

CATERPILLAR 631E

4LD / SEBP1571

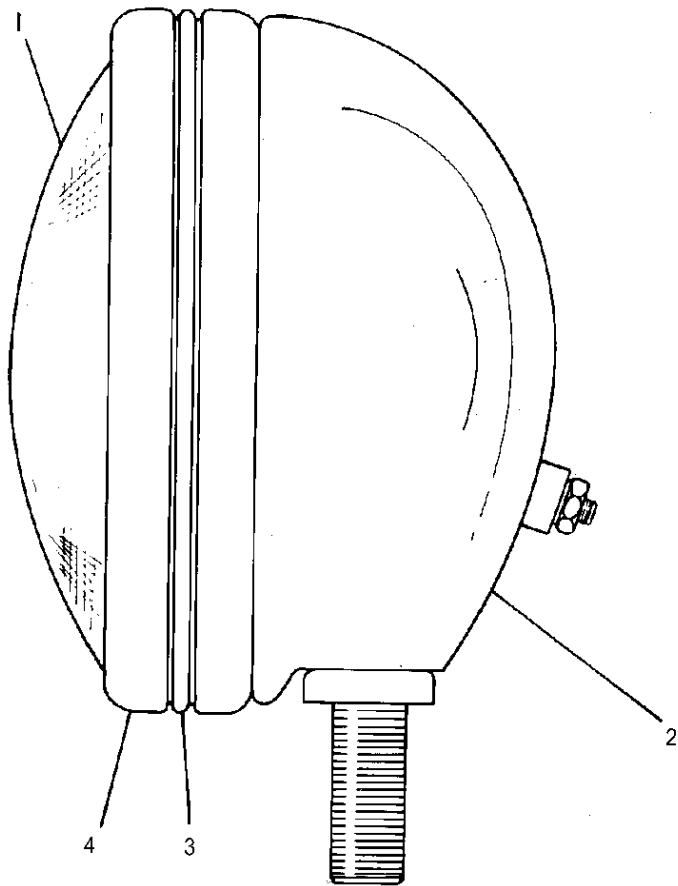
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1M-1882 LAMP GP-FLOOD

1M-1882 LAMP GP-FLOOD S/N 6PC471-668; 4LD221-99999 24 VOLT PART OF 5T-0763 LIGHTING GP-FLOOD, 6G-8175 WIRING GP-SCRAPER ALSO AN ATTACHMENT

