

CATERPILLAR 320B

4XW / SEBP2781

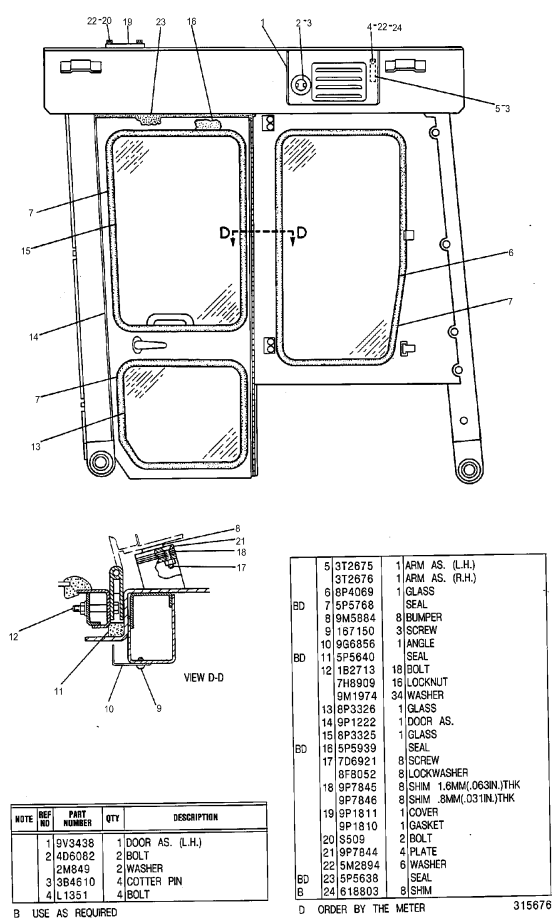
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5I-7755 CAMSHAFT GP

5I-7755 CAMSHAFT GP S/N 7JK1-UP PART OF 109-9514 ENGINE AR

Drawing 1 of 1



