

CATERPILLAR 825K

233 / SEBP6725

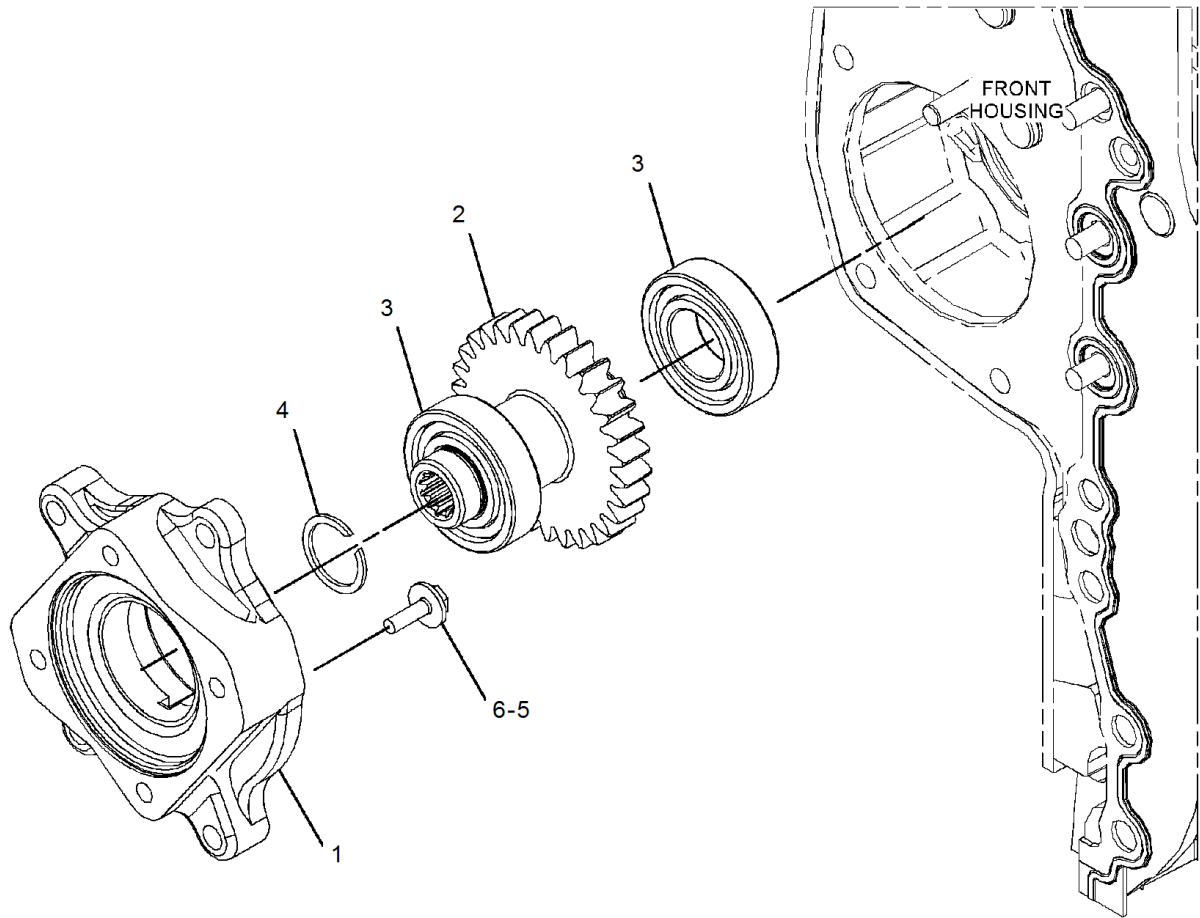
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361-8242 ADAPTER GP-AUXILIARY DRIVE

