

# CATERPILLAR 320B

3YZ / SEBP2840

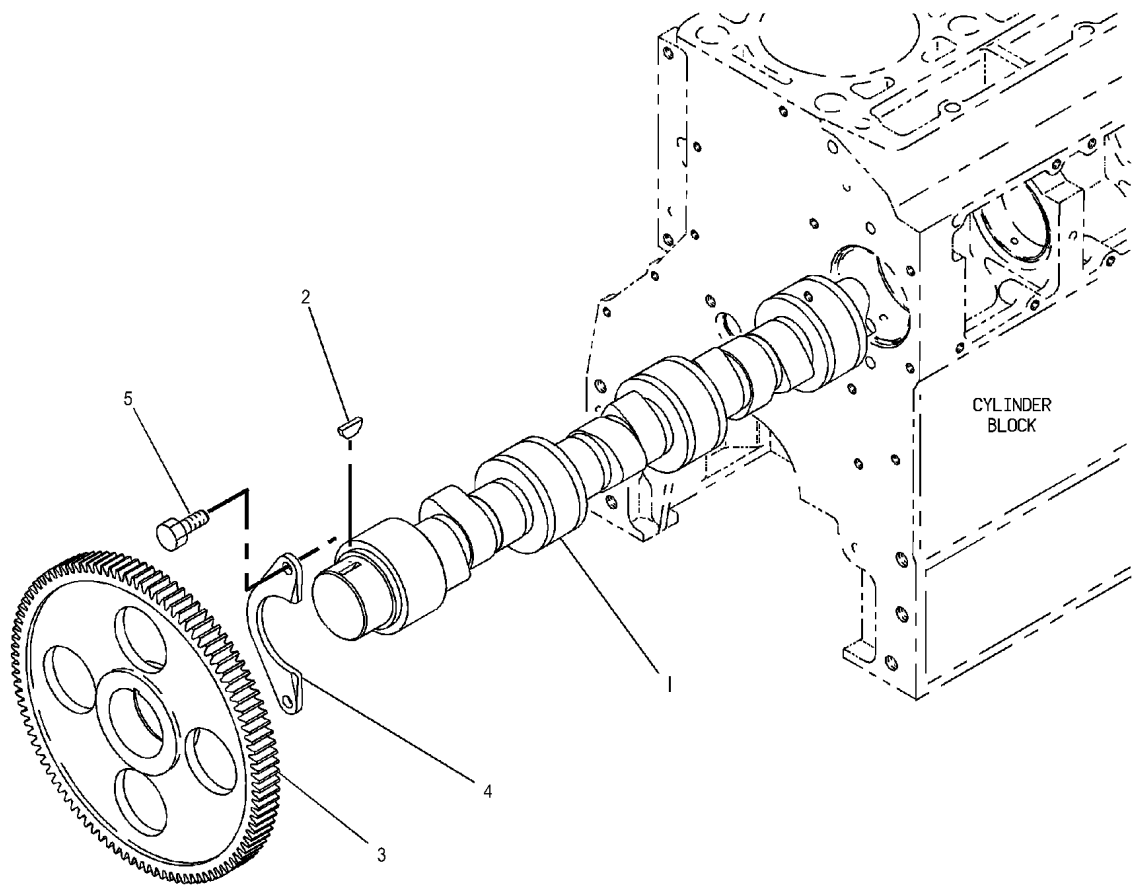
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108-5759 CAMSHAFT GP

108-5759 CAMSHAFT GP S/N 4TF29290-UP PART OF 120-7719, 136-9002, 186-5801 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