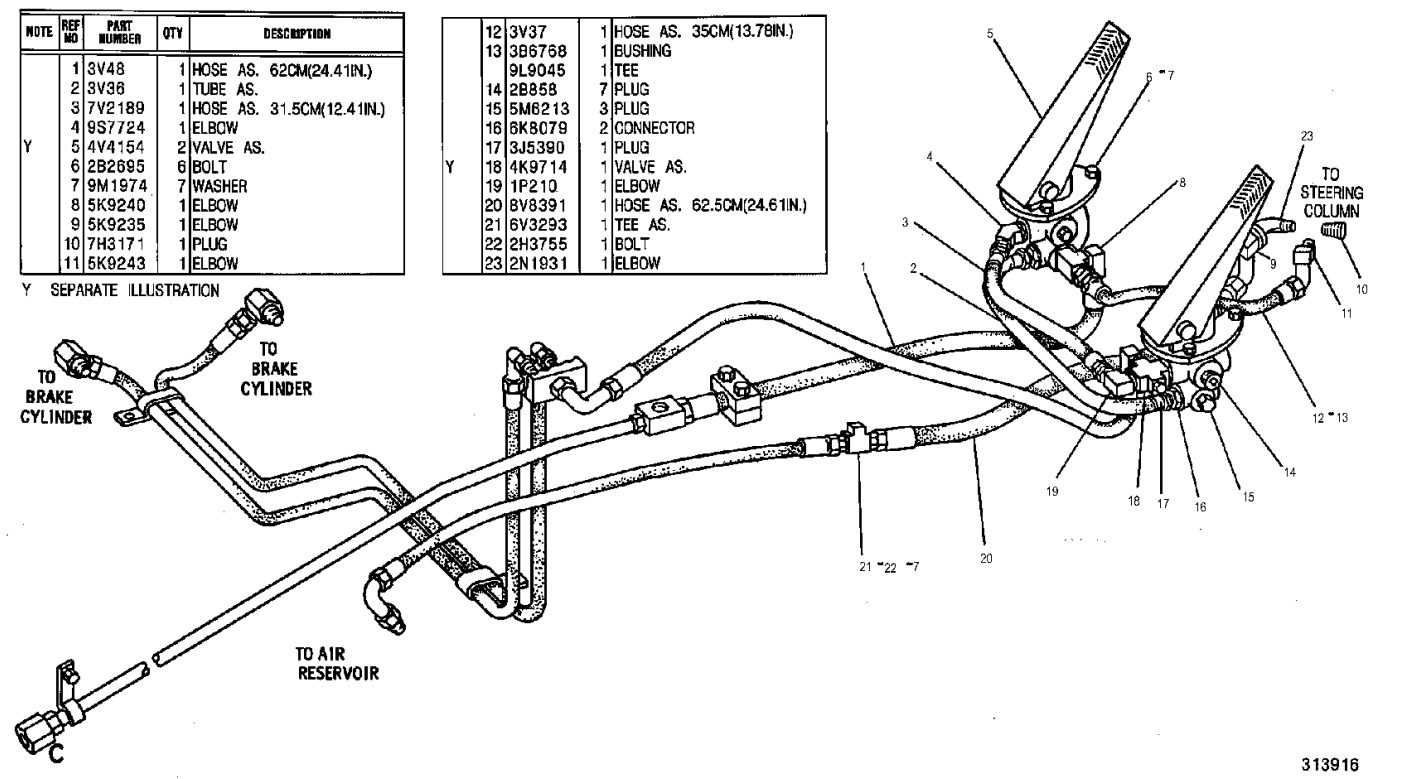
Ref.	Part number	Description	Qty	Code	Group page
1	8T-4200	BOLT (M8X1.25X16-MM)	2	M	
2	3B-4505	LOCKWASHER	2		
3	5I-7650	PLATE	1		
4	094-4628	KEY	1		
5	5I-8068	CAMSHAFT	1		
6	324-4060	TAPPET	12		
7	5I-7723	PUSHROD	12		

