

CATERPILLAR 320-A

2DL / XEBP7240

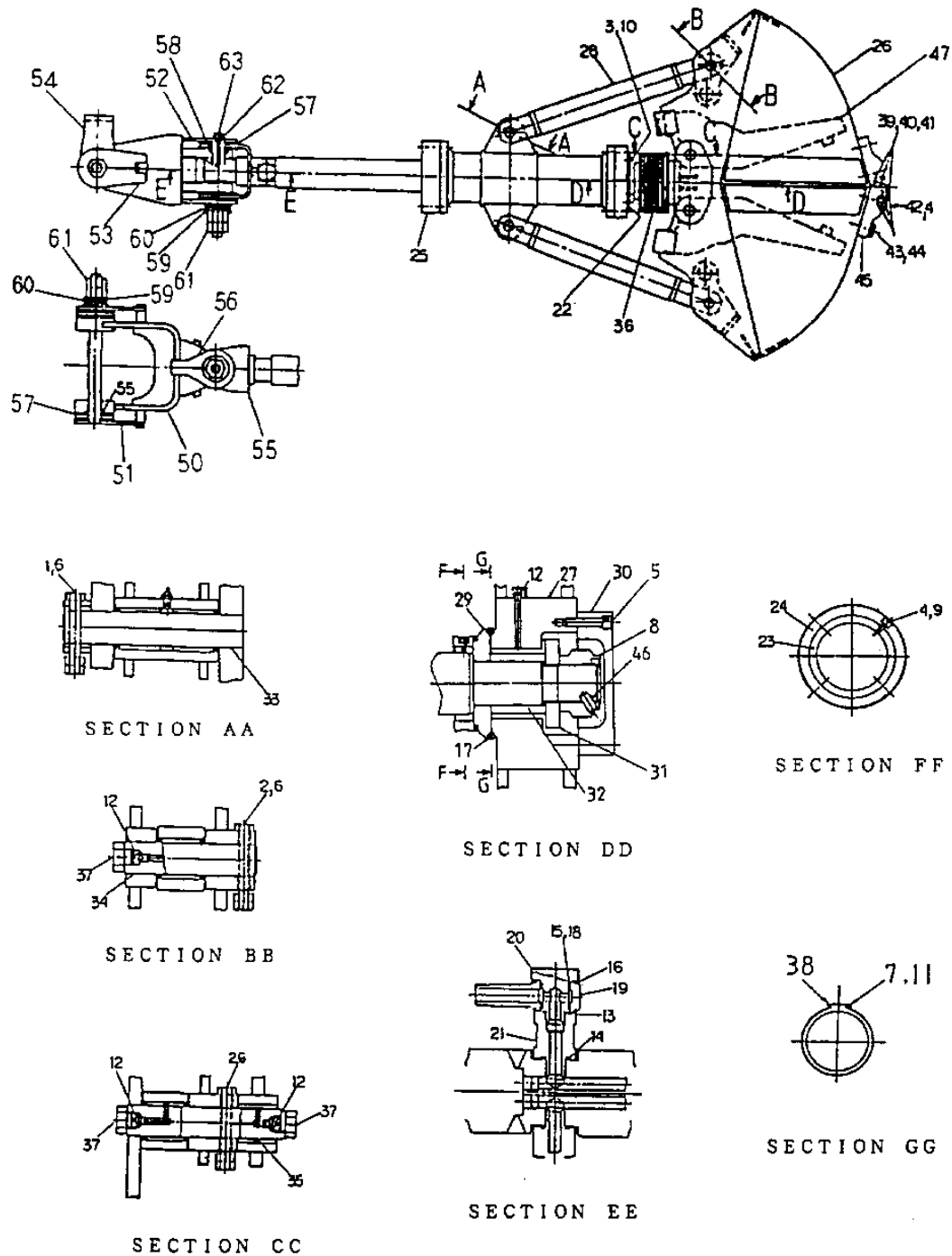
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CLAMSHELL BUCKET ASSEMBLY

