

CATERPILLAR 928F

2XL / SEBP2365

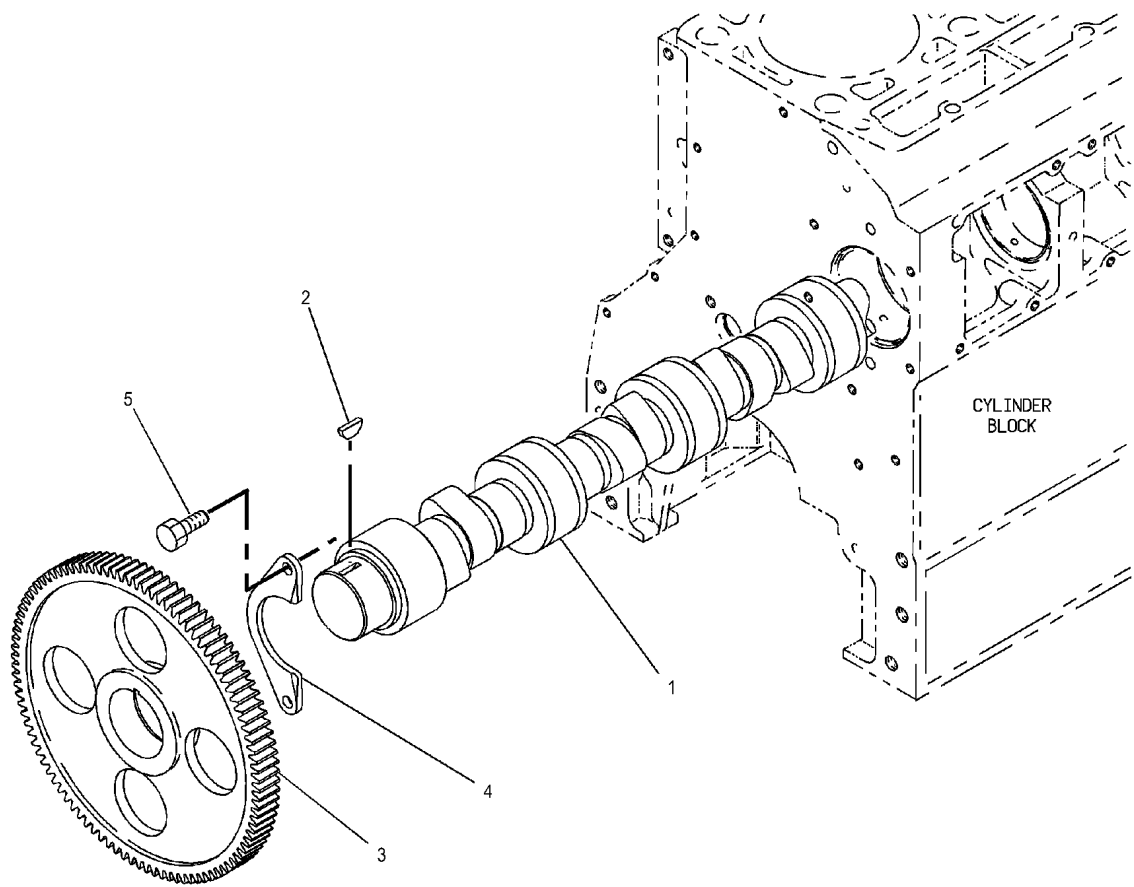
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2W-9608 CAMSHAFT GP

2W9608 CAMSHAFT GP-SINGLE

Drawing 1 of 1



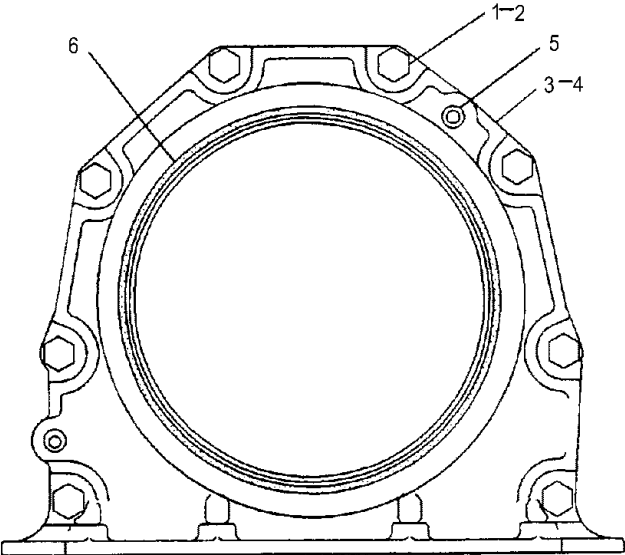
Ref.	Part number	Description	Qty	Code	Group page
1	7W-5426	CAMSHAFT AS	1	R	
2	1B-8705	KEY-WOODRUFF	1		
3	7W-4070	GEAR (100 TEETH)	1		
4	107-7694	PLATE-THRUST	1		
5	6V-3940	BOLT (M8X1.25X25MM)	2	M	

