

CATERPILLAR 631D

28W / SEBP1056

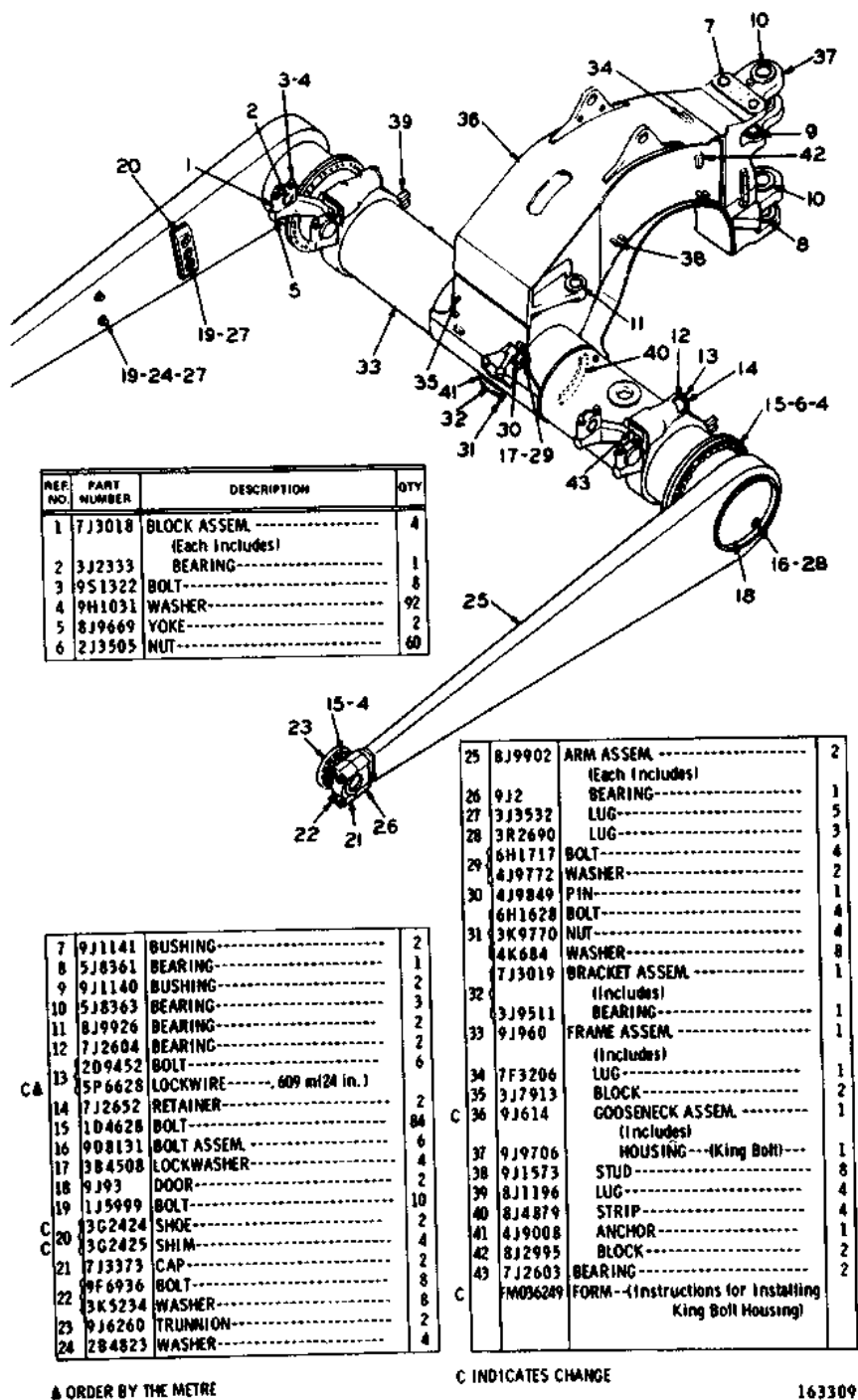
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Power train	2

9J-0001 FRAME GP-DRAFT

9J1 DRAFT FRAME GROUP Serial No. 28W1 to 28W698 inclusive & 29W1 to 29W699 inclusive

