

CATERPILLAR 206

3GC / HEBP1479

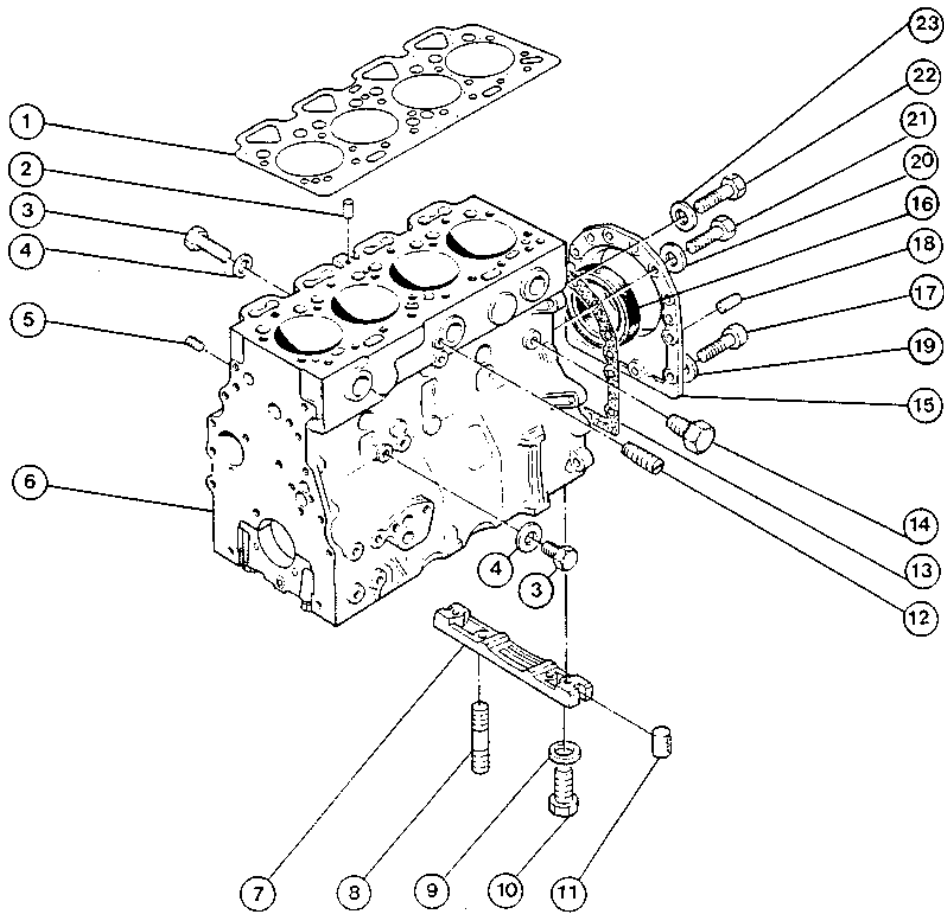
Contents

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Basic engine	2
Hydraulic system	

7W-1327 CYLINDER BLOCK GP

7W1327 CYLINDER BLOCK GP S/N U027773M & BELOW 7W1326-PAGE 3 & 4

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	1W-7879	GASKET	1		
2	067-6808	PLUG	1		
3	067-6809	BOLT	2		
4	067-6810	WASHER	2		
5	067-6804	PLUG	1		
6	7W-1326	CYLINDER BLOCK AS	1	Y	
7	8N-0454	BRIDGE AS	1		
8	032-9103	STUD	2		
9	067-6817	WASHER	2		
10	067-6816	BOLT	2		
11	067-6035	GASKET	2		
12	5M-6213	PLUG	1		
13	6N-9322	GASKET	1		
14	069-1124	PLUG	2		
15	6N-9323	HOUSING	1		

7W-1327 CYLINDER BLOCK GP (continued)