Drawing 1 of 1

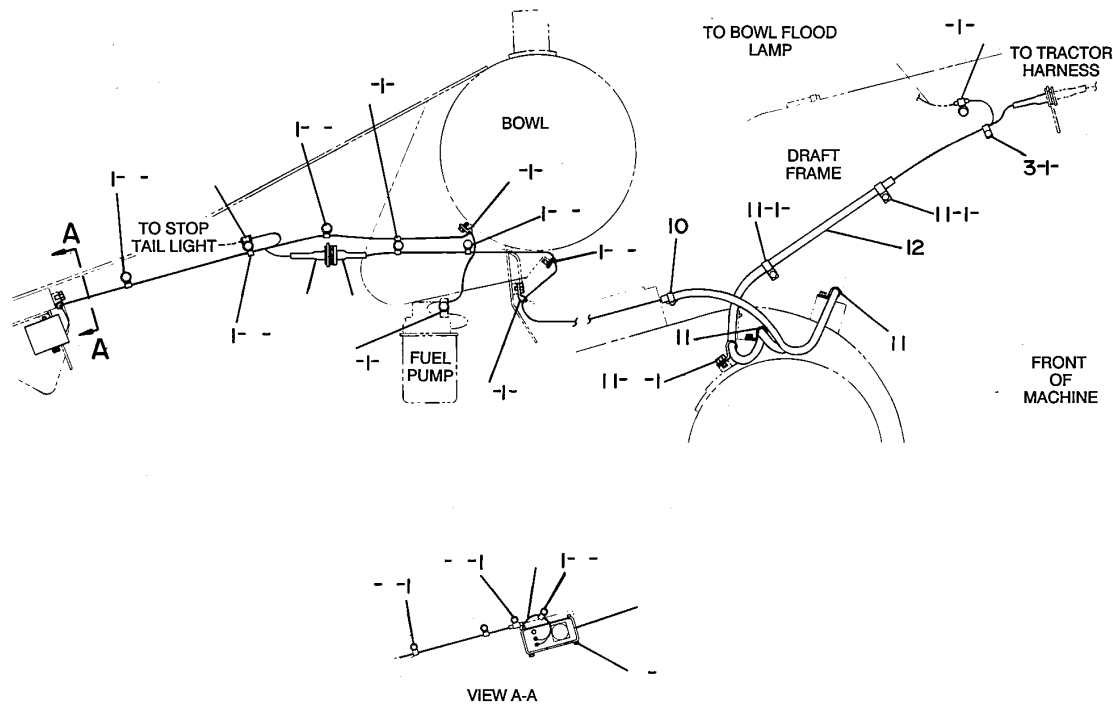


Ref.	Part number	Description	Qty	Code	Group page
1	1M-5898	LAMP-SEALED UNIT	1		
2	2P-2541	BODY AS	1		
3	2M-5282	RING-MOUNTING	1		
4	2M-5284	MOLDING AS	2		
	5M-6668	SCREW-MACHINE (8-32X0.75-IN)	2		