Drawing 1 of 1



A ORDER BY THE METRE

C INDICATES CHANGE

163309

Ref.	Part number	Description	Qty	Code	Group page
1	7J-3018	BLOCK ASSEM.	4		
	(Each Includes)				
2	3J-2333	BEARING	1		
3	9S-1322	BOLT	8		
4	9H-1031	WASHER	92		

9J-0001 FRAME GP-DRAFT (continued)

Ref.	Part number	Description	Qty	Code	Group page
5	8J-9669	YOKE	2		
6	2J-3505	NUT	60		
7	9J-1141	BUSHING	2		
8	5J-8361	BEARING	1		
9	9J-1140	BUSHING	2		
10	5J-8363	BEARING	3		
11	8J-9926	BEARING	2		
12	7J-2604	BEARING	2		
13	2D-9452	BOLT	6		
	5P-6628	LOCKWIRE .609 m(24 in.)		CH	
14	7J-2652	RETAINER	2		
15	1D-4628	BOLT	84		
16	9D-8131	BOLT ASSEM.	6		
17	3B-4508	LOCKWASHER	4		
18	9J-0093	DOOR	2		
19	1J-5999	BOLT	10		
20	3G-2424	SHOE	2	C	
	3G-2425	SHIM	4	C	
21	7J-3373	CAP	2		
22	9F-6936	BOLT	8		
	3K-5234	WASHER	8		
23	9J-6260	TRUNNION	2		
24	2B-4823	WASHER	4		
25	8J-9902	ARM ASSEM.	2		
(Each Includes)					
26	9J-0002	BEARING	1		
27	3J-3532	LUG	5		
28	3R-2690	LUG	3		
29	6H-1717	BOLT	4		
	4J-9772	WASHER	2		
30	4J-9849	PIN	1		
31	6H-1628	BOLT	4		
	3K-9770	NUT	4		
	4K-0684	WASHER	8		
32	7J-3019	BRACKET ASSEM.	1		
(Includes)					

9J-0001 FRAME GP-DRAFT (continued)