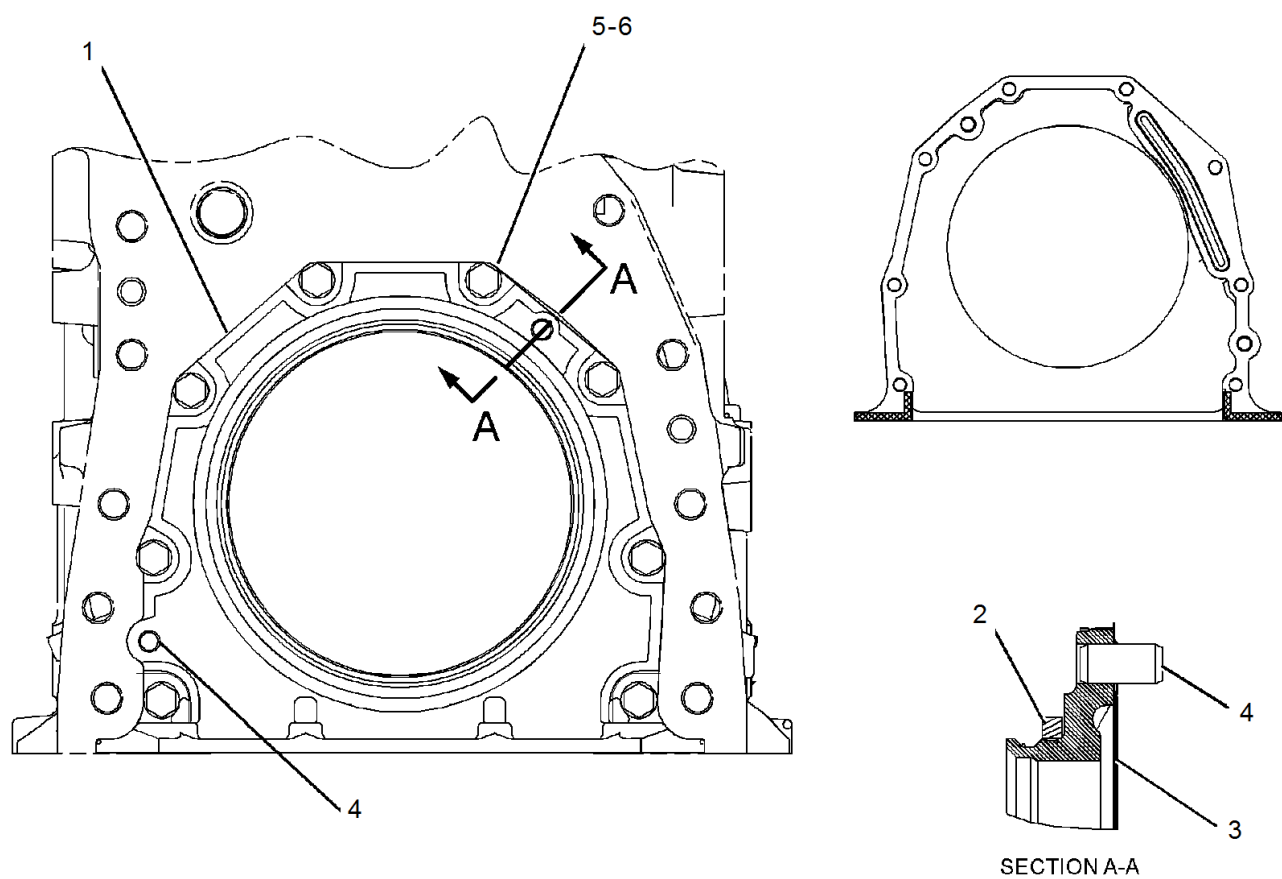
| Ref. | Part number | Description          | Qty | Code | Group page |
|------|-------------|----------------------|-----|------|------------|
| 1    | 134-5276    | CAMSHAFT AS          | 1   |      |            |
| 2    | 1B-8705     | KEY-WOODRUFF         | 1   |      |            |
| 3    | 7W-4070     | GEAR (100-TEETH)     | 1   |      |            |
| 4    | 107-7694    | PLATE-THRUST         | 1   |      |            |
| 5    | 6V-3940     | BOLT (M8X1.25X25-MM) | 2   | M    |            |

CAT codes: M, R.

4W-3462 CARRIER GP-SEAL

4W-3462 CARRIER GP-SEAL S/N 4TF29290-UP PART OF 120-7719, 136-9002, 186-5801 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