CLAMSHELL BUCKET ASSEMBLY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1-47	177-2349	CLAMSHELL BUCKET AS.	1		
1	8T-6868	BOLT	2		
2	7X-2549	BOLT	8		
3	8T-4137	BOLT	4		
4	7Y-5241	BOLT	4		

CLAMSHELL BUCKET ASSEMBLY (continued)

Ref.	Part number	Description	Qty	Code	Group page
5	095-0671	BOLT	6		
6	8T-4244	NUT	16		
7	7Y-5226	NUT	2		
8	093-0300	NUT	1		
9	9X-8256	WASHER	4		
10	8T-4121	WASHER	4		
11	8T-0328	WASHER	1		
12	3B-8489	NIPPLE, GREASE	13		
13	095-1592	O-RING	2		
14	095-1595	O-RING	2		
15	095-1600	O-RING	4		
16	095-1704	O-RING	4		
17	096-7478	O-RING	1		
18	093-1506	RING	4		
19	099-3755	ADAPTER	2		
20	093-8467	BOLT	2		
21	096-2060	ADAPTER	2		
22	096-7480	BELLOWS	1		
23	096-7481	COLLAR	2		
24	096-7482	COLLAR	2		
25	122-2873	CYLINDER AS.	1	Y	
26	122-2874	BUCKET AS.	2		
27	122-2875	CONNECTING ROD	1		
28	122-2876	SUSPENSION ARM	2		
29	122-2877	COLLAR	1		
30	085-4711	COVER	1		
31	104-8155	WASHER	1		
32	122-2878	BUSHING	1		
33	085-4704	PIN	2		
34	122-2879	PIN	4		
35	122-2880	PIN	4		
36	096-7479	BELLOWS	1		
37	099-3749	PLUG	12		
38	096-7483	SCREW	1		
39	4T-0001	RETAINER	6		
40	9W-7112	PIN	6		

CLAMSHELL BUCKET ASSEMBLY (continued)

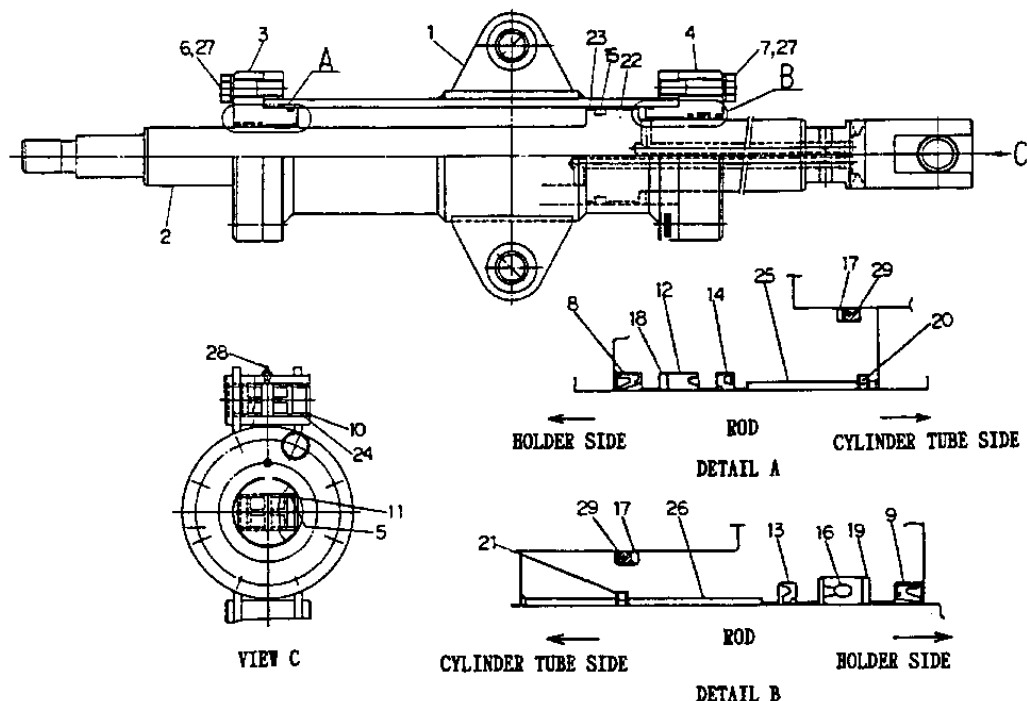
Ref.	Part number	Description	Qty	Code	Group page
41	1U-4430	TIP	6		
42	8J-2928	BOLT	6		
43	4F-4042	BOLT	6		
44	8J-2933	NUT	12		
45	9J-4384	ADAPTER	6		
46	096-7558	PIN	1		
47	122-2872	EJECTOR	2		
50-63	122-2864	FREE JOINT AS.	1		
50	122-2865	FREE JOINT	1		
51	122-2866	PIN	1		
52	122-2867	PIN	1		
53	122-2868	PLATE	1		
54	122-2869	PLATE	2		
55	122-2870	PLATE	2		
56	122-2871	PLATE	1		
57	122-2825	WASHER	8		
58	093-1430	SEAL	4		
59	095-5518	WASHER	4		
60	095-5517	SPRING	8		
61	085-4789	NUT	4		
62	3B-8489	NIPPLE, GREASE	1		
63	099-3749	PLUG	1		