CAT codes: M, R.

4W-3462 CARRIER GP-SEAL

4W3462 CARRIER GP-SEAL

Drawing 1 of 1



MOUNTED ON REAR OF CYLINDER BLOCK

NOTE	REF NO	PART NUMBER	QTY	PART NAME
M	1	6V3940	8	BOLT (M8X1.25X25MM)
	2	9M1974	8	WASHER-HARD (2MM THK)
	3	2W6546	1	COVER
B	4	1U8846		GASKET-LIQUID
	5	6V3538	2	DOWEL (20MM(.78IN)LG)
	6	8C3091	1	SEAL-O-RING

B-USE AS REQUIRED
M-METRIC PART

R-602059 CP

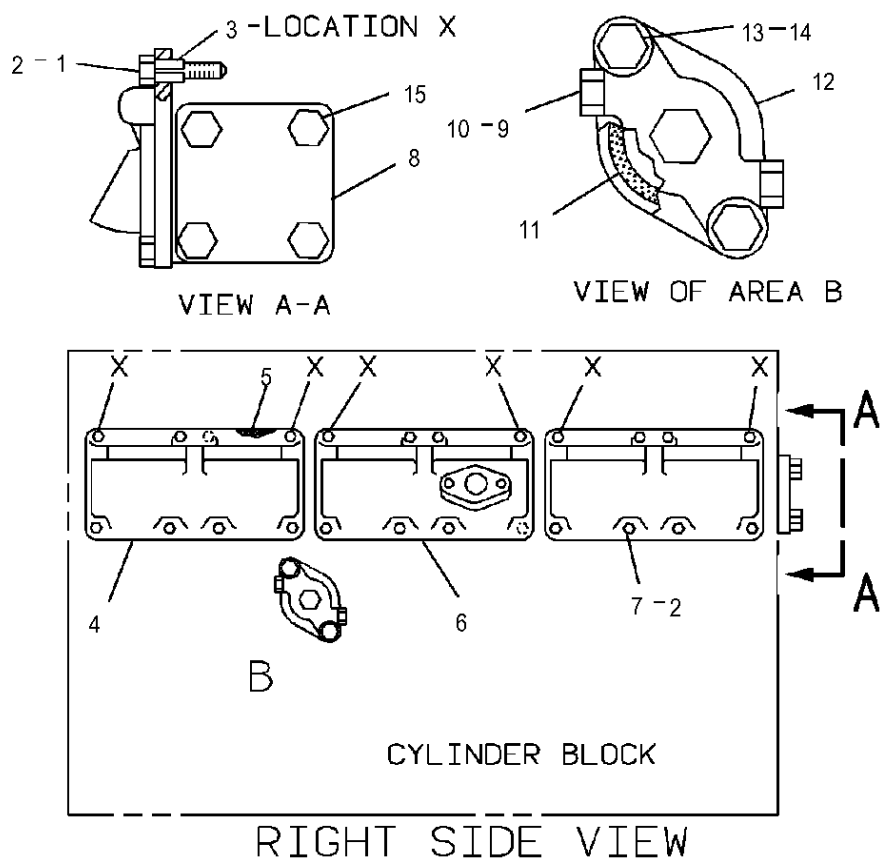
Ref.	Part number	Description	Qty	Code	Group page
1	6V-3940	BOLT (M8X1.25X25MM)	8	M	
2	9M-1974	WASHER-HARD (2MM THK)	8		
3	2W-6546	COVER	1		
4	1U-8846	GASKET-LIQUID		B	
5	6V-3538	DOWEL (20MM(.78IN)LG)	2		
6	8C-3091	SEAL-O-RING	1		

CAT codes: B, M.