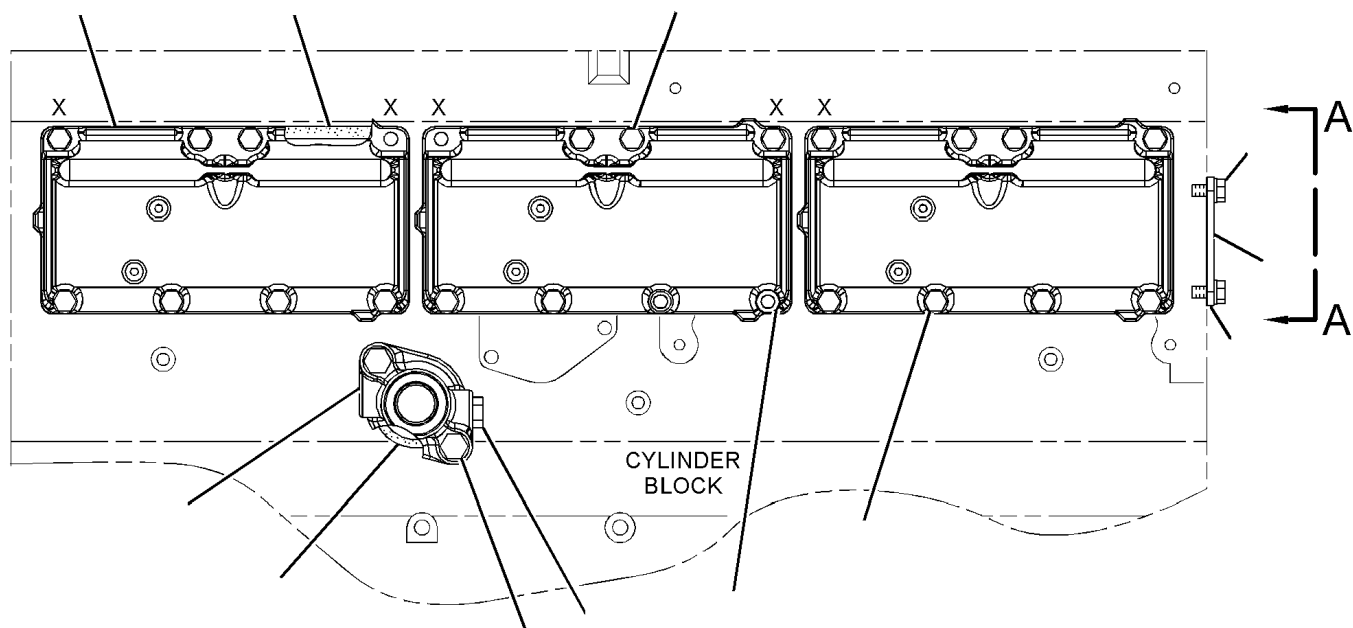
| Ref. | Part number | Description                   | Qty | Code | Group |
|------|-------------|-------------------------------|-----|------|-------|
|      |             |                               | .   |      | page  |
| 1    | 2W-6546     | COVER                         | 1   |      |       |
| 2    | 247-1876    | SEAL                          | 1   |      |       |
| 3    | 239-0583    | GASKET                        | 1   |      |       |
| 4    | 6V-3538     | DOWEL                         | 2   |      |       |
| 5    | 6V-3940     | BOLT (M8X1.25X25-MM)          | 8   | M    |       |
| 6    | 9M-1974     | WASHER-HARD (8.8X16X2-MM THK) | 8   |      |       |
|      | 4C-9612     | SEALANT-SILICONE              |     | BF   |       |

CAT codes: B, F, M.

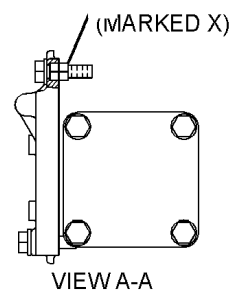
## 134-2355 COVER GP-CYLINDER BLOCK

134-2355 COVER GP-CYLINDER BLOCK S/N 4TF29290-UP PART OF 120-7719, 136-9002, 186-5801 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 2