CAT codes: Y.

CLAMSHELL BUCKET CYLINDER ASSEMBLY

CLAMSHELL BUCKET CYLINDER ASSEMBLY

Drawing 1 of 1



NOTE	NO.	PART NO.	Q' TY	PART NAME	NOTE	NO.	PART NO.	Q' TY	PART NAME
	1 ~ 29	122-2873	1	CYLINDER AS.		20	093-1571	1	RING
	1	085-4741	1	TUBE		21	093-1573	1	RING
	2	124-7852	1	ROD		22	096-1580	1	RING
	3	099-3813	1	CASE		23	096-1581	1	WIPER
	4	099-3808	1	CASE		24	096-7464	4	BUSHING
	5	1R-9180	2	BUSHING		25	093-1825	1	BUSHING
	6	8T-5878	8	BOLT		26	093-1829	1	BUSHING
	7	7X-2489	8	BOLT		27	8T-4167	16	WASHER
	8	093-1441	1	SEAL		28	3B-8489	2	NIPPLE, GREASE
	9	7Y-4940	1	SEAL		29	095-1633	2	O-RING
	10	093-1429	4	SEAL					
	11	093-1430	2	SEAL					
	12	096-1587	1	PACKING					
	13	096-1578	1	RING					
	14	096-1585	1	RING					
	15	5I-5932	1	PACKING					
	16	096-1576	1	PACKING					
	17	096-1579	2	RING					
	18	096-1588	1	RING					
	19	096-3200	1	RING					

Ref.	Part number	Description	Qty	Code	Group page
1-29	122-2873	CYLINDER AS.	1		
1	085-4741	TUBE	1		
2	124-7852	ROD	1		
3	099-3813	CASE	1		
4	099-3808	CASE	1		