CAT codes: M, R.

5I-7753 COVER GP-VALVE MECHANISM

5I-7753 COVER GP-VALVE MECHANISM S/N 7JK1-UP PART OF 109-9514 ENGINE AR

Drawing 1 of 1

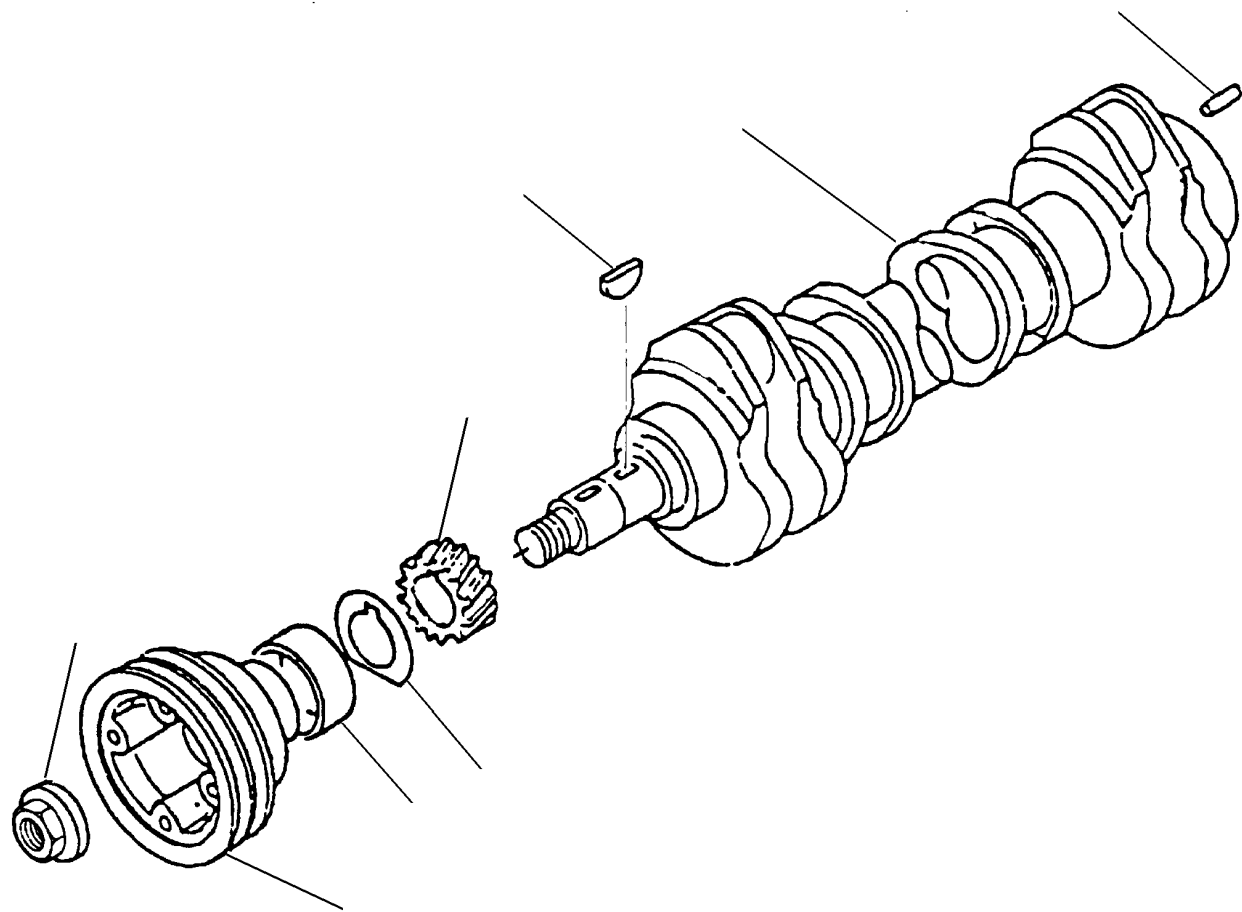


Ref.	Part number	Description	Qty	Code	Group page
1	4P-6422	FILM-WARNING (NO ETHER SPRAY/AIR INTAKE)	1		
2	4P-6445	PLATE-CAT	1		
3	5I-7584	CAP	1		
4	5I-7626	NUT	6		
5	5I-8001	COVER	2		
6	5I-8002	GASKET	2		
7	094-7471	GASKET	6		