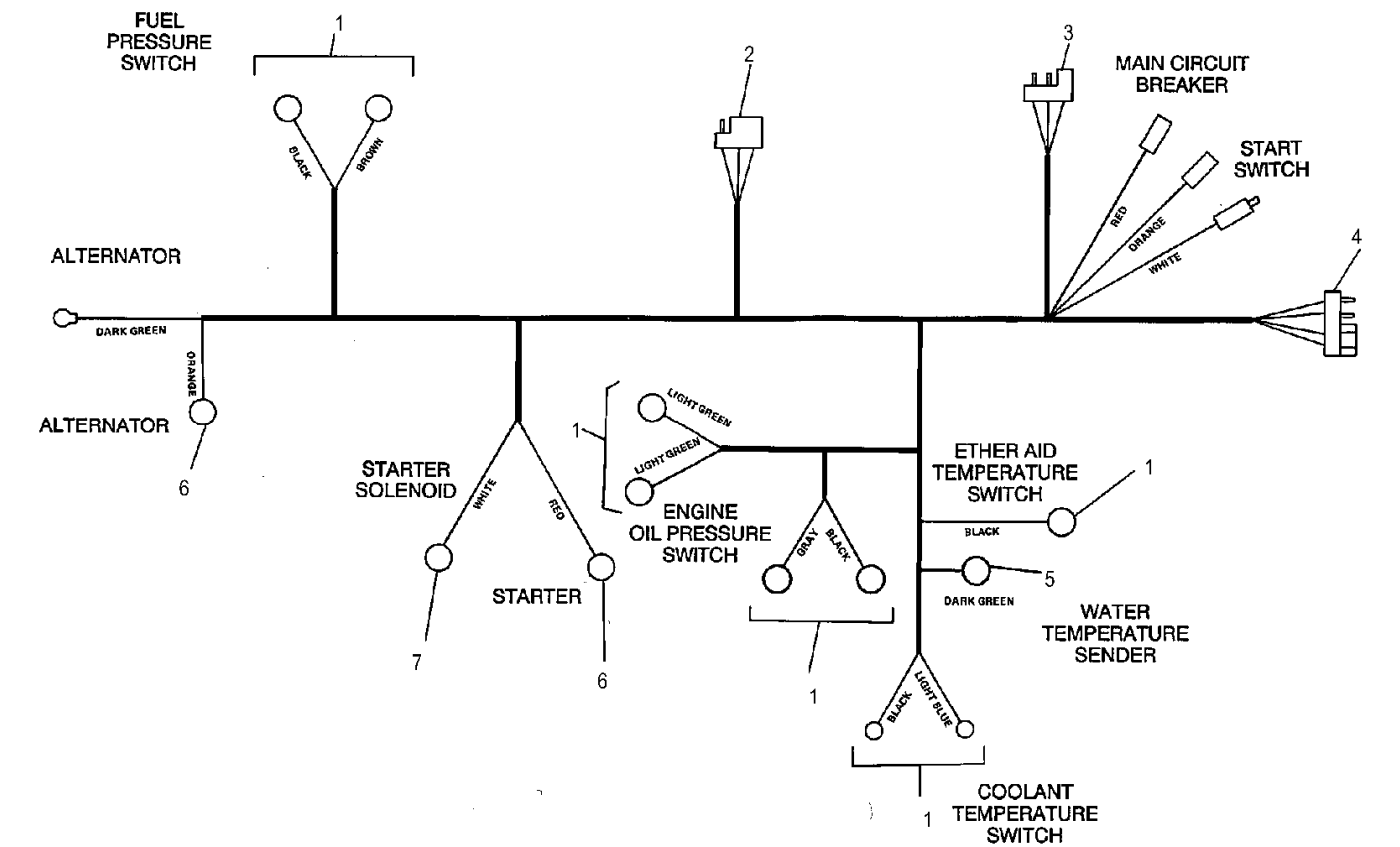


LEFT SIDE VIEW OF ENGINE



134-2355 COVER GP-CYLINDER BLOCK (continued)

Drawing 2 of 2



| Ref. | Part number | Description                   | Qty | Code | Group page |
|------|-------------|-------------------------------|-----|------|------------|
| 1    | 2W-6544     | COVER                         | 1   |      |            |
| 2    | 4P-9128     | ADAPTER                       | 1   |      |            |
| 3    | 4Y-9652     | GASKET                        | 3   |      |            |
| 4    | 7W-3872     | SLEEVE                        | 6   |      |            |
| 5    | 110-7618    | BOLT AS                       | 4   |      |            |
| 6    | 342-4977    | COVER-SIDE                    | 3   |      |            |
| 7    | 3J-1907     | SEAL-O-RING                   | 1   |      |            |
| 8    | 4F-9653     | SEAL-O-RING                   | 1   |      |            |
| 9    | 6V-2317     | BOLT (M8X1.25X30-MM)          | 20  | M    |            |
| 10   | 6V-5843     | BOLT (M10X1.5X45-MM)          | 2   | M    |            |
| 11   | 9M-1974     | WASHER-HARD (8.8X16X2-MM THK) | 20  |      |            |

134-2355 COVER GP-CYLINDER BLOCK (continued)

