

CATERPILLAR 70C

2YL / SEBP2317

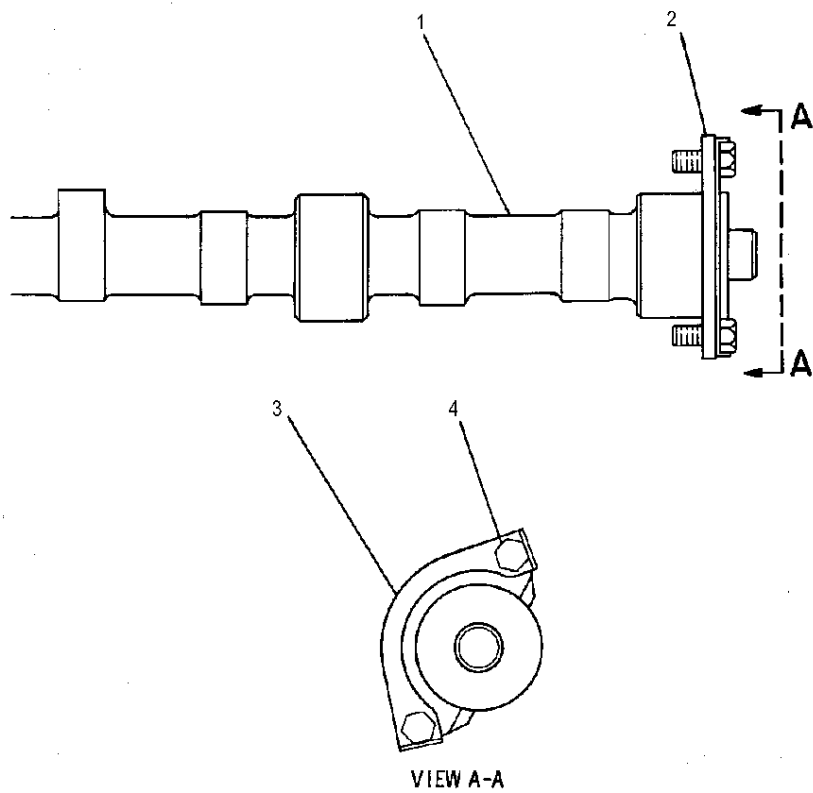
Contents

Section	Page
Basic engine	2
Cooling system	
Cooling system	
Fuel system	
Fuel system	
Basic engine	
Basic engine	
Electrical and electronics	
Hydraulic system	
Hydraulic system	
Power train	
Hydraulic system	
Hydraulic system	
Electrical and electronics	
Air inlet and exhaust	
Catalog items	

1N-4406 CAMSHAFT GP

1N4406 CAMSHAFT GP-SINGLE AN ATTACHMENT

Drawing 1 of 1



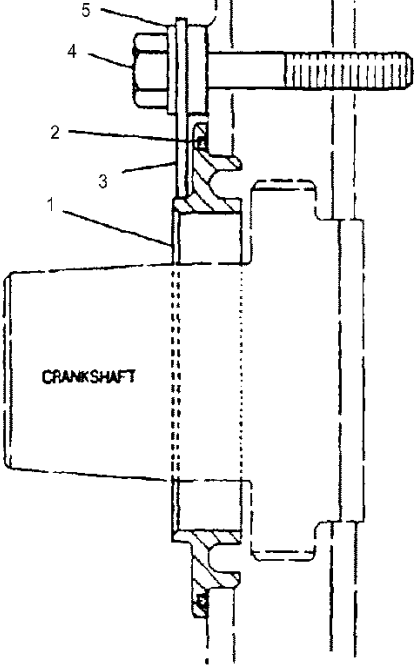
Ref.	Part number	Description	Qty	Code	Group page
1	4P-2942	CAMSHAFT AS	1	R	
2	7S-2204	WASHER-THRUST	1		
3	8S-1491	LOCK	1		
4	0S-0509	BOLT	2		

CAT codes: R.