361-8242 ADAPTER GP-AUXILIARY DRIVE S/N 2335022-UP; ENG1-UP PART OF 366-0234 DRIVE GP-PUMP

Drawing 1 of 1

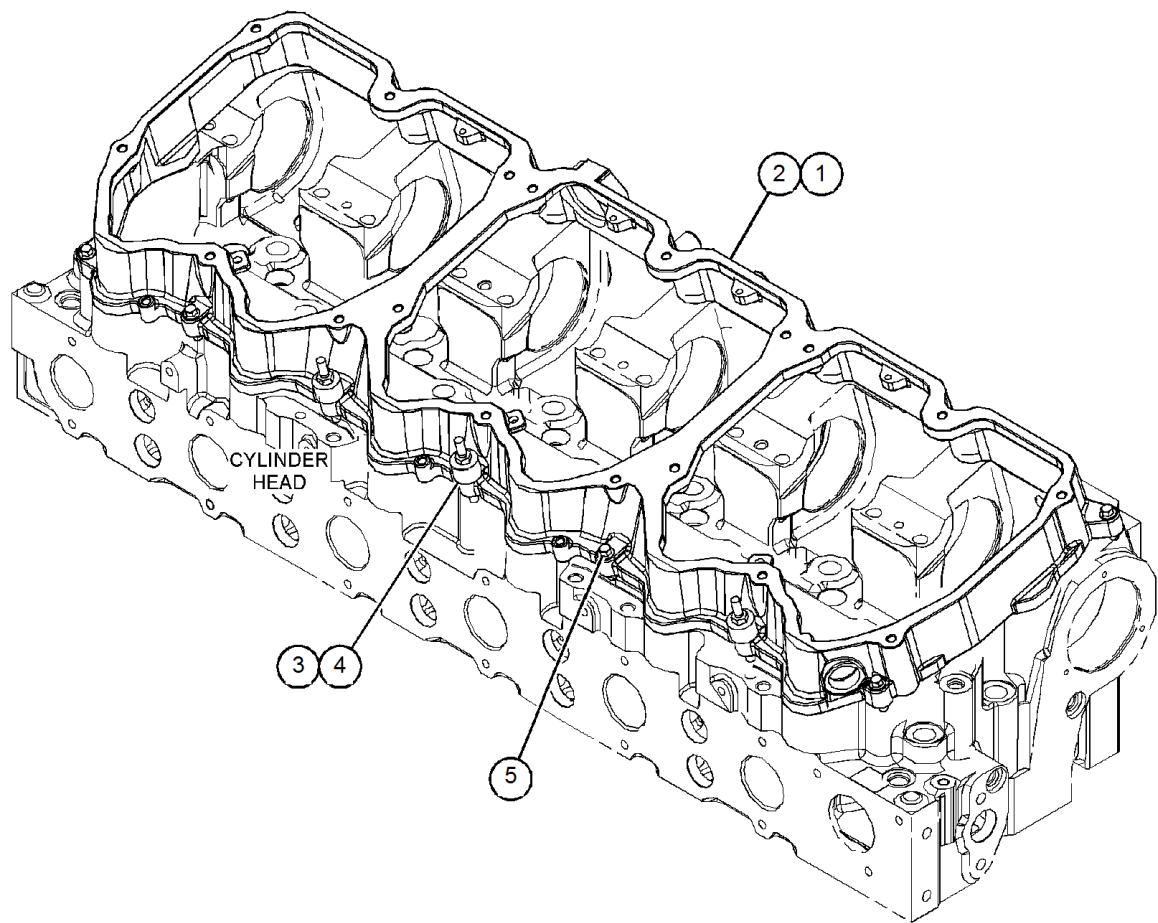


Ref.	Part number	Description	Qty	Code	Group page
1	133-9906	ADAPTER	1		
2	361-8241	GEAR (30-TEETH)	1		
3	1B-3867	BALL BEARING	2		
4	1H-8647	RING-SNAP	1		
5	4F-7957	BOLT (1/4-20X0.875-IN)	3		
6	9X-2038	WASHER (7X19X2-MM THK)	3		