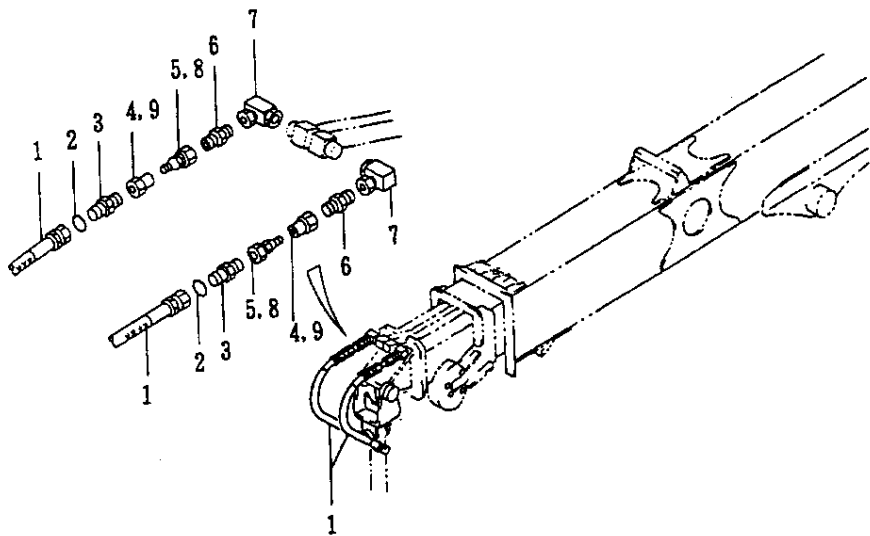
CLAMSHELL BUCKET CYLINDER ASSEMBLY (continued)

Ref.	Part number	Description	Qty	Code	Group page
5	1R-9180	BUSHING	2		
6	8T-5878	BOLT	8		
7	7X-2489	BOLT	8		
8	093-1441	SEAL	1		
9	7Y-4940	SEAL	1		
10	093-1429	SEAL	4		
11	093-1430	SEAL	2		
12	096-1587	PACKING	1		
13	096-1578	RING	1		
14	096-1585	RING	1		
15	5I-5932	PACKING	1		
16	096-1576	PACKING	1		
17	096-1579	RING	2		
18	096-1588	RING	1		
19	096-3200	RING	1		
20	093-1571	RING	1		
21	093-1573	RING	1		
22	096-1580	RING	1		
23	096-1581	WIPER	1		
24	096-7464	BUSHING	4		
25	093-1825	BUSHING	1		
26	093-1829	BUSHING	1		
27	8T-4167	WASHER	16		
28	3B-8489	NIPPLE, GREASE	2		
29	095-1633	O-RING	2		