6G-8175 WIRING GP-SCRAPER

6G-8175 WIRING GP-SCRAPER S/N 6PC1-470; 4LD1-99999 PART OF 4T-1817, 8W-5633 SCRAPER AR

Drawing 1 of 1

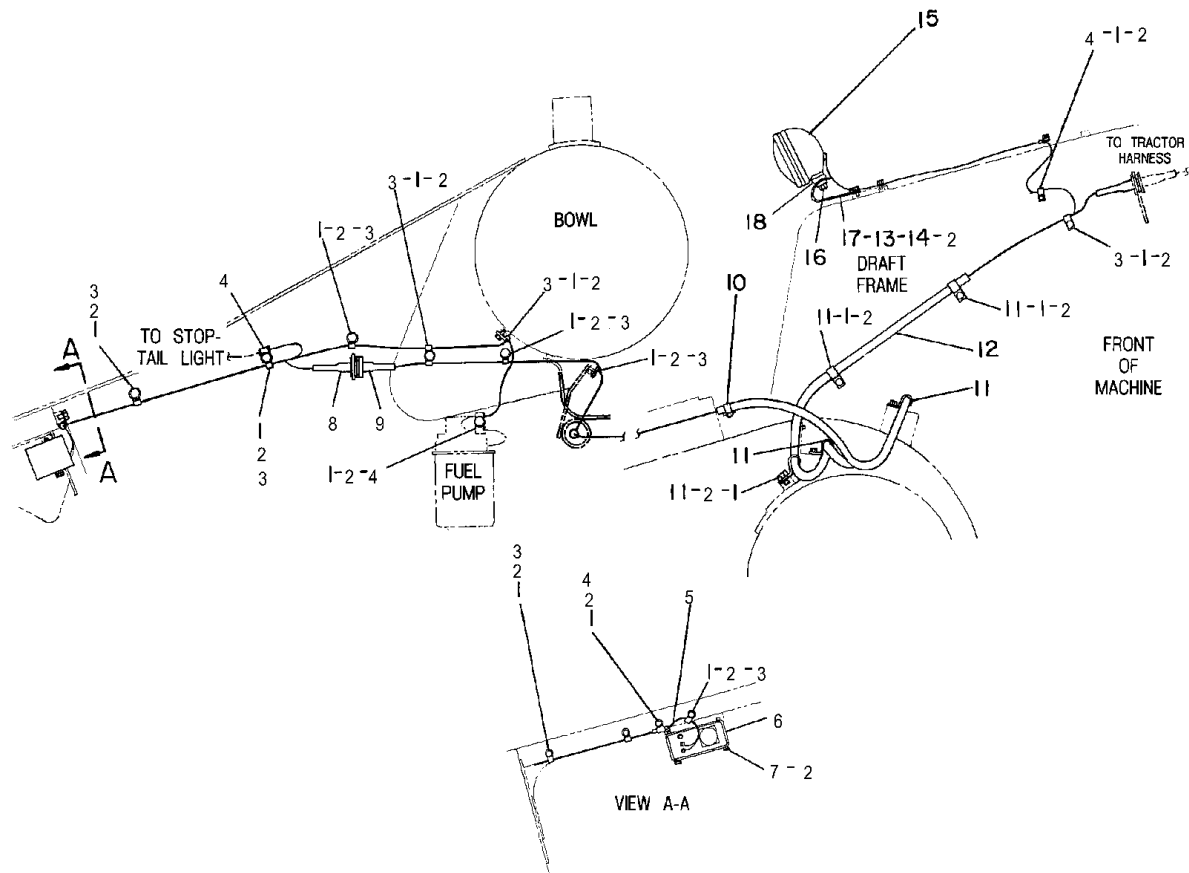


Ref.	Part number	Description	Qty	Code	Group page
1	5K-9107	BOLT-LOCKING (3/8-16X0.75-IN)	21		
2	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	23		
3	4D-7794	CLIP	16		
4	9G-9150	CLIP	4		
5	9G-6259	WIRE AS	1		
6	3T-1815	ALARM GP	1		
7	8S-9191	BOLT (3/8-16X4-IN)	2		
8	5T-1640	HARNESS AS-REAR LIGHTING	1		
9	5T-1567	HARNESS AS-REAR CHASSIS	1		
10	5D-1026	CLAMP-BAND	1		
11	6D-4244	CLIP (LOOP)	5		
12	5T-7338	GUARD	1		

6G-8175 WIRING GP-SCRAPER

6G-8175 WIRING GP-SCRAPER S/N 6PC471-668; 4LD1-99999 PART OF 8W-9850 CHASSIS AR, 4T-1817, 8W-5633 SCRAPER AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	5M-3062	BOLT (3/8-16X0.75-IN)	22	C	
2	8T-4896	WASHER-HARD (10.2X18.5X2.5-MM THK)	28	C	
3	4D-7794	CLIP	15		
4	9G-9150	CLIP	3	C	
5	9G-6259	WIRE AS	1		
6	3T-1815	ALARM GP (BACK-UP)	1		
7	7X-0291	BOLT (3/8-16X3.75-IN)	2		
8	5T-1640	HARNESS AS-REAR LIGHTING	1		
9	8W-8808	HARNESS AS-REAR CHASSIS	1	C	
10	5D-1026	CLAMP-BAND	1		
11	6D-4244	CLIP (LOOP)	5		
12	5T-7338	GUARD	1		
13	8M-2772	CLIP (LOOP)	4	C	
14	5S-7379	BOLT (3/8-16X0.875-IN)	4	C	

6G-8175 WIRING GP-SCRAPER (continued)

Ref.	Part number	Description	Qty	Code	Group page
15	1M-1882	LAMP GP-FLOOD	1	CY	
16	5D-3183	NUT-FULL (5/8-18-THD)	1	C	
	013-8502	LOCKWASHER	1	C	
	6D-2256	SPACER	1	C	
17	5T-6523	BRACKET	1	C	
18	3D-7854	SPACER	1	C	

CAT codes: C, Y.

5T-5656 TIRE GP

5T-5656 TIRE GP S/N 6PC1-668; 4LD1-245 37.25-35 30PR E-3 PART OF 4T-1817, 8W-5633 SCRAPER AR, 8W-9845 WHEEL & BRAKE AR

No separate drawing is provided in the current catalog card.

