

CATERPILLAR D6M

4HS / XEBP7397

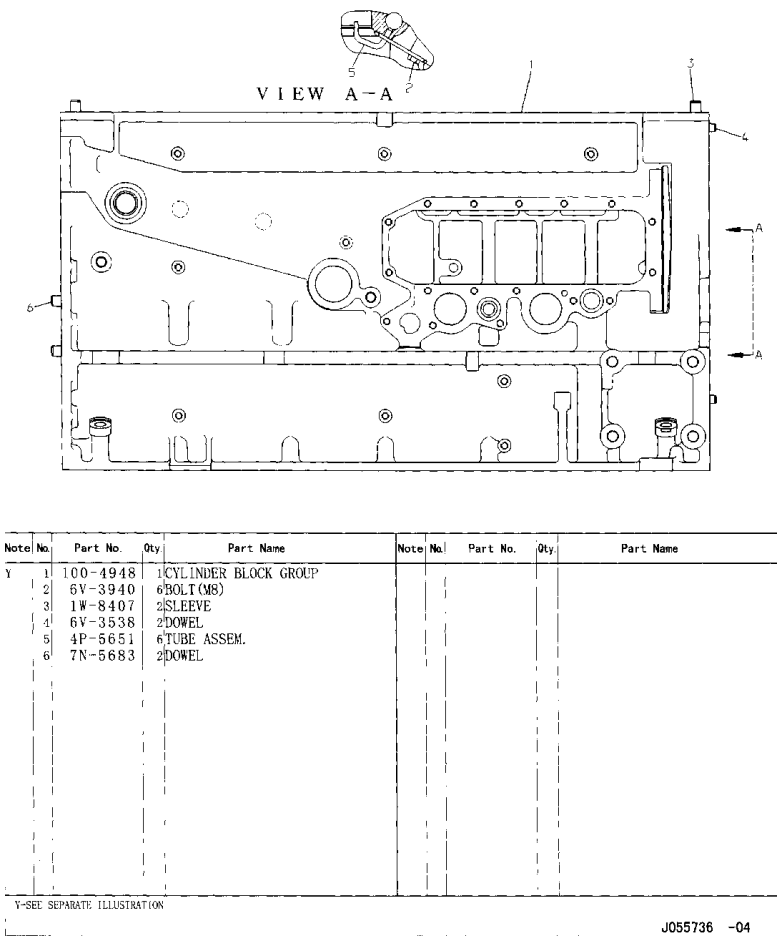
Contents

Section	Page
Basic engine	2
Lubrication system	
Cooling system	
Air inlet and exhaust	
Fuel system	
Basic engine	
Power train	
Electrical and electronics	
Power train	
Power train	
Undercarriage	
Hydraulic system	
Hydraulic system	
Power train	
Air inlet and exhaust	
Catalog items	

7E-2482 CYLINDER BLOCK

CYLINDER BLOCK (7E2482 N/S) EFFECTIVE WITH SERIAL NO. 4HS00001-4HS00482, 5NR00001-5NR00316 PART OF 1074935-Page 12,14 1004948-Page 18