7C-0299 COVER GP-CYLINDER BLOCK

7C0299 COVER GP-CYLINDER BLOCK

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	6V-2317	BOLT	12	M	
2	9M-1974	WASHER-HARD	23		
3	7W-3872	SLEEVE	6		
4	7W-3871	COVER-SIDE	2		
5	7W-9699	GASKET	3		
6	7W-9395	COVER-SIDE	1		
7	6V-5217	BOLT	11	M	
8	2W-6544	COVER	1		
	1U-8846	LIQUID GASKET		B	
9	9S-4191	PLUG-O-RING	3	C	
10	3J-1907	SEAL-O-RING (SMALL)	3	C	
11	4F-9653	SEAL-O-RING (LARGE)	1		
12	9Y-0747	MANIFOLD-OIL	1	C	

7C-0299 COVER GP-CYLINDER BLOCK (continued)

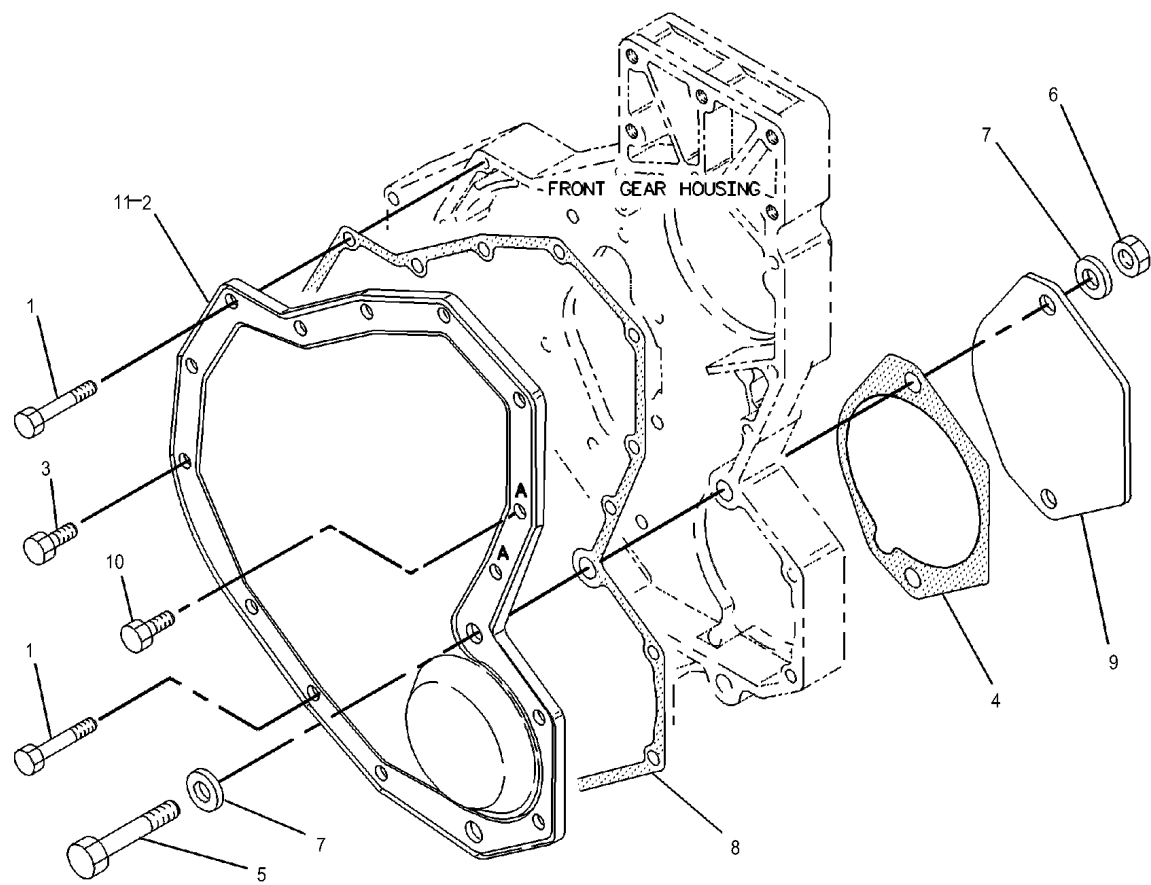
Ref.	Part number	Description	Qty	Code	Group page
13	6V-5842	BOLT	2	MC	
14	6V-5839	WASHER	2	C	
15	110-7618	BOLT AS	4		

CAT codes: B, C, M.