3N-2886 ADAPTER GP-SEAL

3N2886 ADAPTER GP-SEAL AN ATTACHMENT

Drawing 1 of 1



NOTE	REF NO	PART NUMBER	QTY	PART NAME
	1	1W4506	1	ADAPTER-SEAL
	2	2P1692	1	SEAL-O-RING
C	3	2W9062	1	RETAINER AS
C	4	0L1329	2	BOLT
C	5	5P8245	2	WASHER

C-CHANGE FROM PREVIOUS TYPE

B- 309519

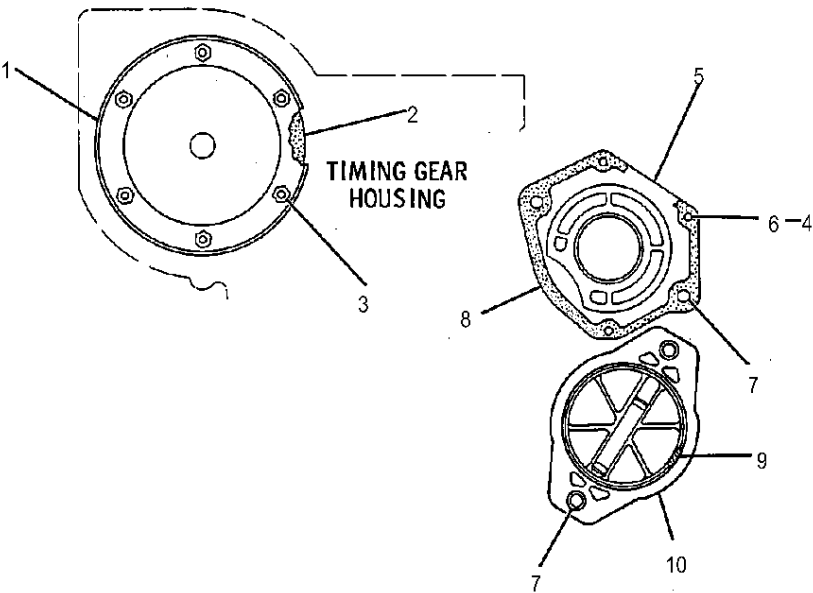
Ref.	Part number	Description	Qty	Code	Group page
1	1W-4506	ADAPTER-SEAL	1		
2	2P-1692	SEAL-O-RING	1		
3	2W-9062	RETAINER AS	1	C	
4	0L-1329	BOLT	2	C	
5	5P-8245	WASHER	2	C	

CAT codes: C.

2P-6528 COVER GP-FRONT HOUSING

2P6528 COVER GP-FRONT HOUSING AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	9N-5769	COVER-HOUSING	1	C	
2	6N-7887	GASKET-HOUSING COVER	1		
3	3S-2713	NUT-FULL	6		
	8M-9024	WASHER-HARD	6		
4	5M-2894	WASHER	3		
5	1W-4542	COVER-WATER PUMP	1	C	
6	3B-1915	BOLT	3		
7	0S-1566	BOLT	4		
	5P-8247	WASHER-HARD	4		
8	2P-0220	GASKET-PUMP	1		
9	5F-3106	SEAL-O-RING	1		
10	7N-8374	COVER-DRIVE OPENING	1		

CAT codes: C.

7N-1342 COVER GP-CYLINDER BLOCK

7N1342 COVER GP-CYLINDER BLOCK AN ATTACHMENT

Drawing 1 of 1

CYLINDER BLOCK

NOTE	REF NO	PART NUMBER	QTY	PART NAME
B	1	0L1351	2	BOLT
B	2	5M2894	2	WASHER
B	3	8L8662	1	COVER
B	4	5S8055	1	GASKET
	5	4B3938	1	PLUG-CUP
	6	2A3798	2	DOWEL
B	7	8M3267	1	SCREW-HEX SOCKET
BC	8	5M6214	1	PLUG-PIPE

B-USE AS REQUIRED
C-CHANGE FROM PREVIOUS TYPE

B- 312973

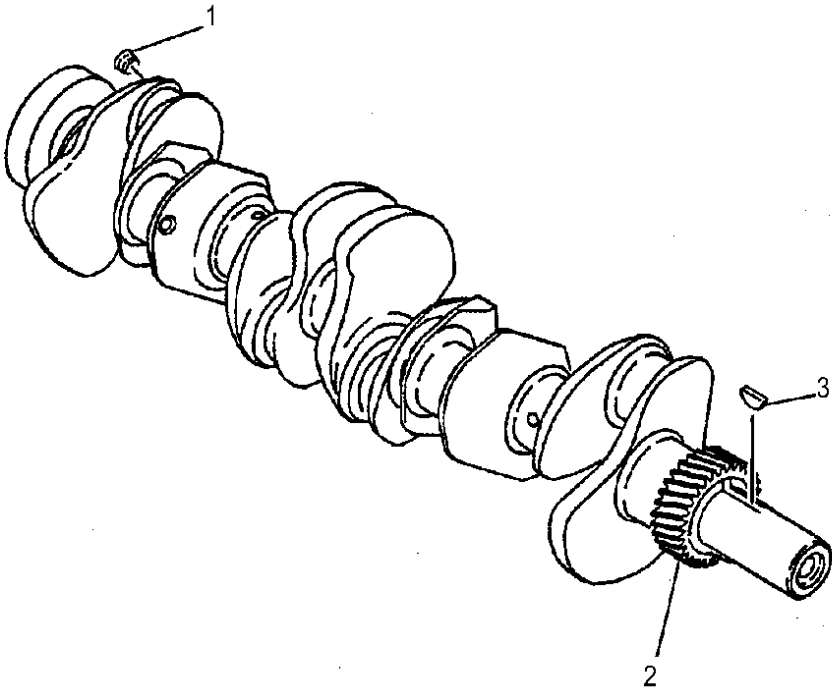
Ref.	Part number	Description	Qty	Code	Group page
1	0L-1351	BOLT	2	B	
2	5M-2894	WASHER	2	B	
3	8L-8662	COVER	1	B	
4	5S-8055	GASKET	1	B	
5	4B-3938	PLUG-CUP	1		
6	2A-3798	DOWEL	2		
7	8M-3267	SCREW-HEX SOCKET	1	B	
8	5M-6214	PLUG-PIPE	1	BC	