CLAMSHELL BUCKET PIPING

CLAMSHELL BUCKET PIPING

Drawing 1 of 1



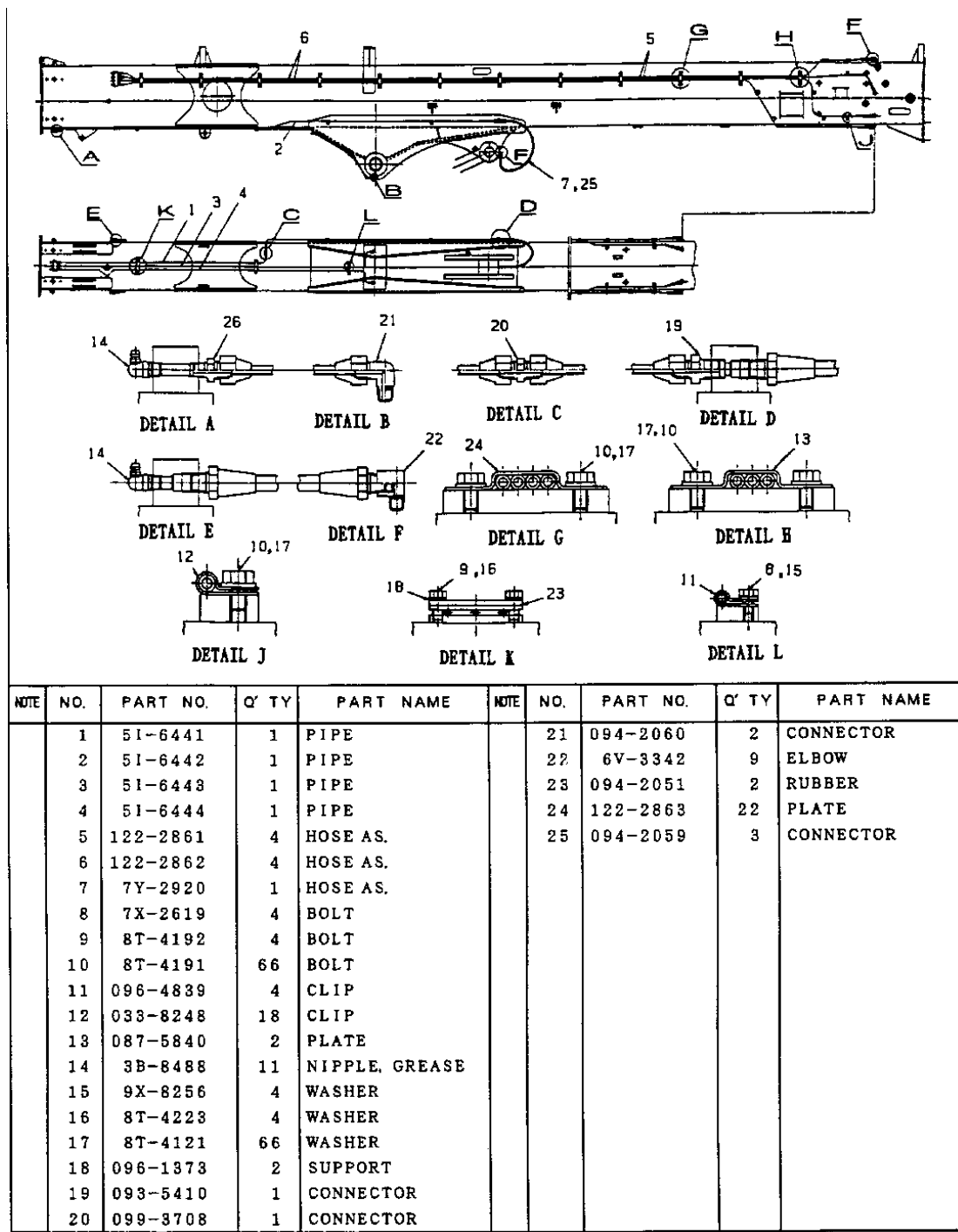
NOTE	NO.	PART NO.	Q' TY	PART NAME	NOTE	NO.	PART NO.	Q' TY	PART NAME
	1	71-7383	2	HOSE					
	2	6V-8399	4	O-RING					
	3	085-4715	2	CONNECTOR					
	4	122-2882	2	NIPPLE					
	5	122-2883	2	COUPLING					
	6	095-1417	2	CONNECTOR					
	7	093-4847	2	JOINT					
	8	122-2884	2	PLUG					
	9	122-2885	2	CAP					

Ref.	Part number	Description	Qty	Code	Group page
1	71-7383	HOSE	2		
2	6V-8399	O-RING	4		
3	085-4715	CONNECTOR	2		
4	122-2882	NIPPLE	2		
5	122-2883	COUPLING	2		
6	095-1417	CONNECTOR	2		
7	093-4847	JOINT	2		
8	122-2884	PLUG	2		
9	122-2885	CAP	2		

FRONT LUBRICATION SYSTEM

FRONT LUBRICATION SYSTEM

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	51-6441	PIPE	1		
2	51-6442	PIPE	1		
3	51-6443	PIPE	1		
4	51-6444	PIPE	1		
5	122-2861	HOSE AS.	4		

