

CATERPILLAR 627B

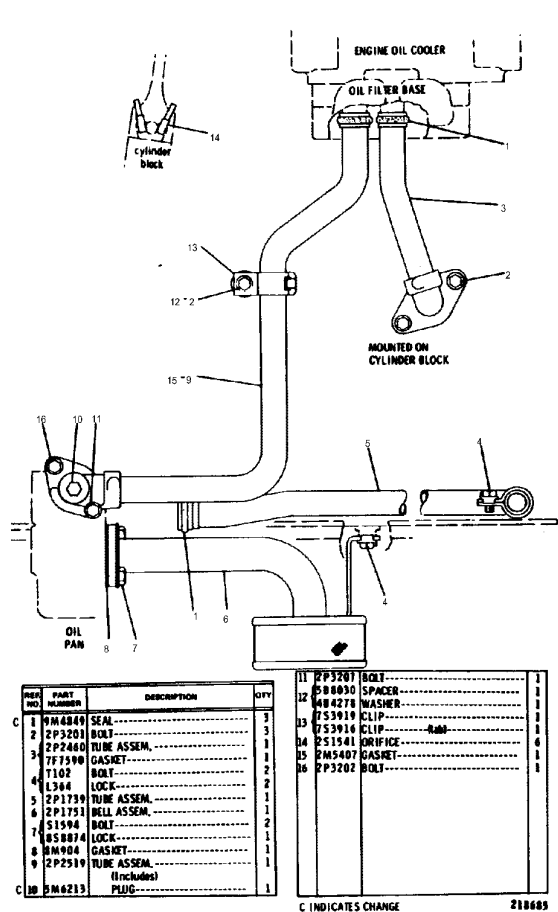
38V / SEBP1148

Contents

Section	Page
Basic engine	2
Cooling system	
Air inlet and exhaust	
Fuel system	
Electrical and electronics	
Basic engine	
Basic engine	
Power train	
Air inlet and exhaust	
Fuel system	
Electrical and electronics	

2P6105 OIL LINES GROUP Engine Serial No. 3N44739 to 3N69599 inclusive

Drawing 1 of 1

SEBP1148

2P-6105 LINES GP-ENGINE OIL (continued)

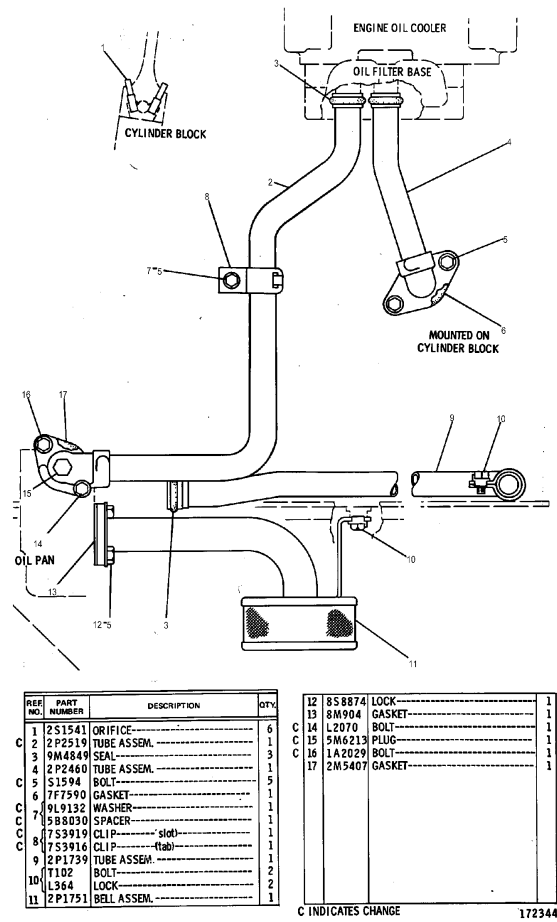
Ref.	Part number	Description	Qty	Code	Group page
12	5B-8030	SPACER	1		
	4B-4278	WASHER	1		
13	7S-3919	CLIP	1		
	7S-3916	CLIP (tab)	1		
14	2S-1541	ORIFICE	6		
15	2M-5407	GASKET	1		
16	2P-3202	BOLT	1		

CAT codes: C.