7L-0004 COVER GP-FRONT HOUSING

7L0004 COVER GP-FRONT

Drawing 1 of 1



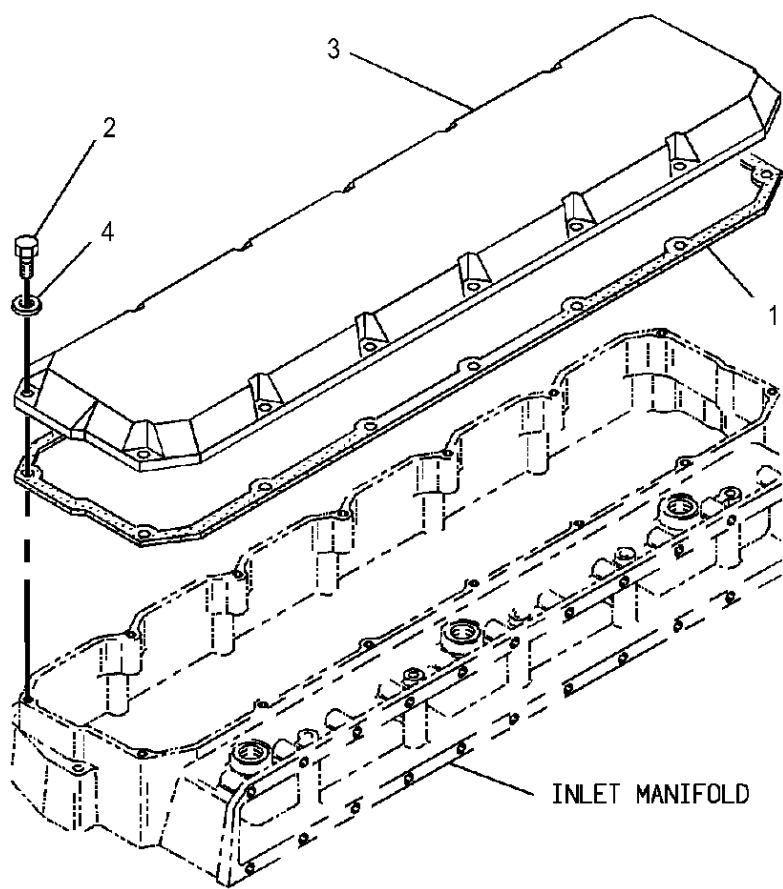
Ref.	Part number	Description	Qty	Code	Group page
1	8T-0100	BOLT (M8X1.25X60MM)	2	M	
2	106-7920	COVER AS-FRONT	1		
3	6V-2317	BOLT (M8X1.25X30MM)	10	M	
4	135-9819	SEAL-INTEGRAL	1		
5	6V-8336	BOLT (M12X1.75X70MM)	2	M	
6	6V-8149	NUT (M12X1.75 THD)	2	M	
7	5P-8245	WASHER (3MM THK)	4		
8	7W-6552	GASKET	1		
9	4W-2026	COVER	1		
10	6V-2317	BOLT (LOCATION A)	2	BM	
11	1U-8846	GASKET-LIQUID		B	

CAT codes: B, M.

