

CATERPILLAR 322B LN

1ZS / SEBP2593

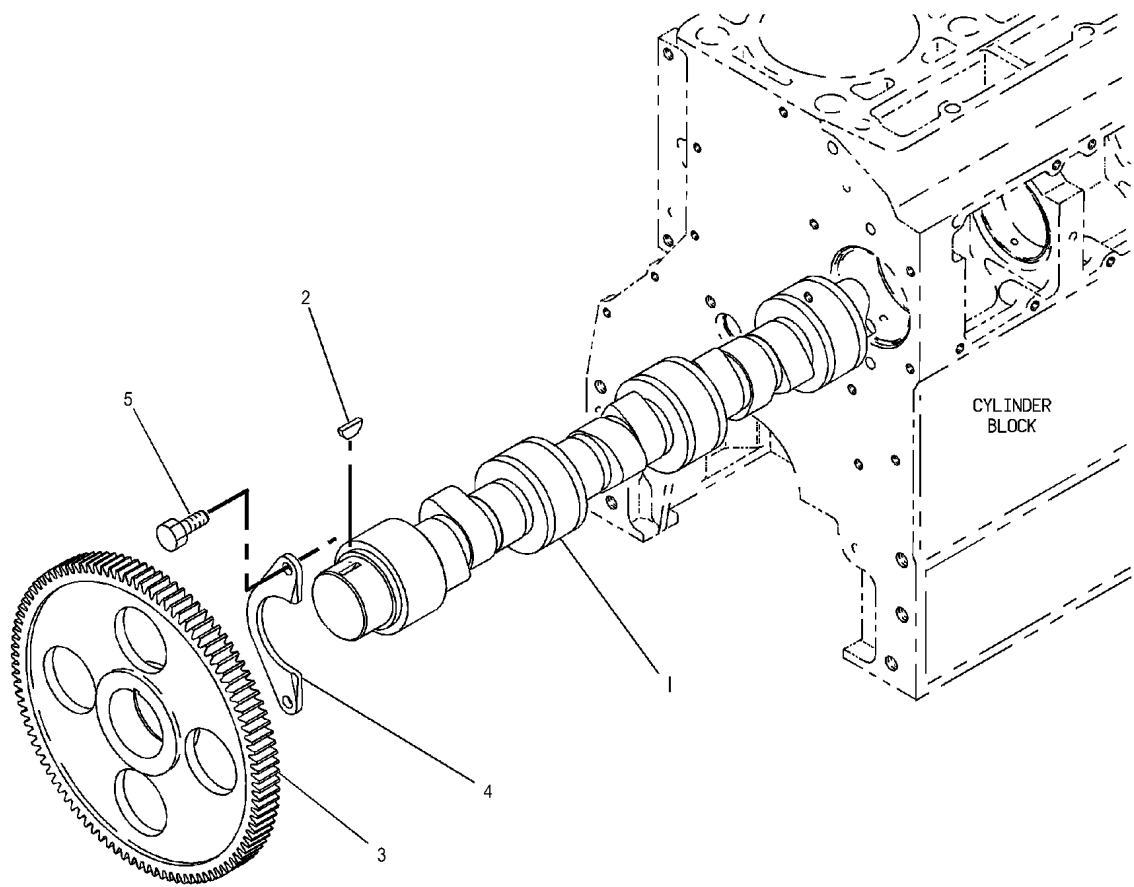
Contents

Section	Page
Basic engine	2
Lubrication system	
Cooling system	
Air inlet and exhaust	
Fuel system	
Basic engine	
Basic engine	
Electrical and electronics	
Power train	
Power train	
Undercarriage	
Hydraulic system	
Hydraulic system	
Labels, kits and diagnostics	
Air inlet and exhaust	
Catalog items	

108-5759 CAMSHAFT GP

108-5759 CAMSHAFT GP S/N 4TF28805-UP PART OF 120-4815 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	134-5276	CAMSHAFT AS	1		
2	1B-8705	KEY-WOODRUFF	1		
3	7W-4070	GEAR (100-TEETH)	1		
4	107-7694	PLATE-THRUST	1		
5	6V-3940	BOLT (M8X1.25X25-MM)	2	M	

CAT codes: M, R.