2P-6105 LINES GP-ENGINE OIL

2P6105 OIL LINES GROUP Engine Serial No. 3N69600 to 3N92834 and 3N92889 to 3N93250 inclusive

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	2S-1541	ORIFICE	6		
2	2P-2519	TUBE ASSEM.	1	C	
3	9M-4849	SEAL	3		
4	2P-2460	TUBE ASSEM.	1		
5	0S-1594	BOLT	5	C	
6	7F-7590	GASKET	1		
7	9L-9132	WASHER	1	C	
	5B-8030	SPACER	1	C	
8	7S-3919	CLIP (slot)	1	C	
	7S-3916	CLIP (tab)	1	C	
9	2P-1739	TUBE ASSEM.	1		
10	0T-0102	BOLT	2		
	0L-0364	LOCK	2		
11	2P-1751	BELL ASSEM.	1		
12	8S-8874	LOCK	1		

2P-6105 LINES GP-ENGINE OIL (continued)

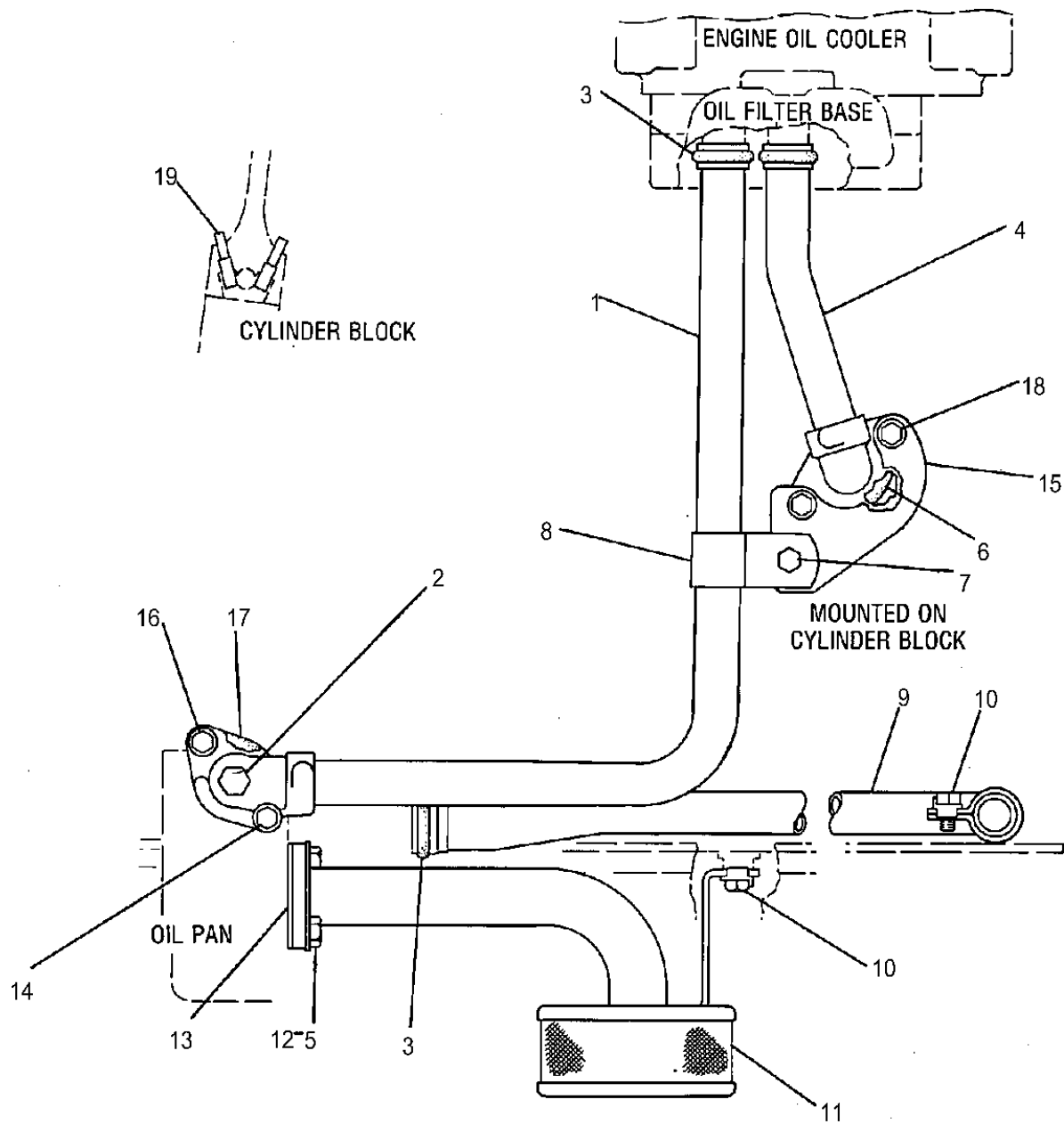
Ref.	Part number	Description	Qty	Code	Group page
13	8M-0904	GASKET	1		
14	0L-2070	BOLT	1	C	
15	5M-6213	PLUG	1	C	
16	1A-2029	BOLT	1	C	
17	2M-5407	GASKET	1		

CAT codes: C.