Drawing 1 of 1



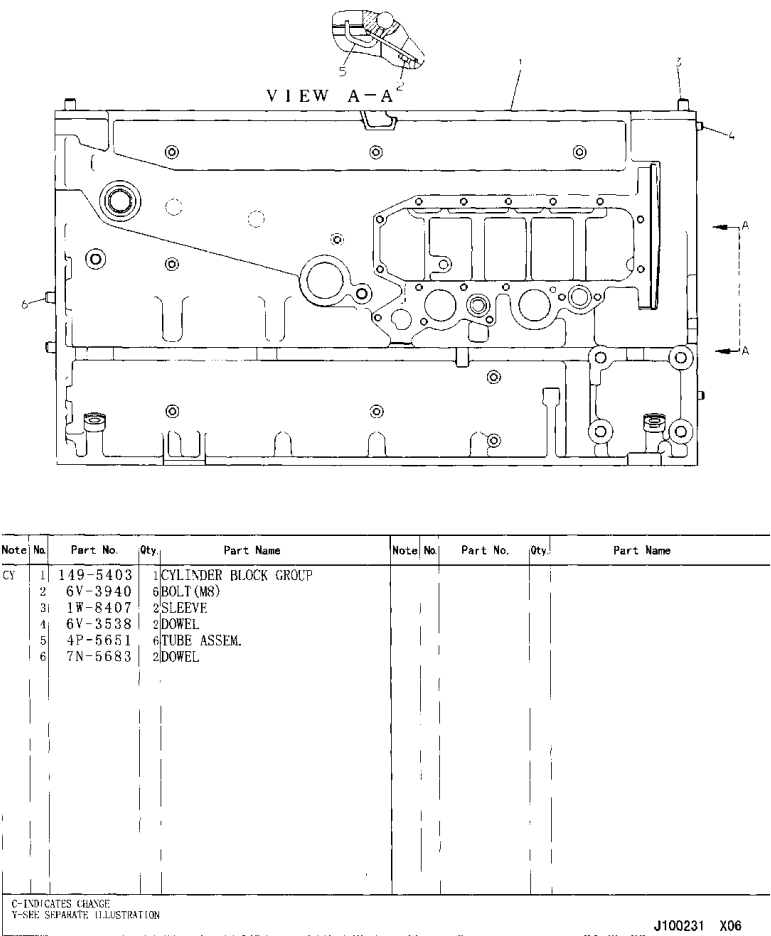
Ref.	Part number	Description	Qty	Code	Group page
1	100-4948	CYLINDER BLOCK GROUP	1	Y	
2	6V-3940	BOLT (M8)	6		
3	1W-8407	SLEEVE	2		
4	6V-3538	DOWEL	2		
5	4P-5651	TUBE ASSEM.	6		
6	7N-5683	DOWEL	2		

CAT codes: Y.

7E-2482 CYLINDER BLOCK

CYLINDER BLOCK (7E2482 N/S) EFFECTIVE WITH SERIAL NO. 4HS00483-, 5NR00317- PART OF 1074935-Page 12,14
1495403-Page 19

Drawing 1 of 1



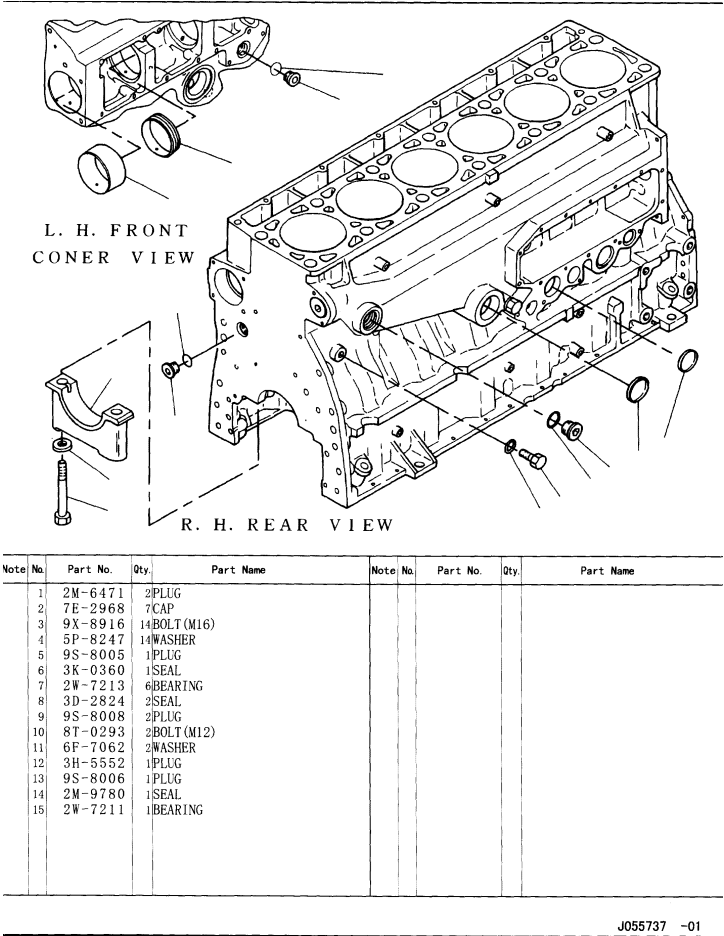
Ref.	Part number	Description	Qty	Code	Group page
1	149-5403	CYLINDER BLOCK GROUP	1	CY	
2	6V-3940	BOLT (M8)	6		
3	1W-8407	SLEEVE	2		
4	6V-3538	DOWEL	2		
5	4P-5651	TUBE ASSEM.	6		
6	7N-5683	DOWEL	2		

CAT codes: C, Y.