419-4591 BASE GP-VALVE COVER & INJ HARN

419-4591 BASE GP-VALVE COVER & INJ HARN S/N 2335022-UP; ENG1-UP PART OF 394-4731, 499-3559 ENGINE AR-CORE

Drawing 1 of 1

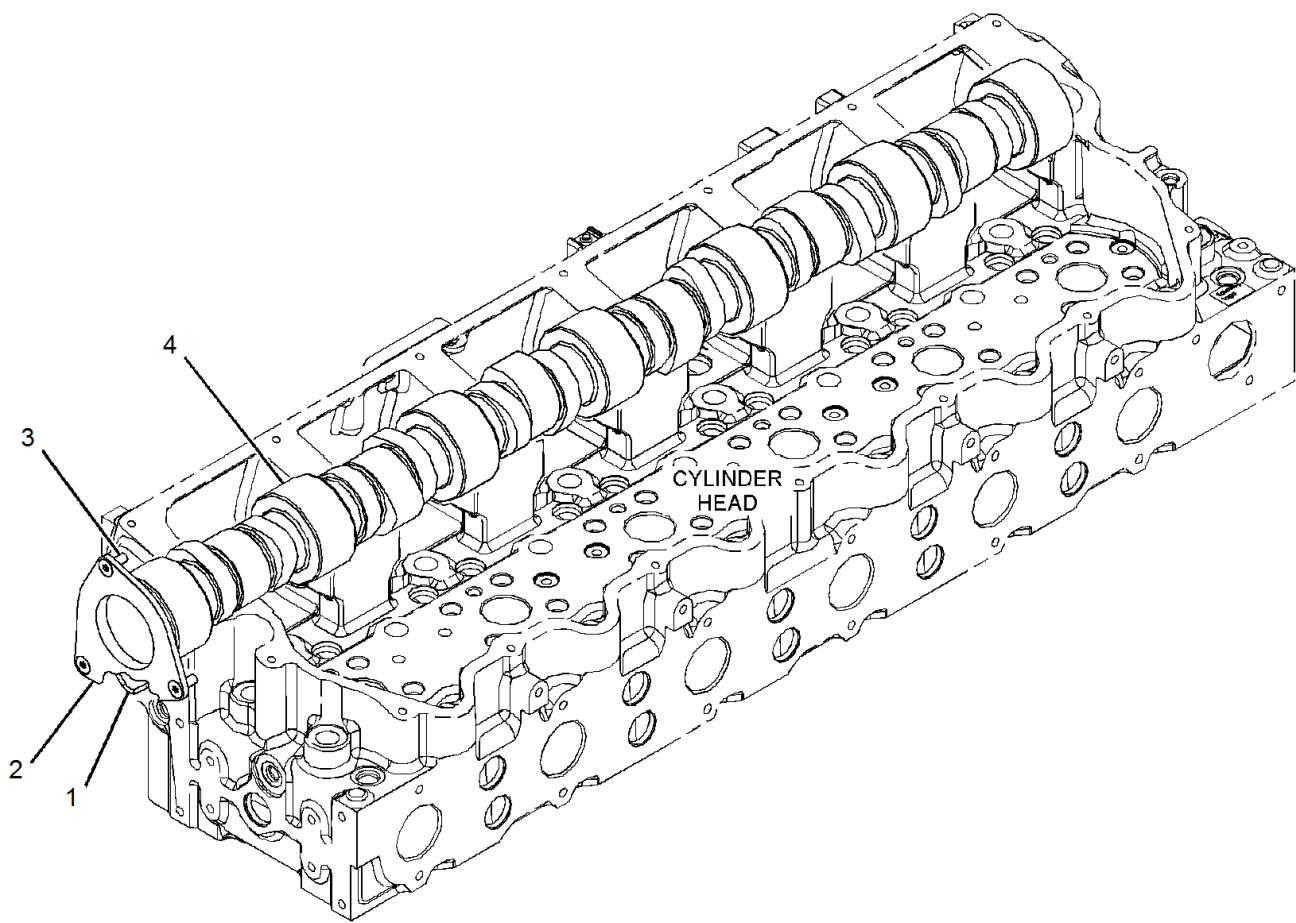


Ref.	Part number	Description	Qty	Code	Group page
1	272-0390	SEAL	1		
2	344-7870	BASE-VALVE COVER	1		
3	161-7419	STUD	3		
4	286-0693	SPACER (11X25X18-MM THK)	3		
5	9L-8925	BOLT (5/16-18X1.25-IN)	12		