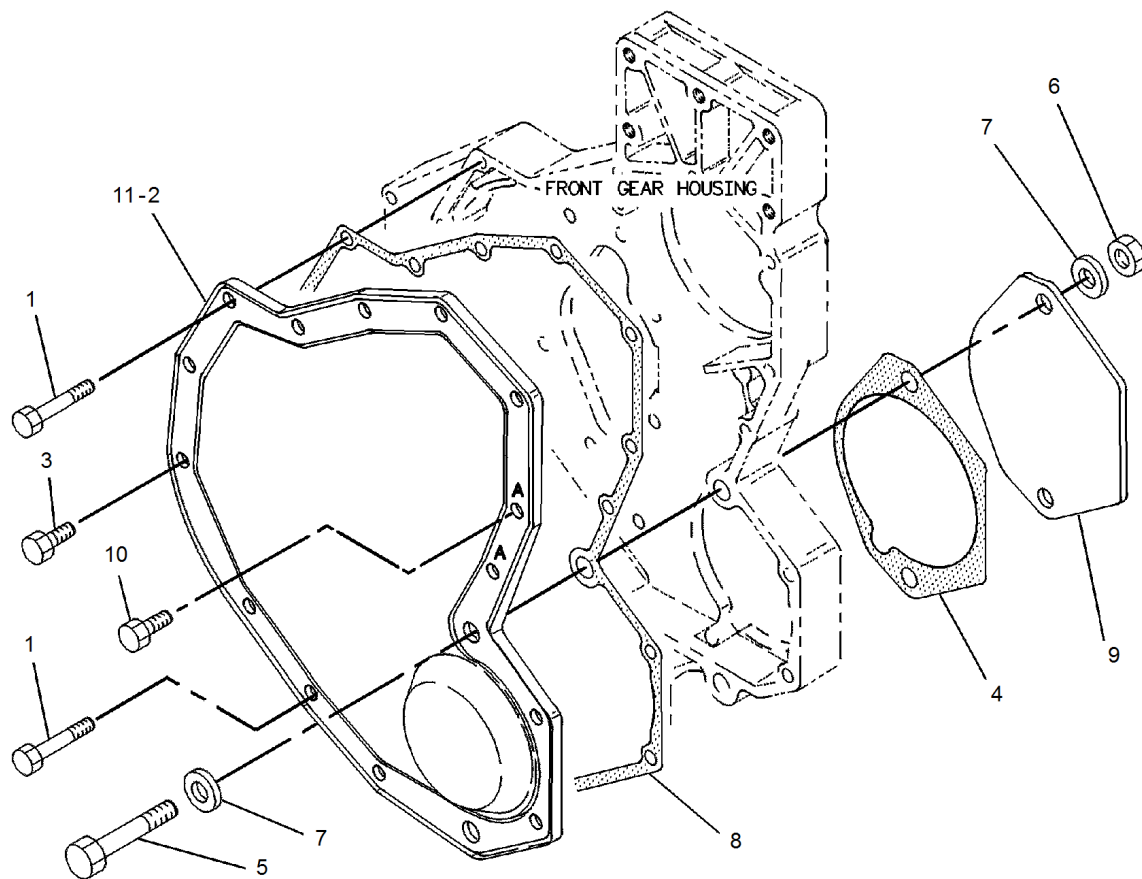
| Ref. | Part number | Description             | Qty | Code | Group page |
|------|-------------|-------------------------|-----|------|------------|
| 12   | 9S-4191     | PLUG (9/16-18-THD)      | 1   |      |            |
| 13   | 517-0553    | GASKET                  | 1   |      |            |
| 14   | 134-4640    | SPACER (9X15X15-MM THK) | 1   |      |            |

CAT codes: M.

## 7L-0004 COVER GP-FRONT HOUSING

7L-0004 COVER GP-FRONT HOUSING S/N 4TF29290-UP PART OF 120-7719, 136-9002, 186-5801 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