4W-3462 CARRIER GP-SEAL

4W-3462 CARRIER GP-SEAL S/N 4TF28805-UP PART OF 120-4815 ENGINE AR

Drawing 1 of 1



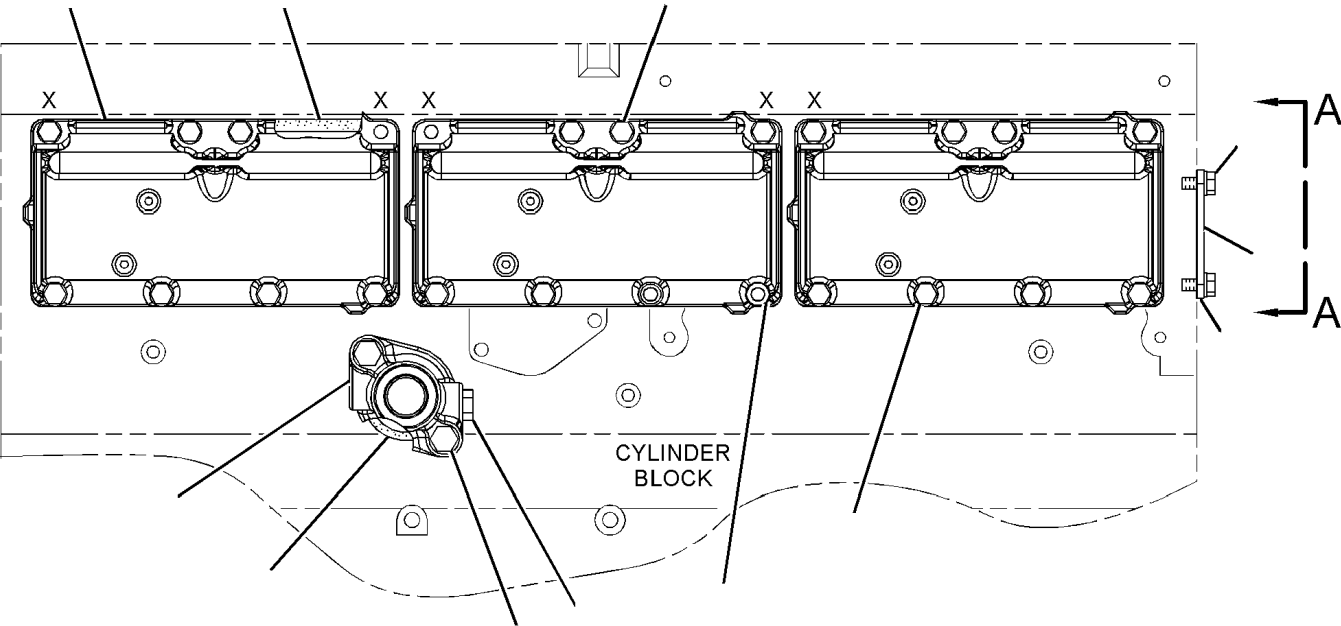
Ref.	Part number	Description	Qty	Code	Group page
1	2W-6546	COVER	1		
2	247-1876	SEAL	1		
3	239-0583	GASKET	1		
4	6V-3538	DOWEL	2		
5	6V-3940	BOLT (M8X1.25X25-MM)	8	M	
6	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	8		
	4C-9612	SEALANT-SILICONE		BF	

CAT codes: B, F, M.