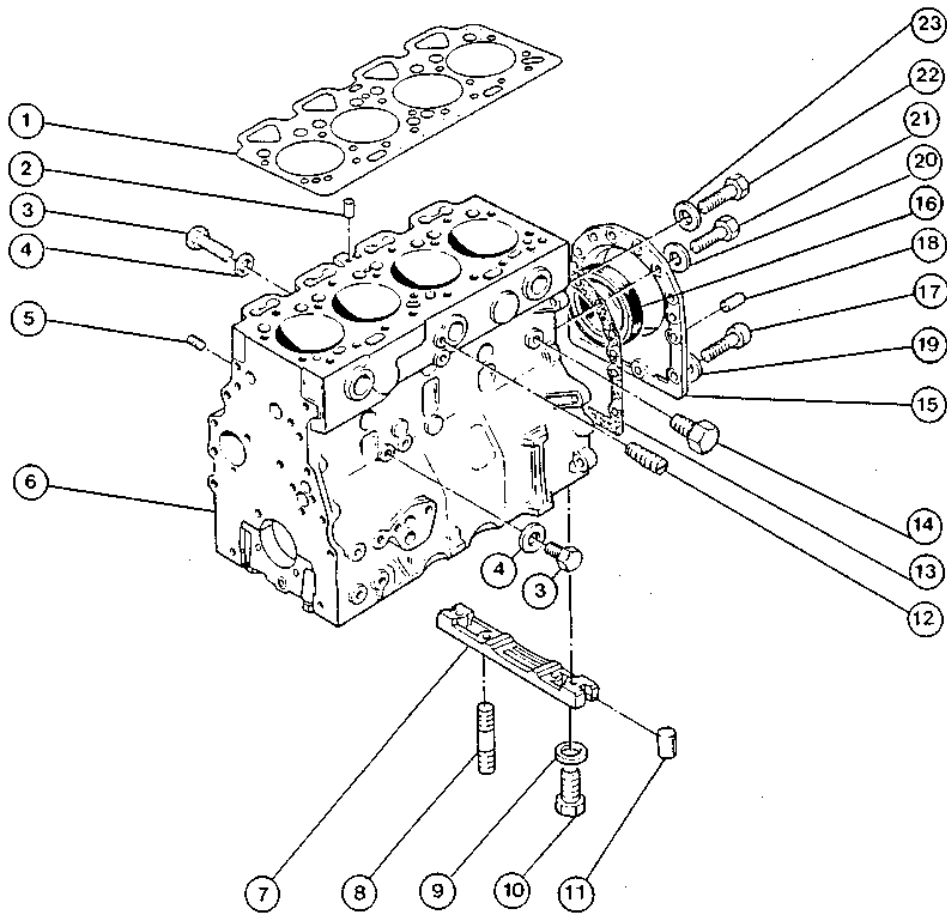
Ref.	Part number	Description	Qty	Code	Group page
16	4W-5360	SEAL-CRANKSHAFT	1	Z	
17	5P-6900	BOLT-12 POINT HEAD	2		
18	032-8045	DOWEL	2		
19	5G-2985	SPACER	2		
20	9M-1974	WASHER	10		
21	2H-3738	BOLT	10		
22	067-6805	PLUG	1		
23	067-6806	WASHER	1		

CAT codes: Y, Z.

7W-1327 CYLINDER BLOCK GP

7W1327 CYLINDER BLOCK GP 7W1326-PAGE 3 & 4

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7C-9263	GASKET-CYLINDER HEAD	1		
2	067-6808	PLUG	1		
3	067-6809	BOLT	2		
4	067-6810	WASHER	2		
5	067-6804	PLUG	1		
6	7W-1326	CYLINDER BLOCK AS	1	Y	
7	8N-0454	BRIDGE AS	1		
8	032-9103	STUD	2		
9	067-6817	WASHER	2		
10	067-6816	BOLT	2		
11	067-6035	GASKET	2		
12	5M-6213	PLUG	1		
13	6N-9322	GASKET	1		
14	069-1124	PLUG	2		
15	7W-2196	HOUSING AS	1		