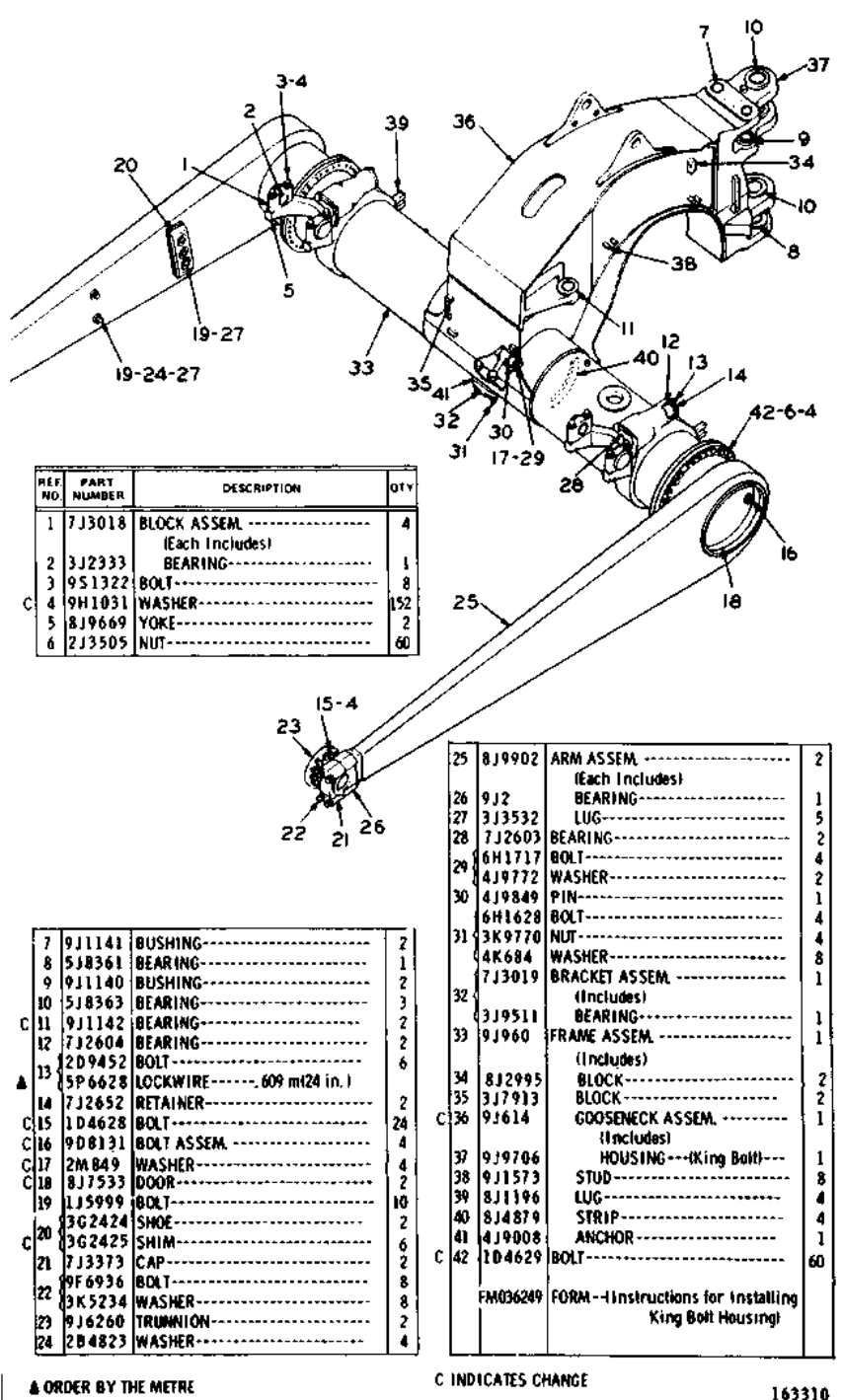
Ref.	Part number	Description	Qty	Code	Group page
	3J-9511	BEARING	1		
33	9J-0960	FRAME ASSEM.	1		
(Includes)					
34	7F-3206	LUG	1		
35	3J-7913	BLOCK	2		
36	9J-0614	GOOSENECK ASSEM.	1	C	
(Includes)					
37	9J-9706	HOUSING (King Bolt)	1		
38	9J-1573	STUD	8		
39	8J-1196	LUG	4		
40	8J-4879	STRIP	4		
41	4J-9008	ANCHOR	1		
42	8J-2995	BLOCK	2		
43	7J-2603	BEARING	2		

CAT codes: C, H.

9J-0001 FRAME GP-DRAFT

9J1 DRAFT FRAME GROUP Serial No. 28W699 to 28W1243 inclusive and 29W700 to 29W1009 inclusive

Drawing 1 of 1



▲ ORDER BY THE METRE

C INDICATES CHANGE

163310

Ref.	Part number	Description	Qty	Code	Group page
1	7J-3018	BLOCK ASSEM.	4		
	(Each Includes)				
2	3J-2333	BEARING	1		
3	9S-1322	BOLT	8		
4	9H-1031	WASHER	152	C	

9J-0001 FRAME GP-DRAFT (continued)

Ref.	Part number	Description	Qty	Code	Group page
5	8J-9669	YOKE	2		
6	2J-3505	NUT	60		
7	9J-1141	BUSHING	2		
8	5J-8361	BEARING	1		
9	9J-1140	BUSHING	2		
10	5J-8363	BEARING	3		
11	9J-1142	BEARING	2	C	
12	7J-2604	BEARING	2		
13	2D-9452	BOLT	6		
	5P-6628	LOCKWIRE .609 m(24 in.)		H	
14	7J-2652	RETAINER	2		
15	1D-4628	BOLT	24	C	
16	9D-8131	BOLT ASSEM.	4	C	
17	2M-0849	WASHER	4	C	
18	8J-7533	DOOR	2	C	
19	1J-5999	BOLT	10		
20	3G-2424	SHOE	2		
	3G-2425	SHIM	6	C	
21	7J-3373	CAP	2		
22	9F-6936	BOLT	8		
	3K-5234	WASHER	8		
23	9J-6260	TRUNNION	2		
24	2B-4823	WASHER	4		
25	8J-9902	ARM ASSEM.	2		
(Each Includes)					
26	9J-0002	BEARING	1		
27	3J-3532	LUG	5		
28	7J-2603	BEARING	2		
29	6H-1717	BOLT	4		
	4J-9772	WASHER	2		
30	4J-9849	PIN	1		
31	6H-1628	BOLT	4		
	3K-9770	NUT	4		
	4K-0684	WASHER	8		
32	7J-3019	BRACKET ASSEM.	1		
(Includes)					