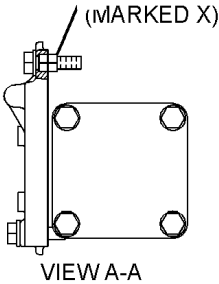
134-2355 COVER GP-CYLINDER BLOCK

134-2355 COVER GP-CYLINDER BLOCK S/N 4TF28805-UP PART OF 120-4815 ENGINE AR

Drawing 1 of 2

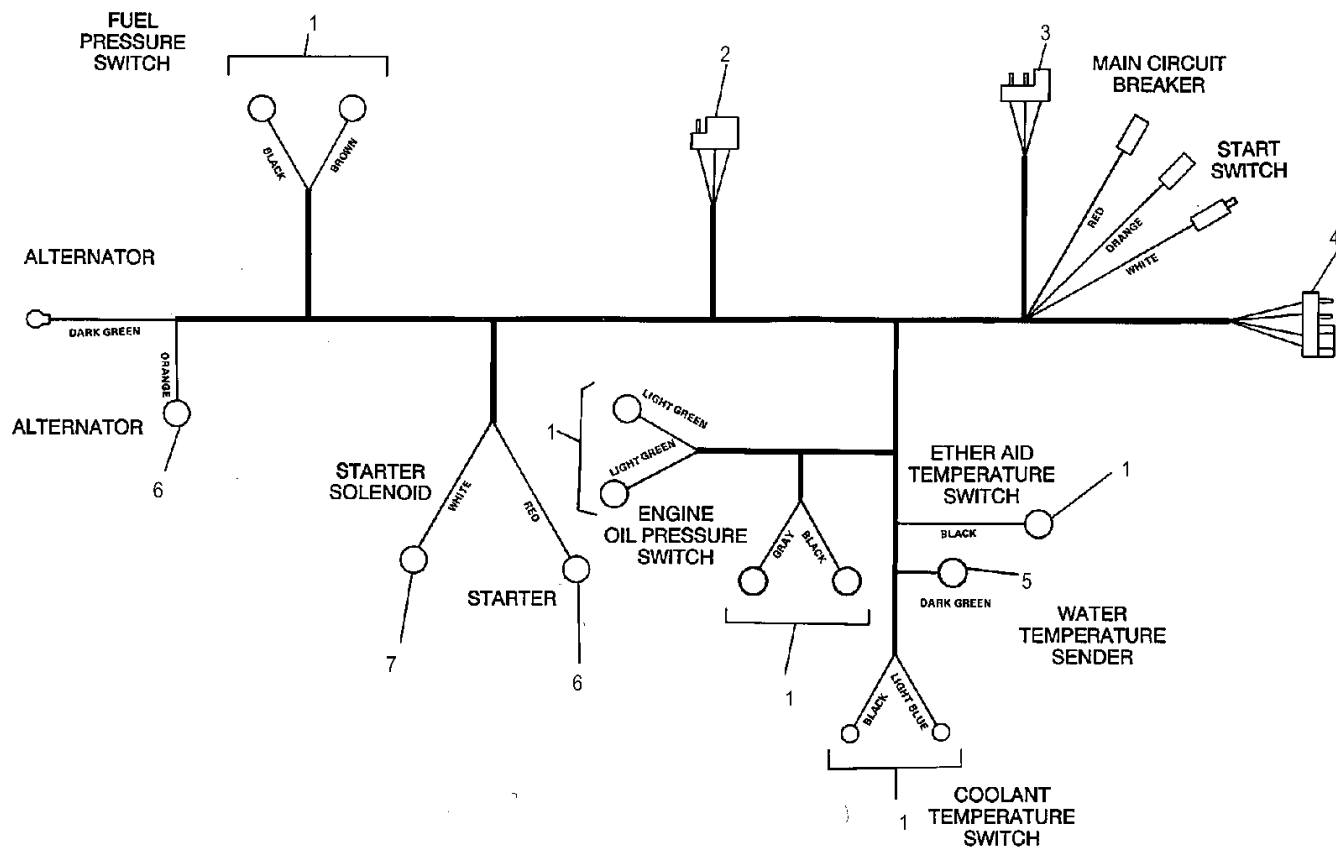


LEFT SIDE VIEW OF ENGINE



134-2355 COVER GP-CYLINDER BLOCK (continued)

Drawing 2 of 2



Ref.	Part number	Description	Qty	Code	Group page
1	2W-6544	COVER	1		
2	4P-9128	ADAPTER	1		
3	4Y-9652	GASKET	3		
4	7W-3872	SLEEVE	6		
5	110-7618	BOLT AS	4		
6	342-4977	COVER-SIDE	3		
7	3J-1907	SEAL-O-RING	1		
8	4F-9653	SEAL-O-RING	1		
9	6V-2317	BOLT (M8X1.25X30-MM)	20	M	
10	6V-5843	BOLT (M10X1.5X45-MM)	2	M	
11	9M-1974	WASHER-HARD (8.8X16X2-MM THK)	20		