Ref.	Part number	Description	Qty	Code	Group page
(INDIVIDUAL PARTS ARE NOT SERVICED SEPARATELY)					

8X-0310 TIRE GP

8X-0310 TIRE GP S/N 4LD246-99999 37.25-35 30PR E-3 PART OF 8W-5633 SCRAPER AR

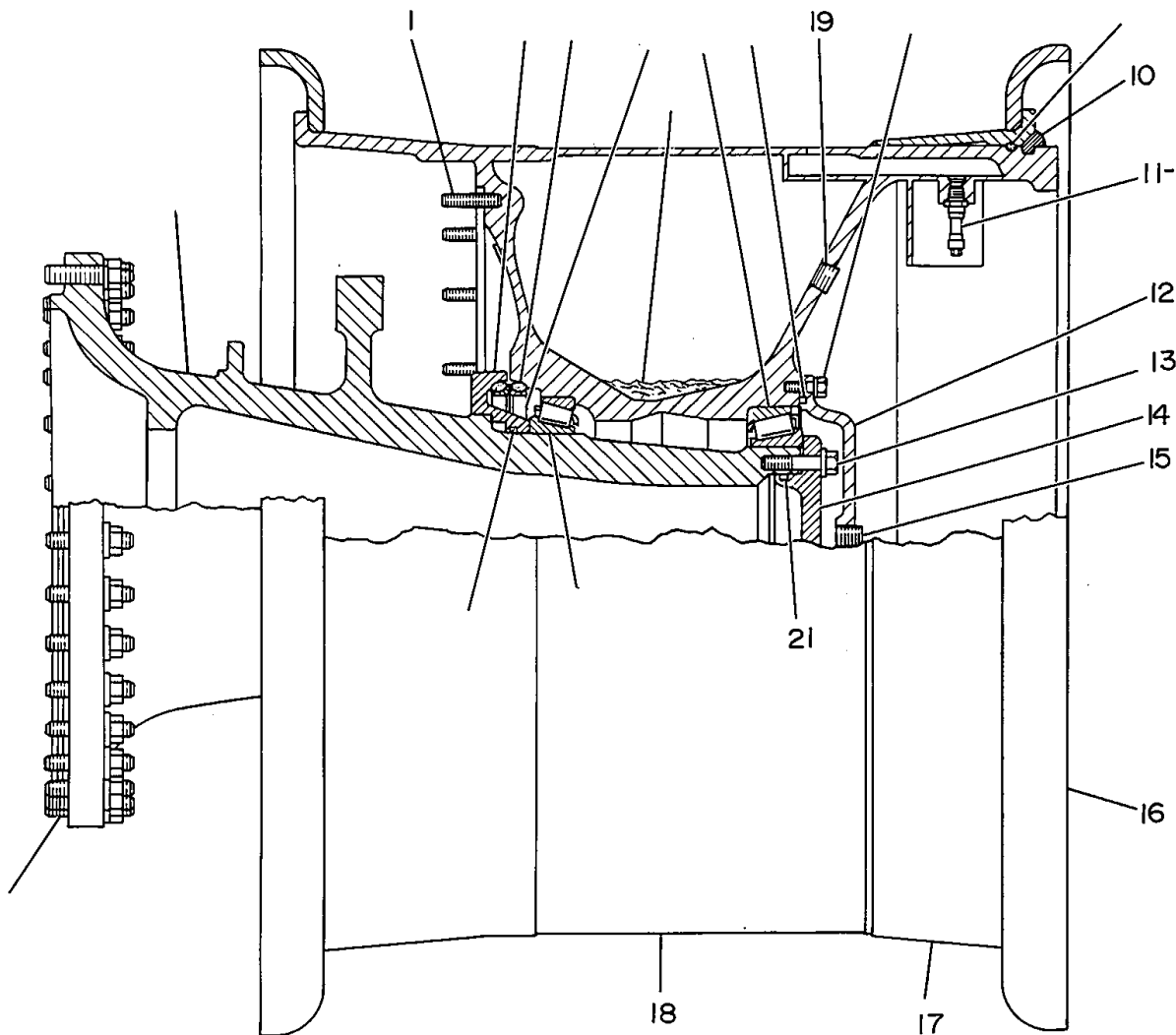
No separate drawing is provided in the current catalog card.