100-4948 CYLINDER BLOCK GROUP

1004948 CYLINDER BLOCK GROUP EFFECTIVE WITH SERIAL NO. 4HS00001-4HS00482, 5NR00001-5NR00316 PART OF 7E2482-Page 16

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	2M-6471	PLUG	2		
2	7E-2968	CAP	7		
3	9X-8916	BOLT (M16)	14		
4	5P-8247	WASHER	14		
5	9S-8005	PLUG	1		
6	3K-0360	SEAL	1		
7	2W-7213	BEARING	6		
8	3D-2824	SEAL	2		
9	9S-8008	PLUG	2		
10	8T-0293	BOLT (M12)	2		
11	6F-7062	WASHER	2		
12	3H-5552	PLUG	1		

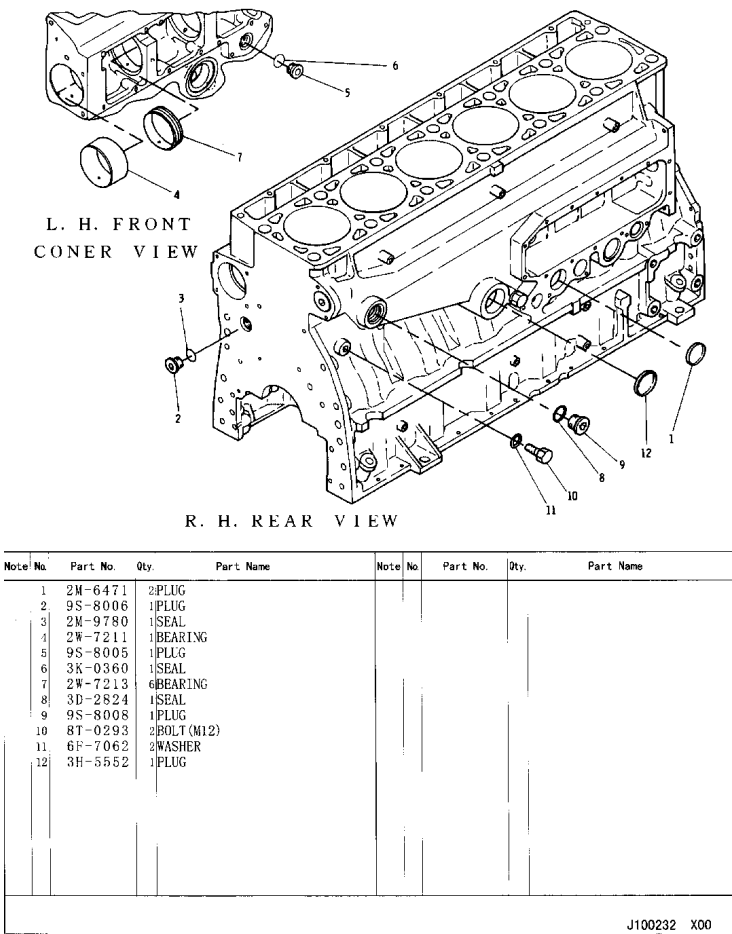
100-4948 CYLINDER BLOCK GROUP (continued)

Ref.	Part number	Description	Qty	Code	Group page
13	9S-8006	PLUG	1		
14	2M-9780	SEAL	1		
15	2W-7211	BEARING	1		