125-2955 CRANKSHAFT GP

125-2955 CRANKSHAFT GP S/N 7JK1-UP PART OF 109-9514 ENGINE AR

Drawing 1 of 1



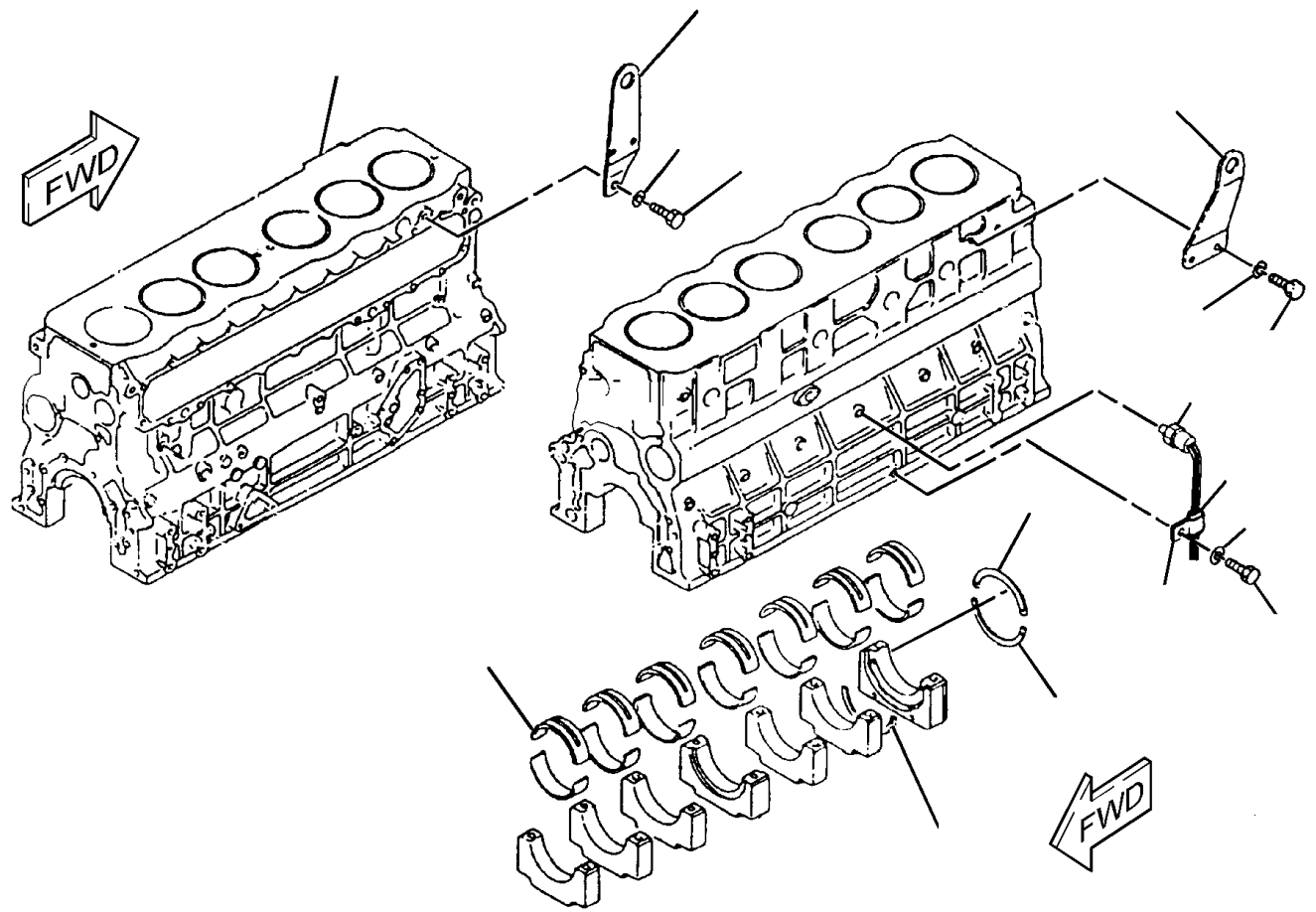
Ref.	Part number	Description	Qty	Code	Group page
1	125-3005	CRANKSHAFT GP	1		
2	130-7596	NUT	1		
3	085-9513	PIN	2		
4	094-4628	KEY	2		
5	5I-7674	GEAR	1		
6	125-2969	PULLEY AS	1		
7	5I-7540	SLEEVE	1		
8	5I-7541	PLATE	1		

CAT codes: R.

125-3015 CYLINDER BLOCK GP

125-3015 CYLINDER BLOCK GP S/N 7JK1-UP PART OF 109-9514 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	212-8566	CYLINDER BLOCK GP	1	Y	
24	096-2501	LOCKWASHER	3		
25	8T-4179	BOLT (M12X1.75X20-MM)	3	M	
26	5I-7588	SET-BEARING (STANDARD)(STANDARD)	7		
	5I-7784	SET-BEARING (0.25-MM US)(US=0.25MM ID)	7	B	
	5I-7785	SET-BEARING (0.5-MM US)(US=0.50MM ID)	7	B	
	5I-7786	SET-BEARING (0.75-MM US)(US=0.75MM ID)	7	B	
27	5I-7654	PLATE (STANDARD)(STANDARD)	3		
	5I-7787	PLATE (0.15-MM OS)(OS=0.15MM)	3	B	
	5I-7788	PLATE (0.3-MM OS)(OS=0.30MM)	3	B	
	5I-7789	PLATE (0.45-MM OS)(OS=0.45MM)	3	B	
28	266-6210	SWITCH-PRESSURE (ENGINE OIL PRESSURE)	1		
29	4D-7794	CLIP	1		
30	7X-2536	BOLT (M8X1.25X14-MM)	1	M	
31	3B-4505	LOCKWASHER	1		

125-3015 CYLINDER BLOCK GP (continued)