Ref.	Part number	Description	Qty	Code	Group page
		(NO SERVICED PARTS)	.		

5T-4633 WHEEL GP-REAR

5T-4633 WHEEL GP-REAR PART OF 4T-1817, 8W-5633 SCRAPER AR Type 1

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	4D-4823	STUD-TAPERLOCK (5/8-11-THD)	84		
2	6G-2738	RETAINER	2		
3	8L-9241	SEAL-O-RING	2		
4	9G-5323	SEAL GP-DUO-CONE	2		
(EACH INCLUDES)					
5	5P-4858	RING-SEALING	2		
6	5D-6298	CUP-BEARING	2		
	5D-6296	CONE-BEARING	2		
7	4J-1253	SEAL-O-RING	2		
8	6V-4463	BOLT-LOCKING (1/2-13X1.375-IN)	16		
	5P-8245	WASHER-HARD (13.5X25.5X3-MM THK)	16		

5T-4633 WHEEL GP-REAR (continued)

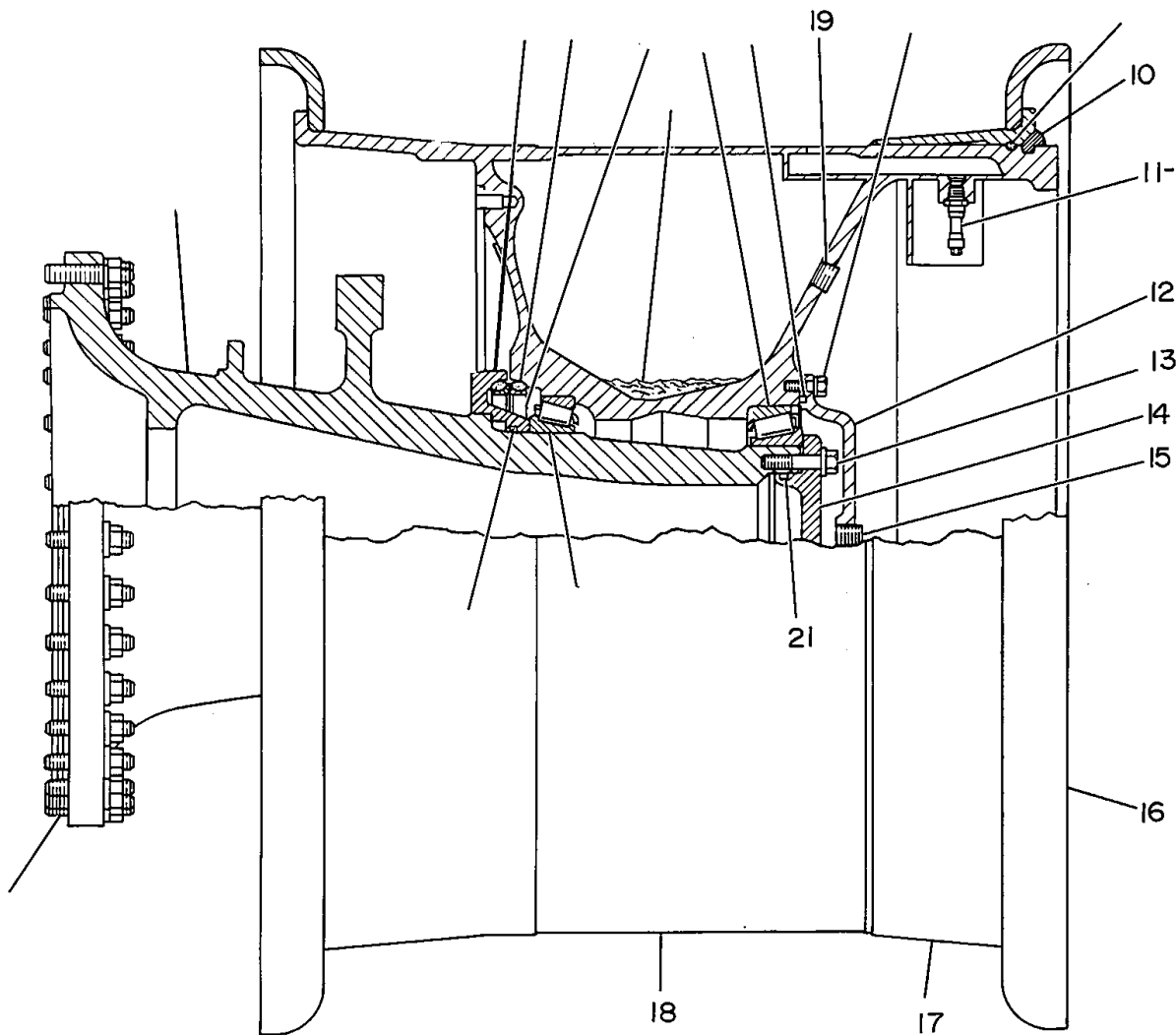
Ref.	Part number	Description	Qty	Code	Group page
9	3D-2958	SEAL-O-RING	2		
10	6G-4371	RING-LOCK	2		
11	9D-0523	VALVE GP-TIRE	2		
(EACH INCLUDES)					
	2G-9668	HOUSING AS-CORE	1		
	2G-9667	CAP	1		
	6F-3930	CORE-VALVE	1		
	6J-3134	SEAL-O-RING	1		
12	4J-1255	CAP-HUB	2		
13	1A-8537	BOLT (5/8-11X2.75-IN)	16		
	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	16		
14	3J-8790	RETAINER	2		
	4D-5642	SHIM PACK (INCLUDES 14-SHIMS)(INCLUDES 14 SHIMS)	2	B	