134-2355 COVER GP-CYLINDER BLOCK (continued)

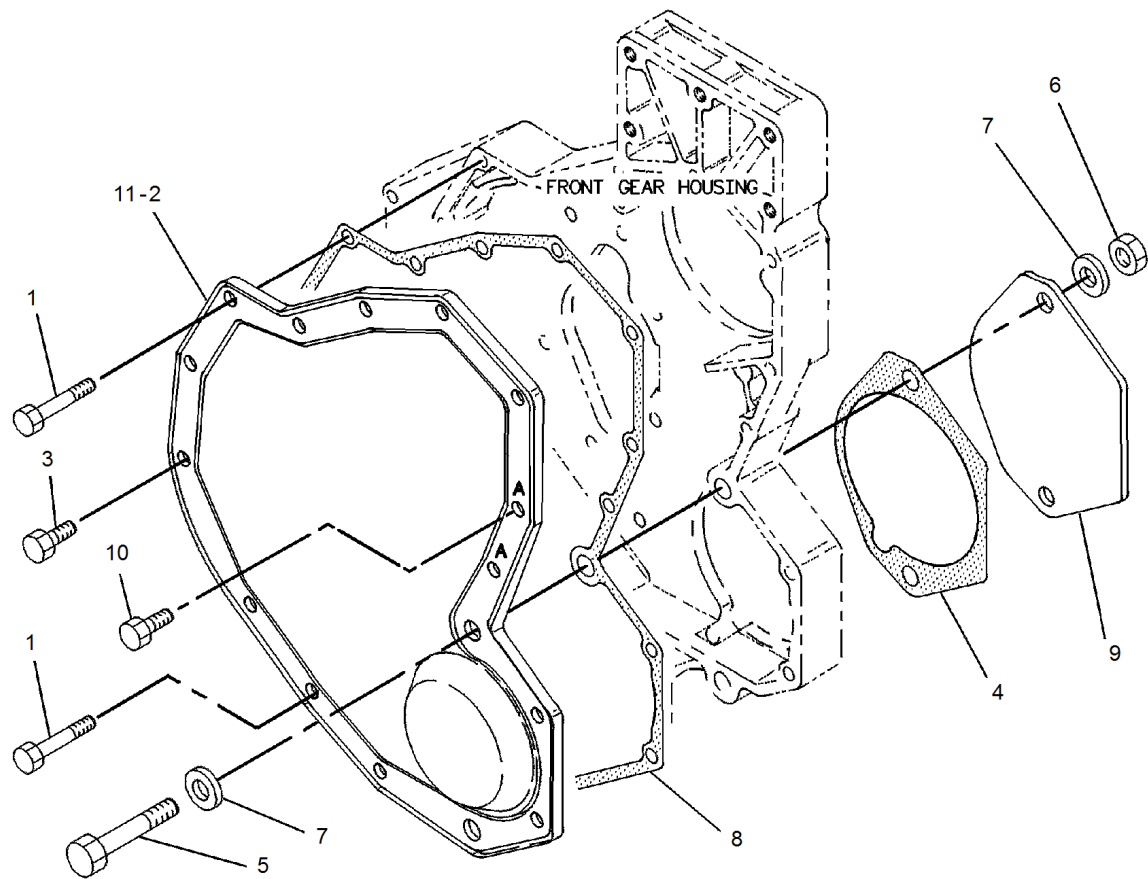
Ref.	Part number	Description	Qty	Code	Group page
12	9S-4191	PLUG (9/16-18-THD)	1		
13	517-0553	GASKET	1		
14	134-4640	SPACER (9X15X15-MM THK)	1		

CAT codes: M.