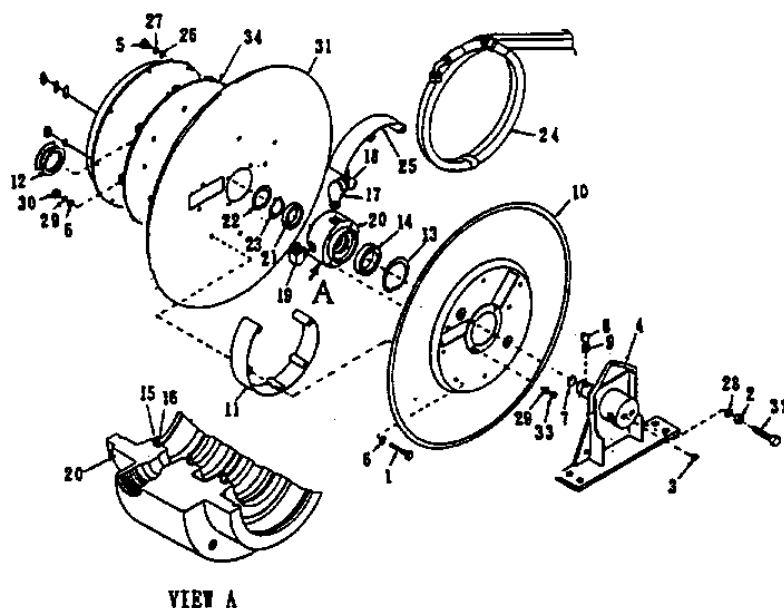
FRONT LUBRICATION SYSTEM (continued)

Ref.	Part number	Description	Qty	Code	Group page
6	122-2862	HOSE AS.	4		
7	7Y-2920	HOSE AS.	1		
8	7X-2619	BOLT	4		
9	8T-4192	BOLT	4		
10	8T-4191	BOLT	66		
11	096-4839	CLIP	4		
12	033-8248	CLIP	18		
13	087-5840	PLATE	2		
14	3B-8488	NIPPLE, GREASE	11		
15	9X-8256	WASHER	4		
16	8T-4223	WASHER	4		
17	8T-4121	WASHER	66		
18	096-1373	SUPPORT	2		
19	093-5410	CONNECTOR	1		
20	099-3708	CONNECTOR	1		
21	094-2060	CONNECTOR	2		
22	6V-3342	ELBOW	9		
23	094-2051	RUBBER	2		
24	122-2863	PLATE	22		
25	094-2059	CONNECTOR	3		

HOSE REEL ASSEMBLY

HOSE REEL ASSEMBLY - Part 1 of 2

Drawing 1 of 1



NOTE	NO.	PART NO.	Q' TY	PART NAME	NOTE	NO.	PART NO.	Q' TY	PART NAME
	1 ~ 48	102-7256	1	HOSE REEL AS.		20	085-4733	1	HOUSING
	1	7X-2538	8	BOLT		21	085-4734	1	BEARING
	2	096-4876	1	NUT		22	8T-9599	1	RING
	3	085-4721	2	PLUG		23	6V-5204	1	RING
	4	085-4722	1	STAND		24	085-4735	1	HOSE
	5	7X-2565	8	BOLT		25	085-4736	1	DRUM 2
	6	8T-4224	8	WASHER		26	7X-0623	8	WASHER
	7	122-2853	1	RING		27	095-0816	4	WASHER
	8	085-4724	1	PIN		28	096-5867	1	WASHER
	9	085-4725	1	SPRING		29	8T-4224	16	WASHER
	10	085-4726	1	DISC 1		30	5C-7261	8	NUT
	11	085-4727	1	DRUM 1		31	085-4738	1	DISC 2
	12	122-2824	1	SEAL		32	41-9296	1	BOLT
	13	8T-0707	1	RING		33	7Y-5216	8	BOLT
	14	085-4729	1	BEARING					
	15	122-2854	4	RING					
	16	095-1613	3	O-RING					
	17	085-4731	1	90° ELBOW					
	18	085-4732	1	45° ELBOW					
	19	095-1424	1	90° ELBOW					

Ref.	Part number	Description	Qty	Code	Group page
1-48	102-7256	HOSE REEL AS.	1		
1	7X-2538	BOLT	8		
2	096-4876	NUT	1		
3	085-4721	PLUG	2		
4	085-4722	STAND	1		

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