CAT codes: B, C.

2W-7458 CRANKSHAFT AS

2W7458 CRANKSHAFT AS*R PART OF 6N8079 CRANKSHAFT AN ATTACHMENT

Drawing 1 of 1

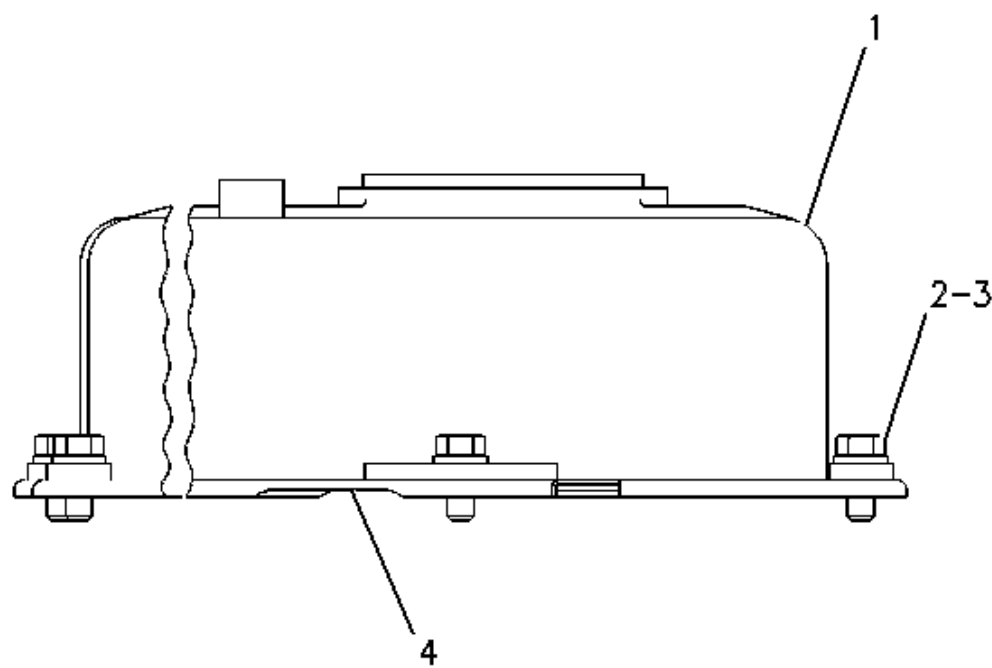


Ref.	Part number	Description	Qty	Code	Group page
1	8T-6757	PLUG-PIPE	6		
2	1W-4405	GEAR-CRANKSHAFT (40 TEETH)	1		
3	5H-2671	KEY-WOODRUFF	1		