7L-0004 COVER GP-FRONT HOUSING

7L-0004 COVER GP-FRONT HOUSING S/N 4TF28805-UP PART OF 120-4815 ENGINE AR

Drawing 1 of 1



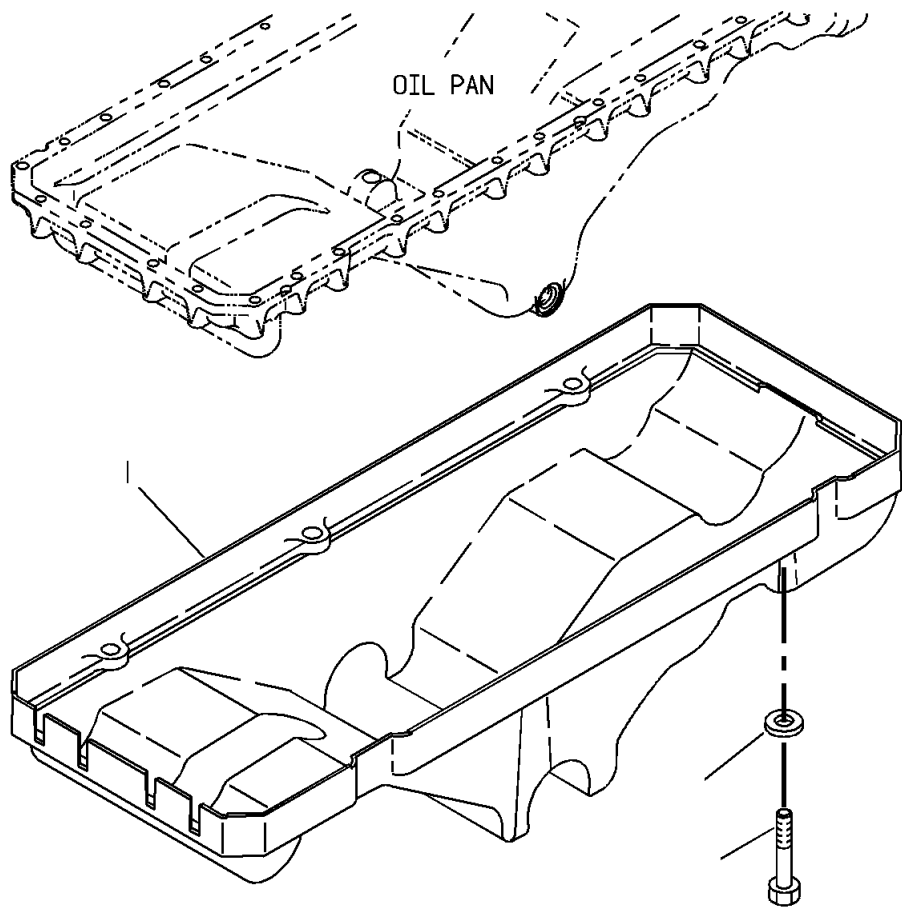
Ref.	Part number	Description	Qty	Code	Group page
1	8T-0100	BOLT (M8X1.25X60-MM)	2	M	
2	106-7920	COVER AS-FRONT	1		
3	6V-2317	BOLT (M8X1.25X30-MM)	10	M	
4	135-9819	SEAL-INTEGRAL	1		
5	6V-8336	BOLT (M12X1.75X70-MM)	2	M	
6	6V-8149	NUT (M12X1.75-THD)	2	M	
7	5P-8245	WASHER-HARD (13.5X25.5X3-MM THK)	4		
8	7W-6552	GASKET	1		
9	4W-2026	COVER	1		
10	6V-2317	BOLT (M8X1.25X30-MM)(LOCATION A)	2	BM	
11	1U-8846	SEALANT-GASKET		B	

CAT codes: B, M.