9J-0001 FRAME GP-DRAFT (continued)

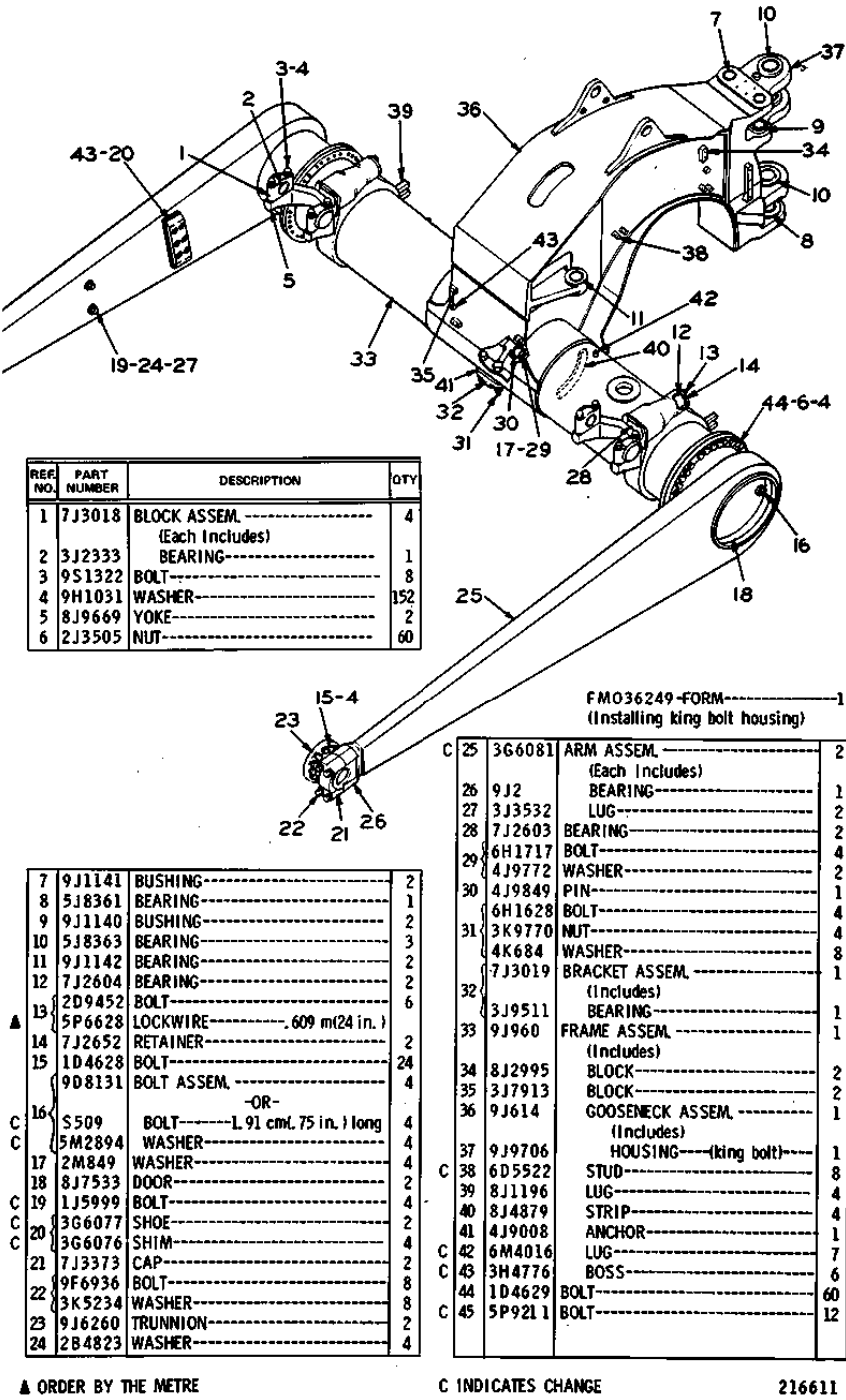
Ref.	Part number	Description	Qty	Code	Group page
	3J-9511	BEARING	1		
33	9J-0960	FRAME ASSEM.	1		
(Includes)					
34	8J-2995	BLOCK	2		
35	3J-7913	BLOCK	2		
36	9J-0614	GOOSENECK ASSEM.	1	C	
(Includes)					
37	9J-9706	HOUSING (King Bolt)	1		
38	9J-1573	STUD	8		
39	8J-1196	LUG	4		
40	8J-4879	STRIP	4		
41	4J-9008	ANCHOR	1		
42	1D-4629	BOLT	60	C	