2P-6105 LINES GP-ENGINE OIL

2P6105 OIL LINES GROUP Engine Serial No. 3N92835 to 3N92888 and 3N93251-Up

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	8N-7318	TUBE AS-INLET	1	C	
2	5M-6213	PLUG	1		
3	9M-4849	SEAL-O-RING	3		
4	8N-7315	TUBE AS-OUTLET	1	C	
5	0S-1594	BOLT	2	C	
6	7F-7590	GASKET	1		

2P-6105 LINES GP-ENGINE OIL (continued)

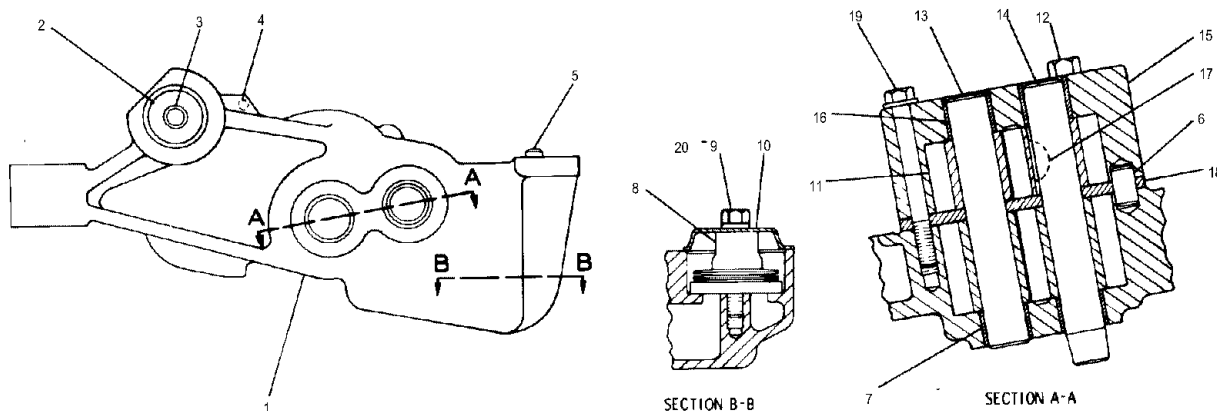
Ref.	Part number	Description	Qty	Code	Group page
7	0L-1351	BOLT	1	C	
	1D-4717	NUT	1	C	
8	9L-9132	WASHER	1	C	
	8M-2769	CLIP	1	C	
9	2P-1739	TUBE AS-PUMP	1		
10	0T-0102	BOLT	2		
	0L-0364	LOCK	2		
11	2P-1751	BELL AS-SUCTION	1		
12	8S-8874	LOCK-NUT	1		
13	8M-0904	GASKET	1		
14	0L-2070	BOLT	1		
15	8N-5739	BRACKET	1	C	
16	1A-2029	BOLT	1		
17	2M-5407	GASKET	1		
18	0S-1571	BOLT	2	C	
	8D-5898	SPACER	2	C	
	5M-2894	WASHER	2	C	
19	2S-1541	ORIFICE-JET	6		

CAT codes: C.

2P-1785 PUMP GP-ENGINE OIL

2P1785 OIL PUMP GROUP Engine Serial No. 3N44739 to 98569, 99005 & 3N99006 inclusive Part of 2P1784 Oil Pump Group shown on Page 26

Drawing 1 of 1



REF. NO.	PART NUMBER	DESCRIPTION	QTY
1	2P685	BODY ASSEM.-----	1
2	2P1170	SHAFT ASSEM.-----	1
3	6F7172	DOWEL-----	1
4	4B9880	BALL-----	1
5	1F1006	DOWEL-----	1
6	1M3735	DOWEL-----	2
7	8S6511	BEARING-----	2

C 8	4N8385	VALVE ASSEM.-----	1
C 9	2B2694	BOLT-----	1
10	4N3732	COVER-----	1
C 11	6N1036	GEAR----- (8 Teeth)	2
C 12	T65	BOLT-----	2
C 13	8S493	SHAFT ASSEM.-----	1
14	2P6245	SHAFT ASSEM.-----	1

15	4N4055	BODY ASSEM.-----	1
16	8S6511	BEARING-----	2
17	1B8709	KEY-----	1
18	2P1781	SPACER-----	1
C 19	2M3403	BOLT-----	1
C 19	5M2894	WASHER-----	1
C 20	9M1974	WASHER-----	1