331-0964 CAMSHAFT GP

331-0964 CAMSHAFT GP S/N 2335022-UP; ENG1-UP PART OF 394-4731, 499-3559 ENGINE AR-CORE

Drawing 1 of 1



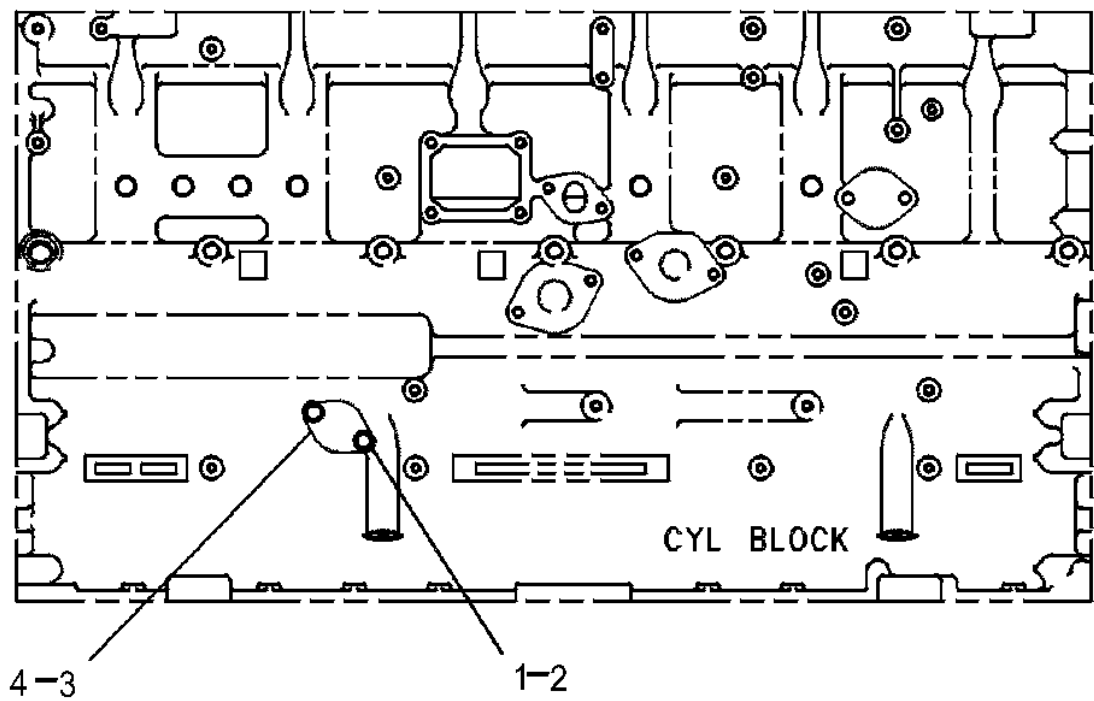
Ref.	Part number	Description	Qty	Code	Group page
1	6V-1197	SEAL-O-RING	1		
2	102-9089	COVER	1		
3	119-0036	SCREW-FLAT HEAD (5/16-18X0.875-IN)	3		
4	348-2587	CAMSHAFT	1		

CAT codes: R.

107-6736 COVER GP-CYLINDER BLOCK

107-6736 COVER GP-CYLINDER BLOCK S/N 2335022-UP; ENG1-UP PART OF 394-0954, 394-0957, 516-8136, 516-8138, 543-4402, 543-4403, 550-4638, 550-4639 ENGINE AR-COMPLETE FOR USE WITH MID MOUNTED TURBO AND/OR RH OIL FILL