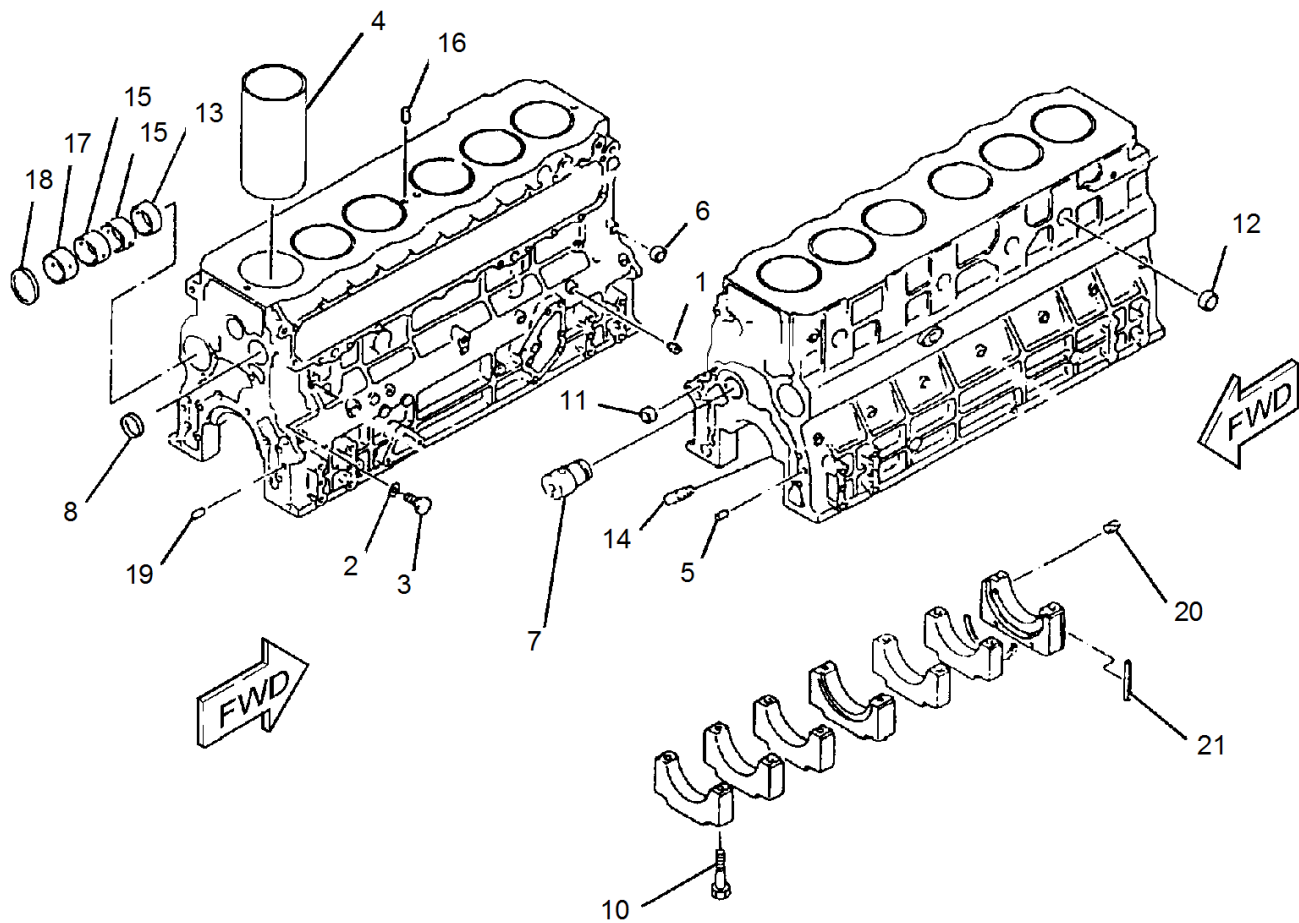
Ref.	Part number	Description	Qty	Code	Group page
32	5I-7636	EYE	1		
33	5I-7603	EYE	1		
34	5I-7978	SLEEVE	1		

CAT codes: B, M, Y.

