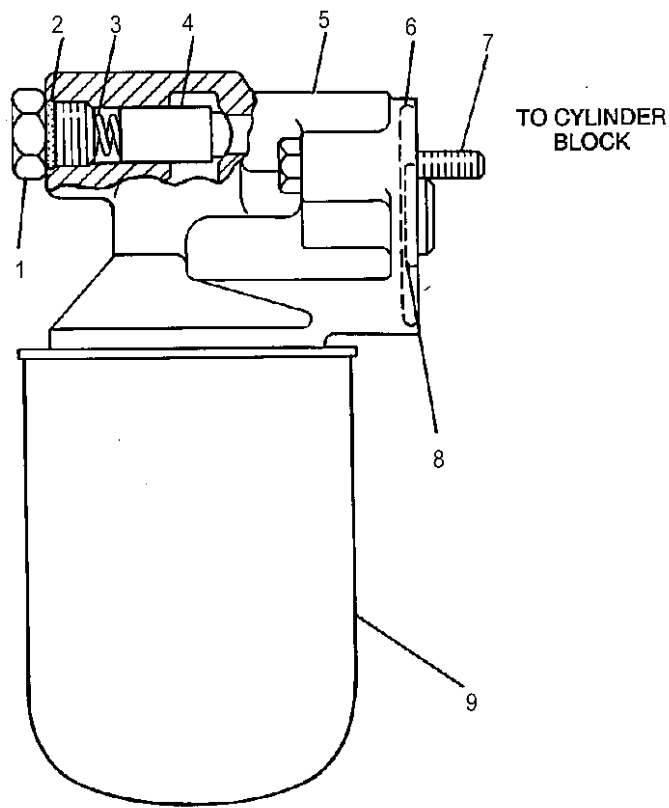


| Ref. | Part number | Description | Qty | Code | Group page |
|------|-------------|-------------|-----|------|------------|
| 1    | 8S-0248     | BREATHER AS | 1   |      |            |
| 2    | 3H-5932     | BOLT        | 1   |      |            |
| 3    | 4K-9890     | WASHER      | 1   |      |            |
| 4    | 4L-9564     | SEAL-O-RING | 1   |      |            |

8N-5930 FILTER GP-ENGINE OIL

8N5930 FILTER GP-ENGINE OIL

Drawing 1 of 1



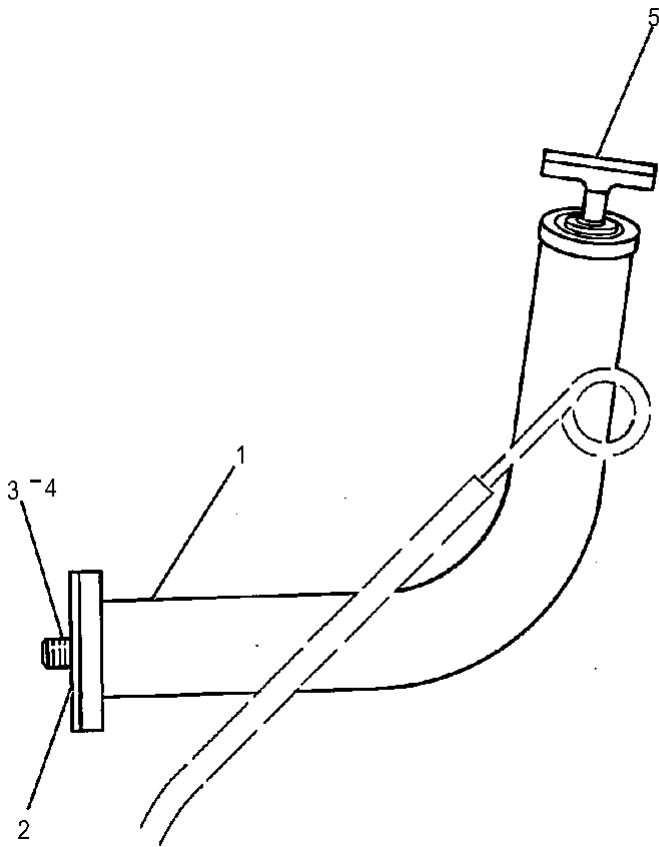
| Ref. | Part number | Description        | Qty | Code | Group page |
|------|-------------|--------------------|-----|------|------------|
| 1    | 9S-4189     | PLUG-O-RING        | 1   | C    |            |
| 2    | 2M-9780     | SEAL-O-RING        | 1   |      |            |
| 3    | 9L-9188     | SPRING-VALVE       | 1   |      |            |
| 4    | 7C-1493     | VALVE-BYPASS       | 1   |      |            |
| 5    | 2W-8815     | BASE AS-OIL FILTER | 1   | C    |            |
|      | 2P-2537     | STUD-HOLLOW        | 1   |      |            |
| 6    | 6J-2244     | SEAL-O-RING        | 1   | C    |            |
| 7    | 0S-1590     | BOLT               | 2   |      |            |
| 8    | 6V-6228     | SEAL-O-RING        | 1   | C    |            |
| 9    | 1R-0714     | FILTER AS-OIL      | 1   |      |            |

CAT codes: C.