C INDICATES CHANGE

217789

Ref.	Part number	Description	Qty	Code	Group page
1	2P-0685	BODY AS-OIL PUMP	1		
2	2P-1170	SHAFT AS-GEAR	1		
3	6F-7172	PIN-DOWEL	1		
4	4B-9880	BALL	1		
5	1F-1006	DOWEL	1		
6	1M-3735	DOWEL	2		
7	8S-6511	BEARING-SLEEVE	2		
8	4N-8385	VALVE AS-RELIEF	1	C	
9	2B-2694	BOLT	1	C	
10	4N-3732	COVER-VALVE	1		
11	6N-1036	GEAR-OIL PUMP (8 TEETH)	2	C	
12	0T-0065	BOLT	2	C	
13	8S-0493	SHAFT AS-PUMP	1	C	
14	2P-6245	SHAFT AS-PUMP	1		
15	4N-4055	BODY AS-PUMP	1		
16	8S-6511	BEARING-SLEEVE	2		

2P-1785 PUMP GP-ENGINE OIL (continued)

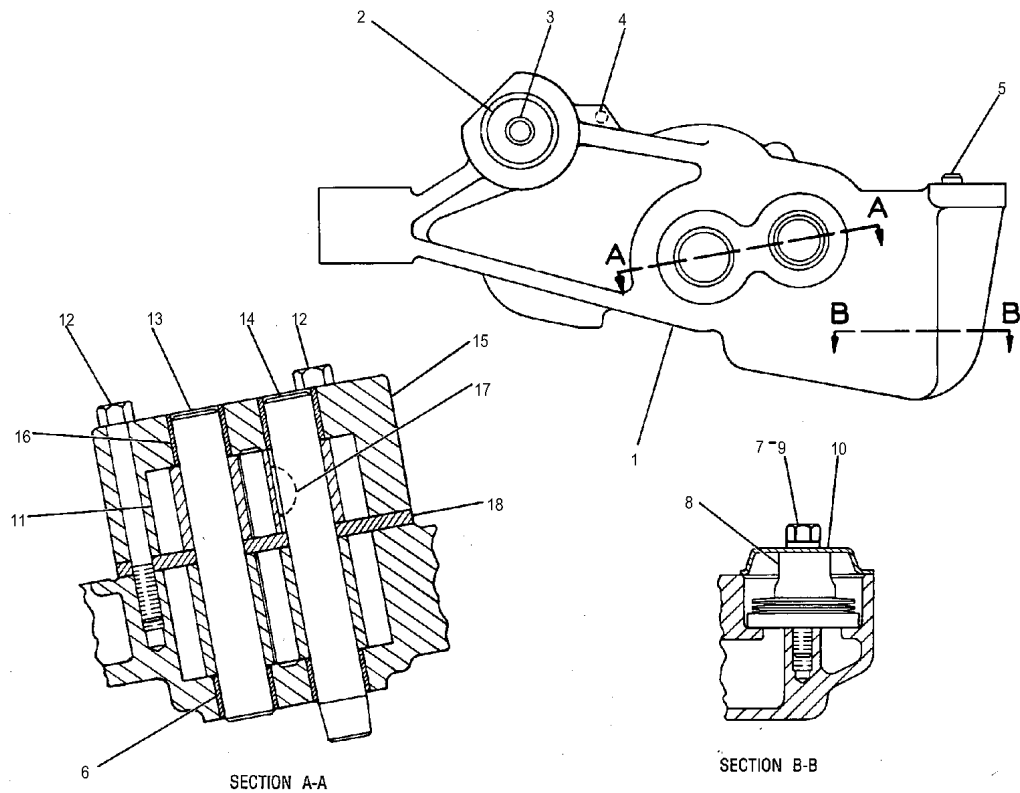
Ref.	Part number	Description	Qty	Code	Group page
17	1B-8709	KEY-WOODRUFF	1		
18	2P-1781	SPACER-OIL PUMP	1		
19	2M-3403	BOLT	1	C	
	5M-2894	WASHER	1	C	
20	9M-1974	WASHER	1	C	

CAT codes: C.

2P-1785 PUMP GP-ENGINE OIL

2P1785 OIL PUMP GROUP Engine Serial No. 3N98570 to 99004 and 3N99007-Up Part of 2P1784 Oil Pump Group shown on Page 26

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	8N-8636	BODY AS-OIL PUMP	1	C	
2	2P-1170	SHAFT AS-GEAR	1		
3	6F-7172	PIN-DOWEL	1		
4	4B-9880	BALL	1		
5	1F-1006	DOWEL	1		
6	8S-6511	BEARING-SLEEVE	2		
7	9M-1974	WASHER	1		
8	4N-8385	VALVE AS-RELIEF	1		
9	2B-2694	BOLT	1		
10	4N-3732	COVER-VALVE	1		
11	6N-1036	GEAR-OIL PUMP (8 TEETH)	2		
12	0T-0065	BOLT	2	C	
13	8S-0493	SHAFT AS-PUMP	1		
14	2P-6245	SHAFT AS-PUMP	1		

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