CAT codes: C, H.

9J-0001 FRAME GP-DRAFT

9J1 DRAFT FRAME GROUP Serial No. 28W1244 to 28W1287 inclusive and 29W1010 to 29W1011 inclusive

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7J-3018	BLOCK ASSEM. (Each Includes)	4		
2	3J-2333	BEARING	1		
3	9S-1322	BOLT	8		
4	9H-1031	WASHER	152		

9J-0001 FRAME GP-DRAFT (continued)

Ref.	Part number	Description	Qty	Code	Group page
5	8J-9669	YOKE	2		
6	2J-3505	NUT	60		
7	9J-1141	BUSHING	2		
8	5J-8361	BEARING	1		
9	9J-1140	BUSHING	2		
10	5J-8363	BEARING	3		
11	9J-1142	BEARING	2		
12	7J-2604	BEARING	2		
13	2D-9452	BOLT	6		
	5P-6628	LOCKWIRE .609 m(24 in.)		H	
14	7J-2652	RETAINER	2		
15	1D-4628	BOLT	24		
16	9D-8131	BOLT ASSEM.	4		
OR alternate consist option CAT source: -OR-					
	0S-0509	BOLT 1.91 cm(.75 in.) long	4	C	
	5M-2894	WASHER	4	C	
17	2M-0849	WASHER	4		
18	8J-7533	DOOR	2		
19	1J-5999	BOLT	4	C	
20	3G-6077	SHOE	2	C	
	3G-6076	SHIM	4	C	
21	7J-3373	CAP	2		
22	9F-6936	BOLT	8		
	3K-5234	WASHER	8		
23	9J-6260	TRUNNION	2		
24	2B-4823	WASHER	4		
25	3G-6081	ARM ASSEM.	2	C	
(Each Includes)					
26	9J-0002	BEARING	1		
27	3J-3532	LUG	2		
28	7J-2603	BEARING	2		
29	6H-1717	BOLT	4		
	4J-9772	WASHER	2		
30	4J-9849	PIN	1		
31	6H-1628	BOLT	4		
	3K-9770	NUT	4		

9J-0001 FRAME GP-DRAFT (continued)

Ref.	Part number	Description	Qty	Code	Group page
	4K-0684	WASHER	8		
32	7J-3019	BRACKET ASSEM.	1		
(Includes)					
	3J-9511	BEARING	1		
33	9J-0960	FRAME ASSEM.	1		
(Includes)					
34	8J-2995	BLOCK	2		
35	3J-7913	BLOCK	2		
36	9J-0614	GOOSENECK ASSEM.	1		
(Includes)					
37	9J-9706	HOUSING (king bolt)	1		
38	6D-5522	STUD	8	C	
39	8J-1196	LUG	4		
40	8J-4879	STRIP	4		
41	4J-9008	ANCHOR	1		
42	6M-4016	LUG	7	C	
43	3H-4776	BOSS	6	C	
44	1D-4629	BOLT	60		
45	5P-9211	BOLT	12	C	

CAT codes: C, H.

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