7N-6496 FILLER GP-OIL

7N6496 FILLER GP-OIL

Drawing 1 of 1

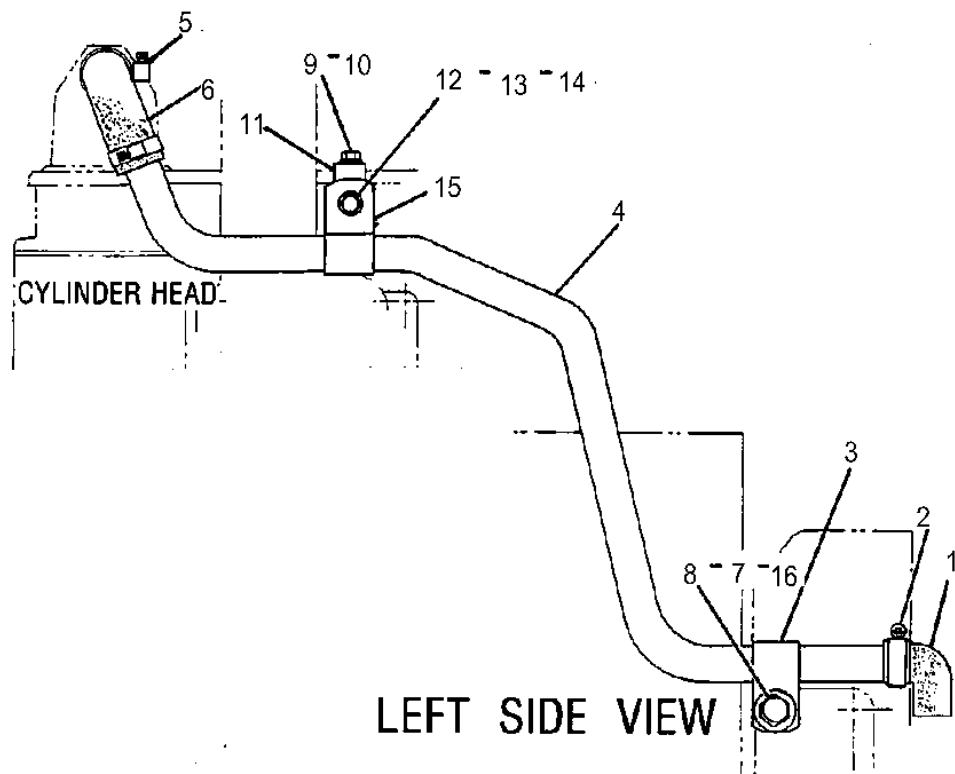


| Ref. | Part number | Description    | Qty | Code | Group page |
|------|-------------|----------------|-----|------|------------|
| 1    | 2W-8981     | TUBE AS-FILLER | 1   |      |            |
| 2    | 4N-0933     | GASKET         | 1   |      |            |
| 3    | 4L-6454     | BOLT           | 1   |      |            |
| 4    | 8T-4896     | WASHER-HARD    | 1   |      |            |
| 5    | 9L-8439     | CAP-OIL FILLER | 1   |      |            |

7N-6497 FUMES DISPOSAL GP

7N6497 FUMES DISPOSAL GP

Drawing 1 of 1



| Ref. | Part number | Description           | Qty | Code | Group page |
|------|-------------|-----------------------|-----|------|------------|
| 1    | 8N-1157     | HOSE                  | 1   | C    |            |
| 2    | 2S-3440     | CLAMP-HOSE            | 1   | C    |            |
| 3    | 3S-3841     | CLIP                  | 1   | C    |            |
| 4    | 7C-3857     | TUBE                  | 1   | C    |            |
| 5    | 9M-2904     | CLAMP-HOSE            | 2   |      |            |
| 6    | 4N-3326     | HOSE                  | 1   | C    |            |
| 7    | 7X-0342     | BOLT 19.1MM(.75IN)LG  | 1   | BC   |            |
|      | 8T-4122     | WASHER                | 1   |      |            |
| 8    | 7X-0347     | BOLT 57.2MM(2.25IN)LG | 1   | BC   |            |
| 9    | 6V-5782     | BOLT                  | 1   | C    |            |
| 10   | 8T-4224     | WASHER-HARD           | 1   | C    |            |
| 11   | 1S-9451     | SUPPORT               | 1   | C    |            |
| 12   | 5S-7379     | BOLT                  | 1   | C    |            |
| 13   | 5P-1075     | WASHER-HARD           | 2   | C    |            |
| 14   | 6V-8801     | NUT                   | 1   | C    |            |

7N-6497 FUMES DISPOSAL GP (continued)

| Ref. | Part number | Description           | Qty | Code | Group page |
|------|-------------|-----------------------|-----|------|------------|
| 15   | 5D-4204     | CLIP                  | 1   | C    |            |
| 16   | 8T-9383     | BOLT 12.7MM(.51IN)DIA | 1   | BC   |            |
|      | 5P-1076     | WASHER-HARD           | 1   |      |            |

CAT codes: B, C.

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