7C-5033 COVER GP-SOUND SUPPRESSION

7C-5033 COVER GP-SOUND SUPPRESSION S/N 4TF28805-UP PART OF 120-4815 ENGINE AR

Drawing 1 of 1



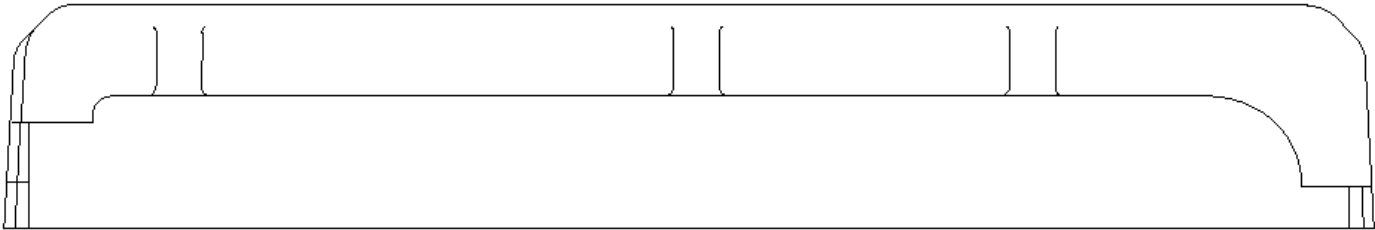
Ref.	Part number	Description	Qty	Code	Group page
1	7C-4869	PANEL AS-BARRIER	1		
	7C-4868	SPACER (20-MM THK)	6		
2	8T-4224	WASHER-HARD (8.8X16X2-MM THK)	6		
3	8T-6870	BOLT (M8X1.25X70-MM)	6	M	

CAT codes: M.

6I-1158 COVER GP-VALVE MECHANISM

6I-1158 COVER GP-VALVE MECHANISM S/N 4TF28805-UP PART OF 120-4815 ENGINE AR

Drawing 1 of 1

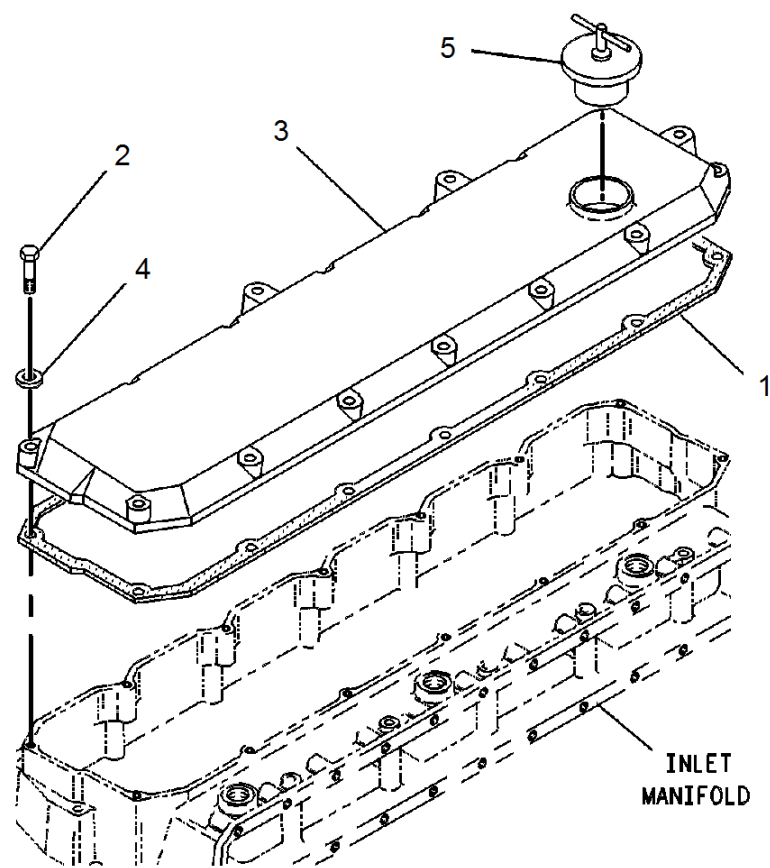


Ref.	Part number	Description	Qty	Code	Group	page
(NO SERVICED PARTS)						

9Y-7620 COVER GP-VALVE MECHANISM

9Y-7620 COVER GP-VALVE MECHANISM S/N 4TF28805-UP PART OF 120-4815 ENGINE AR

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	105-1542	GASKET (VALVE COVER)	1		
2	6V-8490	BOLT (M6X1X25-MM)	14	M	
3	9Y-7616	COVER AS	1		
4	5P-0537	WASHER-HARD (7.2X14.5X2-MM THK)	14		
5	9L-8439	CAP-OIL FILLER (ENGINE)	1		

CAT codes: M.

MANUALS-KOMATSU.COM

Complete Caterpillar PDF Parts Catalogue

1ZS-SEBP2593

\$99

Buy on this catalogue page in our store.

Download instructions are sent after payment confirmation.

Buy complete PDF - \$99