7W-1327 CYLINDER BLOCK GP (continued)

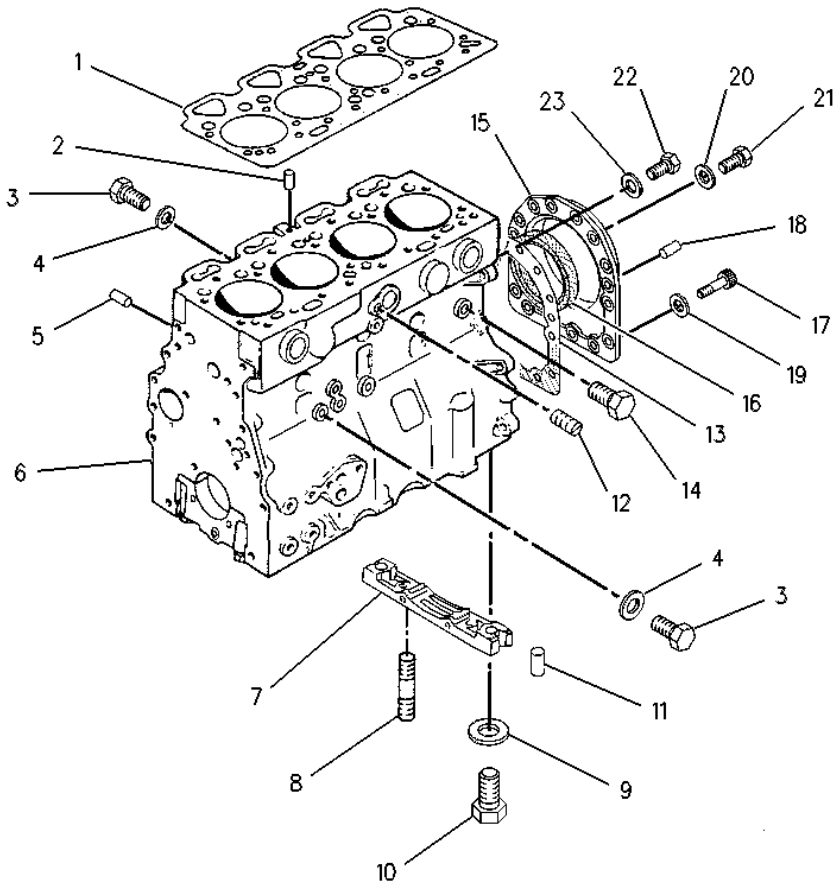
Ref.	Part number	Description	Qty	Code	Group page
16	4W-5360	SEAL-CRANKSHAFT	1		
17	5P-6900	BOLT-12 POINT HEAD	2		
18	032-8045	DOWEL	2		
19	5G-2985	SPACER	2		
20	9M-1974	WASHER	10		
21	2H-3738	BOLT	10		
22	067-6805	PLUG	1		
23	067-6806	WASHER	1		

CAT codes: Y.

9Y-5034 CYLINDER BLOCK GP

9Y5034 CYLINDER BLOCK GP 9Y2630-PAGE 2.03

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7C-3803	GASKET	1		
2	067-6808	PLUG	1		
3	067-6809	BOLT	2		
4	067-6810	WASHER	2		
5	067-6804	PLUG	1		
6	9Y-2630	CYLINDER BLOCK GP	1	Y	
7	113-0679	BRIDGE	1		
8	032-9103	STUD	2		
9	067-6817	WASHER	2		
10	067-6816	BOLT	2		
11	067-6035	GASKET	2		
12	5M-6213	PLUG	1		
13	112-5541	GASKET	1		
14	069-1124	PLUG	2		
15	112-5540	HOUSING AS	1		

9Y-5034 CYLINDER BLOCK GP (continued)

Ref.	Part number	Description	Qty	Code	Group page
16	4W-5360	SEAL-CRANKSHAFT	1		
17	5P-6900	BOLT-12 POINT HEAD	2		
18	032-8045	DOWEL	2		
19	5G-2985	SPACER	2		
20	9M-1974	WASHER-HARD	12		
21	2H-3738	BOLT	12		
22	067-6805	PLUG	1		
23	067-6806	WASHER	1		

CAT codes: Y.