4W-2172 COVER GP-VALVE MECHANISM

4W2172 COVER GP-VALVE MECHANISM

Drawing 1 of 1

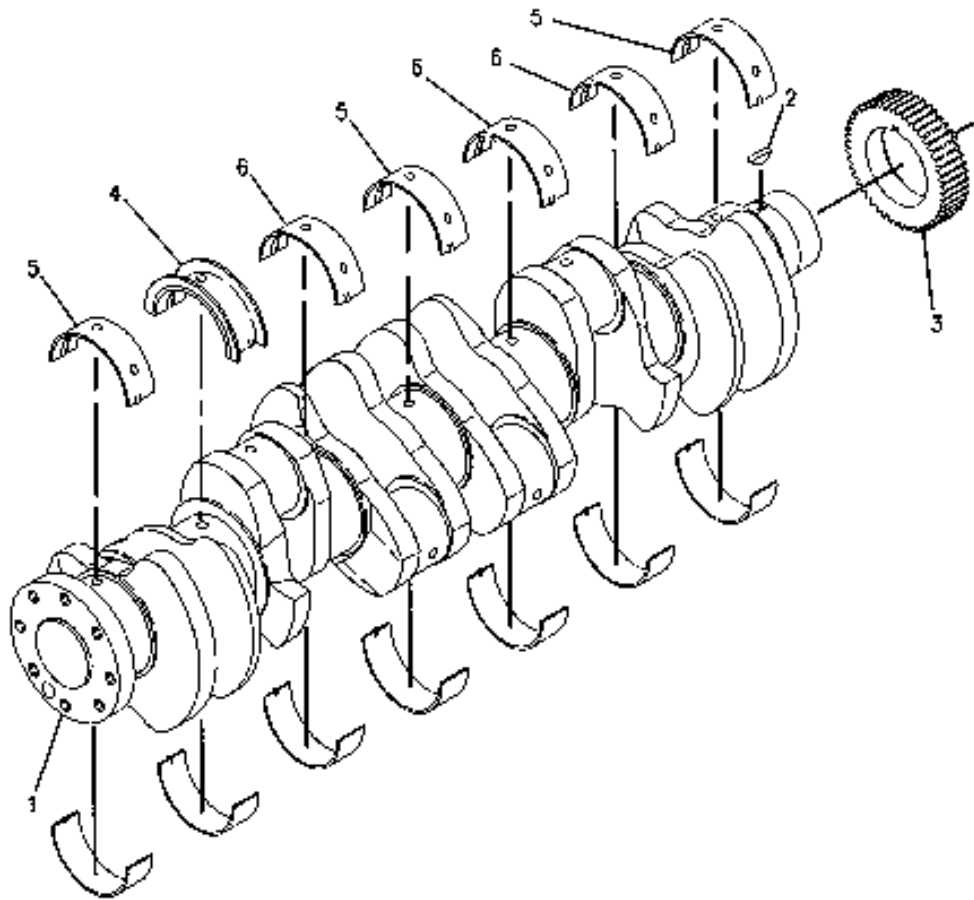


Ref.	Part number	Description	Qty	Code	Group page
1	119-2940	GASKET	1		
2	6V-2315	BOLT	14	M	
3	119-2960	COVER	1		
4	5P-0537	WASHER	14		

4W-2197 CRANKSHAFT GP

4W2197 CRANKSHAFT GP - TYPE 1

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	105-1725	CRANKSHAFT AS	1	R	
2	1B-8705	KEY-WOODRUFF	1		
3	2W-8147	GEAR (50 TEETH)			
4	107-7602	BEARING-THRUST	1		
	7C-6969	BEARING-THRUST (0.5MM OS)	1	AB	
	7C-6970	BEARING-THRUST (0.5MM US/ 0.5MM OS)	1	AB	
	7C-6966	BEARING-THRUST (0.25MM US)	1	AB	
	7C-6967	BEARING-THRUST (0.5MM US)	1	AB	
5	101-1530	BEARING-MAIN	3		
	7C-6974	BEARING-MAIN (0.5MM OS)	1		
	7C-6975	BEARING-MAIN (0.5MM US-0.5MM OS)	1	AB	
	7C-6971	BEARING-MAIN (0.25MM US)	1	AB	
	7C-6972	BEARING-MAIN (0.5MM US)	1	AB	
6	107-7708	BEARING-MAIN	3		
	7C-6964	BEARING-MAIN (0.5MM OS)	1	AB	

4W-2197 CRANKSHAFT GP (continued)