149-5403 CYLINDER BLOCK GROUP

1495403 CYLINDER BLOCK GROUP EFFECTIVE WITH SERIAL NO. 4HS00483-, 5NR00317- PART OF 7E2482-Page 17

Drawing 1 of 1

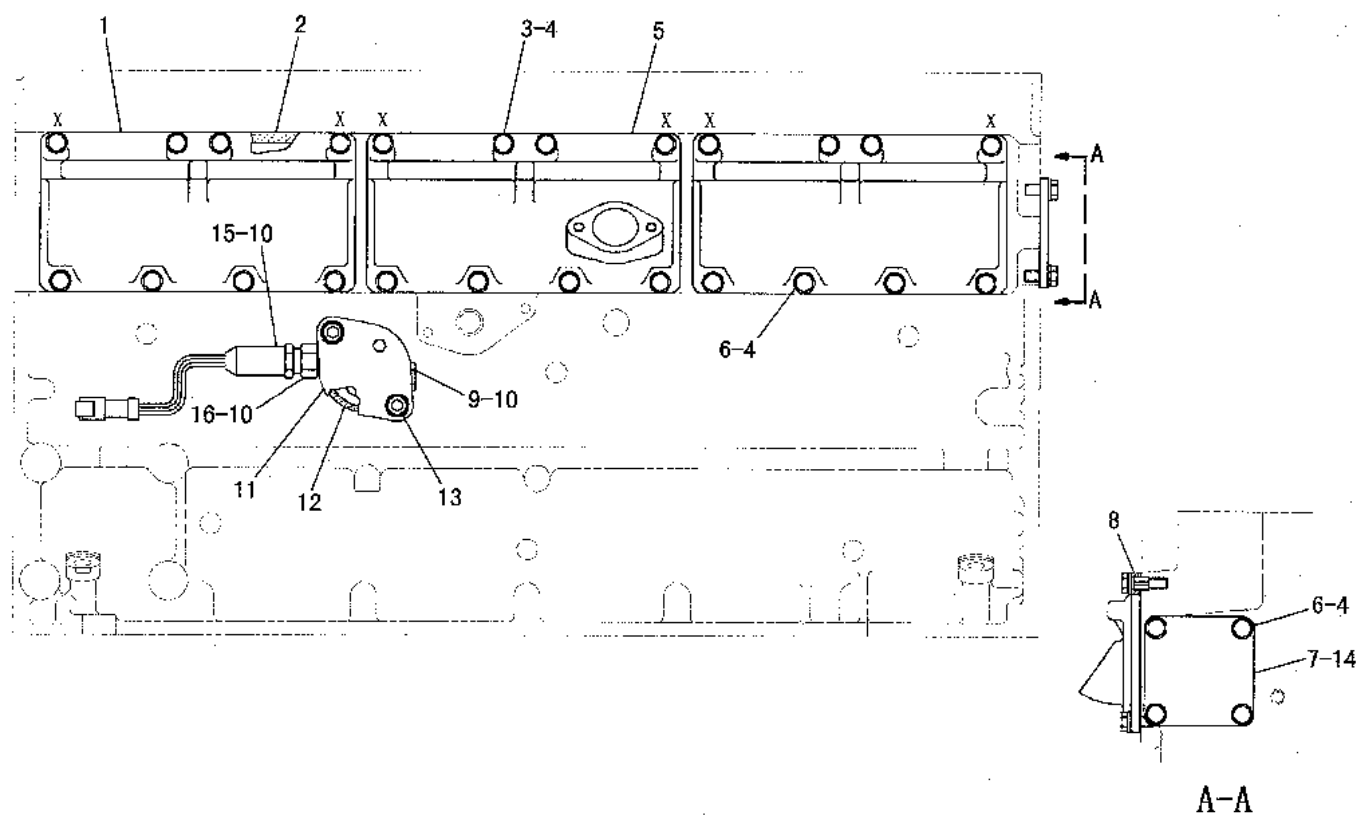


Ref.	Part number	Description	Qty	Code	Group page
1	2M-6471	PLUG	2		
2	9S-8006	PLUG	1		
3	2M-9780	SEAL	1		
4	2W-7211	BEARING	1		
5	9S-8005	PLUG	1		
6	3K-0360	SEAL	1		
7	2W-7213	BEARING	6		
8	3D-2824	SEAL	1		
9	9S-8008	PLUG	1		
10	8T-0293	BOLT (M12)	2		
11	6F-7062	WASHER	2		
12	3H-5552	PLUG	1		