Drawing 1 of 1



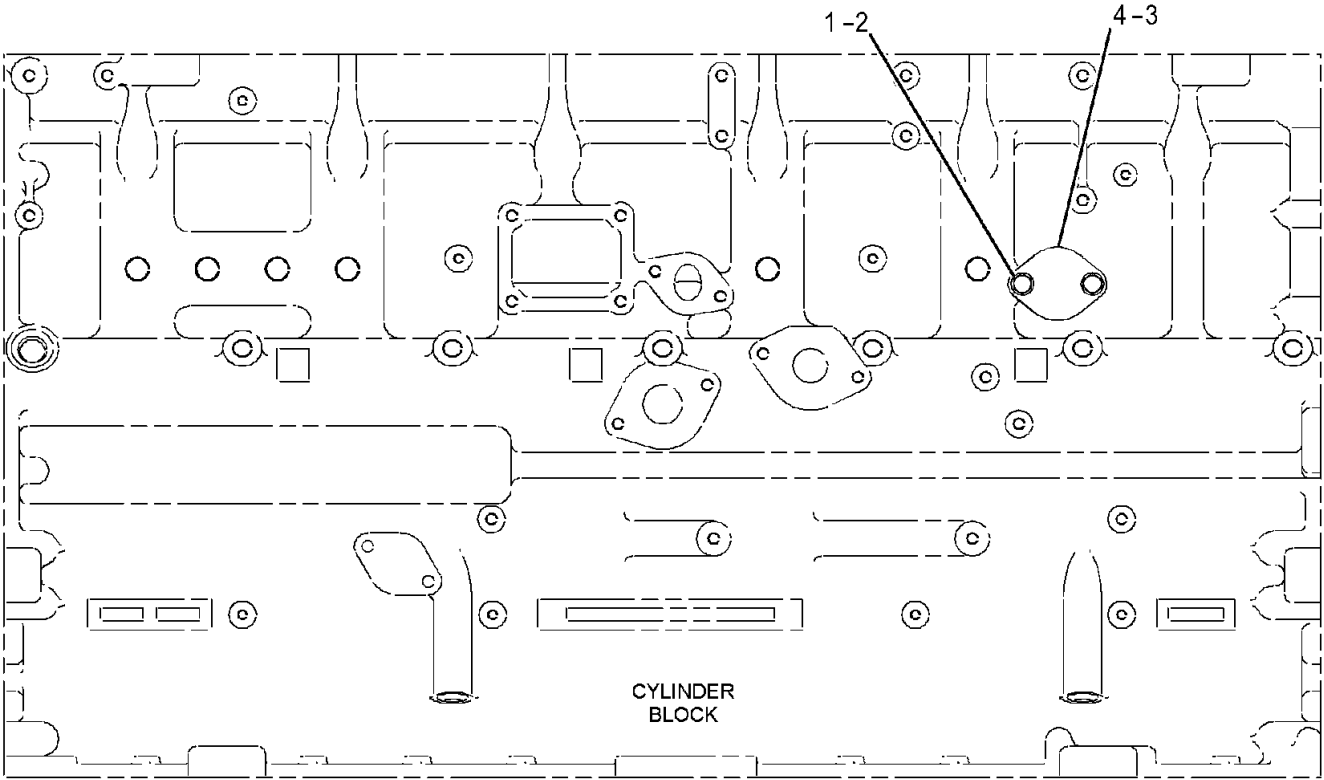
LEFT SIDE VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT (3/8-16X1-IN)	2		
2	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	2		
3	4W-9890	COVER	1		
4	4N-0699	GASKET	1		

107-6737 COVER GP-CYLINDER BLOCK

107-6737 COVER GP-CYLINDER BLOCK S/N 2335022-UP; ENG1-UP PART OF 394-0954, 394-0957, 516-8136, 516-8138, 543-4402, 543-4403, 550-4638, 550-4639 ENGINE AR-COMPLETE