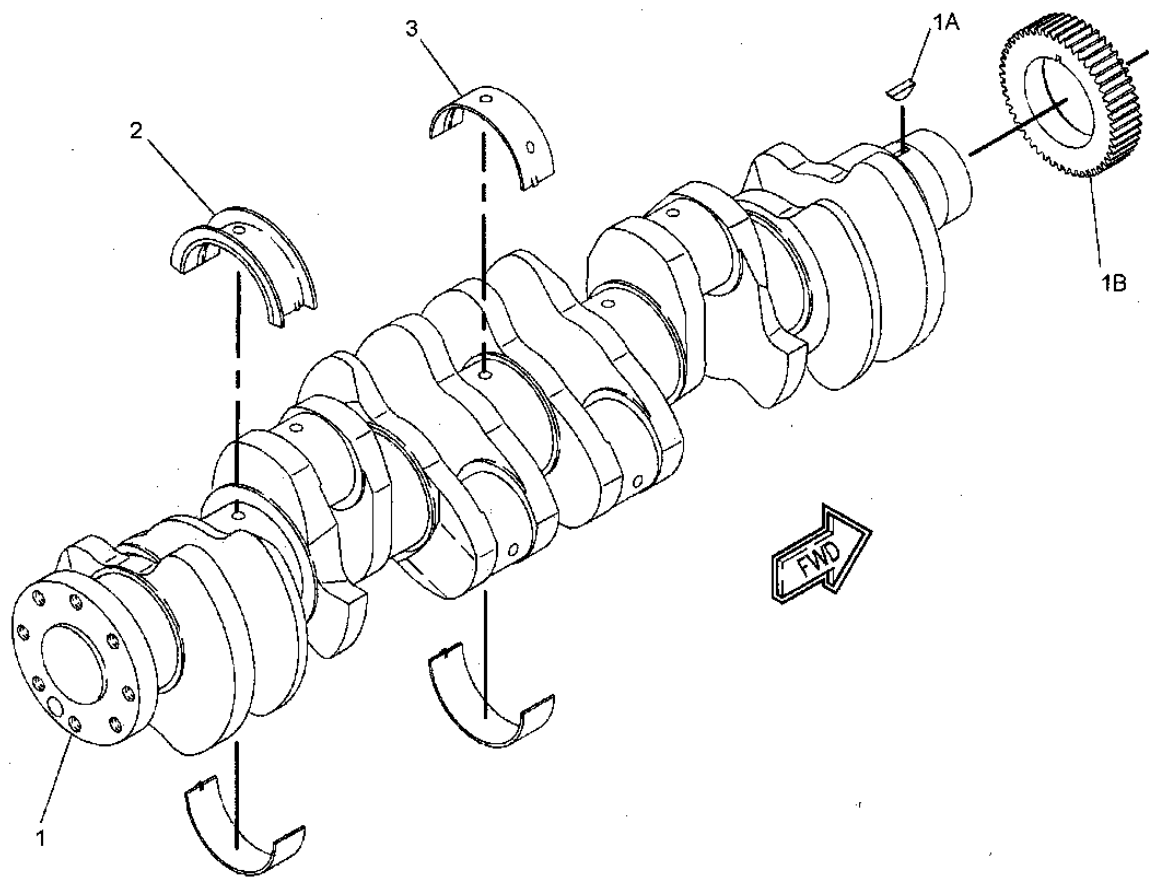
Ref.	Part number	Description	Qty	Code	Group page
	7C-6965	BEARING-MAIN (0.5MM US-0.5MM OS)	1	AB	
	7C-6961	BEARING-MAIN (0.25MM US)	1	AB	
	7C-6962	BEARING-MAIN 0.5MM US (0.5MM US)	1	AB	
	7C-7980	SLEEVE-OIL SEAL	1	AF	
(USED ONLY TO REPAIR THE REAR SEAL SURFACE OF THE CRANKSHAFT)					
AVAILABLE REPAIR KIT(S)					
	196-9518	KIT-MAIN BEARING (INCLUDES A COMPLETE SET OF STANDARD MAIN AND THRUST BEARINGS)	1		

CAT codes: A, B, F, R.

4W-2197 CRANKSHAFT GP

4W2197 CRANKSHAFT GP - TYPE 2

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	271-5658	CRANKSHAFT AS	1		
1A	1B-8705	KEY-WOODRUFF	1		
1B	2W-8147	GEAR (50-TEETH)	1		
2	212-4893	BEARING-THRUST	1		
	229-5153	BEARING-THRUST (0.25-MM US)		AB	
	229-5154	BEARING-THRUST (0.5-MM US)		AB	
	229-5155	BEARING-THRUST (0.5-MM OS)		AB	
	229-5156	BEARING-THRUST (0.5-MM OS, 0.5-MM US)		AB	
3	107-7708	BEARING-MAIN	6		
	145-0162	BEARING-MAIN (0.25-MM US)		AB	
	145-0164	BEARING-MAIN (0.5-MM US)		AB	
	145-0168	BEARING-MAIN (0.5-MM OS)		AB	
	145-0170	BEARING-MAIN (0.5-MM OS - 0.5-MM US)		AB	
	7C-7980	SLEEVE-OIL SEAL	1	AF	
(THIS WEAR SLEEVE					

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