212-8566 CYLINDER BLOCK GP

212-8566 CYLINDER BLOCK GP S/N 7JK1-UP PART OF 125-3015 CYLINDER BLOCK GP

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	5I-7505	PLUG	9		
2	095-2039	WASHER-SPECIAL	1		
3	8T-4191	BOLT (M10X1.5X16-MM)	1	M	
4	5I-7523	SLEEVE	6		
5	5I-7724	PIN	2		
6	095-2005	CAP	2		
7	222-8201	SHAFT	1		
8	095-2011	CAP	1		
10	094-7741	BOLT-BEARING CAP (M14X2X120-MM)	14	M	
11	096-3741	CAP	5		
12	3P-1896	PLUG-CUP	6		
13	5I-8009	BUSHING	1		
14	5I-7526	VALVE (COOLING JET)	12		
15	5I-7528	BUSHING	2		
16	4I-9664	PIN	4		

212-8566 CYLINDER BLOCK GP (continued)

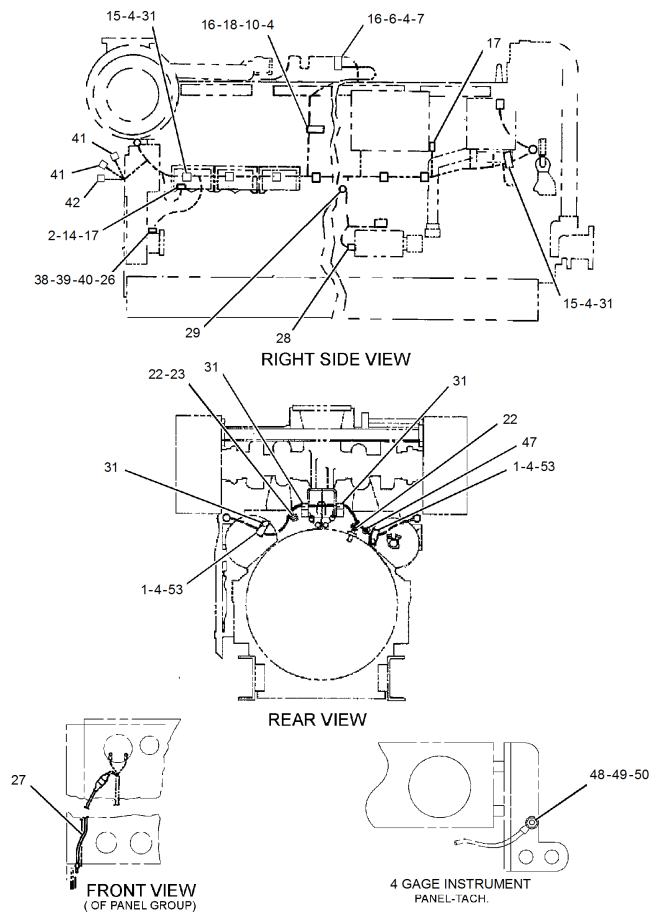
Ref.	Part number	Description	Qty	Code	Group page
17	5I-7529	BUSHING	1		
18	5I-7525	PLUG	1		
19	099-4420	PIN	2		
20	6V-8236	PIN-SPRING	6		
21	5I-7524	SEAL	2		

CAT codes: M.