Drawing 1 of 1



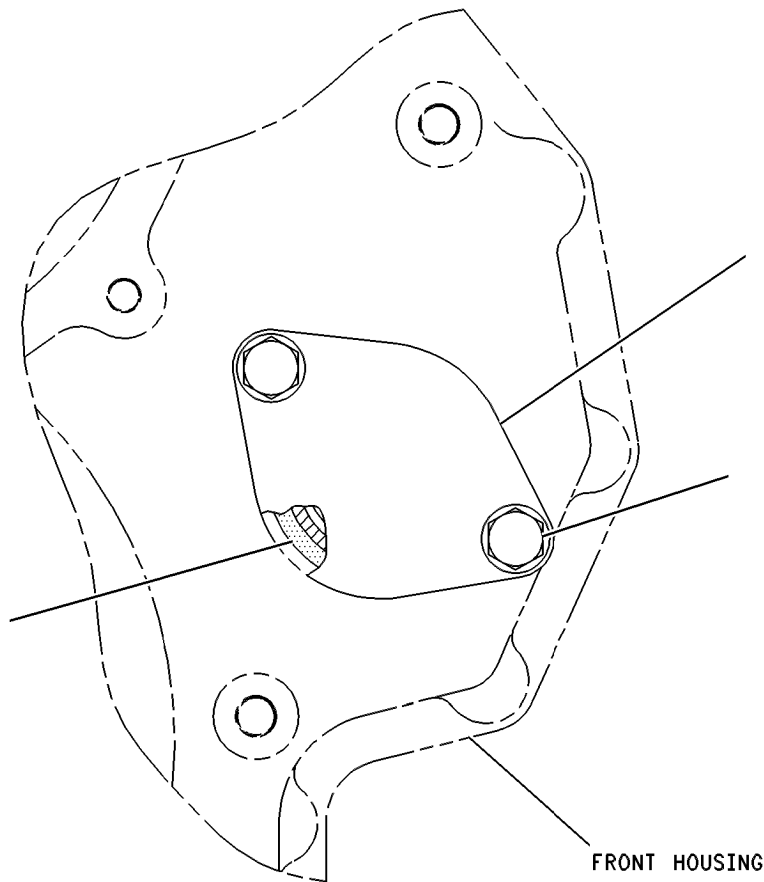
RIGHT SIDE VIEW

Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT (3/8-16X1-IN)	2		
2	5M-2894	WASHER-HARD (10.2X18.5X2.5-MM THK)	2		
3	4W-9890	COVER	1		
4	4N-0699	GASKET	1		

120-9847 COVER GP-FRONT HOUSING -OIL FILLER

120-9847 COVER GP-FRONT HOUSING -OIL FILLER S/N 2335022-UP; ENG1-UP PART OF 394-0954, 394-0957, 516-8136, 516-8138, 543-4402, 543-4403, 550-4638, 550-4639 ENGINE AR-COMPLETE