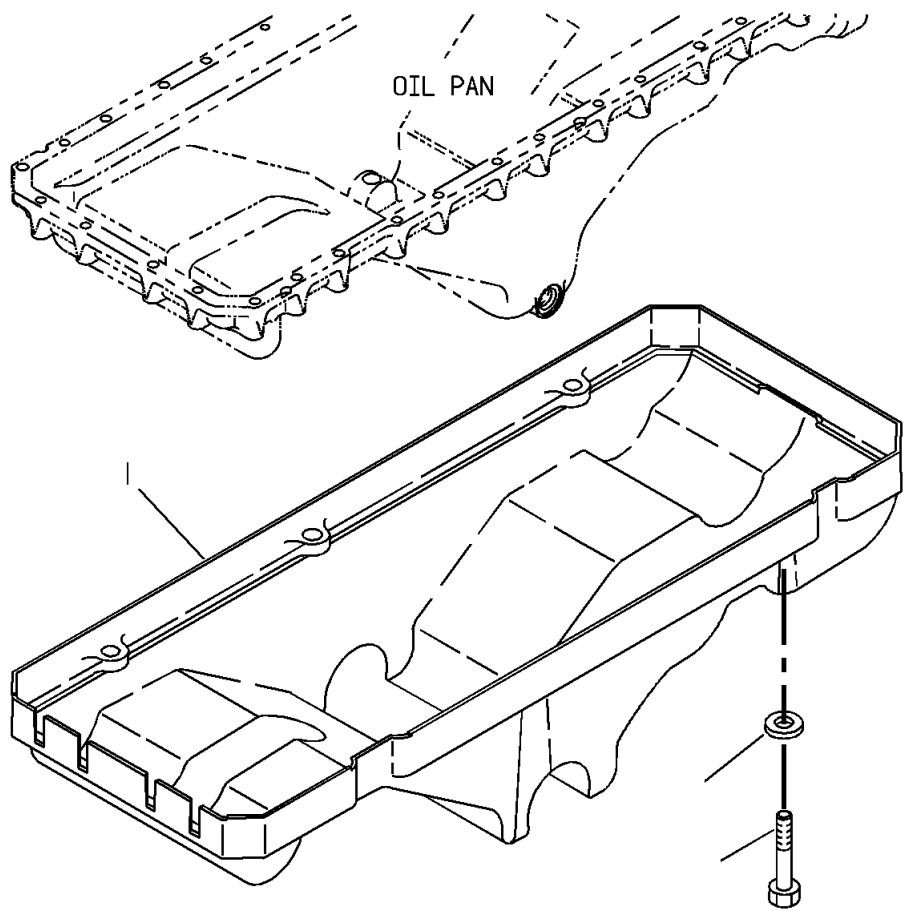
| Ref. | Part number | Description                      | Qty | Code | Group page |
|------|-------------|----------------------------------|-----|------|------------|
| 1    | 8T-0100     | BOLT (M8X1.25X60-MM)             | 2   | M    |            |
| 2    | 106-7920    | COVER AS-FRONT                   | 1   |      |            |
| 3    | 6V-2317     | BOLT (M8X1.25X30-MM)             | 10  | M    |            |
| 4    | 135-9819    | SEAL-INTEGRAL                    | 1   |      |            |
| 5    | 6V-8336     | BOLT (M12X1.75X70-MM)            | 2   | M    |            |
| 6    | 6V-8149     | NUT (M12X1.75-THD)               | 2   | M    |            |
| 7    | 5P-8245     | WASHER-HARD (13.5X25.5X3-MM THK) | 4   |      |            |
| 8    | 7W-6552     | GASKET                           | 1   |      |            |
| 9    | 4W-2026     | COVER                            | 1   |      |            |
| 10   | 6V-2317     | BOLT (M8X1.25X30-MM)(LOCATION A) | 2   | BM   |            |
| 11   | 1U-8846     | SEALANT-GASKET                   |     | B    |            |

CAT codes: B, M.

7C-5033 COVER GP-SOUND SUPPRESSION

7C-5033 COVER GP-SOUND SUPPRESSION S/N 4TF29290-UP PART OF 120-7719, 186-5801 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



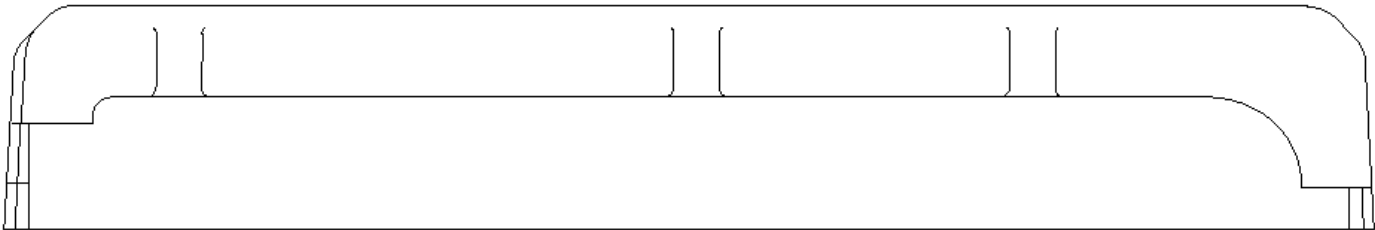
| Ref. | Part number | Description                   | Qty | Code | Group page |
|------|-------------|-------------------------------|-----|------|------------|
| 1    | 7C-4869     | PANEL AS-BARRIER              | 1   |      |            |
|      | 7C-4868     | SPACER (20-MM THK)            | 6   |      |            |
| 2    | 8T-4224     | WASHER-HARD (8.8X16X2-MM THK) | 6   |      |            |
| 3    | 8T-6870     | BOLT (M8X1.25X70-MM)          | 6   | M    |            |