1N-4107 CYLINDER BLOCK GP

1N4107 CYLINDER BLOCK GP SERVICE REPAIR FOR 9Y5033 ENGINE AR FIELD INSTALLATION

Arrangement composition. Follow the table links to the component drawings.

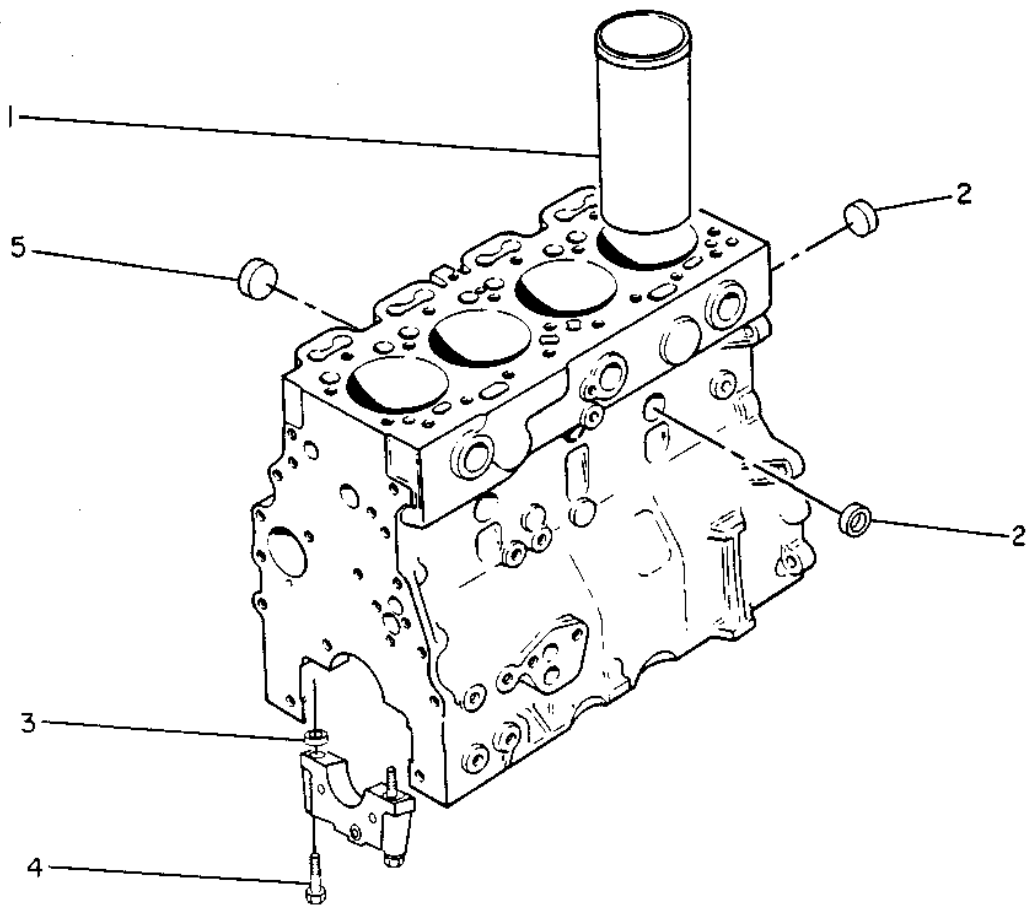
Ref.	Part number	Description	Qty	Code	Group page
	6N-9630	CYLINDER BLOCK AS	1	Y	10,
	7C-8214	CRANKSHAFT GP	1		

CAT codes: Y.