8N-4745 COVER GP-VALVE MECHANISM

8N4745 COVER GP-VALVE MECHANISM AN ATTACHMENT

Drawing 1 of 1



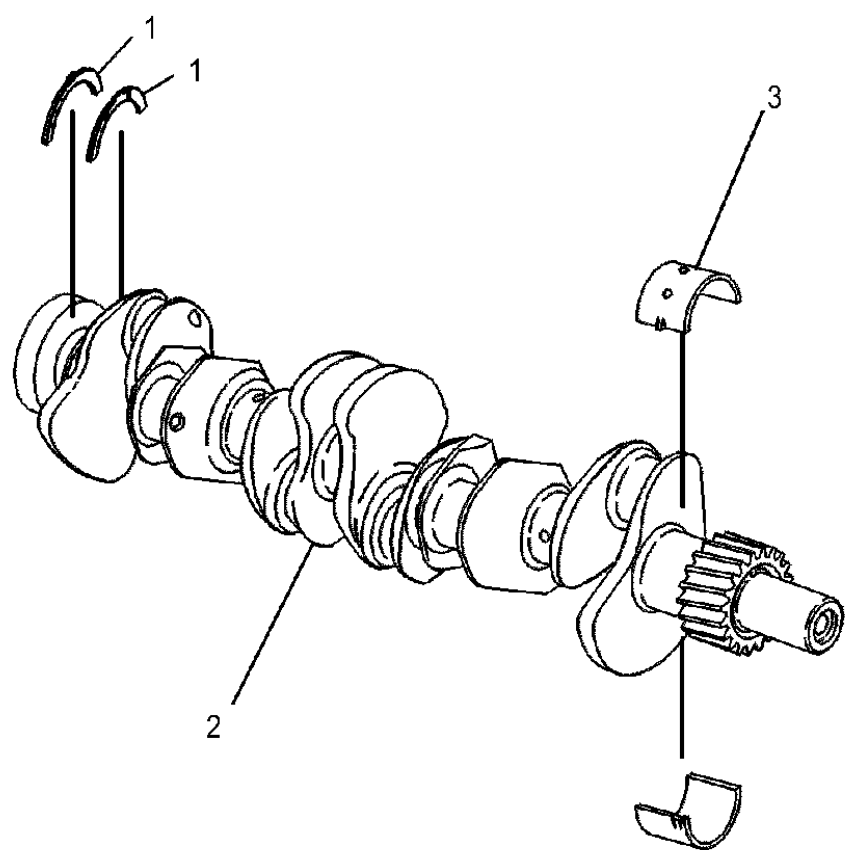
Ref.	Part number	Description	Qty	Code	Group page
1	2W-1086	COVER AS-CYLINDER HEAD	1	C	
2	0S-1617	BOLT (5/16-18X.75IN)	15		
3	9M-1974	WASHER-HARD (2MM THK)	15		
4	133-1247	SEAL-INTEGRAL	1		

CAT codes: C.

6N-8079 CRANKSHAFT GP

6N8079 CRANKSHAFT GP 2W7458-PAGE 10 AN ATTACHMENT

Drawing 1 of 1



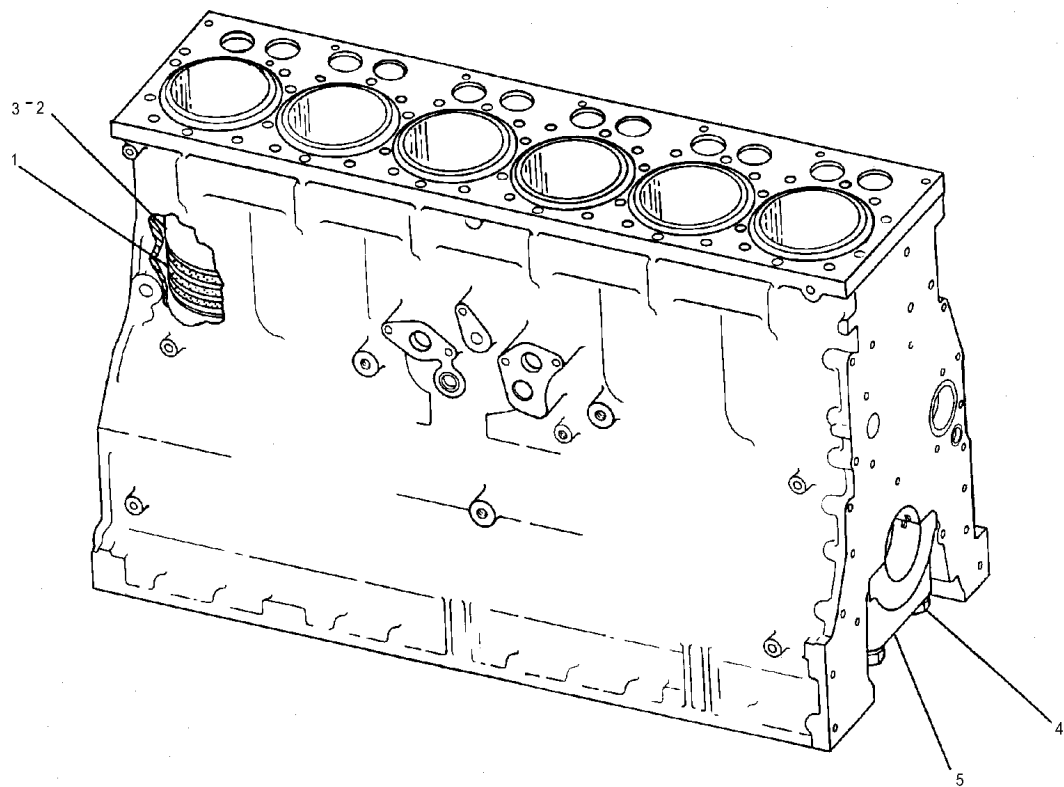
Ref.	Part number	Description	Qty	Code	Group page
1	100-3652	PLATE-THRUST	2		
2	2W-7458	CRANKSHAFT AS	1	RY	
3	4W-5738	BEARING-MAIN (STANDARD)	7	C	
	8N-8225	BEARING-MAIN (.25MM US)	7	A	
	8N-8226	BEARING-MAIN (.51MM US)	7	A	
	8N-8227	BEARING-MAIN (.76MM US)	7	A	
	8N-8228	BEARING-MAIN (.51MM OS)	7	A	
	8N-8229	BEARING-MAIN (.25MM US .51MM OS)	7	A	
	4P-7305	BEARING-MAIN	7	A	
	(.051MM US .51MM OS)				
	4P-7306	BEARING-MAIN	7	A	
	(.76MM US .51MM OS)				