135-1718 CYLINDER BLOCK COVER

CYLINDER BLOCK COVER (1351718 N/S) PART OF 1074935-Page 12, 14

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7W-3871	COVER	2		
2	4Y-9652	GASKET	3		
3	6V-2317	BOLT (M8X1.25) (MARKED X)	12		
4	9M-1974	WASHER (MARKED X)	28		
5	7W-9395	COVER	1		
6	6V-5217	BOLT (M8X1.25)	16		
7	2W-6544	COVER	1		
8	7W-3872	SLEEVE	6		
9	9S-4191	PLUG	1		
10	3J-1907	SEAL	3		
11	128-6144	COVER	1		
12	4F-9653	SEAL	1		
13	8T-1159	BOLT (M10X1.5)	2		
14	7W-2426	GASKET	1		
15	3E-7690	SWITCH ASSEM.	1		

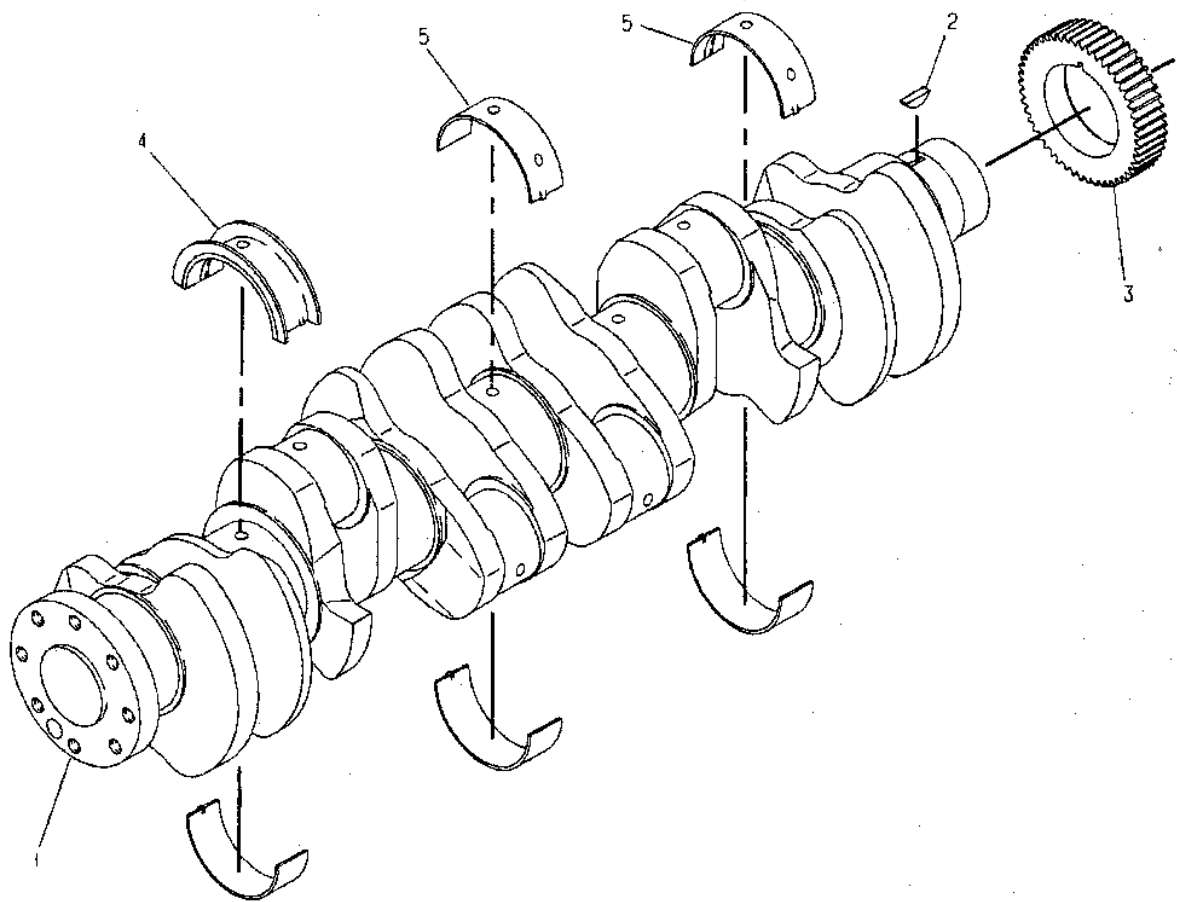
135-1718 CYLINDER BLOCK COVER (continued)