Drawing 1 of 1

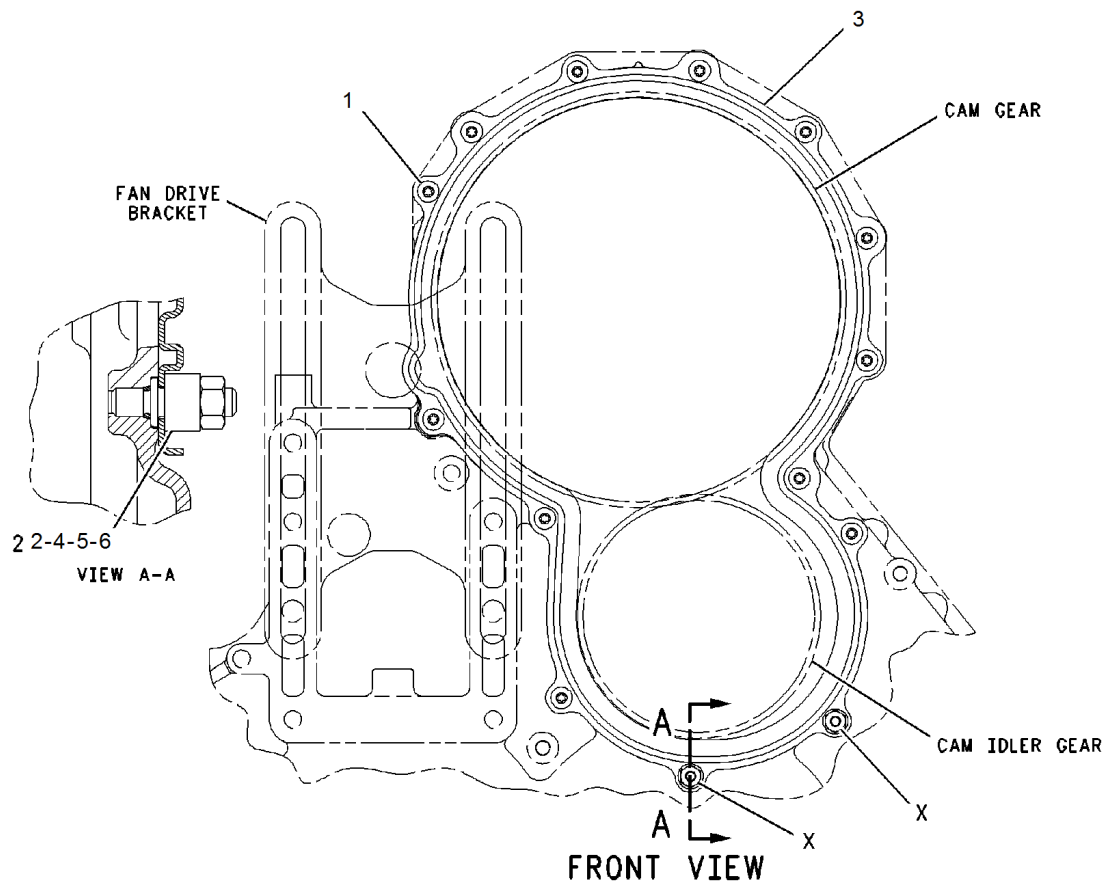


Ref.	Part number	Description	Qty	Code	Group page
1	7C-1445	COVER	1		
2	2B-2695	BOLT (5/16-18X0.875-IN)	2		
3	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	2		
4	061-9455	SEAL-O-RING	1		

159-6159 COVER GP-FRONT HOUSING

159-6159 COVER GP-FRONT HOUSING S/N ENG1-UP CAM AND IDLER GEAR ACCESS PART OF 394-0957, 516-8138, 543-4403, 550-4639 ENGINE AR-COMPLETE