CAT codes: C, R, Y.

7N-6550 CYLINDER BLOCK AS

7N6550 CYLINDER BLOCK AS PART OF 8N5286 CYLINDER AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	5S-6670	SEAL-O-RING	18		
2	110-5800	LINER-CYLINDER	6		
	104-5512	INSERT-LINER SEAT (.822MM THK)	6	AJ	
	104-5518	INSERT-LINER SEAT (1.605MM THK)	6	AJ	
	104-5527	INSERT-LINER SEAT (2.710MM THK)	6	AJ	
	104-5530	INSERT-LINER SEAT (5.210MM THK)	6	AJ	
3	2W-6134	BAND-FILLER	6	C	
4	7S-3224	BOLT	14		
	2S-5658	WASHER-HARD	14		
5	6N-8003	CAP-CRANKSHAFT BEARING	7	M	

CAT codes: A, C, M, J.

8N-5286 CYLINDER BLOCK GP

8N5286 CYLINDER BLOCK GP*R 7N6550-PAGE 12 AN ATTACHMENT

Drawing 1 of 1

NOTE	REF NO	PART NUMBER	QTY	PART NAME	NOTE	REF NO	PART NUMBER	QTY	PART NAME
CY	1	7N6550	1	CYLINDER BLOCK AS					
	2	7M4046	4	BEARING-SLEEVE					
	3	8K1207	2	DOWEL					
	4	3S5496	1	SEAL-O-RING					
	5	8B6349	2	DOWEL					
	6	7N7998	1	PLATE-BLOCK					
C	7	7N7546	1	GASKET-PLATE					
	8	5M6214	1	PLUG-PIPE					
	9	7H3171	1	PLUG-PIPE					
	10	5M6213	4	PLUG					
	11	8M9307	1	PLUG-DRAIN					
C	12	6F7062	1	WASHER					
	13	2B0858	3	PLUG-PIPE					
	14	5B7652	2	DOWEL					
	15	8N4110	1	BEARING-SLEEVE					
	16	4B5387	1	PLUG-CUP					
	17	4B9782	1	BALL					
	18	139540	1	DOWEL					
C	19	5S8462	1	STUD					
		4B3938	1	PLUG-CUP					

C-CHANGE FROM PREVIOUS TYPE
Y-SEPARATE ILLUSTRATION

B-400611 EP

Ref.	Part number	Description	Qty	Code	Group page
1	7N-6550	CYLINDER BLOCK AS	1	CY	
2	7M-4046	BEARING-SLEEVE	4		
3	8K-1207	DOWEL	2		
4	3S-5496	SEAL-O-RING	1		
5	8B-6349	DOWEL	2		
6	7N-7998	PLATE-BLOCK	1		
7	115-7550	GASKET-PLATE	1	C	
8	8T-6764	PLUG-PIPE	1		
9	8T-6763	PLUG	1		
10	8T-6765	PLUG-PIPE	4		
11	8M-9307	PLUG-DRAIN	1		
	6F-7062	WASHER	1		
12	8T-6762	PLUG-PIPE	3	C	
13	5B-7652	DOWEL	2		
14	8N-4110	BEARING-SLEEVE	1		

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