183-8171 CYLINDER HEAD AS

183-8171 CYLINDER HEAD AS S/N 7JK1-UP PART OF 5I-7751 CYLINDER HEAD GP

Drawing 1 of 1

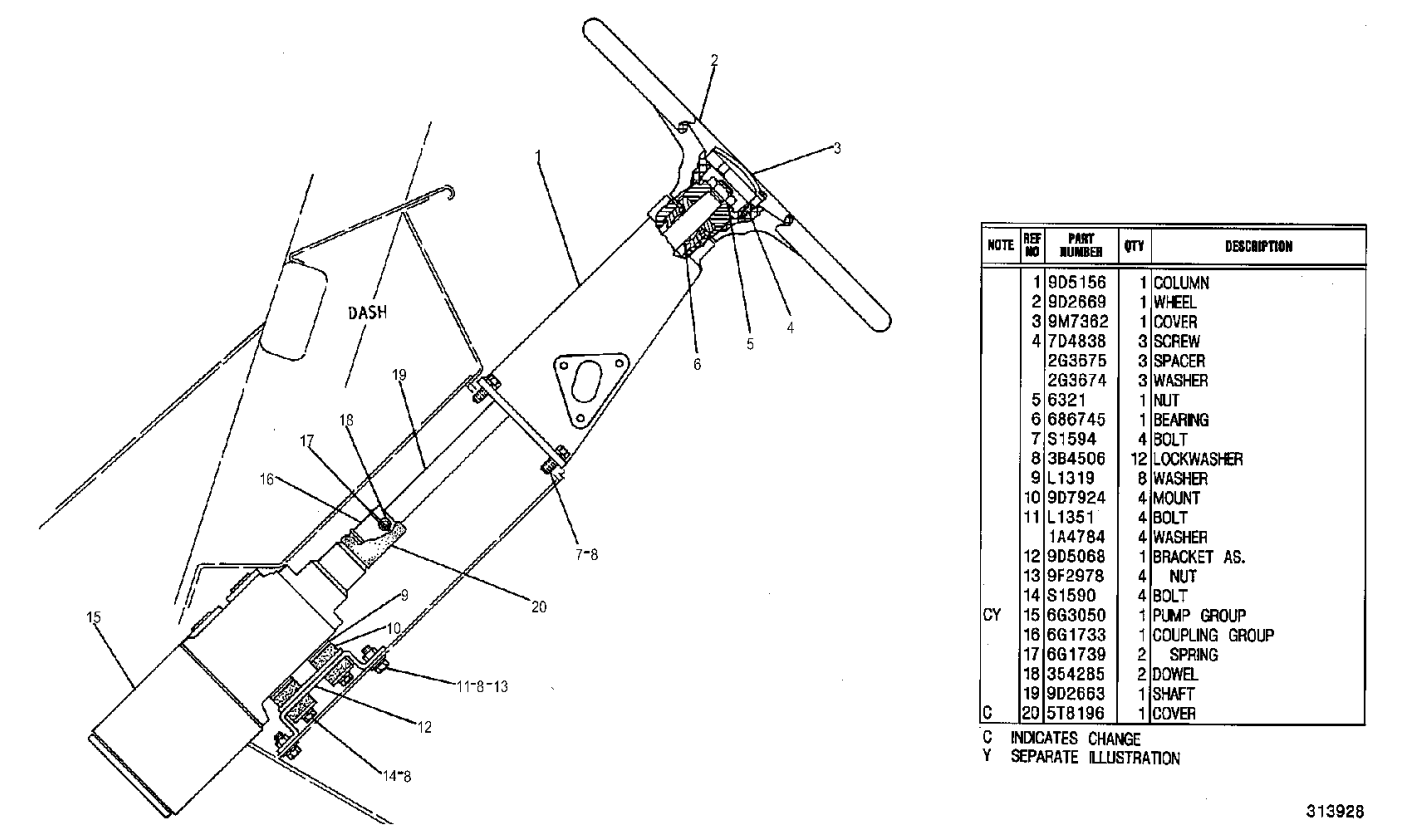


Ref.	Part number	Description	Qty	Code	Group page
1	095-2038	WASHER (7.8X13.5X2-MM THK)	1		
2	5I-5591	PLUG-DRAIN	1		
3	5I-4916	PLUG	1		
4	5I-4915	CAP	12		
5	5I-7505	PLUG	3		
6	099-4388	CAP	3		
7	5I-8011	INSERT	3		
8	183-8172	GUIDE	3		
9	183-8173	GUIDE	3		
10	5I-8012	INSERT	3		
11	5I-7583	CAP	4		

183-8174 CYLINDER HEAD AS

183-8174 CYLINDER HEAD AS S/N 7JK1-UP PART OF 5I-7751 CYLINDER HEAD GP

Drawing 1 of 1



313928

Ref.	Part number	Description	Qty	Code	Group page
1	5I-4915	CAP	13		
2	5I-7505	PLUG	3		
3	099-4388	CAP	3		
4	5I-8011	INSERT	3		
5	183-8172	GUIDE	3		
6	183-8173	GUIDE	3		
7	5I-8012	INSERT	3		
8	5I-7583	CAP	4		
9	3B-4505	LOCKWASHER	2		
10	8T-4189	BOLT (M8X1.25X20-MM)	2	M	
11	5I-7728	GASKET	1		
12	4W-8339	COVER	1		

CAT codes: M.

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4XW-SEBP2781

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