Drawing 1 of 1

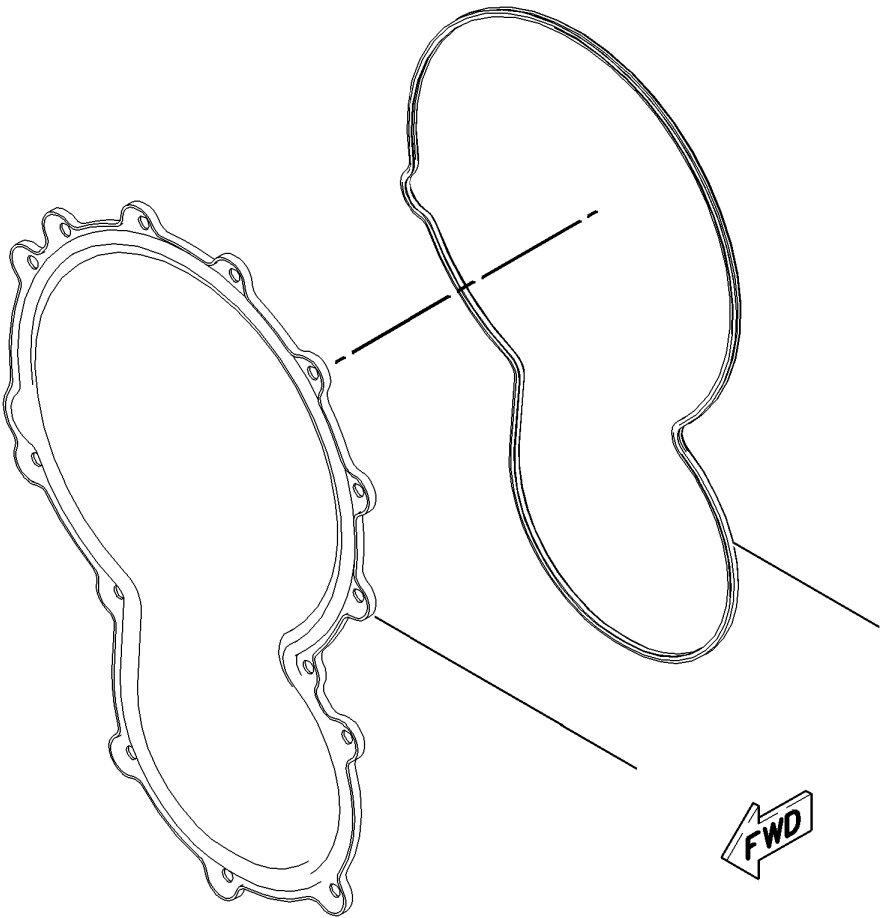


Ref.	Part number	Description	Qty	Code	Group page
1	297-1813	SCREW-HEAD (5/16-18X1-IN)	12		
2	175-1367	SPACER (8.8X16X10-MM THK)(MARKED X)	2		
3	209-3569	COVER GP-FRONT HOUSING	1		
	160-7271	SEAL	1		
4	031-4155	LOCKNUT (5/16-18-THD)(MARKED X)	2		
5	175-1366	STUD (MARKED X)	2		
6	238-5078	SEAL-O-RING (MARKED X)	2		

209-3569 COVER GP-FRONT HOUSING

209-3569 COVER GP-FRONT HOUSING S/N 2335022-UP; ENG1-UP CAM AND IDLER GEAR ACCESS PART OF 392-9767 COVER GP-FRONT HOUSING

Drawing 1 of 1



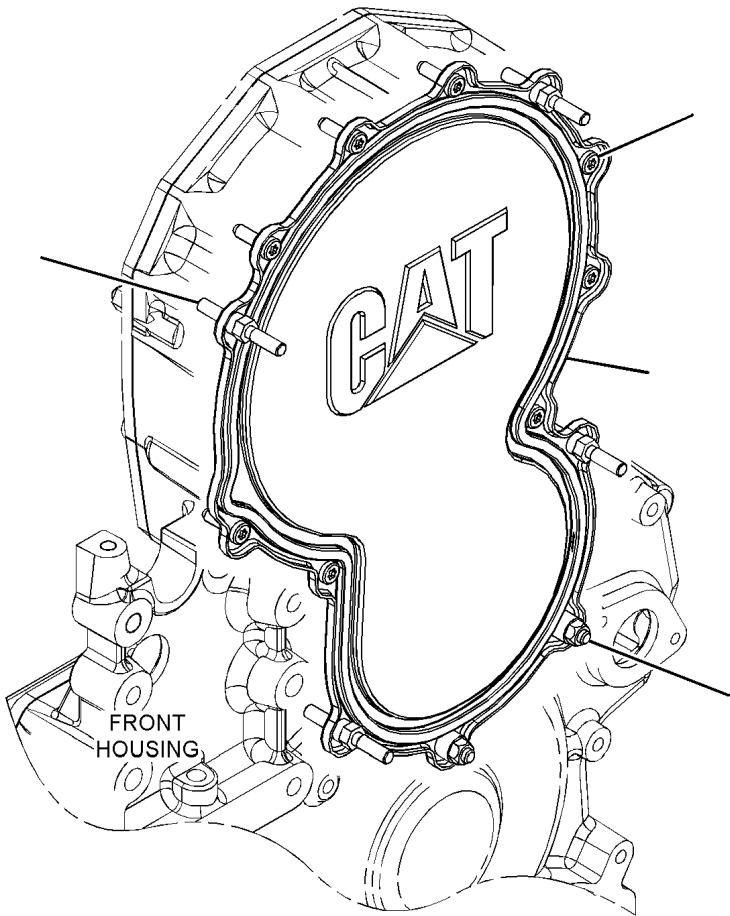
Ref.	Part number	Description	Qty	Code	Group page
Z					
2	160-7271	SEAL	1		

CAT codes: Z.

392-9767 COVER GP-FRONT HOUSING

392-9767 COVER GP-FRONT HOUSING S/N 2335022-UP; ENG1-UP PART OF 394-0954, 516-8136, 543-4402, 550-4638 ENGINE AR-COMPLETE

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	175-1366	STUD	2		
2	175-1367	SPACER (8.8X16X10-MM THK)	2		
3	209-3569	COVER GP-FRONT HOUSING	1	Y	
4	297-1813	SCREW-HEAD (5/16-18X1-IN)	8		
5	031-4155	LOCKNUT (5/16-18-THD)	2		
6	238-5078	SEAL-O-RING	2		
7	393-4081	STUD	4		

CAT codes: Y.

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