15	3B-0551	PLUG-PIPE	2		
16	3D-2945	FLANGE	4		
17	7D-2863	BAND-BEAD SEAT	2		
18	5T-5051	WHEEL AS	2		
(EACH INCLUDES)					
19	1B-5174	PLUG-PIPE	2		
20	2G-7781	SEALANT		B	
21	5H-9524	SEAL-O-RING	2		
22	4D-4324	CONE-BEARING	2		
	4D-4325	CUP-BEARING	2		
23	3K-0360	SEAL-O-RING	2		
24	8W-2806	HOUSING AS	2	C	
(EACH INCLUDES)					
	4B-9783	BALL	1		
	4B-8353	PIN	1		
25	4D-7259	STUD-TAPERLOCK (7/8-9-THD)	60		
	2J-3505	NUT-FULL (7/8-9-THD)	60		
	4D-6419	WASHER-HARD (24X40X5-MM THK)	60		
QUANTITIES SHOWN ARE THOSE REQUIRED FOR BOTH LH & RH SIDES					

CAT codes: B, C.

5T-4633 WHEEL GP-REAR

5T-4633 WHEEL GP-REAR PART OF 4T-1817, 8W-5633 SCRAPER AR, 8W-9845 WHEEL & BRAKE AR Type 2

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	4D-7259	STUD-TAPERLOCK (7/8-9-THD)	60		
	2J-3505	NUT-FULL (7/8-9-THD)	60		
	4D-6419	WASHER-HARD (24X40X5-MM THK)	60		
2	6G-2738	RETAINER	2		
3	8L-9241	SEAL-O-RING	2		
4	9G-5323	SEAL GP-DUO-CONE	2		
(EACH INCLUDES)					
5	5P-4858	RING-SEALING	2		
6	5D-6298	CUP-BEARING	2		
	5D-6296	CONE-BEARING	2		
7	4J-1253	SEAL-O-RING	2		

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