9Y-2630 CYLINDER BLOCK GP

9Y2630 CYLINDER BLOCK GP PART OF 9Y5034 CYLINDER BLOCK

Drawing 1 of 1

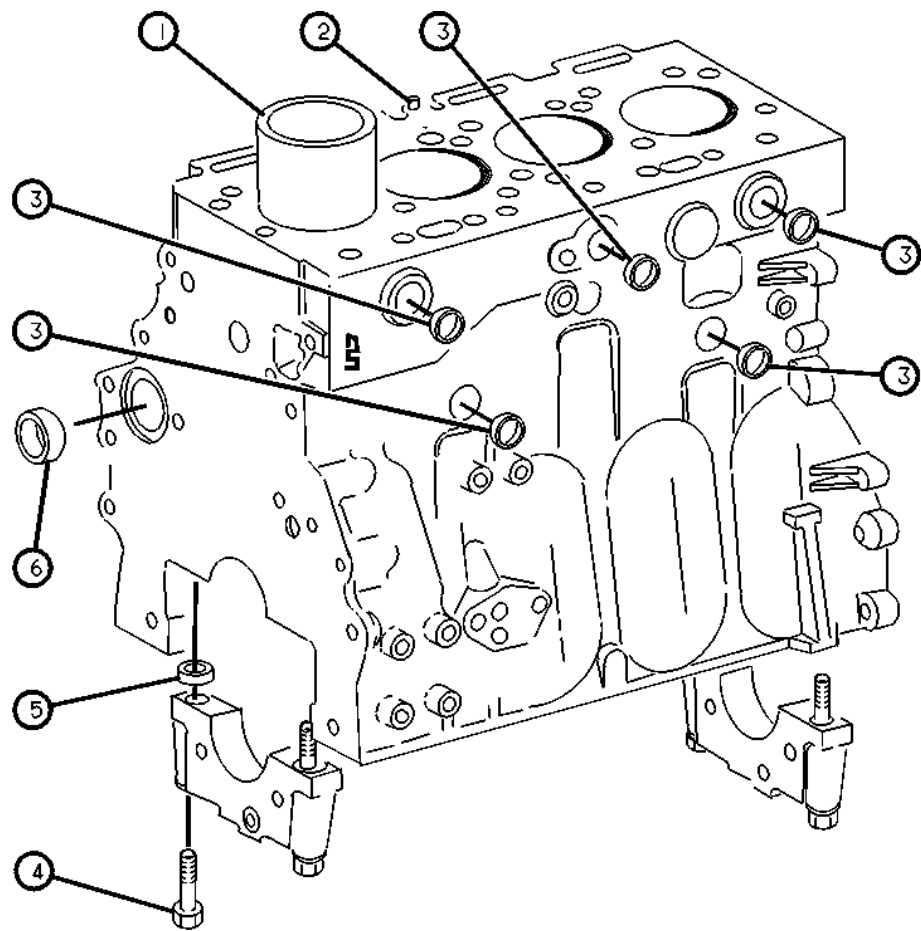


Ref.	Part number	Description	Qty	Code	Group page
1	7C-3182	LINER	4		
2	3S-8313	PLUG-CUP	8		
3	067-6002	DOWEL	10		
4	035-8068	BOLT	10		
5	032-8298	PLUG	4		

6N-9630 CYLINDER BLOCK AS

6N9630 CYLINDER BLOCK AS-PART 1 OF 2 PART OF 1N4107 CYLINDER BLOCK FIELD INSTALLATION

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	067-6004	LINER-CYLINDER BLOCK	4		
2	067-6808	PLUG	1		
3	3S-8313	PLUG-CUP	6		
4	035-8068	BOLT	10		
5	067-6002	DOWEL	10		
6	036-5802	BEARING	1		

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