CAT codes: M.

6I-1158 COVER GP-VALVE MECHANISM

6I-1158 COVER GP-VALVE MECHANISM S/N 4TF29290-UP PART OF 120-7719, 186-5801 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1

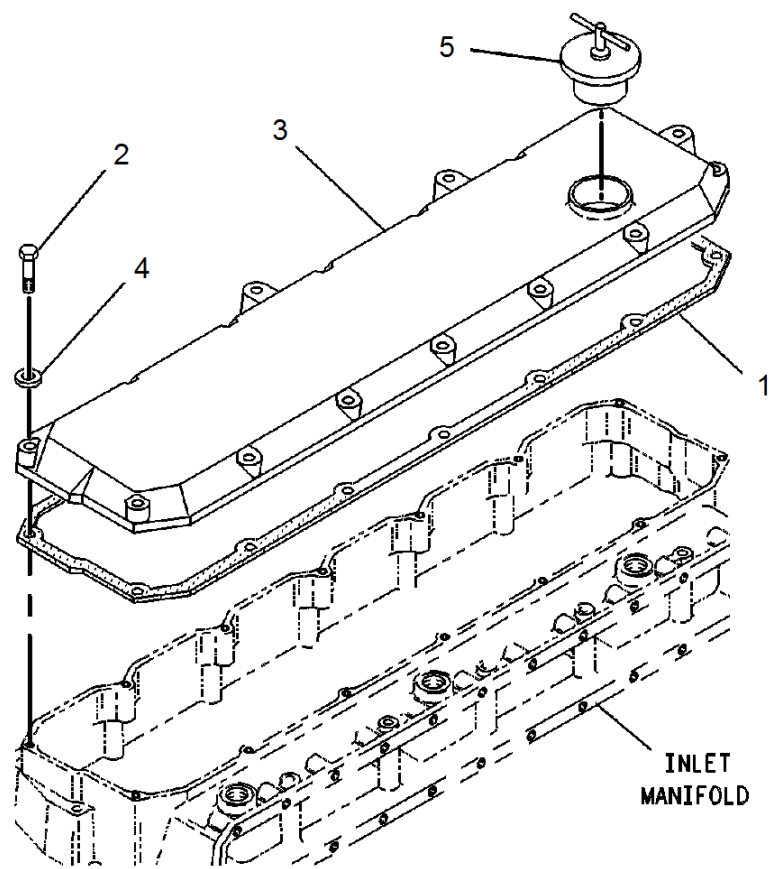


| Ref.                | Part number | Description | Qty | Code | Group page |
|---------------------|-------------|-------------|-----|------|------------|
| (NO SERVICED PARTS) |             |             |     |      |            |

9Y-7620 COVER GP-VALVE MECHANISM

9Y-7620 COVER GP-VALVE MECHANISM S/N 4TF29290-UP PART OF 120-7719, 136-9002 ENGINE AR ALSO AN ATTACHMENT

Drawing 1 of 1



| Ref. | Part number | Description                     | Qty | Code | Group page |
|------|-------------|---------------------------------|-----|------|------------|
| 1    | 105-1542    | GASKET (VALVE COVER)            | 1   |      |            |
| 2    | 6V-8490     | BOLT (M6X1X25-MM)               | 14  | M    |            |
| 3    | 9Y-7616     | COVER AS                        | 1   |      |            |
| 4    | 5P-0537     | WASHER-HARD (7.2X14.5X2-MM THK) | 14  |      |            |
| 5    | 9L-8439     | CAP-OIL FILLER (ENGINE)         | 1   |      |            |

CAT codes: M.

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