Ref.	Part number	Description	Qty	Code	Group page
	102-8802	RECEPTACLE KIT	1		
	186-3735	PIN	2		
16	159-5988	FITTING	1		

4W-2197 CRANKSHAFT

CRANKSHAFT (4W2197 N/S) PART OF 1074935-Page 12, 14

Drawing 1 of 1



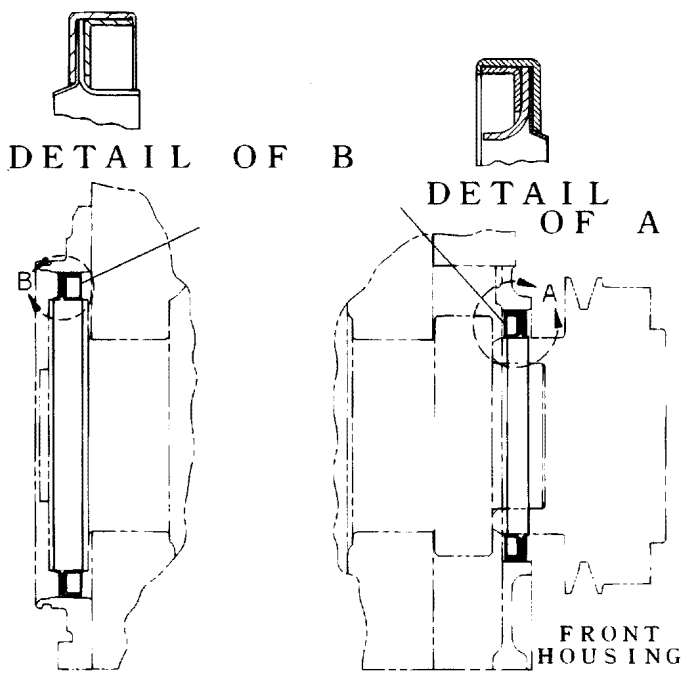
Ref.	Part number	Description	Qty	Code	Group page
1	105-1725	CRANKSHAFT ASSEM.	1		
2	1B-8705	KEY	1		
3	2W-8147	GEAR (50 TEETH)	1		
4	212-4893	BEARING (THRUST)	1		
	7C-6969	BEARING (0.5mm OVERSIZE)	1	AB	
	7C-6970	BEARING (0.5mm UNDERSIZE-0.5mm OVERSIZE)	1	AB	
	7C-6966	BEARING (0.25mm UNDERSIZE)	1	AB	
	7C-6967	BEARING (0.5mm UNDERSIZE)	1	AB	
5	107-7708	BEARING (MAIN)	6		
	145-0168	BEARING (0.5mm OVERSIZE)	1	AB	
	145-0170	BEARING (0.5mm UNDERSIZE-0.5mm OVERSIZE)	1	AB	
	145-0162	BEARING (0.25mm UNDERSIZE)	1	AB	
	145-0164	BEARING (0.5mm UNDERSIZE)	1	AB	

CAT codes: A, B.

7E-7590 CRANKSHAFT SEAL

CRANKSHAFT SEAL (7E7590 N/S) PART OF 1074935-Page 12, 14

Drawing 1 of 1



Note	No.	Part No.	Qty.	Part Name
	1	115-4120	1	SEAL GROUP
	2	119-2921	1	SEAL GROUP

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Ref.	Part number	Description	Qty	Code	Group page
1	115-4120	SEAL GROUP	1		
2	119-2921	SEAL GROUP	1		

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